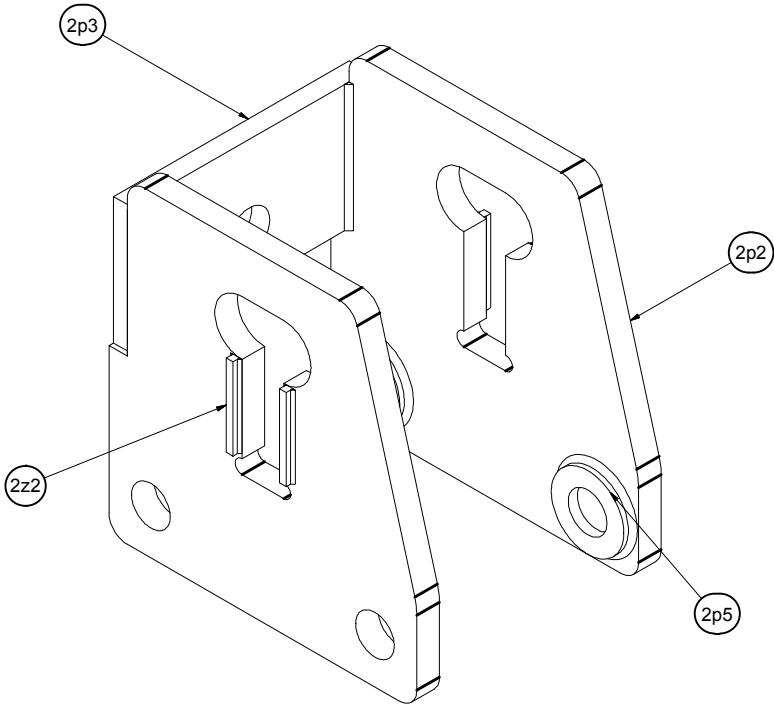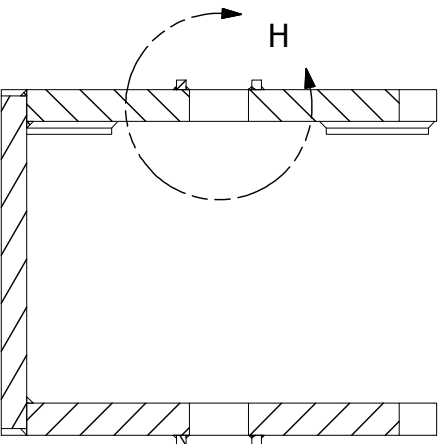**FOREMAN COPY**
This is foreman copy

IF IN DOUBT......ASK!

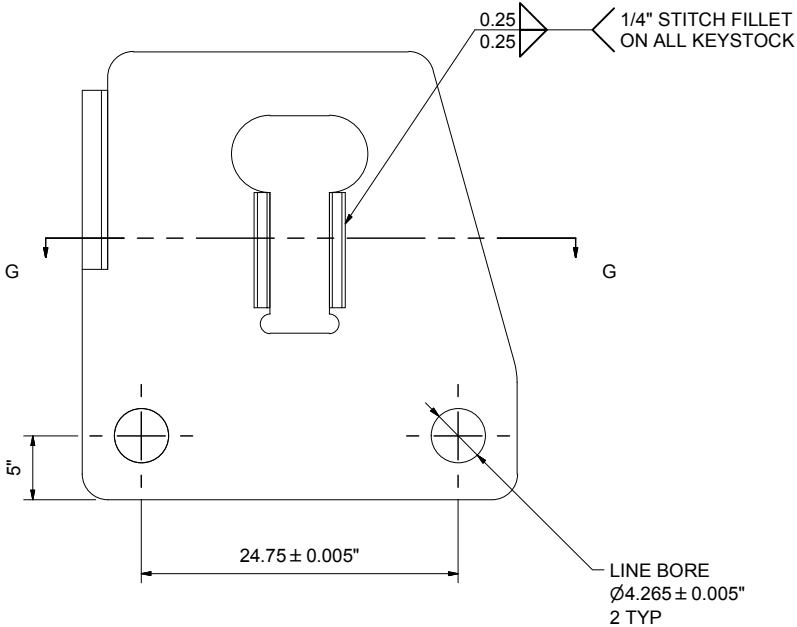### BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18
2p2	100-01543	PL QT100 2 1/2"	1"	2'-11"	2	659.00

2p3

2z2

2p2

2p5

BOTH SIDES 0.5 / 0.5

2p5

0.5

0.5

0.25"   0.25"

DETAIL H
SCALE 0.13 : 1

BOTH SIDES 0.5 / 0.5

0.25 / 0.25 1/4" STITCH FILLET
ON ALL KEYSTOCK

H

35"

32"

21 +0.12" / -0.00"

27"

SECTION G-G
SCALE 1:15

H

G   G

5"

24.75 ± 0.005"

