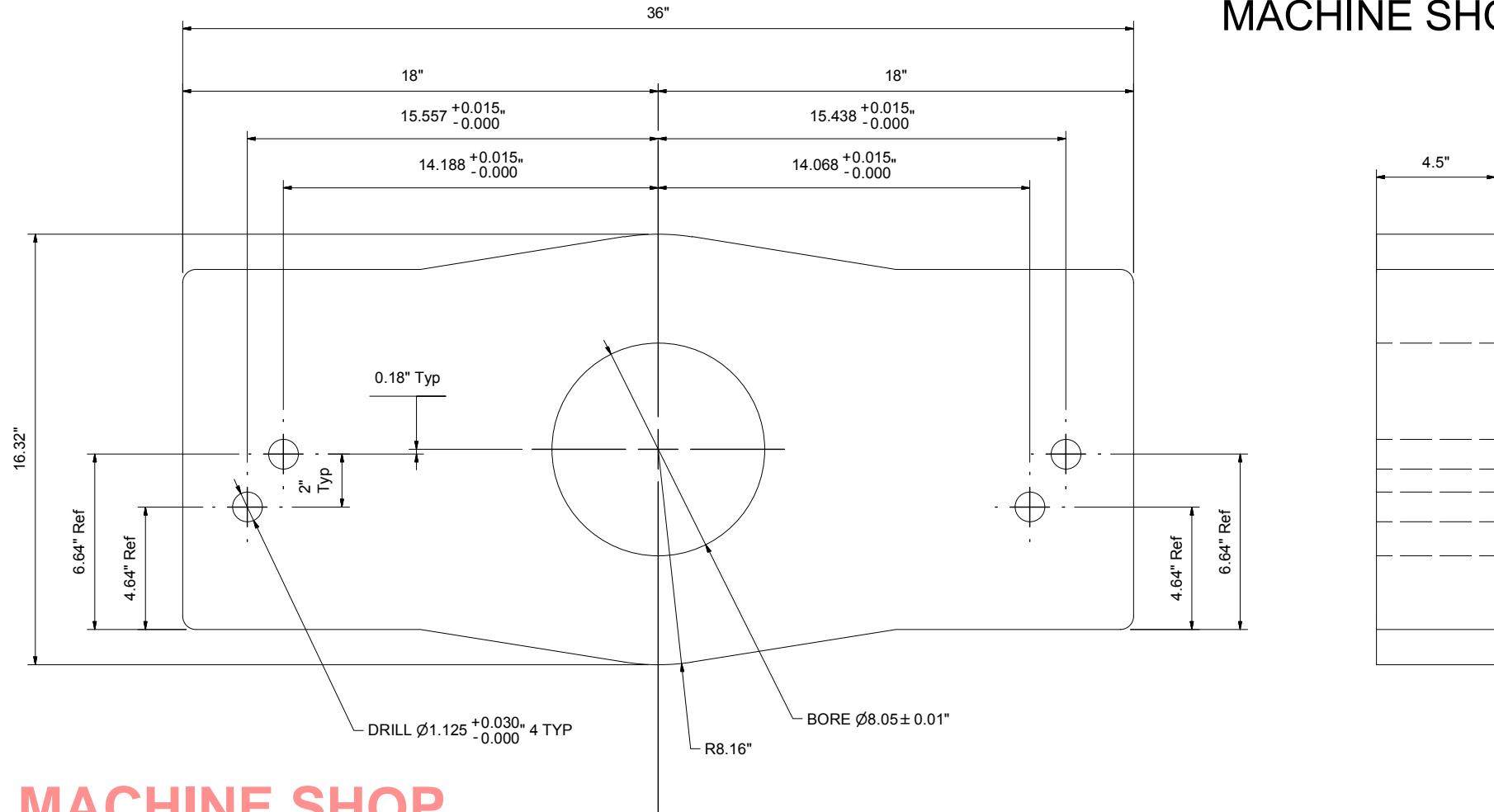


Machine Shop Copy
This is the machine shop

| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|-----------------|------------|--------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2p1 | 100-02861 | PL 50W - 4 1/2" | 1'-4 5/16" | 3'-0" | 1 | 590.04 |

DXF FILE #15520101
MACHINE SHOP



MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

Date 2014-12-21

CUSTOMER
REFERENCE

CUSTOMER
Ja-Co

DRAWN
bmurphy

DATE

PROJECT
BECKET HOLDER

CHECKED

DATE

TITLE
Becket Holder

APPROVED

DATE

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 / 7 of 19



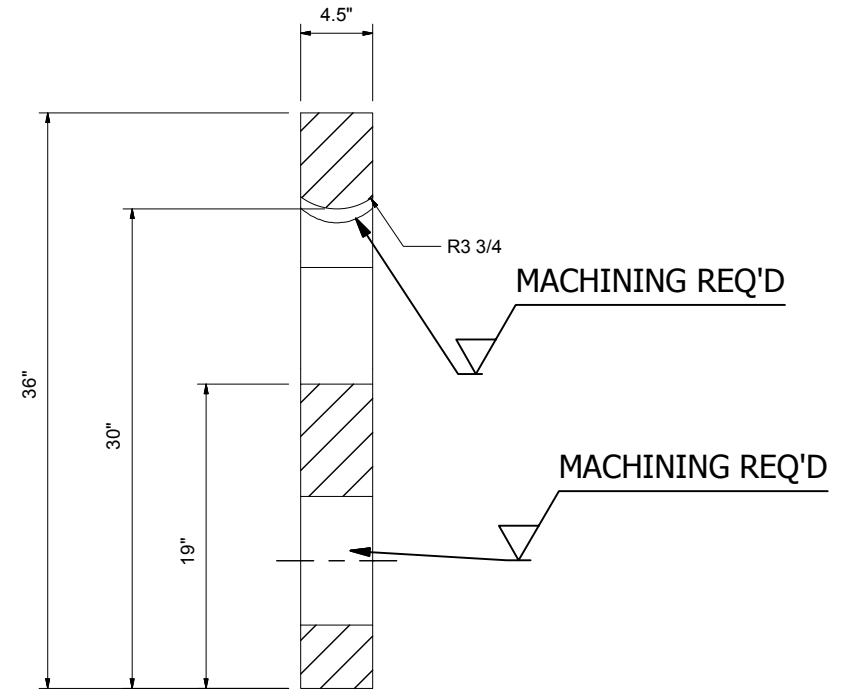
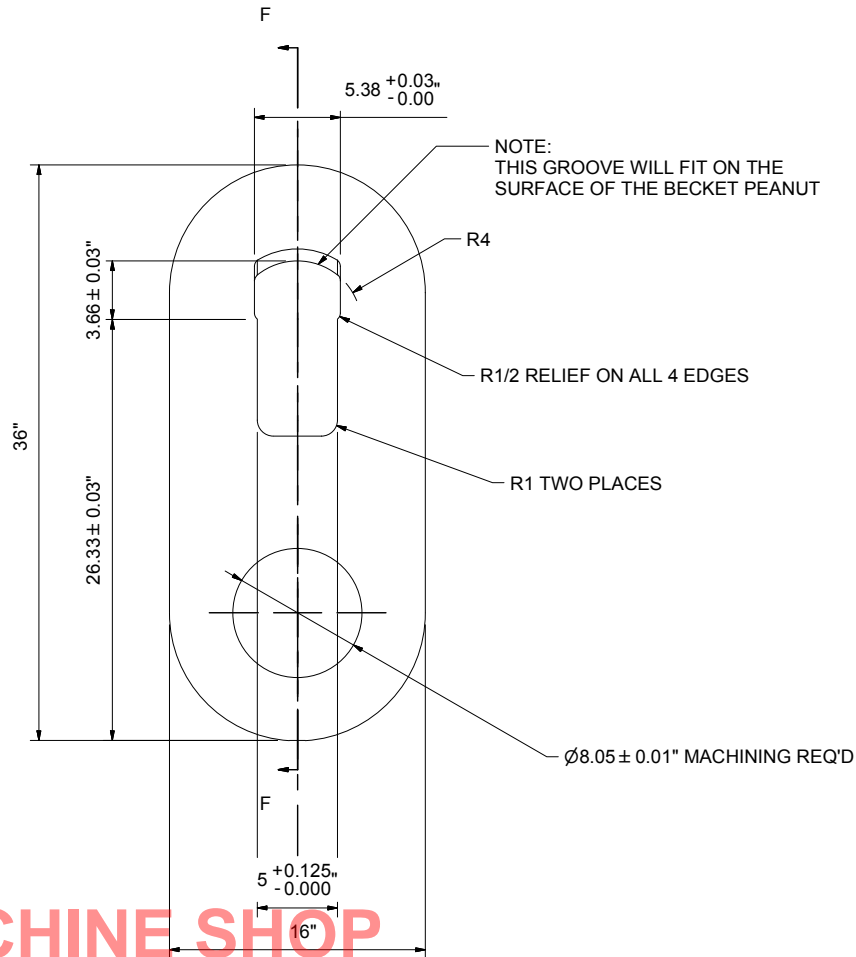
IF IN DOUBT.....ASK!

