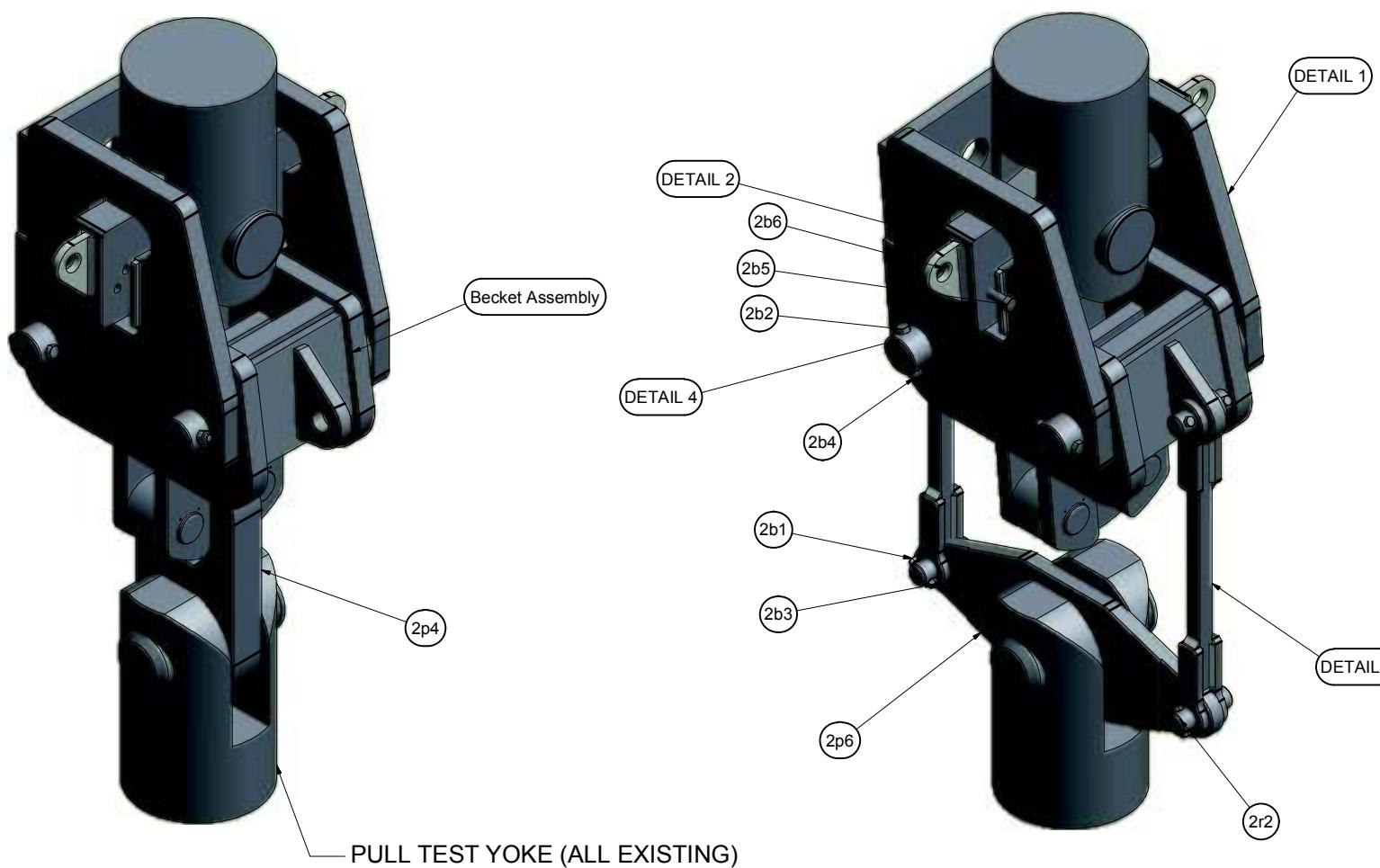


SHOP

IF IN DOUBT.....ASK!

NOTE: THESE ARE THE GENERAL ASSEMBLIES OF A BECKET IN A PULL TEST APARATUS.
 THE BECKET AND YOKES ARE PRE-EXISTING.
GENERAL ASSEMBLY 1 SHOWS THE PULL TEST OF THE BECKET
GENERAL ASSEMBLY 2 SHOWS THE PULL TEST OF THE SIDE EARS
 WE ARE ONLY MAKING THE HOLDING UNIT THAT ATTACHES THE BECKET TO THE YOKES

**GENERAL ASSEMBLY 1**

BECKET PULL TEST

GENERAL ASSEMBLY 2

EARS PULL TEST

SHOP COPY

NOTES:

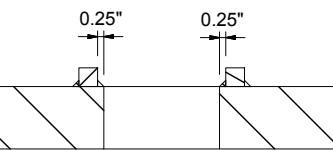
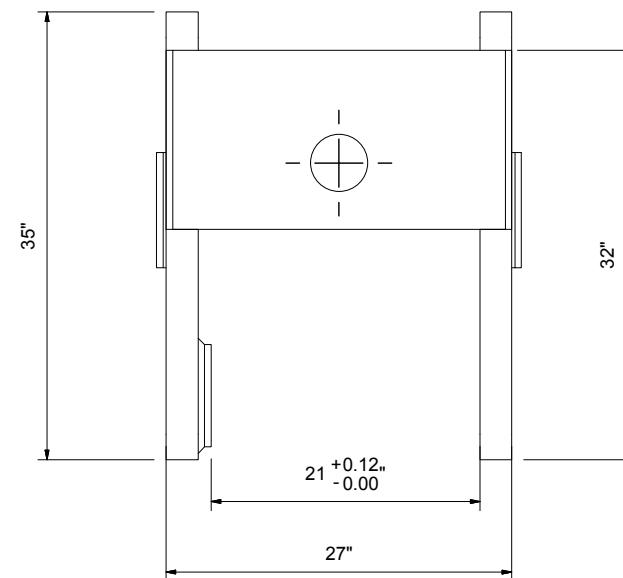
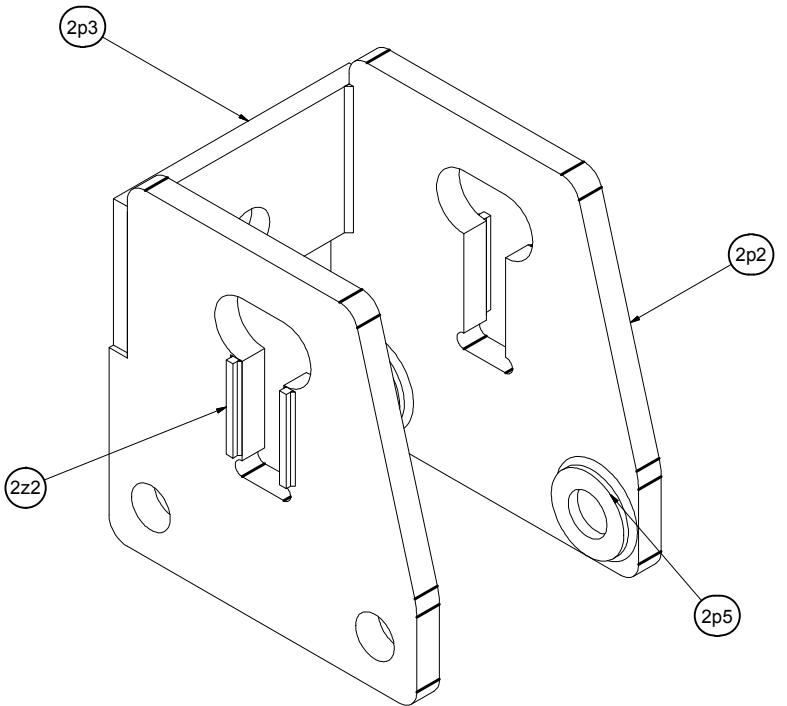
WELD NOTES:
1) ALL WELDS TO BE 1/4" FILLET U.N.O.FINISH SPECIFICATIONS
SANDBLASTING: _____
PRIMER: _____
FINISH COAT: _____
GALVANIZING: _____CUSTOMER
REFERENCE**Ja-Co****Welding & Consulting Ltd.**1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433
email: ja-co@telusplanet.net website: jacoweld.comCUSTOMER
Ja-CoPROJECT
BECKET HOLDERTITLE
Becket Holder

W.O. # 15520

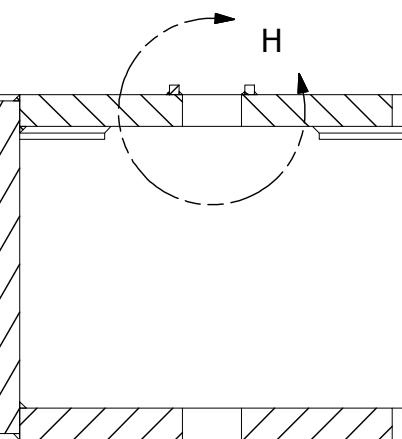
DRAWN	DATE
bmurphy	
CHECKED	DATE
APPROVED	DATE
SHEET #	
eqt-1269-A-002	1 of 19



IF IN DOUBT.....ASK!



DETAIL H
SCALE 0.13 : 1



SECTION G-G
SCALE 1:15

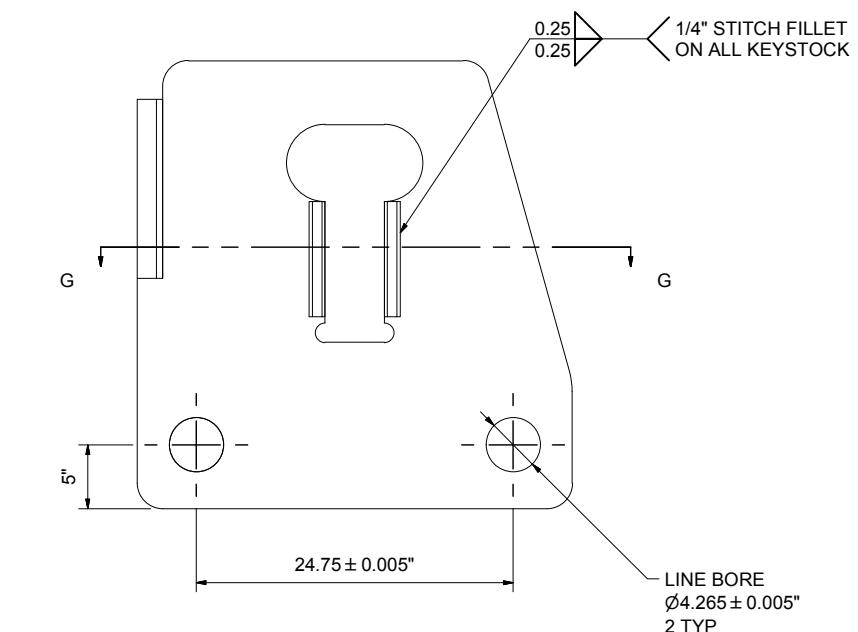
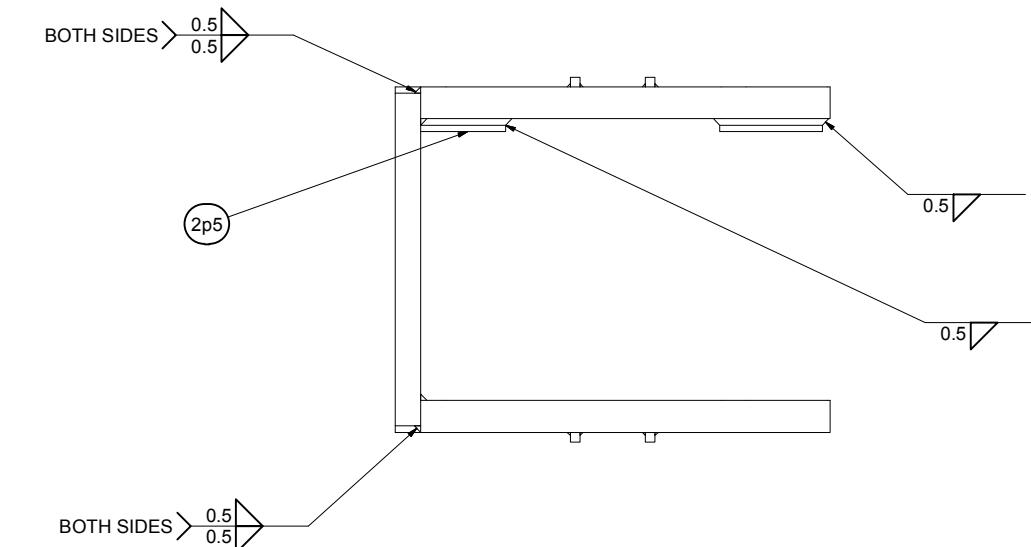
DETAIL 1
TOP HOLDER

