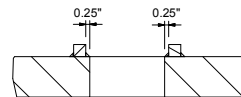
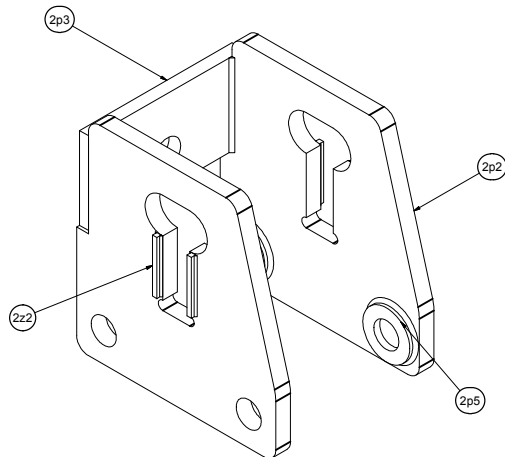


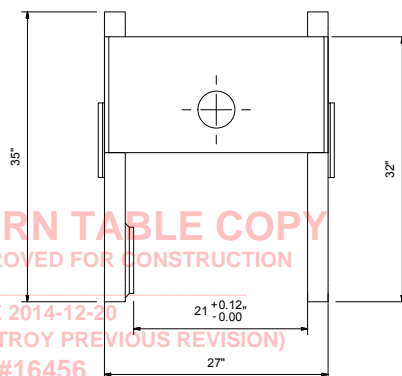
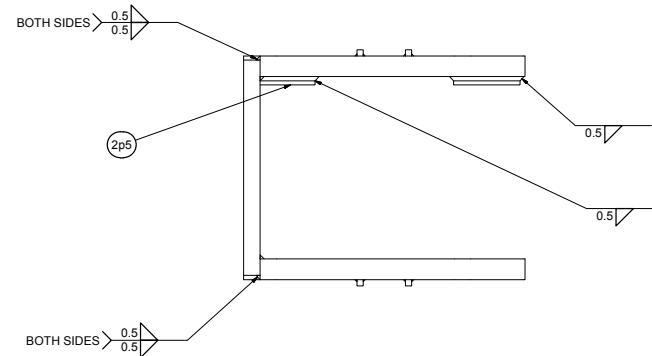
**Davids Copy**  
 **This is foreman copy**

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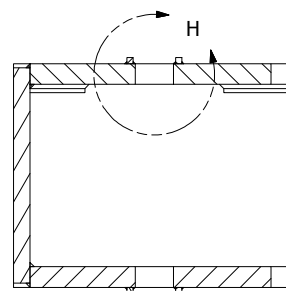
BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18
2p2	100-01543	PL QT100 2 1/2"	1"	2'-11"	2	659.00



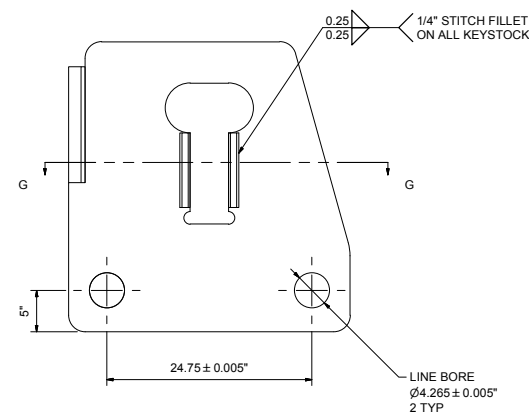
DETAIL H  
SCALE 0.13 : 1



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BY \_\_\_\_\_  
DATE 2014-12-20  
(DESTROY PREVIOUS REVISION)  
WO #16456  
**CONTROLLED DOCUMENT**



SECTION G-G  
SCALE 1:15



**DETAIL 1**  
TOP HOLDER

NOTES:

**WELD NOTES:**

1) ALL WELDS TO BE 1/4" FILLET U.N.O.

2)

3)