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Welding & Consulting Ltd.

1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433
email: ja-co@telusplanet.net website: jacoweld.com

| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|-----------------|-------|--------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2p4 | 100-02861 | PL 50W - 4 1/2" | 1'-4" | 2'-10" | 1 | 528.72 |

DXF FILE #15520104
MACHINE SHOP



SECTION F-F
 SCALE 1:12

MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

Date 2014-12-21

CUSTOMER
 REFERENCE

CUSTOMER
 Ja-Co

DRAWN
 bmurphy

DATE

PROJECT
 BECKET HOLDER

CHECKED

DATE

TITLE
 Becket Holder

APPROVED

DATE

W.O. #
 15520

SCALE
 N.T.S.

DRAWING # /
 eqt-1269-A-002

SHEET #
 10 of 19

0

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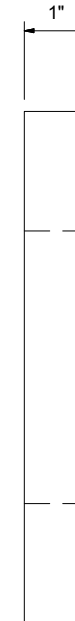
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|-------------------|-----------|-------------|-------|--------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2p5 | 100-02313 | PL 50W - 1" | 8" | 8" | 2 | 10.23 |

DXF FILE #15520105

MACHINE SHOP

Ø4.26±0.005" LINE BORED AS PART
OF FINAL ASSEMBLY

Ø8±0.01"



MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

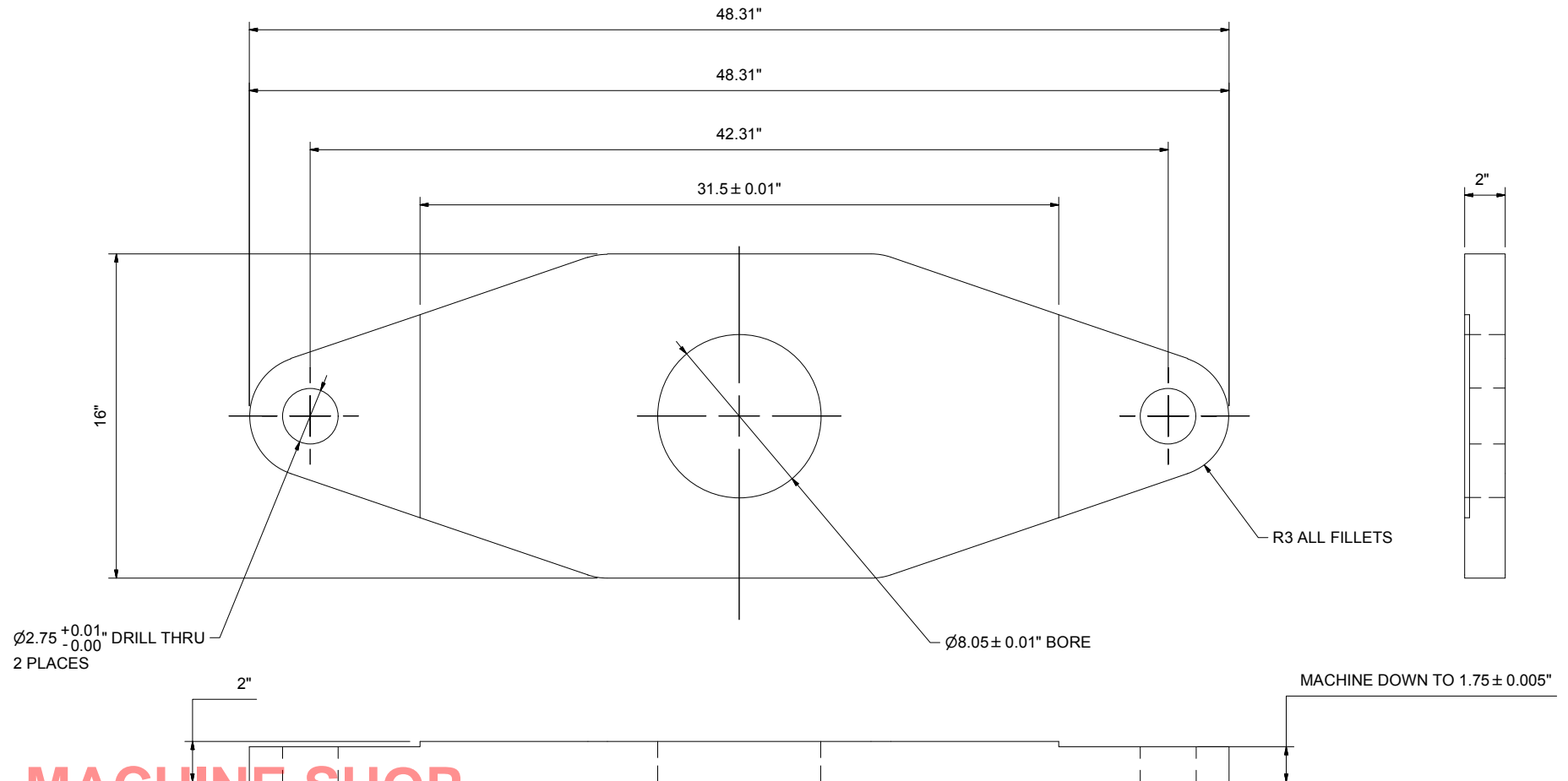
Date 2014-12-21

| | | | | | | |
|---|--------------------|--|------------------------------|--|-------------------------|---|
| Ja-Co Welding & Consulting Ltd. <small>1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433 email: ja-co@telusplanet.net website: jacoweld.com</small> | CUSTOMER REFERENCE | | CUSTOMER Ja-Co | | DRAWN bmurphy | DATE |
| | PROJECT | | PROJECT BECKET HOLDER | | CHECKED | DATE |
| | TITLE | | TITLE Becket Holder | | APPROVED | DATE |
| | W.O. # | | W.O. # 15520 | | SCALE N.T.S. | DRAWING # / SHEET # eqt-1269-A-002 11 of 19 |
| | | | | | | |

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| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|-------------|-------|-----------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2p6 | 100-01569 | PL 50W - 2" | 1'-4" | 4'- 5/16" | 1 | 279.86 |

DXF FILE #15520106
MACHINE SHOP



MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

Date 2014-12-21

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CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 12 of 19