NOTES:

WELD NOTES:
1) ALL WELDS TO BE 1/4" FILLET U.N.O.
2)
3)

FINISH SPECIFICATIONS
SANDBLASTING: _____
PRIMER: _____
FINISH COAT: _____
GALVANIZING: _____

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18
2p2	100-01543	PL QT100 2 1/2"	1"	2'-11"	2	659.00



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CUSTOMER
REFERENCE

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Welding & Consulting Ltd.
1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433
email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

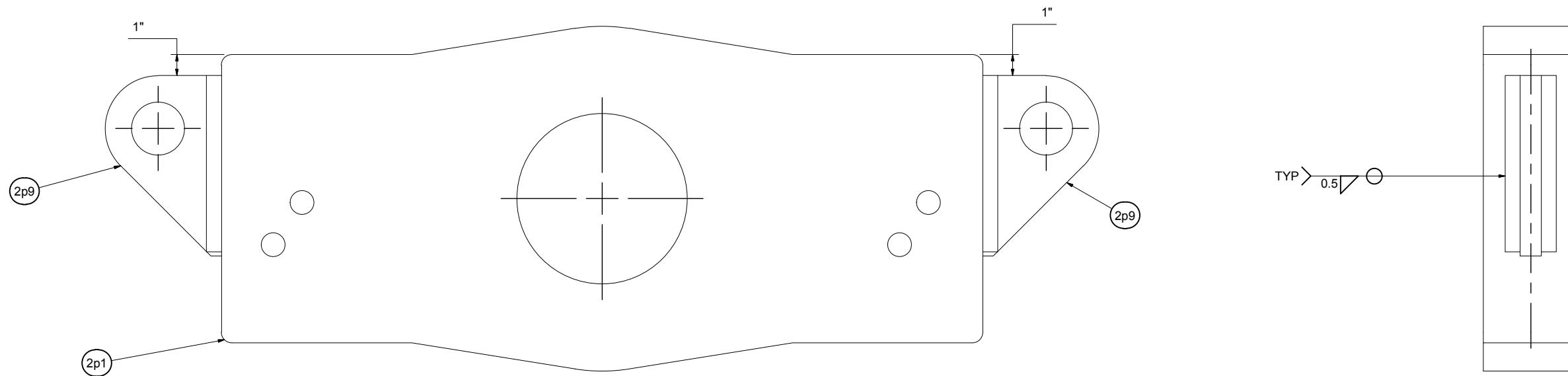
TITLE
Becket Holder

W.O. #
15520

DRAWN bmurphy	DATE
CHECKED	DATE
APPROVED	DATE
SCALE N.T.S.	SHEET # eqt-1269-A-002 2 of 19
DRAWING NUMBER eqt-1269-A-002	0

IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96



DETAIL 2

SLIDING PLATE

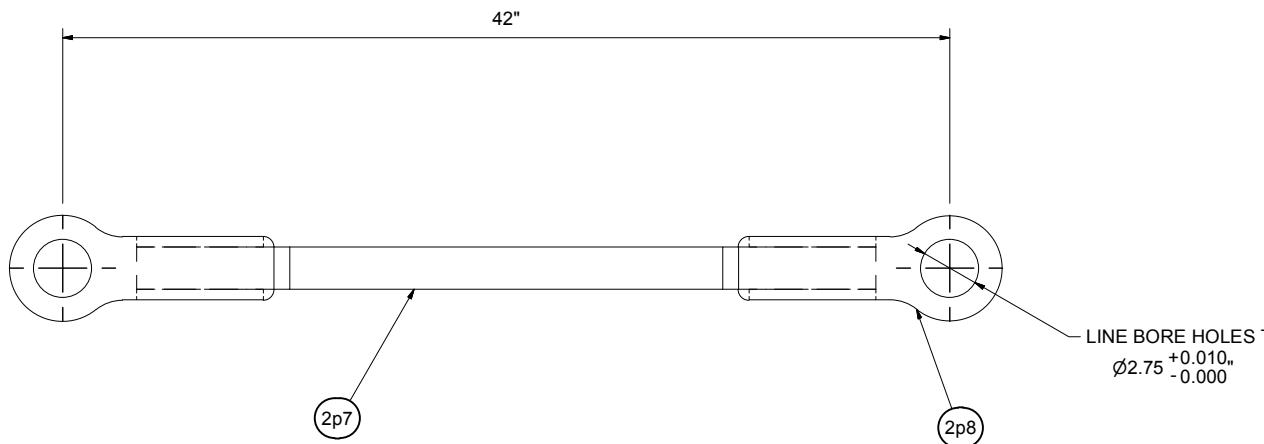
SHOP COPY

NOTES:			
WELD NOTES:			
1) ALL WELDS TO BE 1/4" FILLET U.N.O. 2) 3)	FINISH SPECIFICATIONS	SANDBLASTING: _____	DATE
	PRIMER: _____	1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433	bmurphy
	FINISH COAT: _____	email: ja-co@telusplanet.net website: jacoweld.com	CHECKED
	GALVANIZING: _____		APPROVED

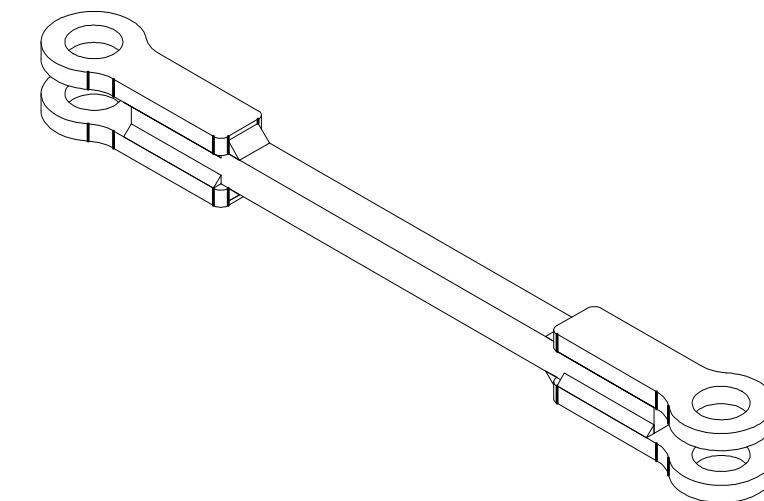
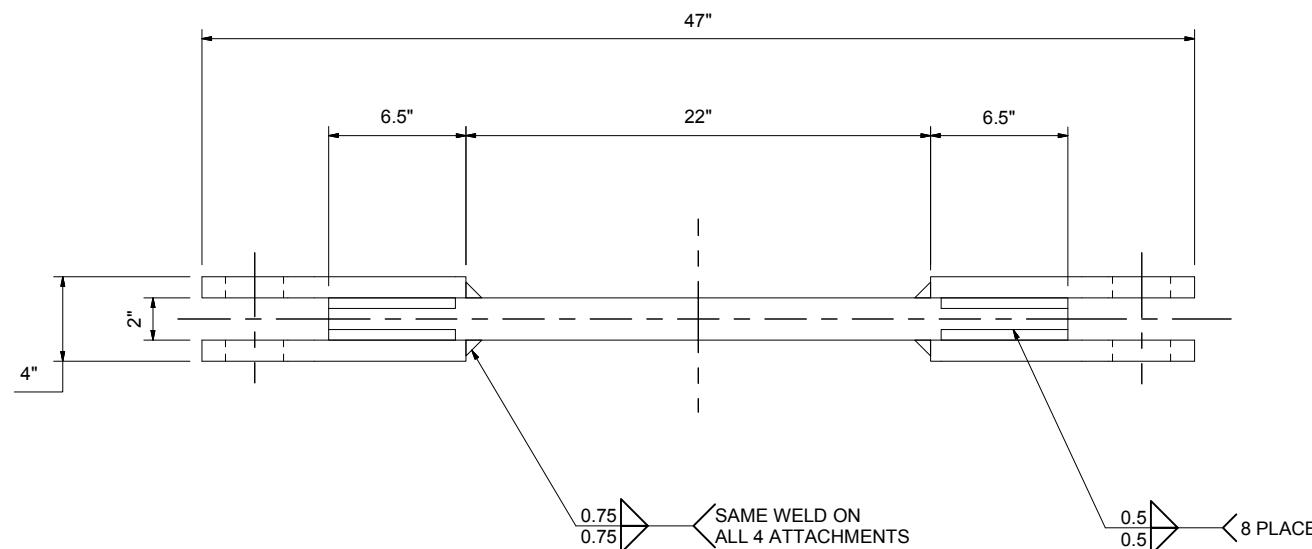
CUSTOMER REFERENCE	CUSTOMER Ja-Co	DRAWN DATE
Ja-Co Welding & Consulting Ltd.		bmurphy
PROJECT BECKET HOLDER	PROJECT Becket Holder	DATE
TITLE Becket Holder	TITLE Becket Holder	APPROVED
W.O. # 15520	SCALE N.T.S.	DRAWING NUMBER SHEET # eqt-1269-A-002 3 of 19

IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p7	100-02316	PL 50W - 2"	2"	2'-11"	1	39.75
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	4	10.43



NOTE: TWO OF THESE ASSEMBLIES ARE REQUIRED



SHOP COPY

DETAIL 3 ROD ASSEMBLY

NOTES:

WELD NOTES:
1) ALL WELDS TO BE 1/4" FILLET U.N.O.
2)
3)

FINISH SPECIFICATIONS
SANDBLASTING: _____
PRIMER: _____
FINISH COAT: _____
GALVANIZING: _____

CUSTOMER
REFERENCE

Ja-Co
Welding & Consulting Ltd.
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email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-Co

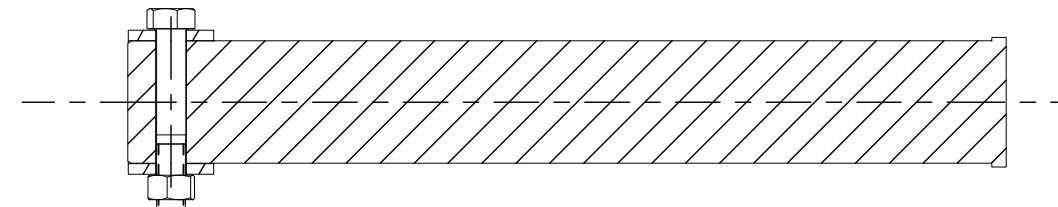
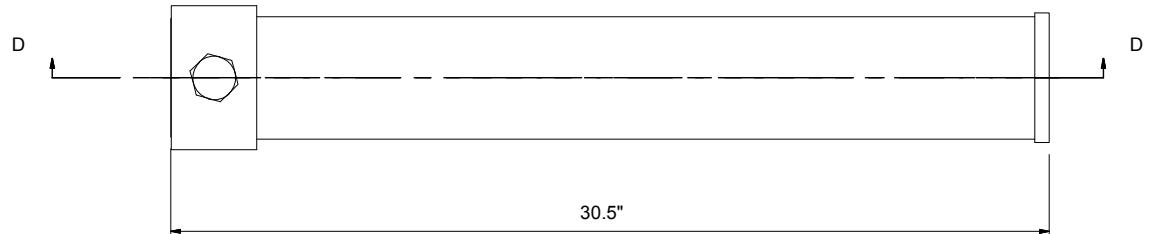
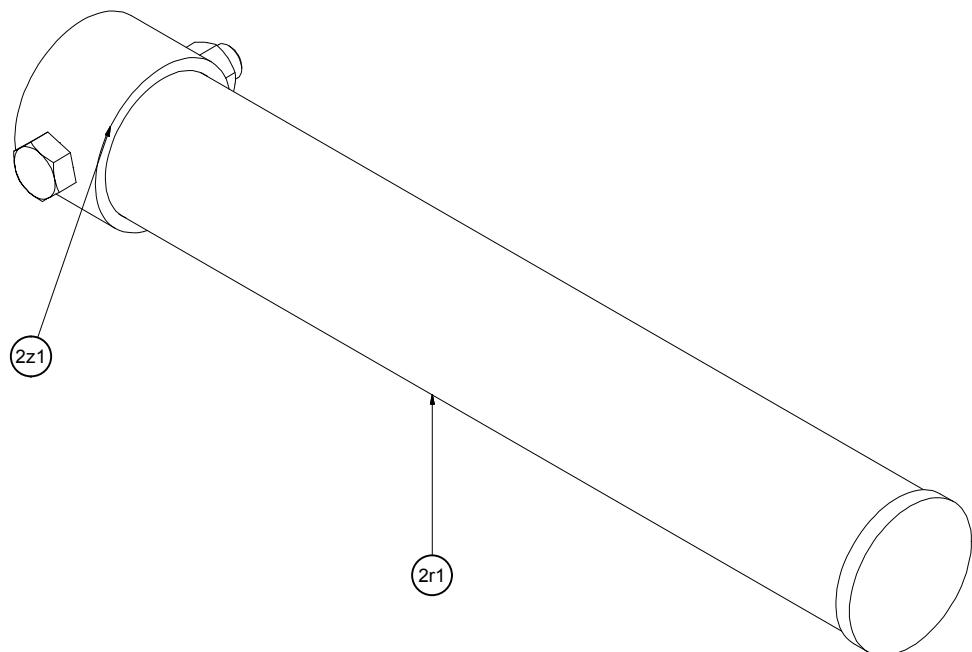
PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

DRAWN bmurphy	DATE
CHECKED	DATE
APPROVED	DATE
SHEET # eqt-1269-A-002	4 of 19

IF IN DOUBT.....ASK!