**FINISH SPECIFICATIONS**

SANDBLASTING: \_\_\_\_\_

PRIMER: \_\_\_\_\_

FINISH COAT: \_\_\_\_\_

GALVANIZING: \_\_\_\_\_

CUSTOMER  
REFERENCECUSTOMER  
**Ja-Co**DRAWN  
**bmurphy**

DATE

PROJECT  
**BECKET HOLDER**

CHECKED

DATE

TITLE  
**Becket Holder**

APPROVED

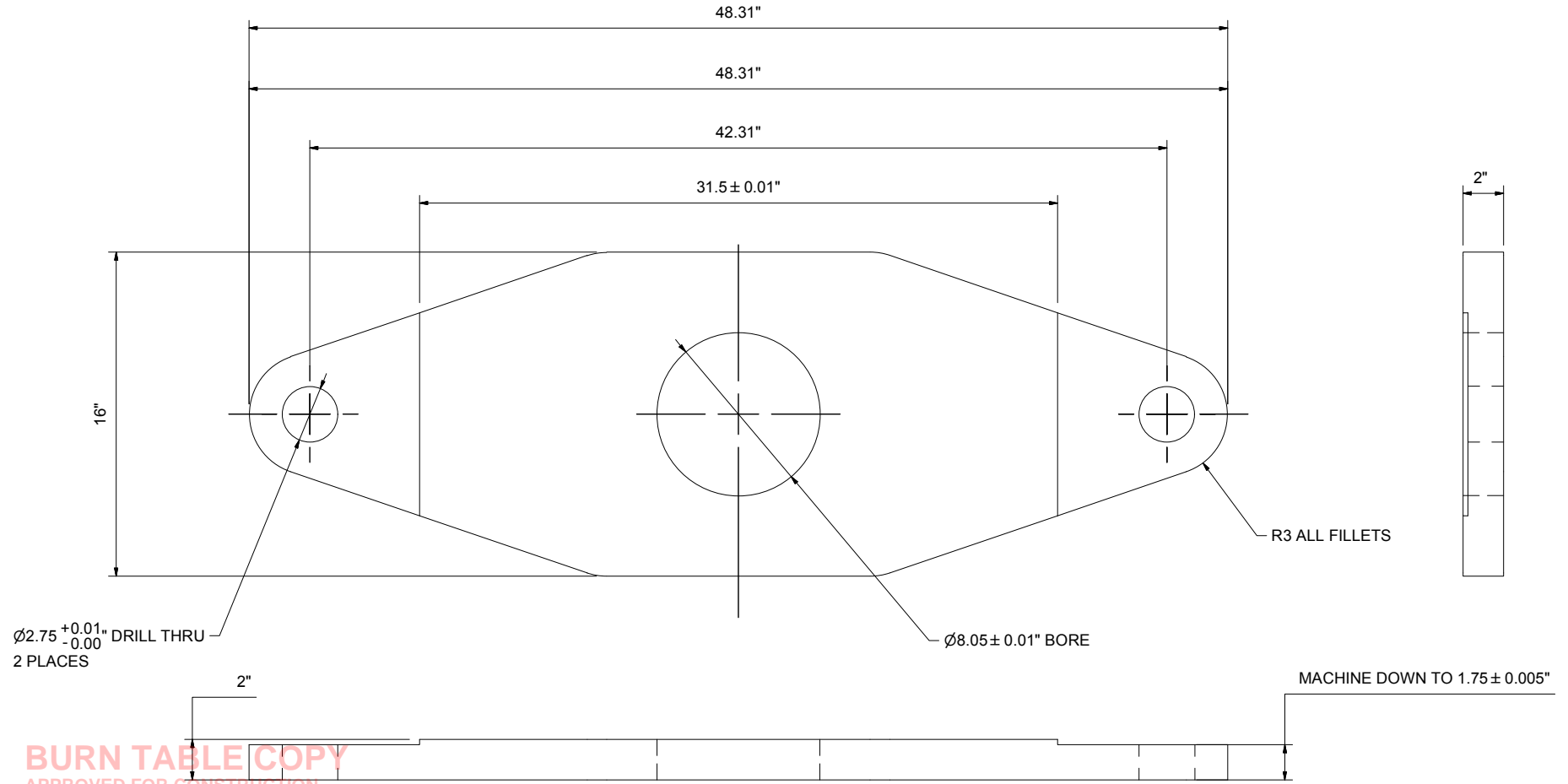
DATE

W.O. #  
**15520**SCALE  
**N.T.S.**DRAWING NUMBER  
**eqt-1269-A-002**SHEET #  
**2 of 19**

**Ja-Co**  
**Welding & Consulting Ltd.**  
1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433  
email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86

**DXF FILE #15520106**  
**MACHINE SHOP**



$\varnothing 2.75^{+0.01}_{-0.00}$  DRILL THRU  
 2 PLACES

$\varnothing 8.05 \pm 0.01$  BORE

R3 ALL FILLETS

MACHINE DOWN TO  $1.75 \pm 0.005$

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TOLERANCES AS PER QMF-03

**CONTROLLED DOCUMENT**

CUSTOMER REFERENCE

**Ja-Co**  
**Welding & Consulting Ltd.**  
 1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433  
 email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER	Ja-Co	DRAWN	bmurphy	DATE
PROJECT	BECKET HOLDER	CHECKED		DATE
TITLE	Becket Holder	APPROVED		DATE
W.O. #	15520	SCALE	N.T.S.	DRAWING # / SHEET # eqt-1269-A-002 12 of 19
				0

IF IN DOUBT.....ASK!