DRAWN
bmurphy

CHECKED

APPROVED

DATE

DATE

DATE

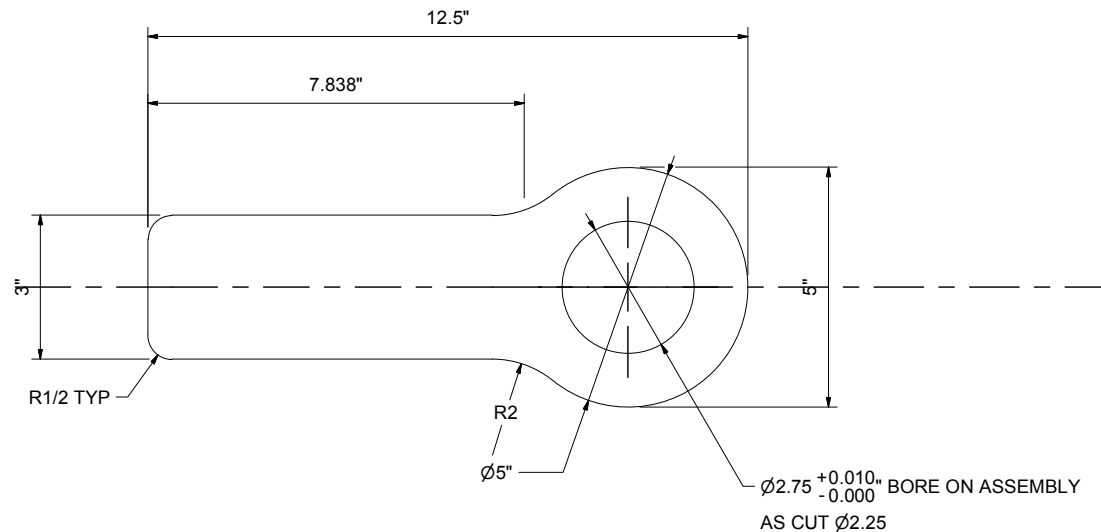
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IF IN DOUBT.....ASK!

| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|-------------|-------|----------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2p8 | 100-02313 | PL 50W - 1" | 5" | 1'- 1/2" | 8 | 10.43 |

DXF FILE #15520108

MACHINE SHOP



MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

Date 2014-12-21

CUSTOMER
REFERENCE

CUSTOMER
Ja-Co

DRAWN
bmurphy

DATE

PROJECT
BECKET HOLDER

CHECKED

DATE

TITLE
Becket Holder

APPROVED

DATE

W.O. #
15520

SCALE
N.T.S.

DRAWING # /
eqt-1269-A-002

SHEET #
14 of 19

0

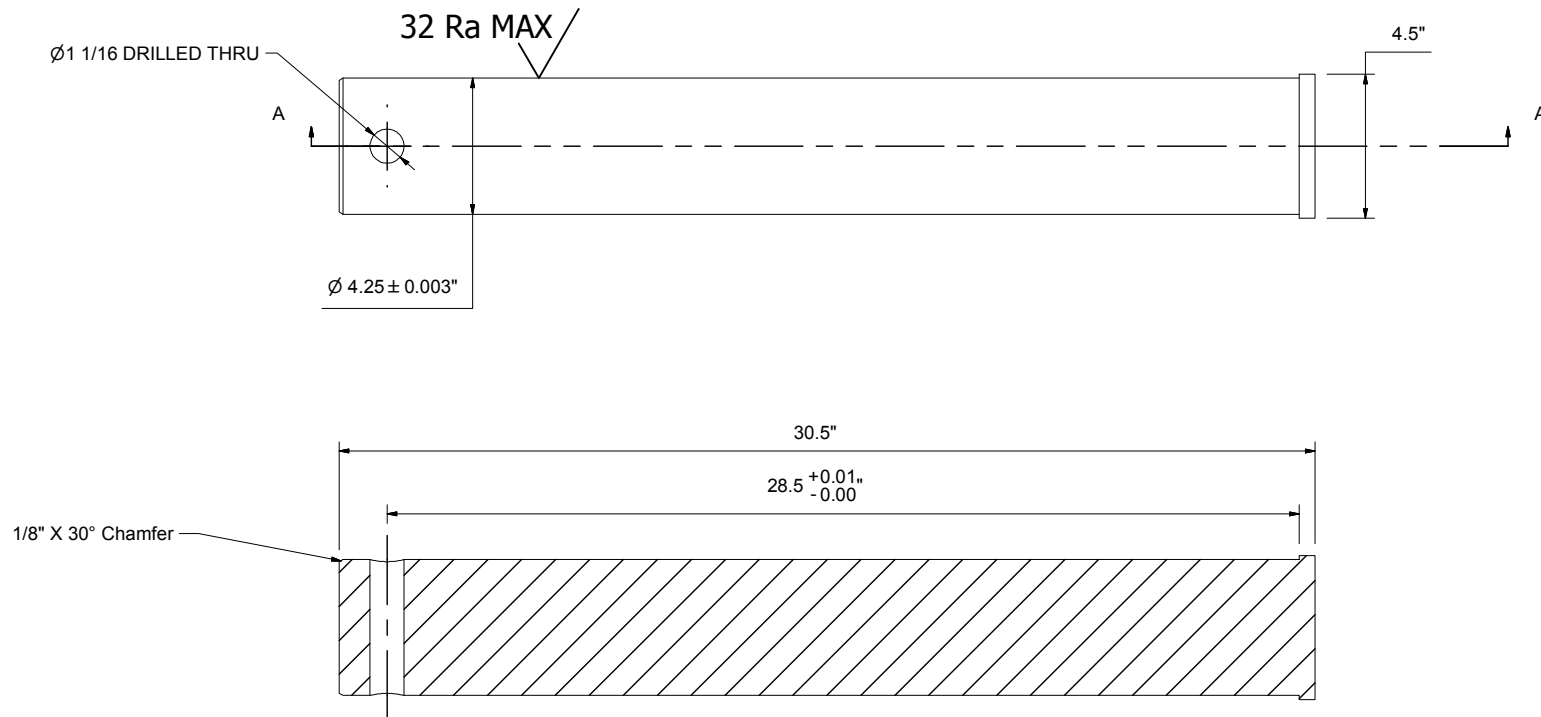
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| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|--------------------|-------|-----------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2r1 | 100-02674 | 4140 4 1/2" (HTSR) | | 2'-6 1/2" | 2 | 122.03 |

MACHINE SHOP



SECTION A-A
SCALE 1:6

MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

Date 2014-12-21

CUSTOMER REFERENCE

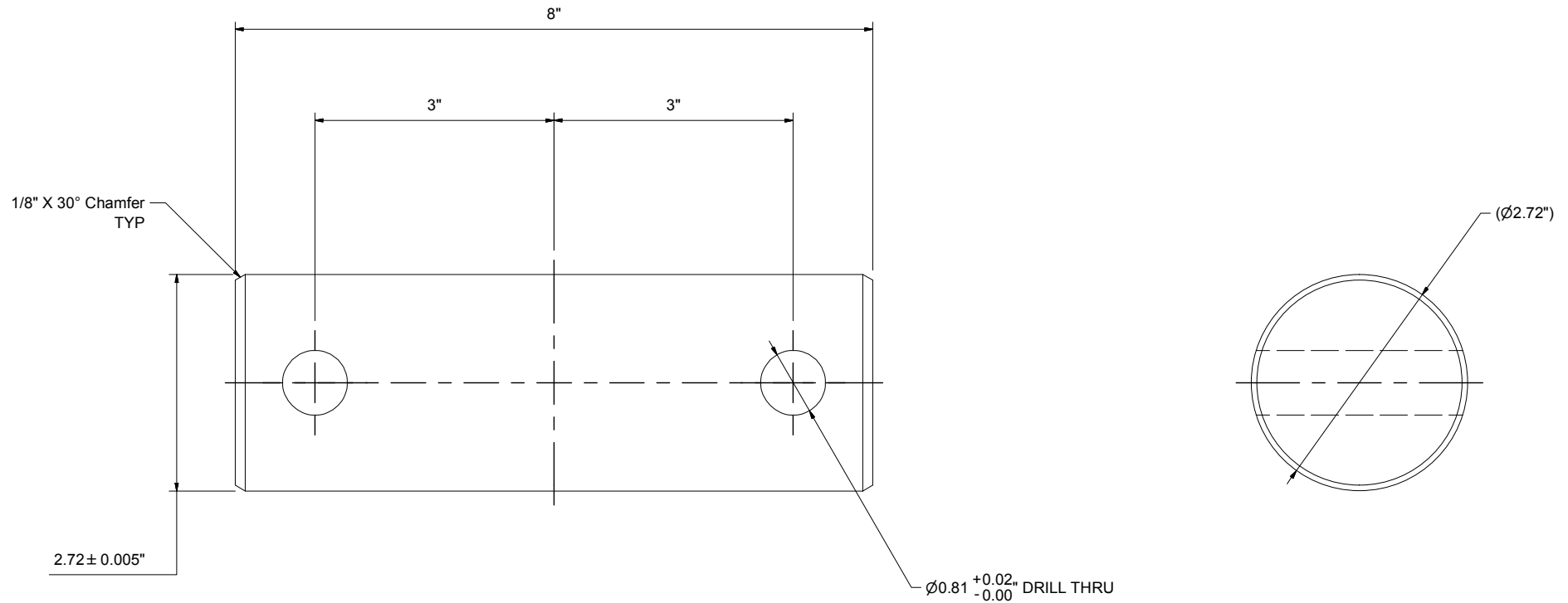
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email: ja-co@telusplanet.net website: jacoweld.com

| | | | | |
|----------|---------------|----------|---------|-------------------------|
| CUSTOMER | Ja-Co | DRAWN | bmurphy | DATE |
| PROJECT | BECKET HOLDER | CHECKED | | DATE |
| TITLE | Becket Holder | APPROVED | | DATE |
| W.O. # | 15520 | SCALE | N.T.S. | DRAWING # / SHEET # |
| | | | | eqt-1269-A-002 16 of 19 |
| | | | | 0 |