NOTE: TWO ASSEMBLIES ARE REQUIRED

DETAIL 4
DOG BONE ARM

SHOP COPY

NOTES:

WELD NOTES:
1) ALL WELDS TO BE 1/4" FILLET U.N.O.
2)
3)

FINISH SPECIFICATIONS
SANDBLASTING: _____
PRIMER: _____
FINISH COAT: _____
GALVANIZING: _____

CUSTOMER
REFERENCE

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Welding & Consulting Ltd.
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CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
DET4 DOG BONE ASSEMBLY

W.O. # 15520

SCALE
N.T.S.

DRAWING NUMBER
eqt-1269-A-002

SHEET #
5 of 19



BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2t1	100-02674	4140 1 1/2" (HTSR)		2'-6 1/2"	1	122.03
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	1	4.32
2b2	200-01314	BOLT Gr.5-1" x 6 1/2"			1	1.87
2b4	200-00967	NUT Gr.5-1"			1	0.33



PICKING LIST

SHOP COPY

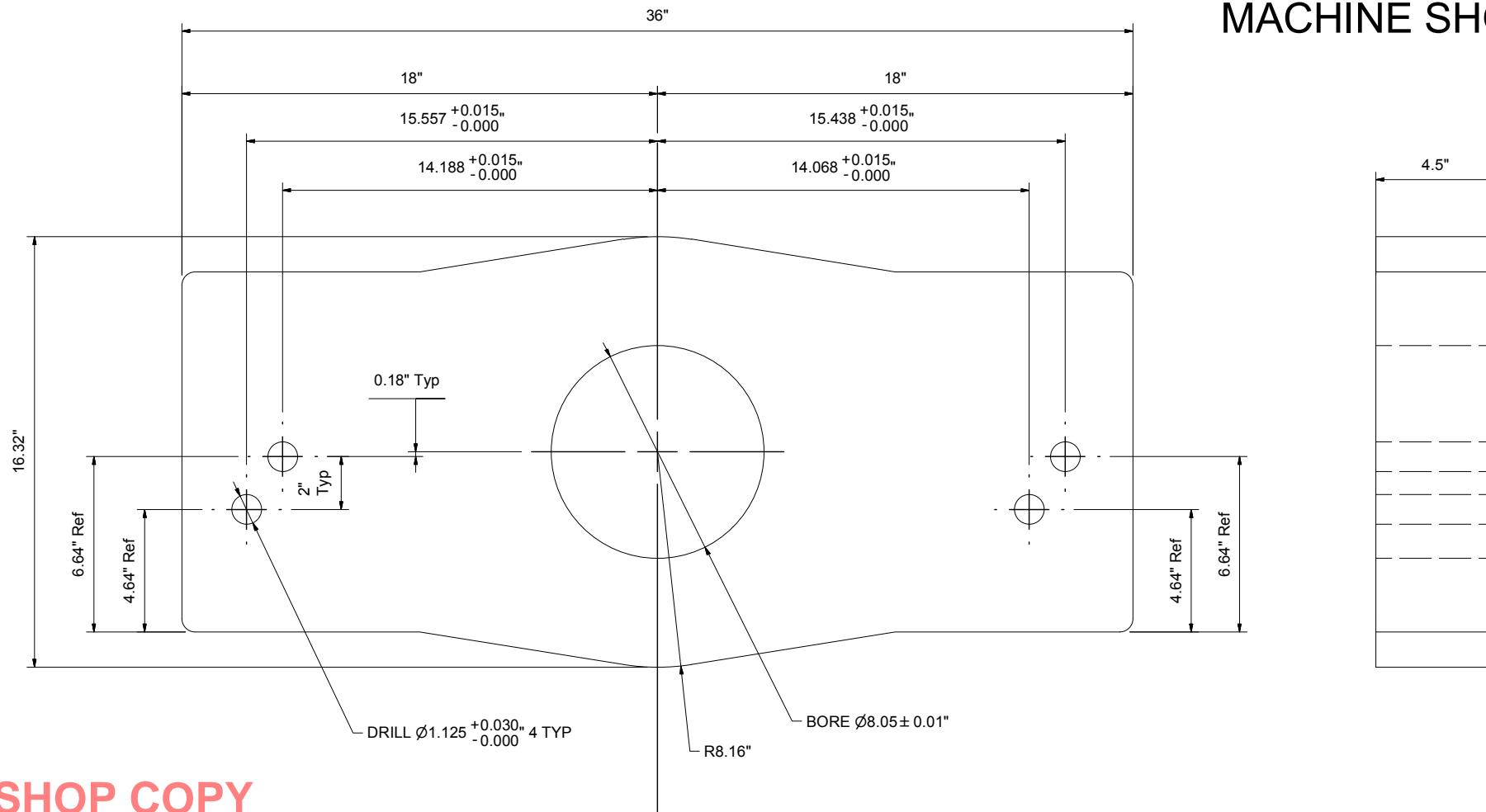
Customer :	Ja-Co
Project :	BECKET HOLDER
Title :	Becket Holder

Drawn :	bmurphy
Checked :	
Approved :	

BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04

DXF FILE #15520101
MACHINE SHOP



TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

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Welding & Consulting Ltd.

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email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-CoPROJECT
BECKET HOLDERTITLE
Becket HolderW.O. #
15520SCALE
N.T.S.DRAWING # / SHEET #
eqt-1269-A-002 7 of 19DRAWN
bmurphy

DATE

CHECKED

DATE

APPROVED

DATE

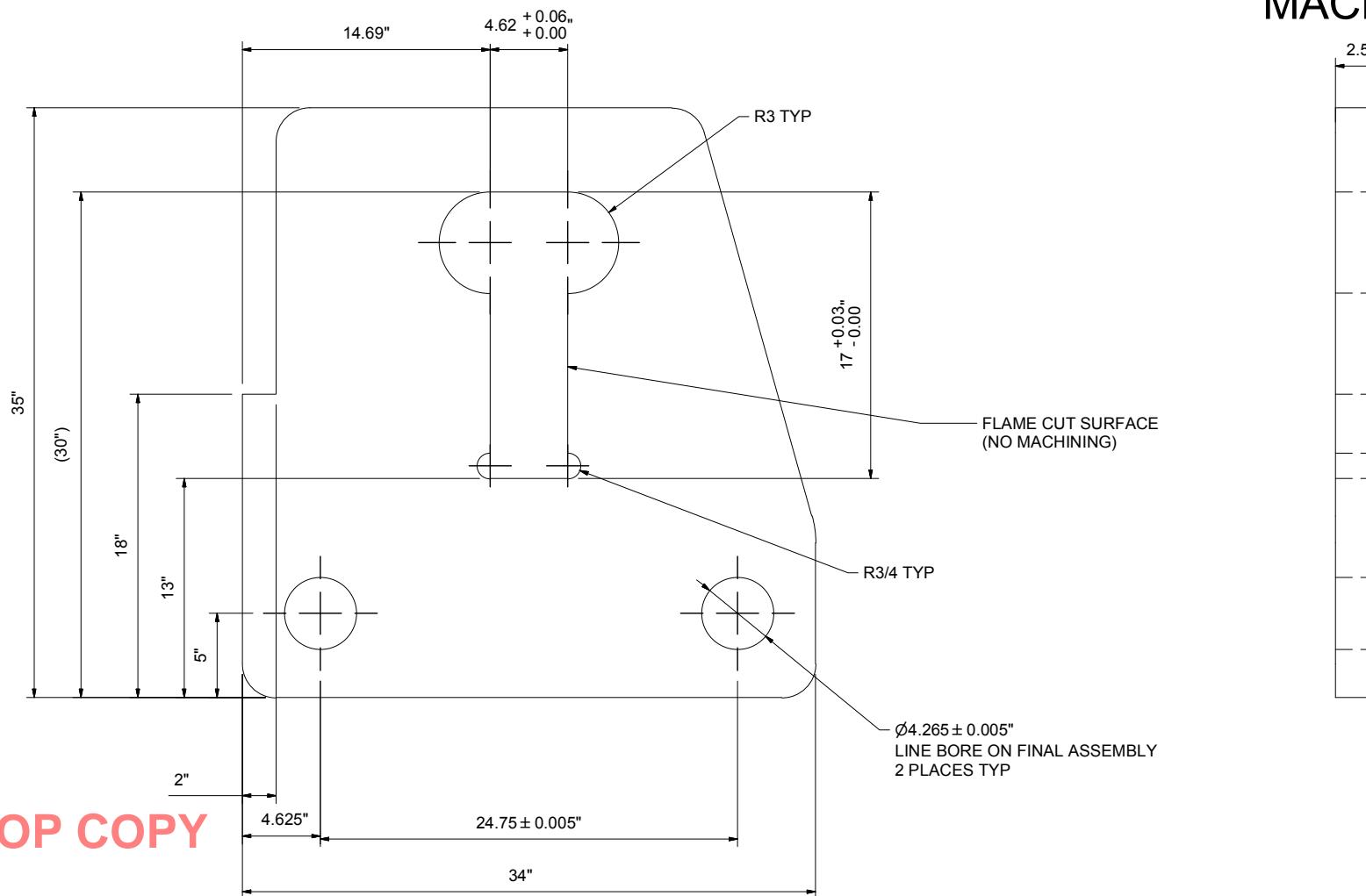
IF IN DOUBT.....ASK!



BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p2	100-01543	PL QT100 2 1/2"	2'-10"	2'-11"	2	659.00

DXF FILE #15520102

MACHINE SHOP



TOLERANCES AS PER QMF-03

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email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 8 of 19

DRAWN
bmurphy

DATE

CHECKED

DATE

APPROVED

DATE

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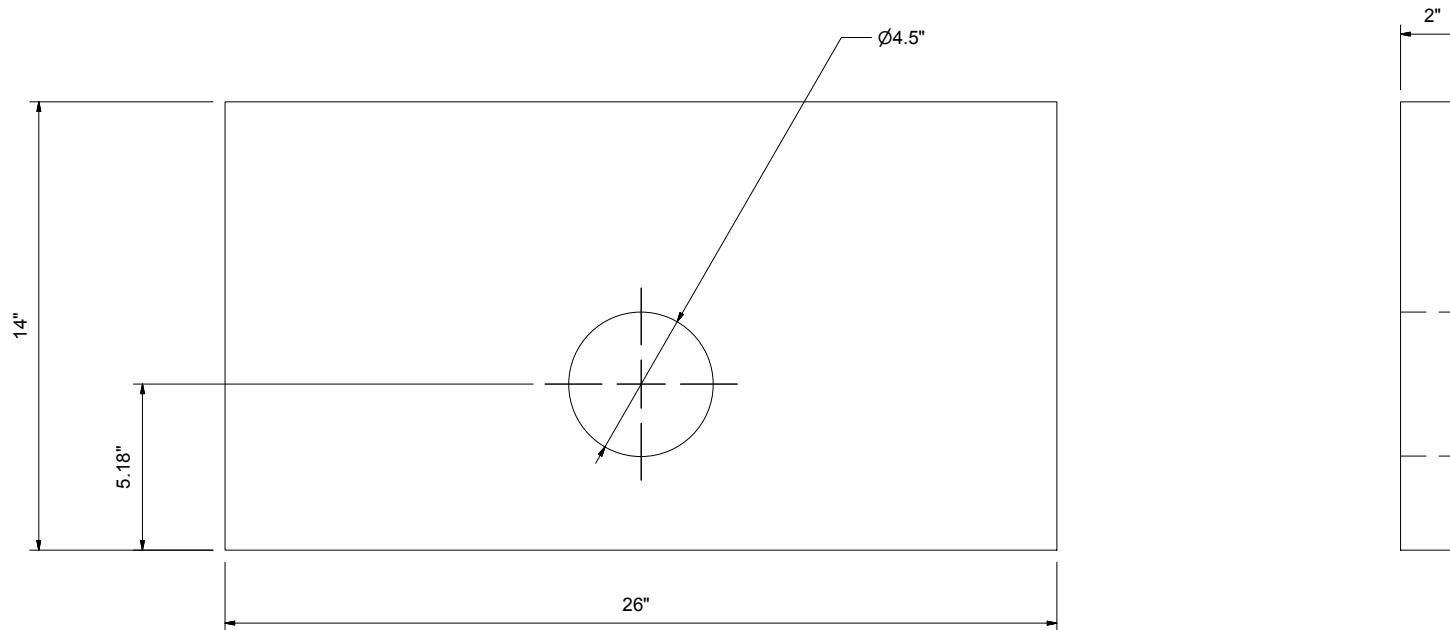


ALL SURFACES
FLAME CUT
(NO MACHINING)

BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69

DXF FILE #15520103



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TOLERANCES AS PER QMF-03

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email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 9 of 19

DRAWN
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DATE

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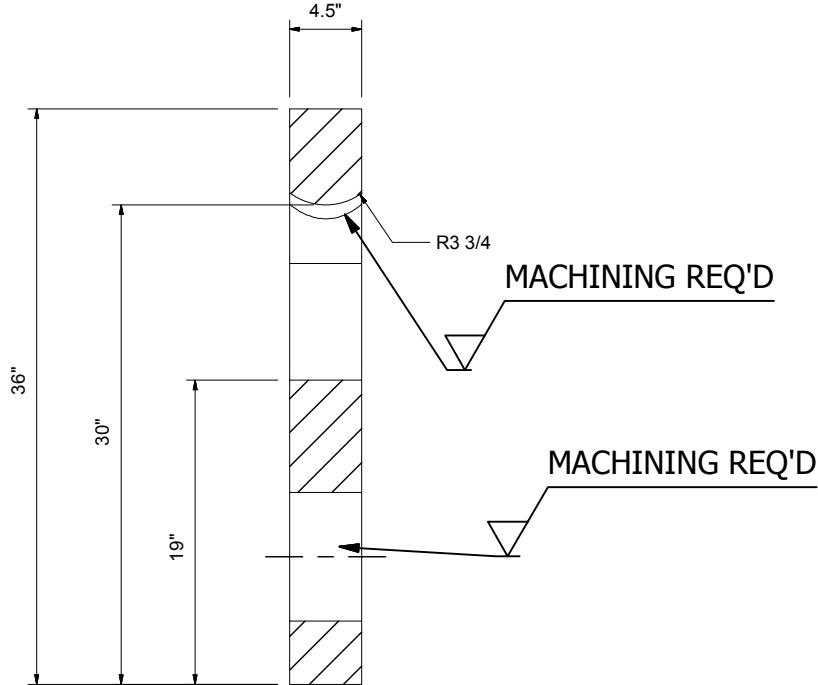
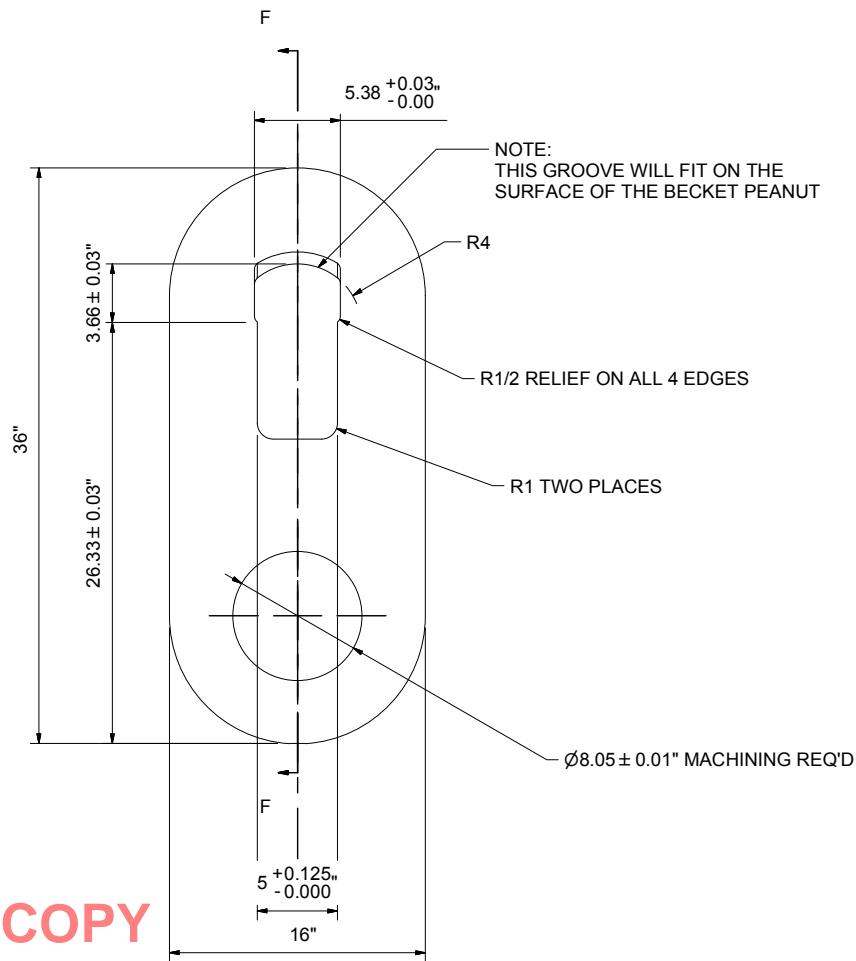


BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p4	100-02861	PL 50W - 4 1/2"	1'-4"	2'-10"	1	528.72

DXF FILE #15520104

MACHINE SHOP

SECTION F-F
SCALE 1:12

SHOP COPY

TOLERANCES AS PER QMF-03

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REFERENCE

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email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-CoPROJECT
BECKET HOLDERTITLE
Becket HolderW.O. #
15520SCALE
N.T.S.DRAWING # / SHEET #
eqt-1269-A-002 10 of 19DRAWN
bmurphy

DATE

CHECKED

DATE

APPROVED

DATE

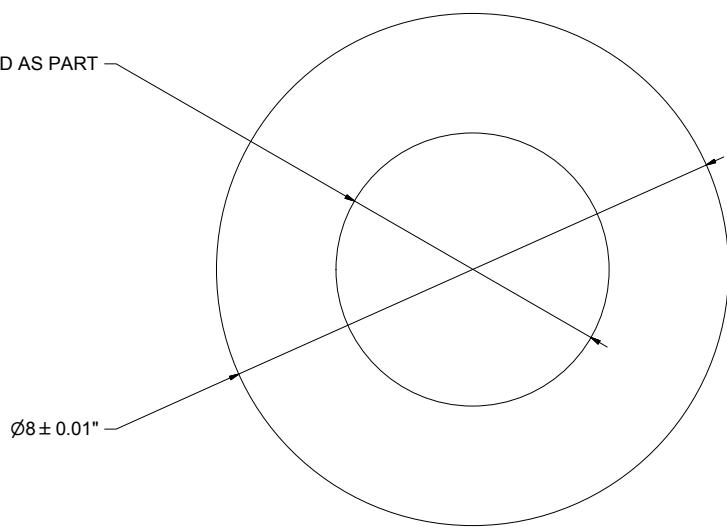
IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23

DXF FILE #15520105

MACHINE SHOP

$\varnothing 4.26 \pm 0.005$ " LINE BORED AS PART
OF FINAL ASSEMBLY



SHOP COPY

TOLERANCES AS PER QMF-03

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CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 11 of 19

DRAWN
bmurphy

DATE

CHECKED

DATE

APPROVED

DATE

IF IN DOUBT.....ASK!

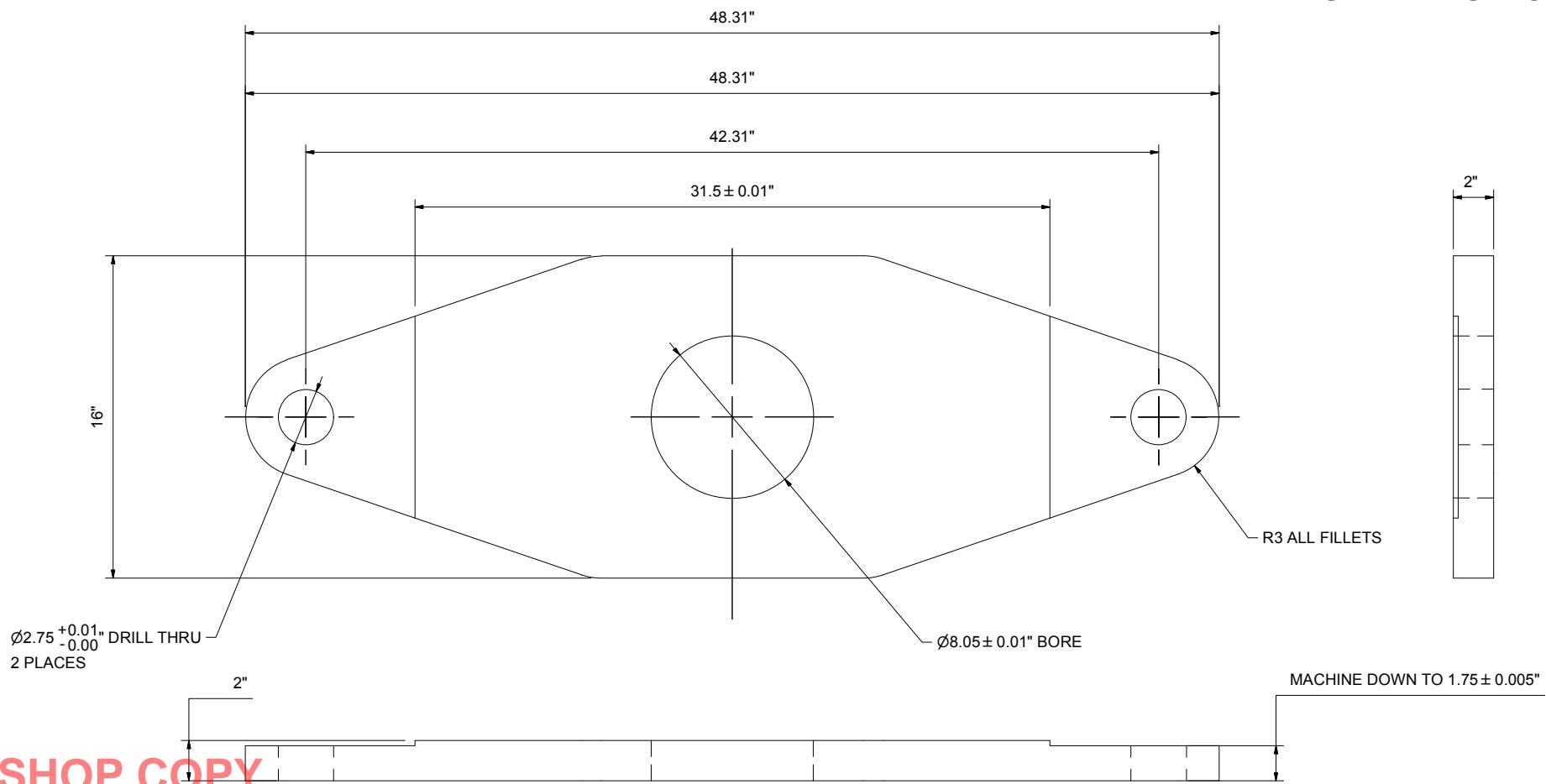


BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86

DXF FILE #15520106

MACHINE SHOP



TOLERANCES AS PER QMF-03

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CUSTOMER
Ja-CoPROJECT
BECKET HOLDERTITLE
Becket HolderW.O. #
15520SCALE
N.T.S.DRAWING # / SHEET #
eqt-1269-A-002 12 of 19DRAWN
bmurphy