LINE BORE
Ø4.265 ± 0.005"
2 TYP

DETAIL 1
TOP HOLDER

Foreman copy
Issued For Construction
Date 2014-12-20
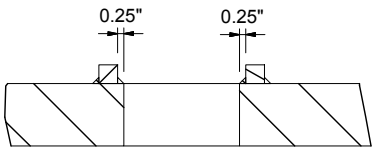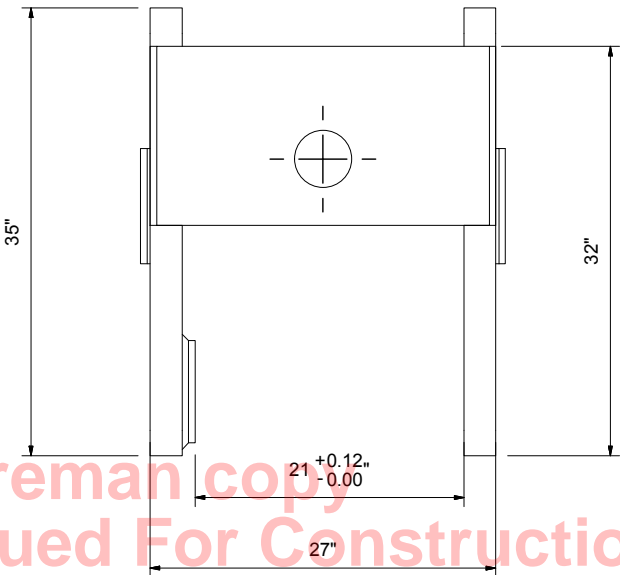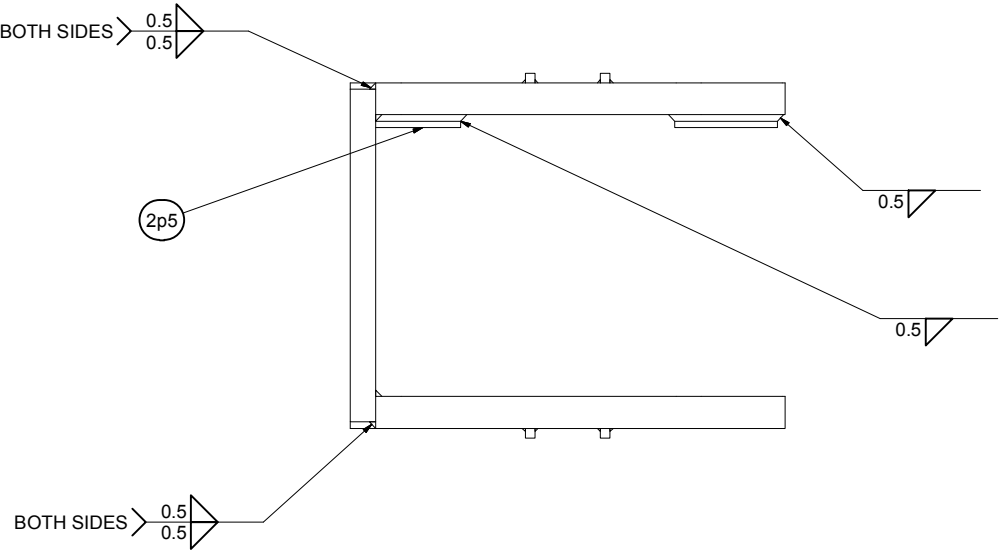
NOTES:

WELD NOTES:
1) ALL WELDS TO BE 1/4" FILLET U.N.O.
2)
3)

FINISH SPECIFICATIONS
SANDBLASTING: _____
PRIMER: _____
FINISH COAT: _____
GALVANIZING: _____

Ja-Co
Welding & Consulting Ltd.
1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433
email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER REFERENCE		

CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

DRAWN
bmurphy

DATE

CHECKED

DATE

APPROVED

DATE

W.O. # 15520	SCALE N.T.S.	DRAWING NUMBER eqt-1269-A-002	SHEET # 2 of 19	0

BILL OF MATERIALS							
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT	
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86	

DXF FILE #15520106

MACHINE SHOP

48.31"

48.31"

42.31"

31.5 ± 0.01"

2"

16"

R3 ALL FILLETS

Ø2.75 $^{+0.01}_{-0.00}$" DRILL THRU
2 PLACES

Ø8.05 ± 0.01" BORE

MACHINE DOWN TO 1.75 ± 0.005"

2"

CUSTOMER REFERENCE				DRAWN bmurphy	DATE
CUSTOMER	Ja-Co			CHECKED	DATE
PROJECT	BECKET HOLDER			APPROVED	DATE
TITLE	Becket Holder				
W.O. # 15520	SCALE N.T.S.	DRAWING # / eqt-1269-A-002	SHEET # 12 of 19	⚠ 0	