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| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|--------------------|-------|---------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2r2 | 100-02663 | 4140 2 3/4" (HTSR) | | 8 3/16" | 4 | 12.39 |

MACHINE SHOP



MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

Date 2014-12-21

CUSTOMER
REFERENCE

CUSTOMER
Ja-Co

DRAWN
bmurphy

DATE

PROJECT
BECKET HOLDER

CHECKED

DATE

TITLE
Becket Holder

APPROVED

DATE

W.O. #
15520

SCALE
N.T.S.

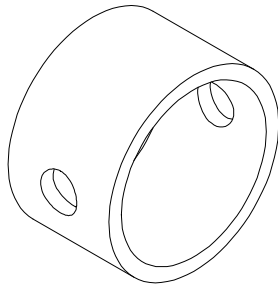
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eqt-1269-A-002 / 17 of 19



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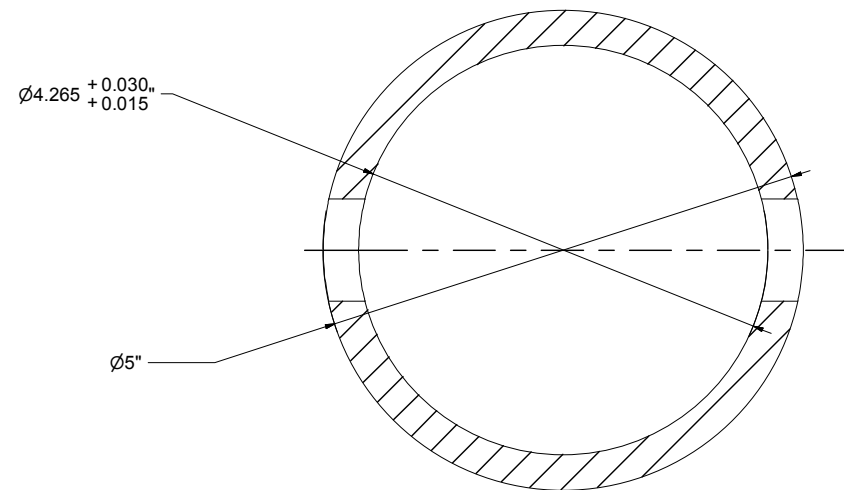
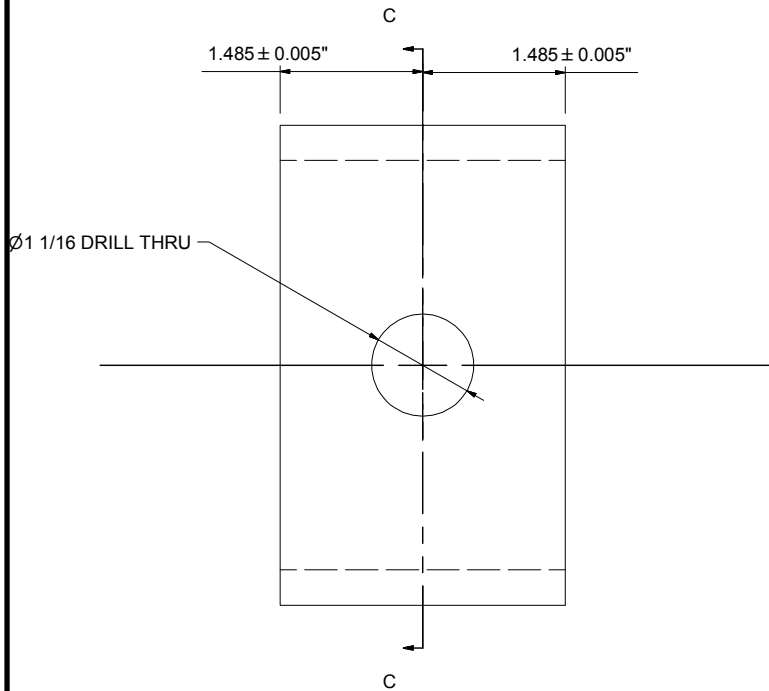
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| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|---|-------|--------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2z1 | 100-02329 | MECHANICAL TUBE - 5"od x 4.124"id (C1026) | | 3" | 2 | 4.32 |

MACHINE SHOP



SECTION C-C
SCALE 1 / 2

MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

Date 2014-12-21

CUSTOMER
REFERENCE

CUSTOMER
Ja-Co

DRAWN
bmurphy

DATE

PROJECT
BECKET HOLDER

CHECKED

DATE

TITLE
Becket Holder

APPROVED

DATE

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 18 of 19

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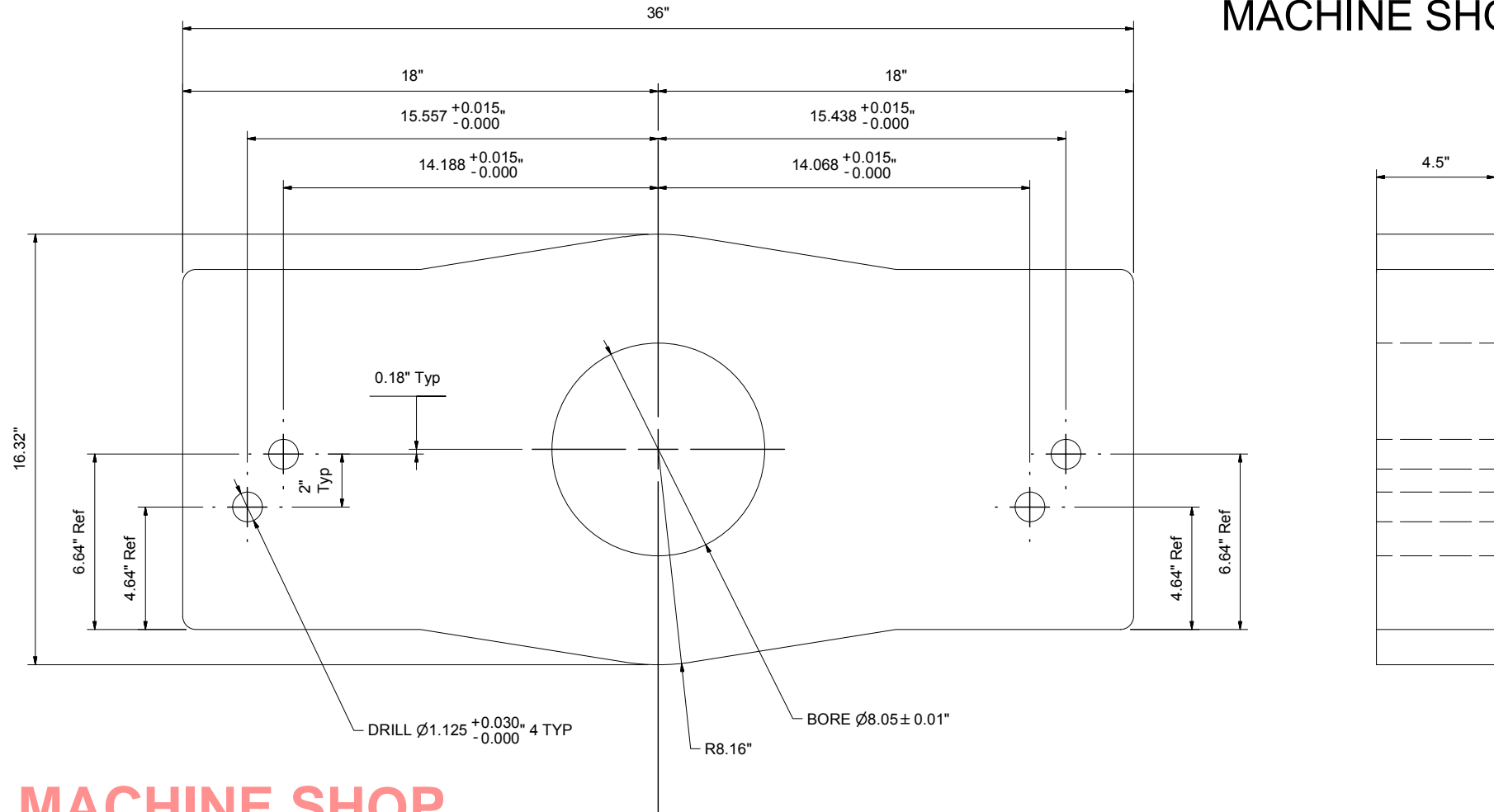
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Machine Shop Copy
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| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|-----------------|------------|--------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2p1 | 100-02861 | PL 50W - 4 1/2" | 1'-4 5/16" | 3'-0" | 1 | 590.04 |