DATE

CHECKED

DATE

APPROVED

DATE

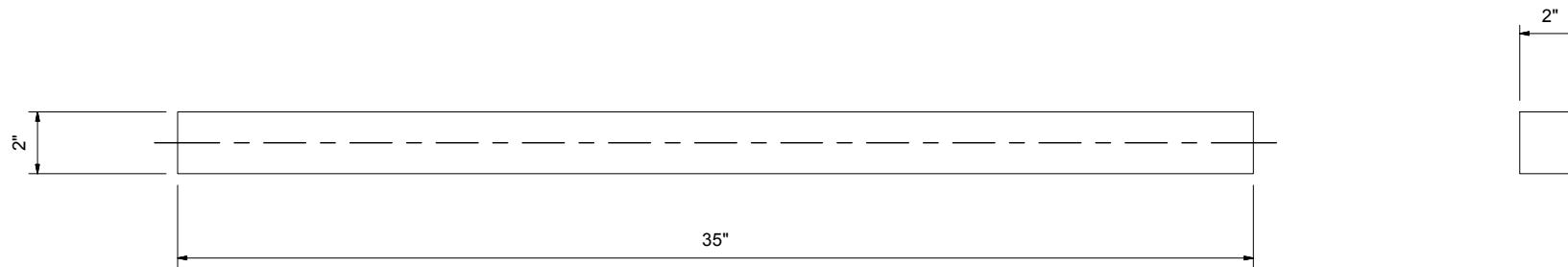
IF IN DOUBT.....ASK!



BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p7	100-02316	PL 50W - 2"	2"	2'-11"	2	39.75

DXF FILE #15520107



SHOP COPY

TOLERANCES AS PER QMF-03

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CUSTOMER
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BECKET HOLDERTITLE
Becket HolderW.O. #
15520SCALE
N.T.S.DRAWING # / SHEET #
eqt-1269-A-002 13 of 19DRAWN
bmurphy

DATE

CHECKED

DATE

APPROVED

DATE

IF IN DOUBT.....ASK!

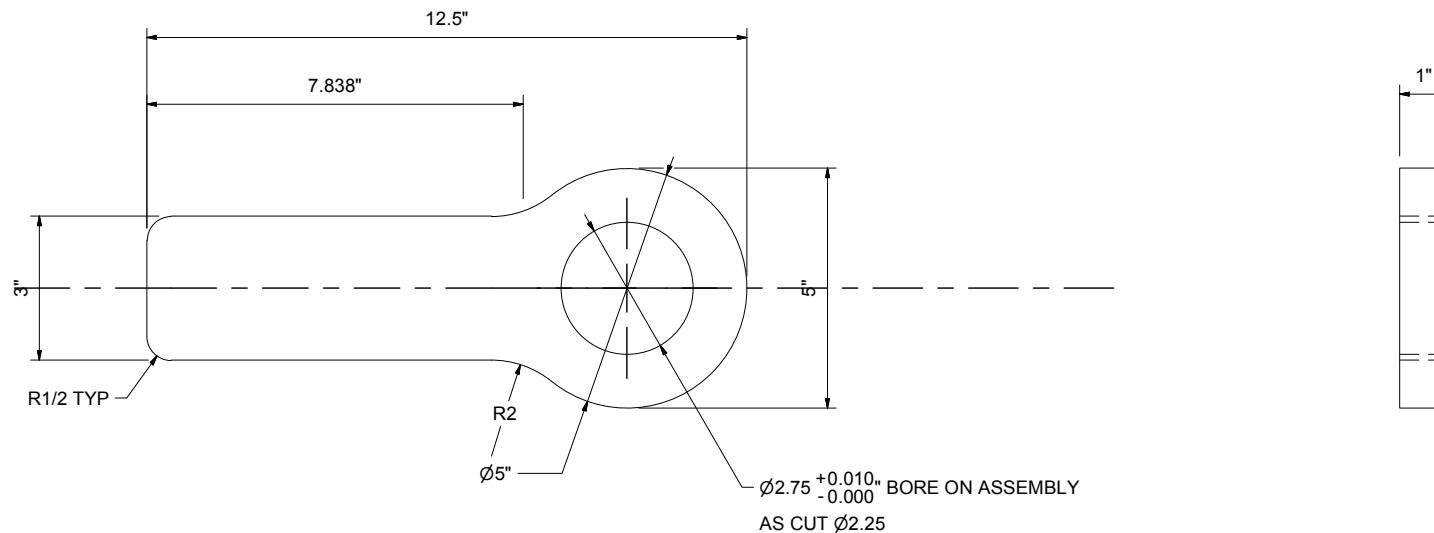


BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	8	10.43

DXF FILE #15520108

MACHINE SHOP



SHOP COPY

TOLERANCES AS PER QMF-03

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CUSTOMER
Ja-CoPROJECT
BECKET HOLDERTITLE
Becket HolderW.O. #
15520SCALE
N.T.S.DRAWING # / SHEET #
eqt-1269-A-002 14 of 19DRAWN
bmurphy

DATE

CHECKED

DATE

APPROVED

DATE

IF IN DOUBT.....ASK!

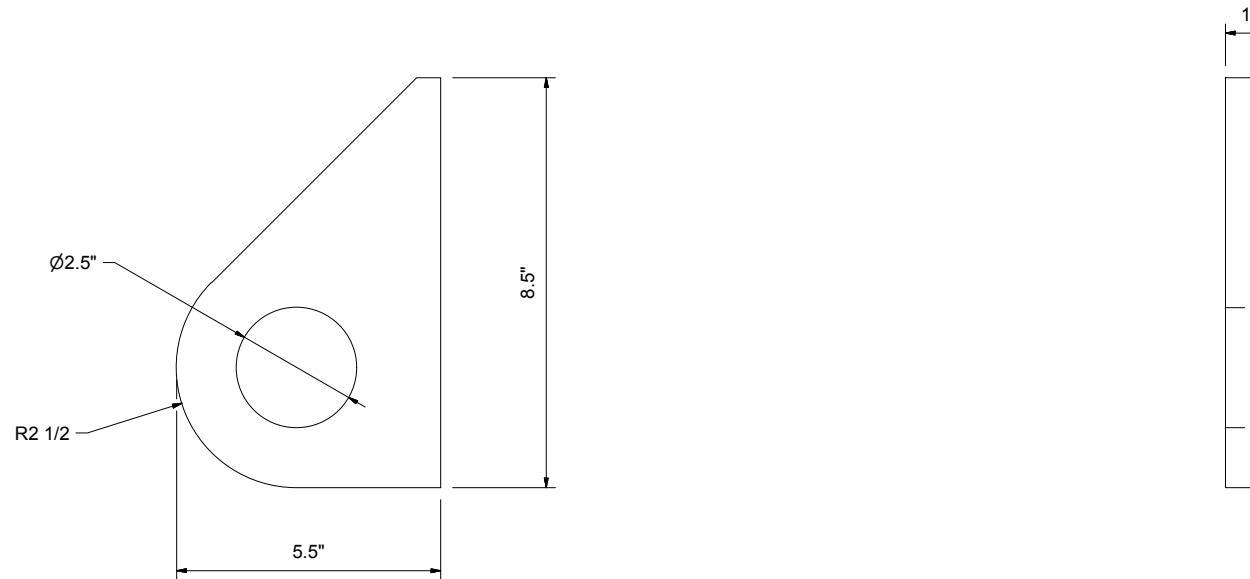


NOTE:
ALL SURFACES FLAME CUT

BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96

DXF FILE #15520109



SHOP COPY

TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

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email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 15 of 19

DRAWN
bmurphy

DATE

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DATE

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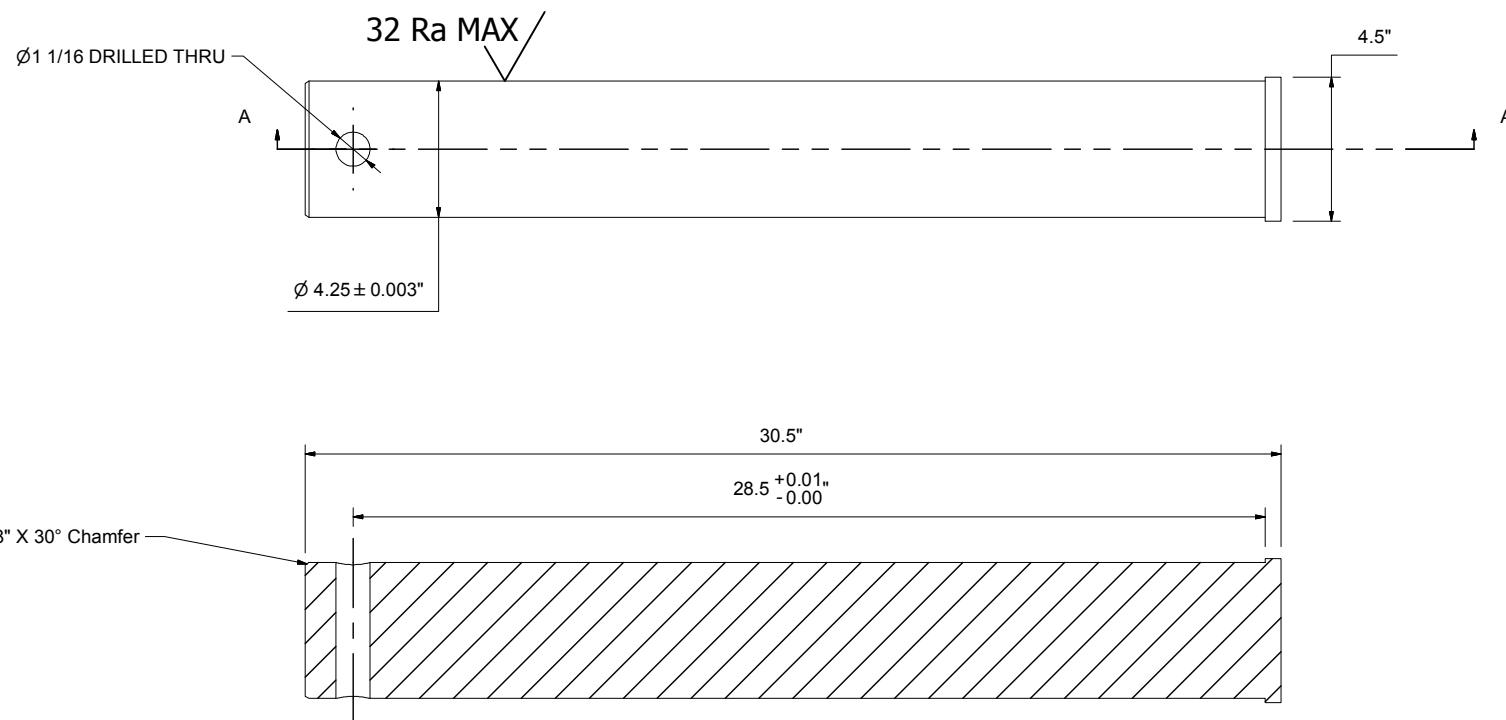
DATE

IF IN DOUBT.....ASK!

BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r1	100-02674	4140 4 1/2" (HTSR)		2'-6 1/2"	2	122.03

MACHINE SHOP



SECTION A-A
SCALE 1:6

SHOP COPY

TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

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email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 16 of 19

DRAWN
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DATE

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DATE

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DATE

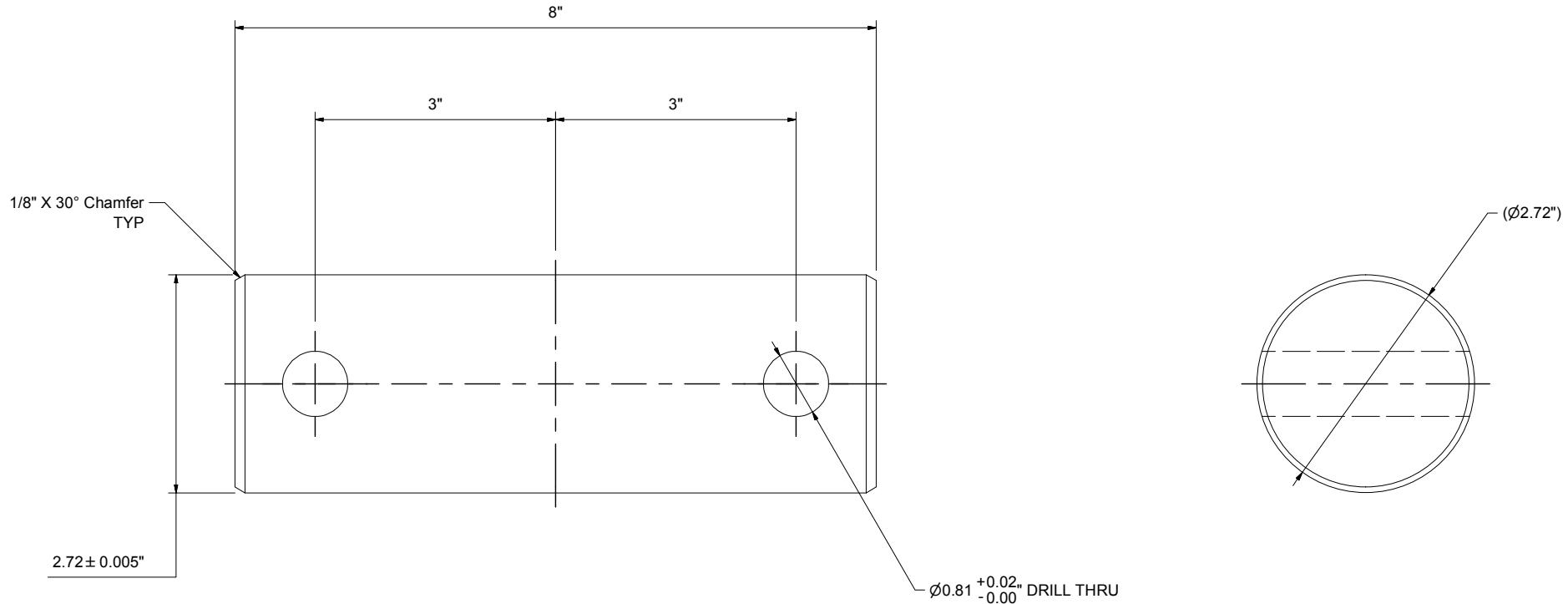
IF IN DOUBT.....ASK!



BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r2	100-02663	4140 2 3/4" (HTSR)		8 3/16"	4	12.39

MACHINE SHOP



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REFERENCE

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Welding & Consulting Ltd.

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email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-CoPROJECT
BECKET HOLDERTITLE
Becket HolderW.O. #
15520SCALE
N.T.S.DRAWING # / SHEET #
eqt-1269-A-002 17 of 19DRAWN
bmurphy

DATE

CHECKED

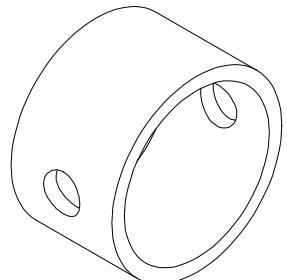
DATE

APPROVED

DATE

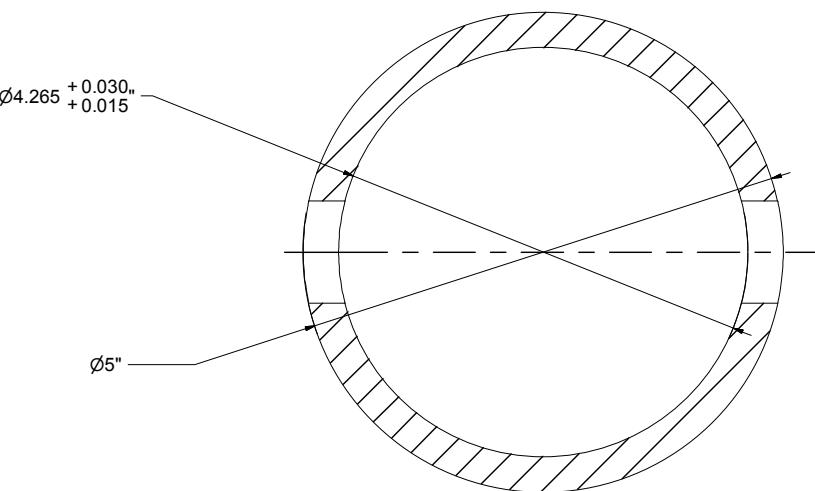
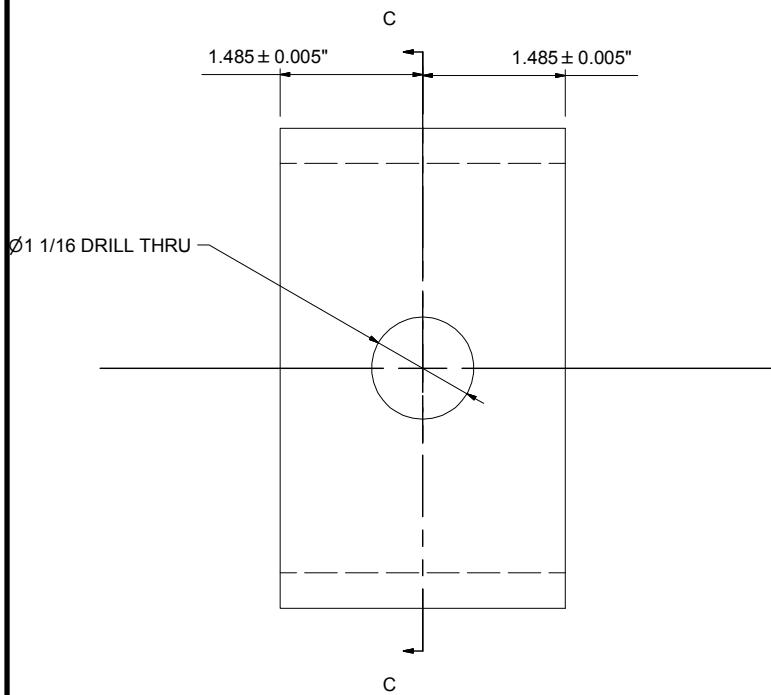
IF IN DOUBT.....ASK!





BILL OF MATERIALS							
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT	
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	2	4.32	

MACHINE SHOP



SECTION C-C
SCALE 1 / 2

SHOP COPY

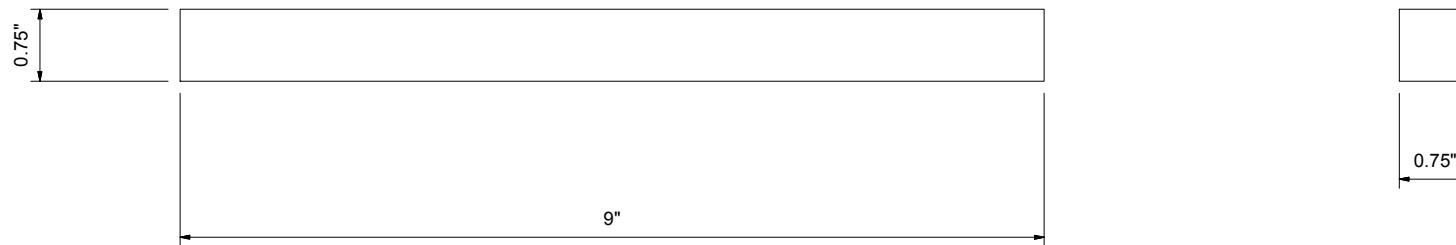
TOLERANCES AS PER QMF-03

CUSTOMER REFERENCE	CUSTOMER Ja-Co		DRAWN bmurphy	DATE
PROJECT BECKET HOLDER		CHECKED	DATE	
TITLE Becket Holder	APPROVED		DATE	
W.O. # 15520	SCALE N.T.S.	DRAWING # / SHEET # eqt-1269-A-002 / 18 of 19		
<p>Ja-Co Welding & Consulting Ltd. 1304-8th Street, Nisku, Alberta, T8E 7M1 phone 780 955 2251 fax 780 955 3433 email: ja-co@telusplanet.net website: jacoweld.com</p>				

IF IN DOUBT.....ASK!

BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18



SHOP COPY

TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

Ja-Co
Welding & Consulting Ltd.
1304-8th Street, Nisku, Alberta, T8E 7M1 phone 780 955 2251 fax 780 955 3433
email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 19 of 19

DRAWN
bmurphy

DATE

CHECKED

DATE

APPROVED

DATE

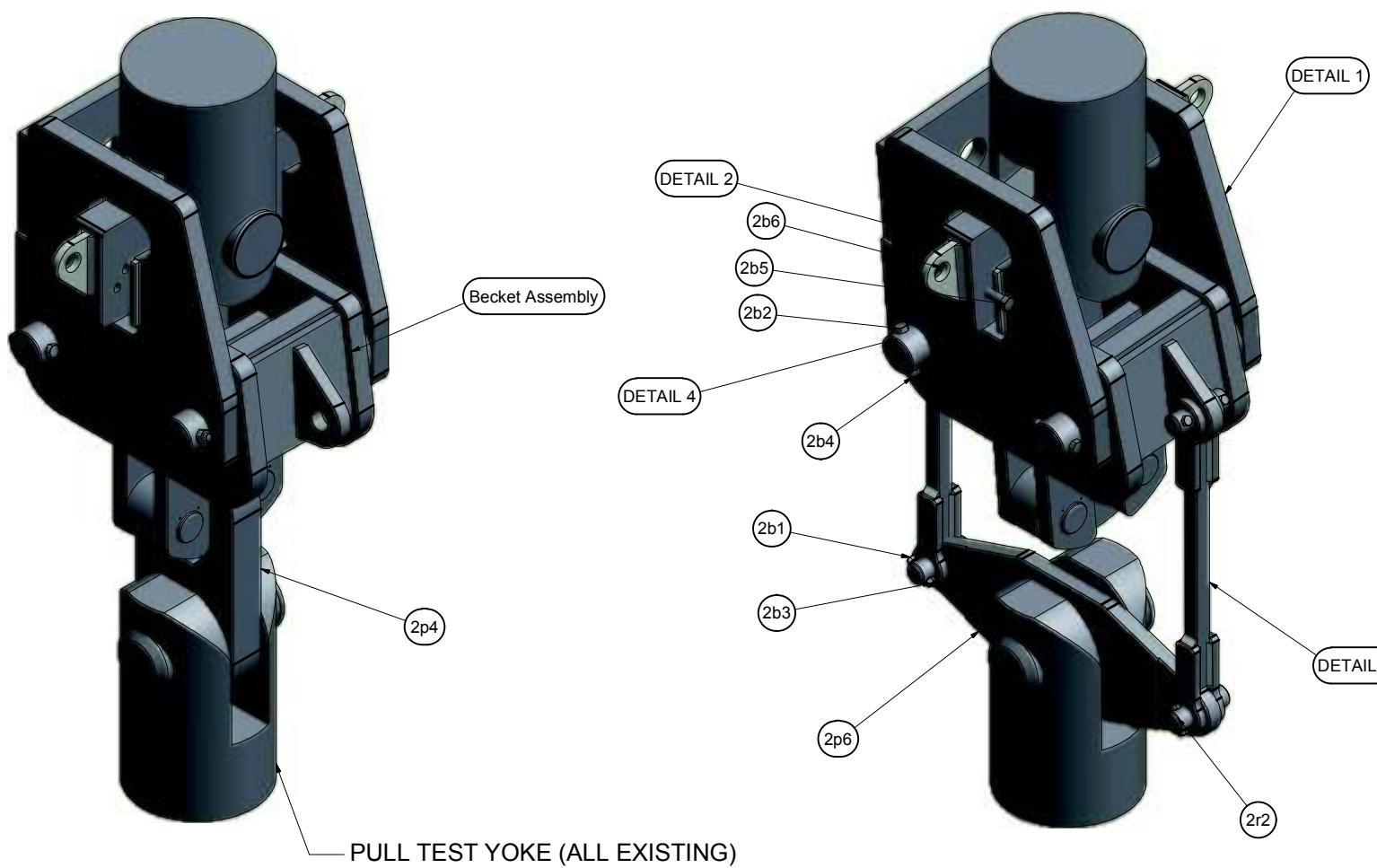
IF IN DOUBT.....ASK!



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IF IN DOUBT.....ASK!

NOTE: THESE ARE THE GENERAL ASSEMBLIES OF A BECKET IN A PULL TEST APPARATUS
THE BECKET AND YOKES ARE PRE-EXISTING.
GENERAL ASSEMBLY 1 SHOWS THE PULL TEST OF THE BECKET
GENERAL ASSEMBLY 2 SHOWS THE PULL TEST OF THE SIDE EARS
WE ARE ONLY MAKING THE HOLDING UNIT THAT ATTACHES THE BECKET TO THE YOKES



GENERAL ASSEMBLY 1

BECKET PULL TEST

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NOTES:

WELD NOTES:

FINISH SPECIFICATIONS

SANDBLASTING: _____

PRIMER: _____

FINISH COAT: _____

GALVANIZING: _____

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2b1	200-00997	BOLT Gr.5-3/4" x 3 1/2"			8	0.61
2b3	200-00965	NUT Gr.5-3/4"			8	0.14
2p4	100-02861	PL 50W - 4 1/2"	1'-10"	2'-10"	1	528.72
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86
DETAIL 1		TOP HOLDER			1	1541.36
2p2	100-01543	PL QT100 2 1/2"	1"	2'-11"	2	659.00
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18
DETAIL 2		SLIDING PLATE			1	606.77
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96
DETAIL 3		ROD ASSEMBLY			2	128.55
2b2	200-01314	BOLT Gr.5-1"x 6 1/2"			1	1.87
2b4	200-00967	NUT Gr.5-1"			1	0.33
2r1	100-02674	4140 1 1/2" (HTSR)		2'-6 1/2"	1	122.03
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	1	4.32
DETAIL 4		DOG BONE ARM			2	83.80
2p7	100-02316	PL 50W - 2"	2"	2'-11"	1	39.75
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	4	10.43
2b5	400-01736	BOLT Gr.8-1" x 9"			2	3.46
2b6	400-01736	NUT Gr.8-1"			2	0.47

GENERAL ASSEMBLY 2

EARS PULL TEST

CUSTOMER
REFERENCE

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Welding & Consulting Ltd.

1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433
email: ja-co@telusplanet.net website: jacoweld.com

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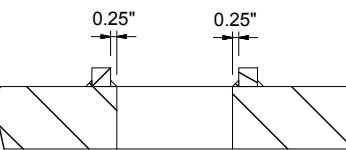
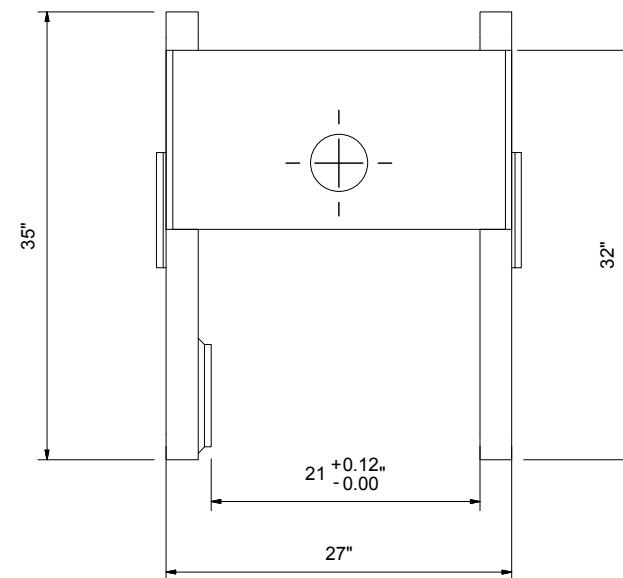
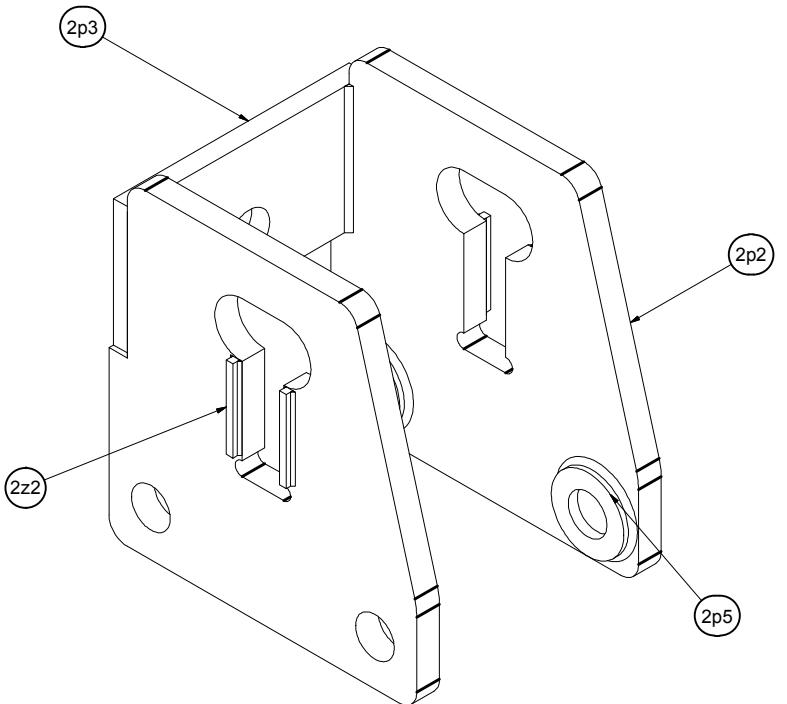
PROJECT
BECKET HOLDER

TITLE

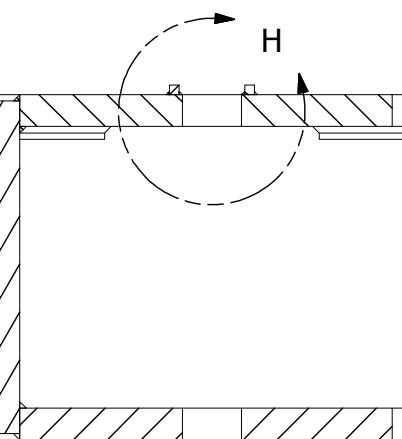
W.O. # 15520

DRAWN bmurphy	DATE
CHECKED	DATE
APPROVED	DATE
SHEET # 1 of 19	

IF IN DOUBT.....ASK!



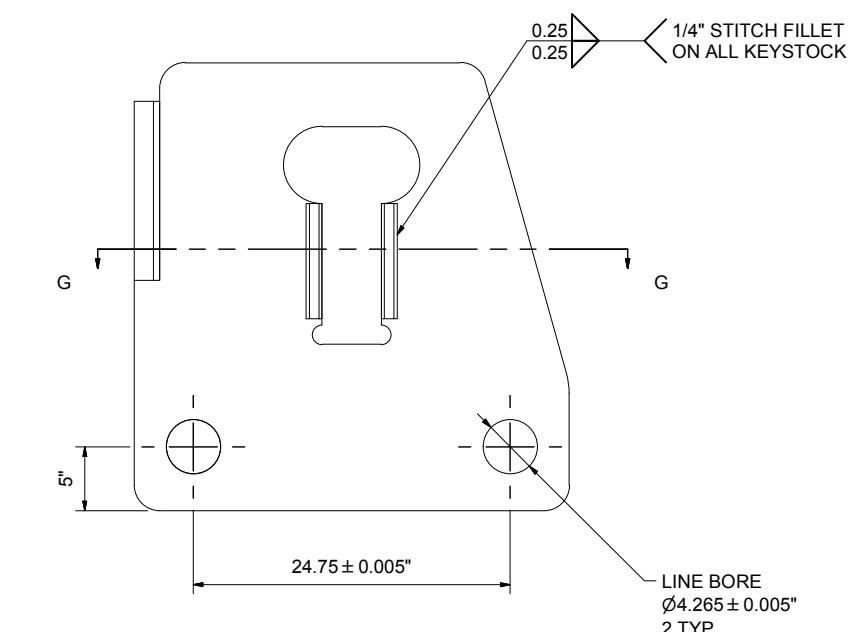
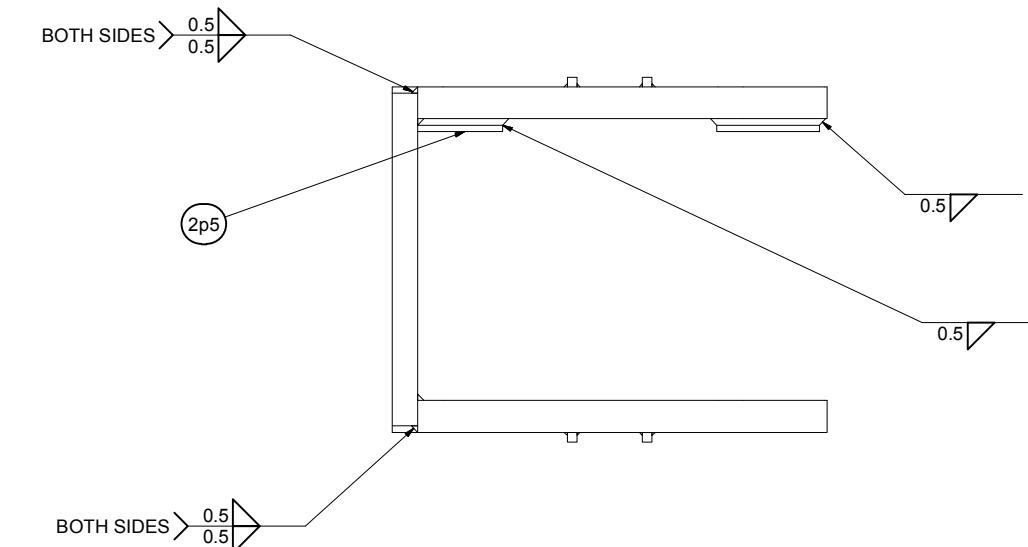
DETAIL H
SCALE 0.13 : 1



SECTION G-G
SCALE 1:15

DETAIL 1
TOP HOLDER

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18
2p2	100-01543	PL QT100 2 1/2"	1"	2'-11"	2	659.00



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NOTES:

WELD NOTES:
1) ALL WELDS TO BE 1/4" FILLET U.N.O.
2)
3)

FINISH SPECIFICATIONS
SANDBLASTING: _____
PRIMER: _____
FINISH COAT: _____
GALVANIZING: _____

CUSTOMER
REFERENCE

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Welding & Consulting Ltd.
1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433
email: ja-co@telusplanet.net website: jacoweld.com