DXF FILE #15520101
MACHINE SHOP



MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

Date 2014-12-21

CUSTOMER
REFERENCE

CUSTOMER
Ja-Co

DRAWN
bmurphy

DATE

PROJECT
BECKET HOLDER

CHECKED

DATE

TITLE
Becket Holder

APPROVED

DATE

W.O. #
15520

SCALE
N.T.S.

DRAWING # /
eqt-1269-A-002

SHEET #
7 of 19



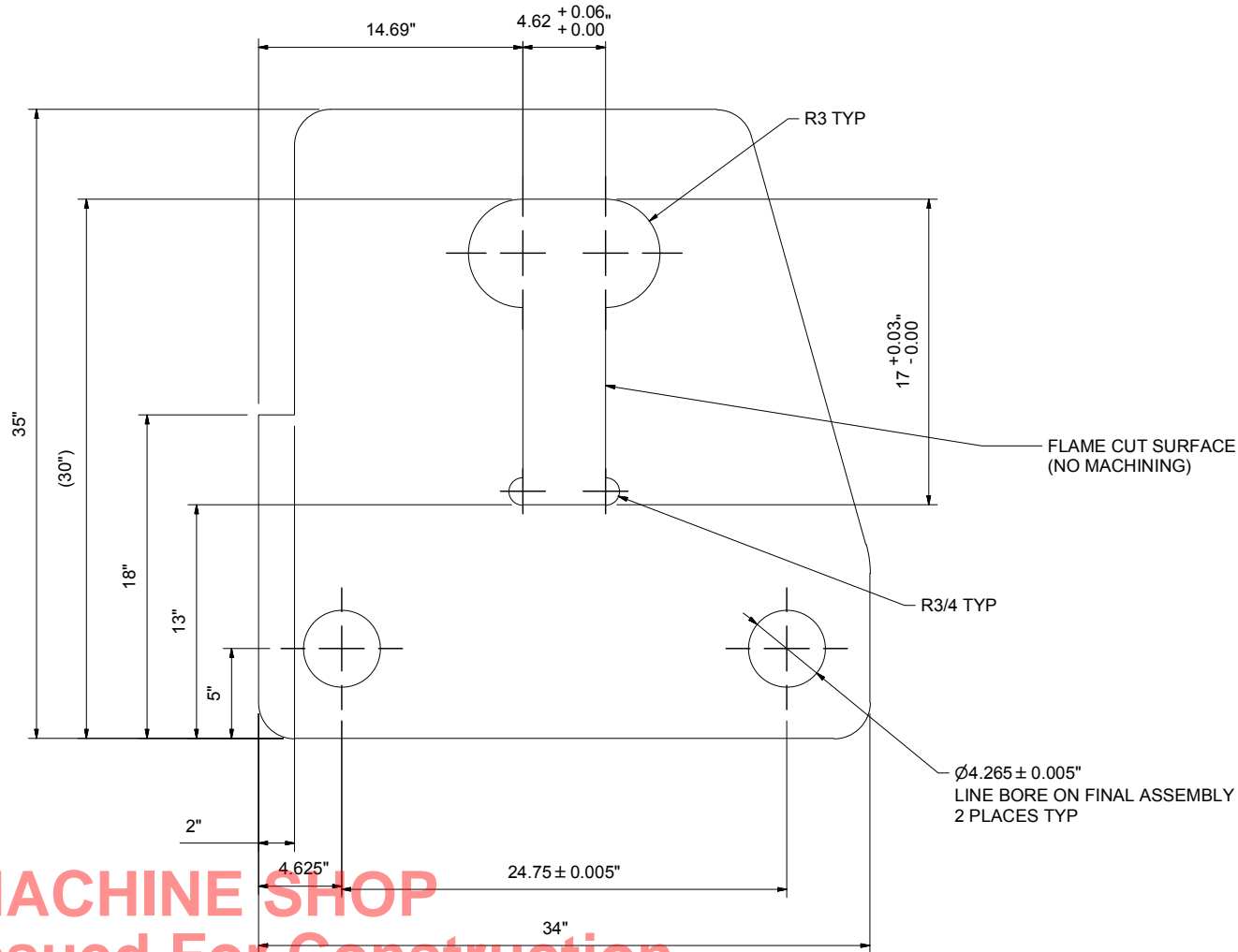
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| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|-----------------|--------|--------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2p2 | 100-01543 | PL QT100 2 1/2" | 2'-10" | 2'-11" | 2 | 659.00 |

DXF FILE #15520102
MACHINE SHOP



MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

Date 2014-12-21

CUSTOMER
REFERENCE

CUSTOMER
Ja-Co

DRAWN
bmurphy

DATE

PROJECT
BECKET HOLDER

CHECKED

DATE

TITLE
Becket Holder

APPROVED

DATE

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 8 of 19



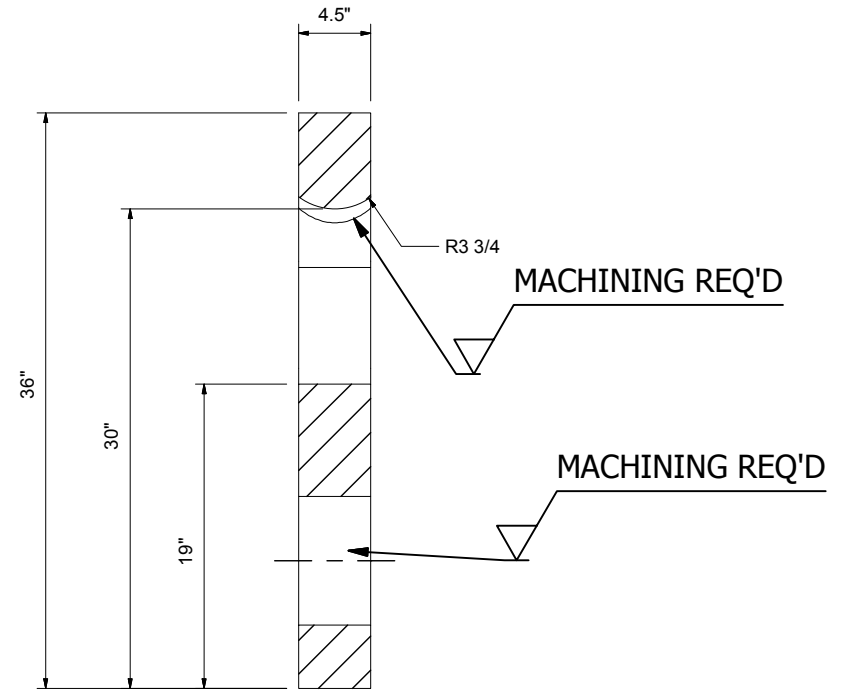
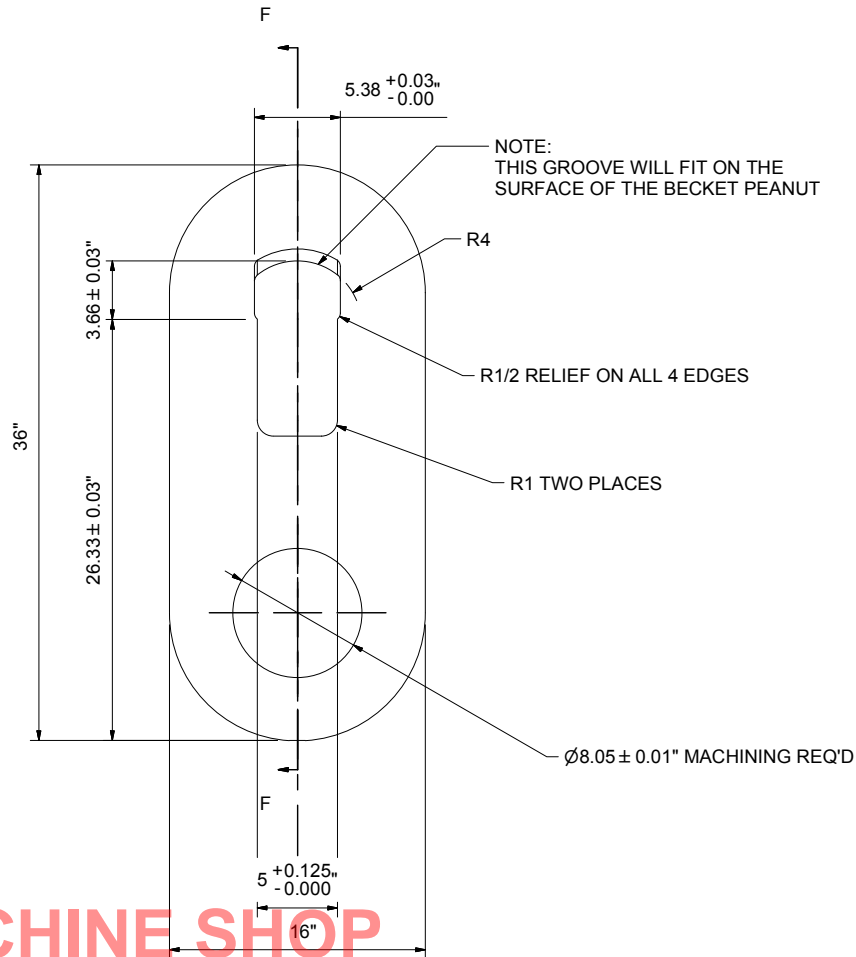
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| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|-----------------|-------|--------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2p4 | 100-02861 | PL 50W - 4 1/2" | 1'-4" | 2'-10" | 1 | 528.72 |

DXF FILE #15520104
MACHINE SHOP



SECTION F-F
 SCALE 1:12

MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

Date 2014-12-21

CUSTOMER
 REFERENCE

CUSTOMER
 Ja-Co

DRAWN
 bmurphy

DATE

PROJECT
 BECKET HOLDER

CHECKED

DATE

TITLE
 Becket Holder

APPROVED

DATE

W.O. #
 15520

SCALE
 N.T.S.

DRAWING # /
 eqt-1269-A-002

SHEET #
 10 of 19

0

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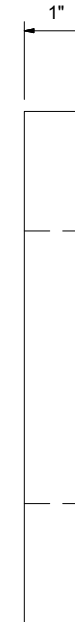
| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|-------------|-------|--------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2p5 | 100-02313 | PL 50W - 1" | 8" | 8" | 2 | 10.23 |

DXF FILE #15520105

MACHINE SHOP

Ø4.26±0.005" LINE BORED AS PART
OF FINAL ASSEMBLY

Ø8±0.01"



MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

Date 2014-12-21

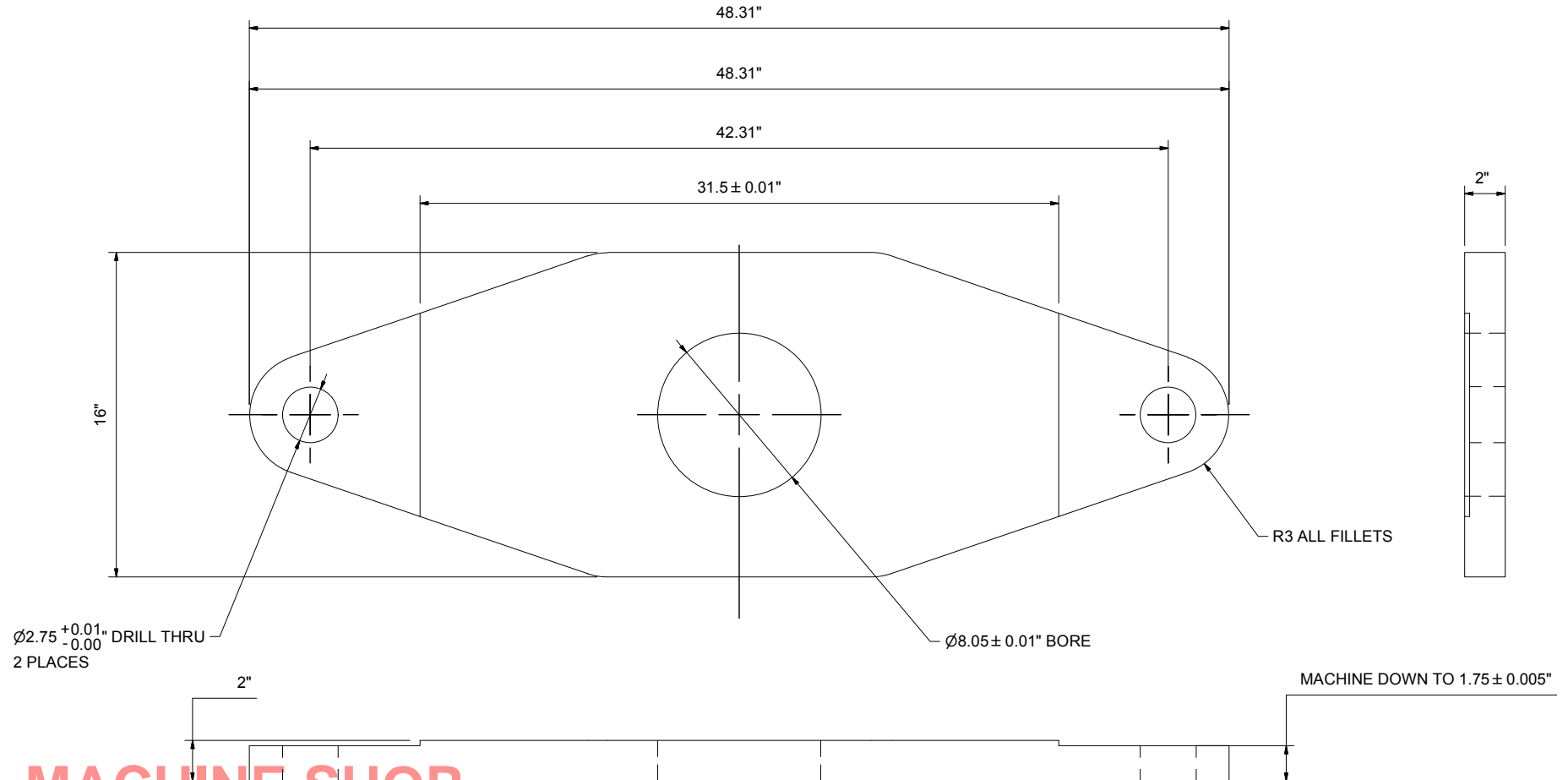
| | |
|-----------------------|---|
| CUSTOMER REFERENCE | Ja-Co Welding & Consulting Ltd. <small>1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433 email: ja-co@telusplanet.net website: jacoweld.com</small> |
| | |

| | | |
|---|------------------|--|
| CUSTOMER Ja-Co | DRAWN bmurphy | DATE |
| PROJECT BECKET HOLDER | CHECKED | DATE |
| TITLE Becket Holder | APPROVED | DATE |
| W.O. # 15520 | SCALE N.T.S. | DRAWING # / SHEET # eqt-1269-A-002 11 of 19 |
| <div style="text-align: right;"> </div> | | |

IF IN DOUBT.....ASK!

| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|-------------|-------|-----------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2p6 | 100-01569 | PL 50W - 2" | 1'-4" | 4'- 5/16" | 1 | 279.86 |

DXF FILE #15520106
MACHINE SHOP



MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

Date 2014-12-21

CUSTOMER
REFERENCE

CUSTOMER
Ja-Co

DRAWN
bmurphy

DATE

PROJECT
BECKET HOLDER

CHECKED

DATE

TITLE
Becket Holder

APPROVED

DATE

W.O. #
15520

SCALE
N.T.S.

DRAWING # /
eqt-1269-A-002

SHEET #
12 of 19



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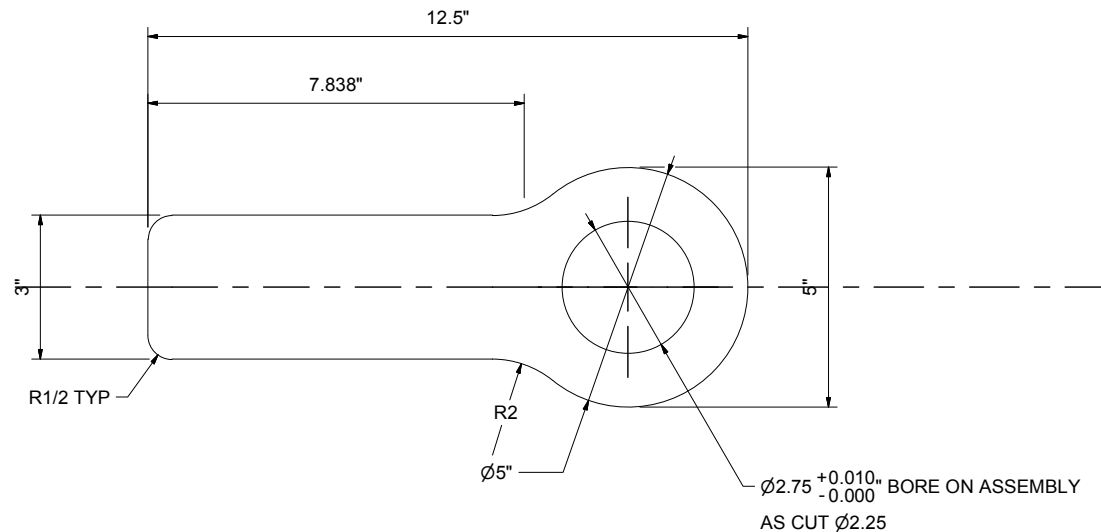
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| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|-------------|-------|----------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2p8 | 100-02313 | PL 50W - 1" | 5" | 1'- 1/2" | 8 | 10.43 |

DXF FILE #15520108

MACHINE SHOP



MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

Date 2014-12-21

CUSTOMER
REFERENCE

CUSTOMER
Ja-Co

DRAWN
bmurphy

DATE

PROJECT
BECKET HOLDER

CHECKED

DATE

TITLE
Becket Holder

APPROVED

DATE

W.O. #
15520

SCALE
N.T.S.

DRAWING # /
eqt-1269-A-002

SHEET #
14 of 19

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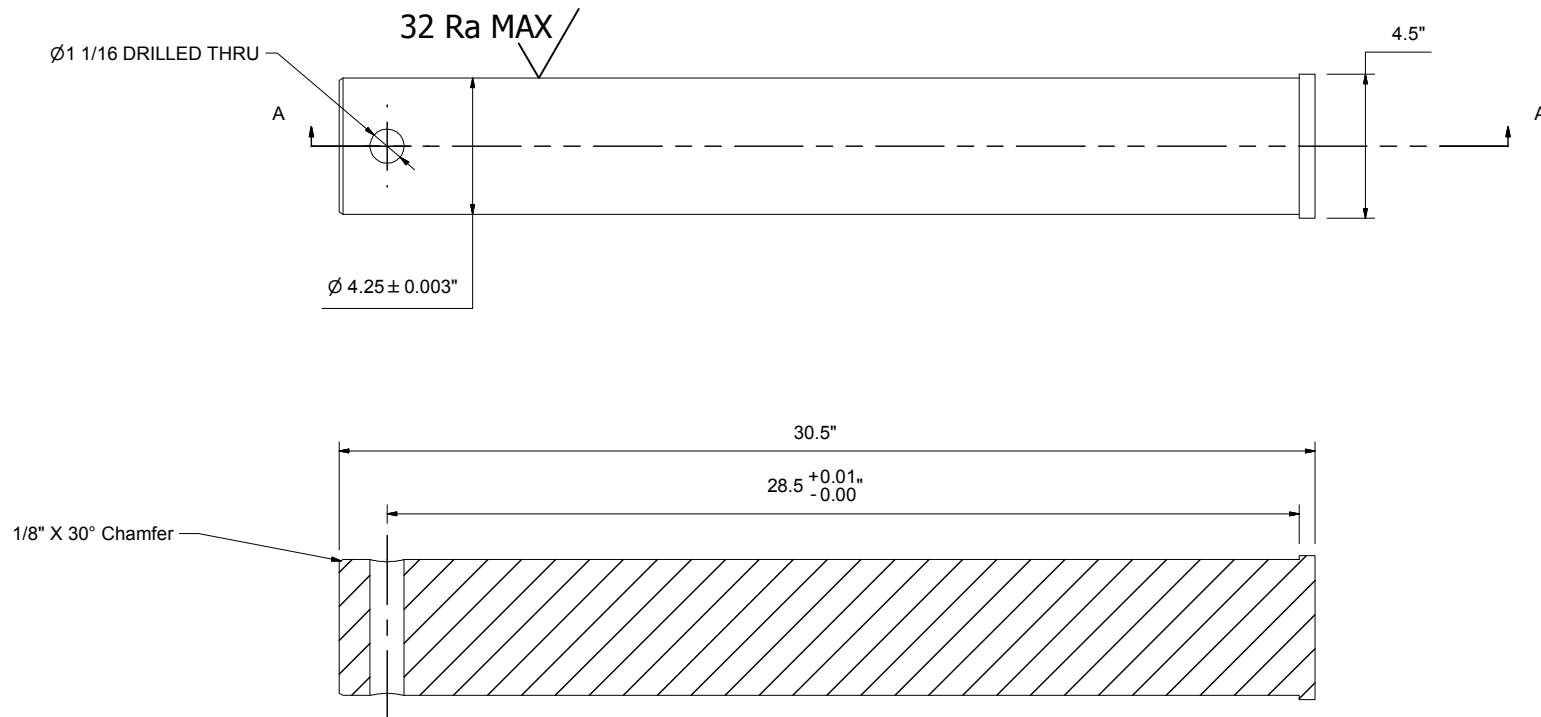
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| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|--------------------|-------|-----------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2r1 | 100-02674 | 4140 4 1/2" (HTSR) | | 2'-6 1/2" | 2 | 122.03 |

MACHINE SHOP



SECTION A-A
SCALE 1:6

MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

Date 2014-12-21

CUSTOMER REFERENCE

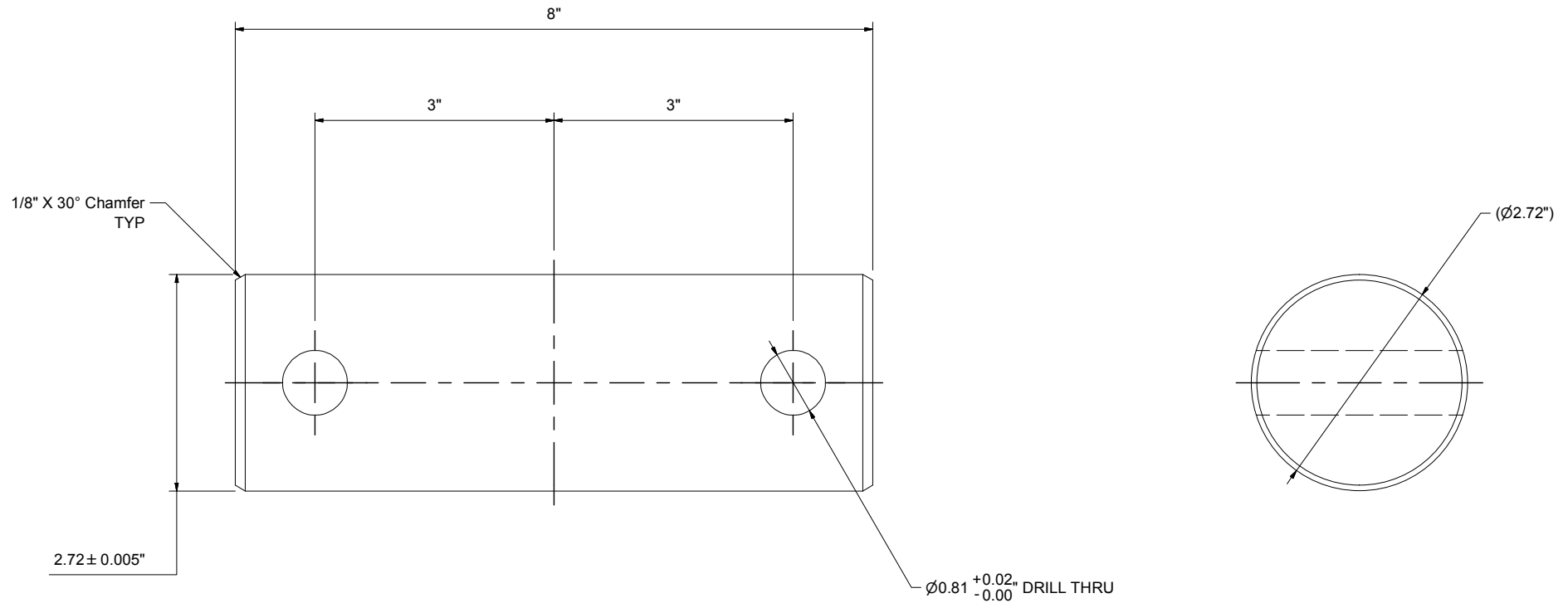
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email: ja-co@telusplanet.net website: jacoweld.com

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|----------|---------------|----------|---------|--|
| CUSTOMER | Ja-Co | DRAWN | bmurphy | DATE |
| PROJECT | BECKET HOLDER | CHECKED | | DATE |
| TITLE | Becket Holder | APPROVED | | DATE |
| W.O. # | 15520 | SCALE | N.T.S. | DRAWING # / SHEET # eqt-1269-A-002 16 of 19 |
| | | | | 0 |

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| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|--------------------|-------|---------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2r2 | 100-02663 | 4140 2 3/4" (HTSR) | | 8 3/16" | 4 | 12.39 |

MACHINE SHOP



MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

Date 2014-12-21

CUSTOMER
REFERENCE

CUSTOMER
Ja-Co

DRAWN
bmurphy

DATE

PROJECT
BECKET HOLDER

CHECKED

DATE

TITLE
Becket Holder

APPROVED

DATE

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 / 17 of 19



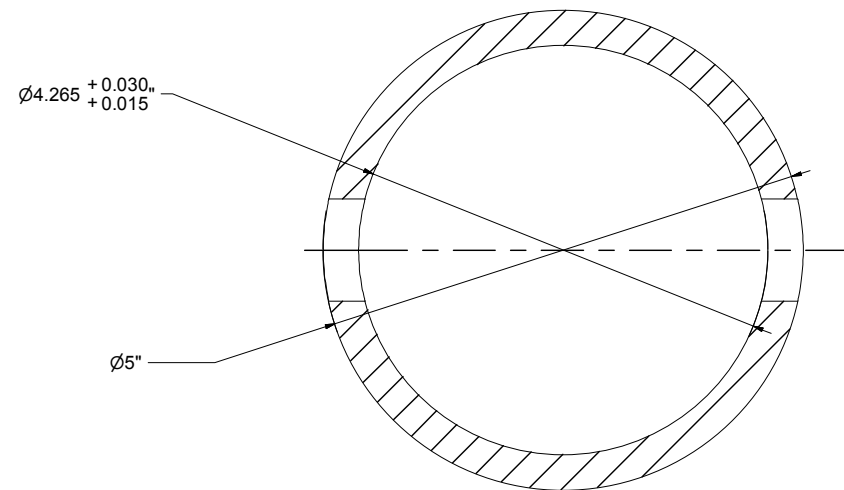
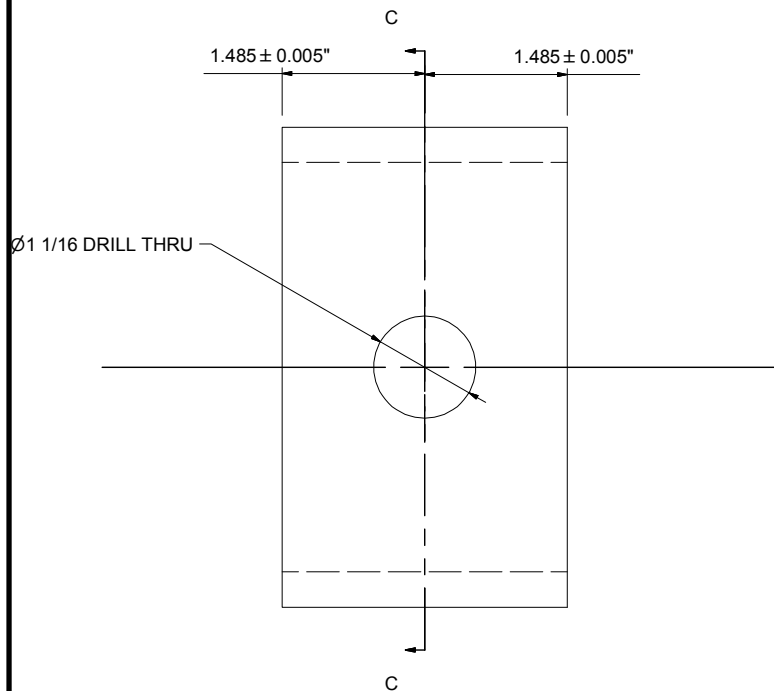
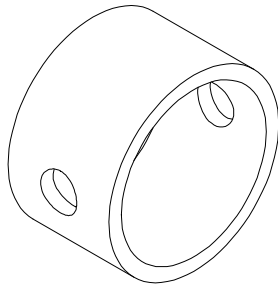
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| BILL OF MATERIALS | | | | | | |
|-------------------|-----------|---|-------|--------|-----|-------------|
| MARK | STOCK # | DESCRIPTION | WIDTH | LENGTH | QTY | UNIT WEIGHT |
| 2z1 | 100-02329 | MECHANICAL TUBE - 5"od x 4.124"id (C1026) | | 3" | 2 | 4.32 |

MACHINE SHOP



SECTION C-C
SCALE 1 / 2

MACHINE SHOP
Issued For Construction

TOLERANCES AS PER QMF-03

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| | | | | |
|----------|---------------|----------|---------|--|
| CUSTOMER | Ja-Co | DRAWN | bmurphy | DATE |
| PROJECT | BECKET HOLDER | CHECKED | | DATE |
| TITLE | Becket Holder | APPROVED | | DATE |
| W.O. # | 15520 | SCALE | N.T.S. | DRAWING # / SHEET # eqt-1269-A-002 18 of 19 |
| | | | | 0 |

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