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Ja-Co

PROJECT
BECKET HOLDER

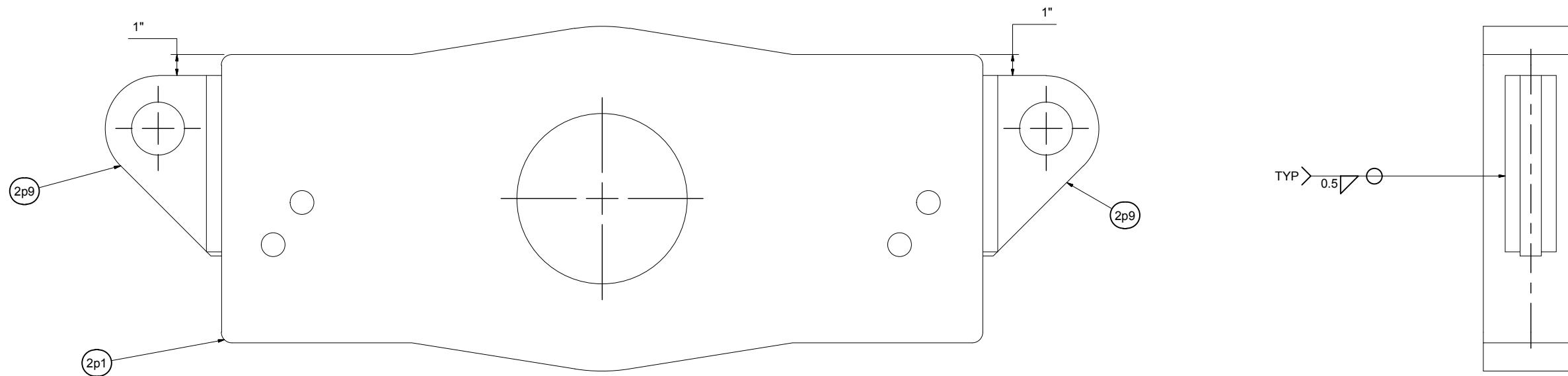
TITLE
Becket Holder

W.O. #
15520

DRAWN bmurphy	DATE
CHECKED	DATE
APPROVED	DATE
SCALE N.T.S.	DRAWING NUMBER eqt-1269-A-002
SHEET # 2 of 19	0

IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96



DETAIL 2

SLIDING PLATE

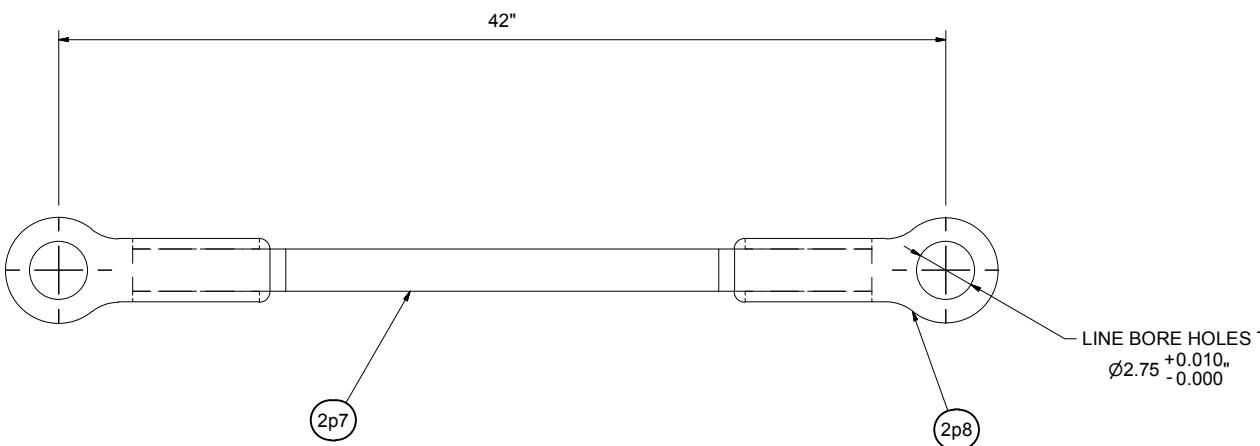
FOREMAN COPY

NOTES:			
WELD NOTES:			
1) ALL WELDS TO BE 1/4" FILLET U.N.O. 2) 3)	FINISH SPECIFICATIONS	SANDBLASTING: _____	DATE
	PRIMER: _____	1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433	APPROVED
	FINISH COAT: _____	email: ja-co@telusplanet.net website: jacoweld.com	DATE
	GALVANIZING: _____		

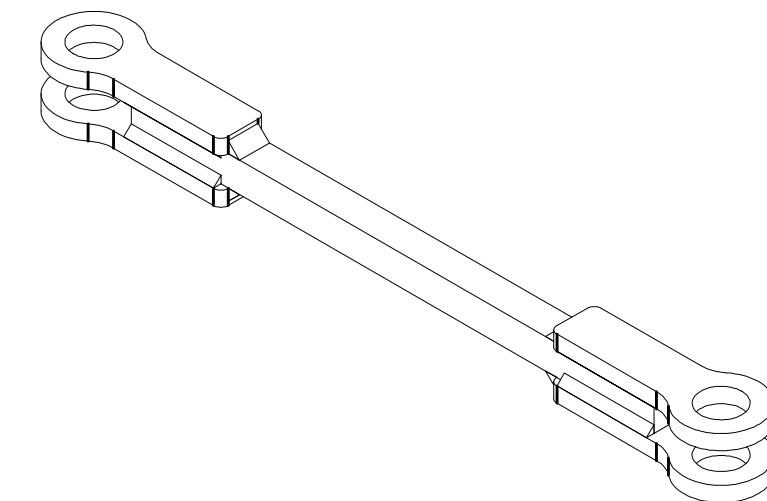
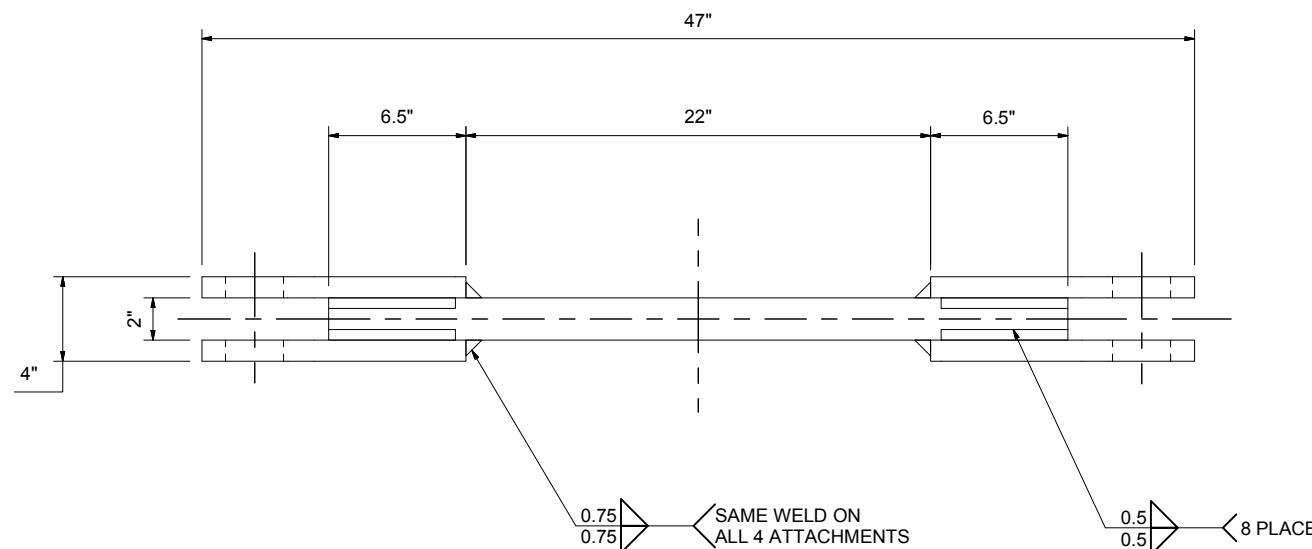
CUSTOMER REFERENCE	CUSTOMER Ja-Co	DRAWN bmurphy
PROJECT BECKET HOLDER	CHECKED	DATE
TITLE Becket Holder	APPROVED	DATE
W.O. # 15520	SCALE N.T.S.	DRAWING NUMBER eqt-1269-A-002
		SHEET # 3 of 19
		0

IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p7	100-02316	PL 50W - 2"	2"	2'-11"	1	39.75
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	4	10.43



NOTE: TWO OF THESE ASSEMBLIES ARE REQUIRED



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DETAIL 3 ROD ASSEMBLY

NOTES:

WELD NOTES:
1) ALL WELDS TO BE 1/4" FILLET U.N.O.
2)
3)

FINISH SPECIFICATIONS
SANDBLASTING: _____
PRIMER: _____
FINISH COAT: _____
GALVANIZING: _____

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email: ja-co@telusplanet.net website: jacoweld.com

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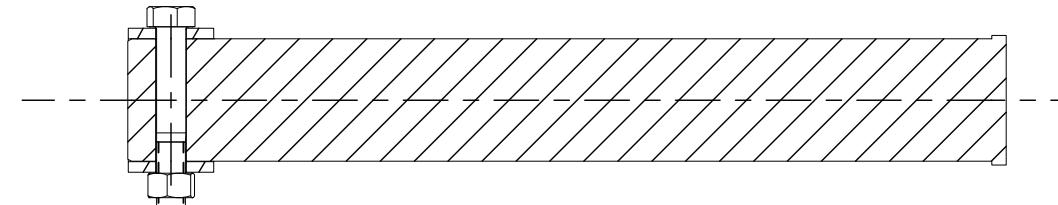
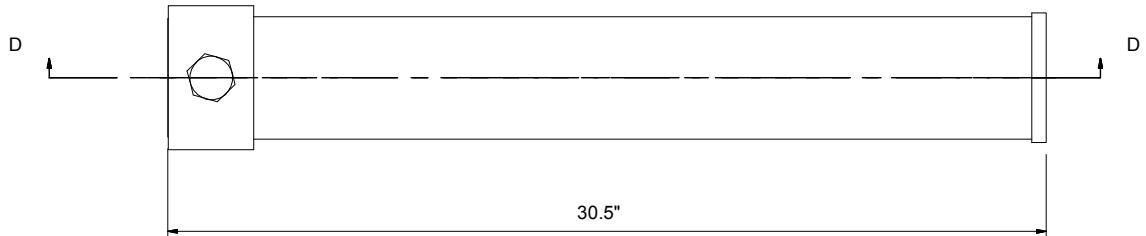
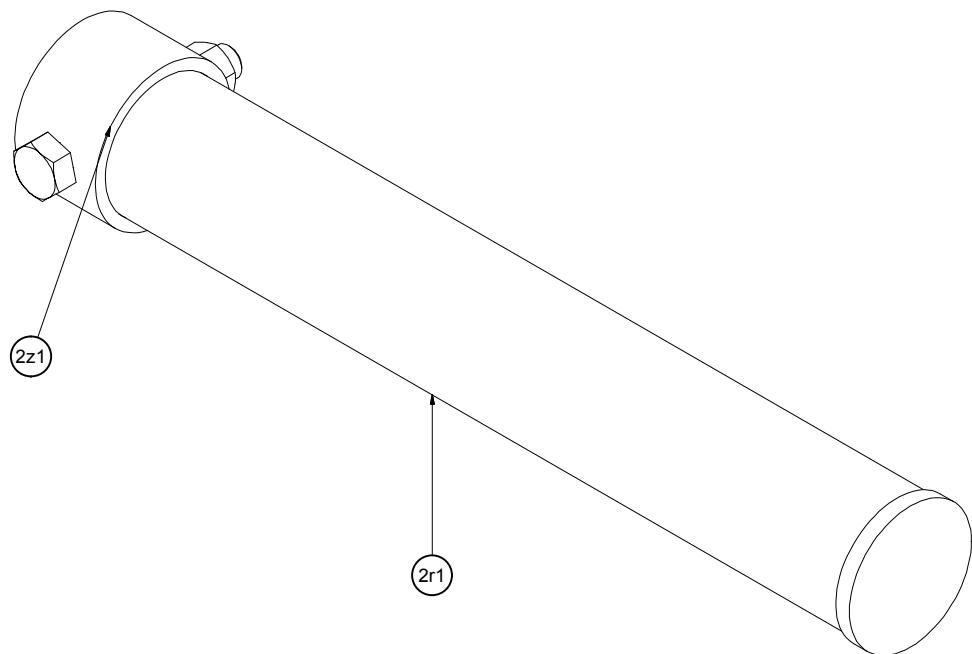
PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

DRAWN bmurphy	DATE
CHECKED	DATE
APPROVED	DATE
SCALE N.T.S.	DRAWING NUMBER eqt-1269-A-002
SHEET # 4 of 19	0

IF IN DOUBT.....ASK!



SECTION D-D
SCALE 0.15 : 1

DETAIL 4
DOG BONE ARM

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NOTES:

WELD NOTES:
1) ALL WELDS TO BE 1/4" FILLET U.N.O.
2)
3)

FINISH SPECIFICATIONS
SANDBLASTING: _____
PRIMER: _____
FINISH COAT: _____
GALVANIZING: _____

CUSTOMER
REFERENCE

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Welding & Consulting Ltd.
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CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
DET4 DOG BONE ASSEMBLY

W.O. # 15520

SCALE
N.T.S.

DRAWING NUMBER
eqt-1269-A-002

SHEET #
5 of 19



BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2t1	100-02674	4140 1 1/2" (HTSR)		2'-6 1/2"	1	122.03
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	1	4.32
2b2	200-01314	BOLT Gr.5-1" x 6 1/2"			1	1.87
2b4	200-00967	NUT Gr.5-1"			1	0.33

NOTE: TWO ASSEMBLIES ARE REQUIRED



PICKING LIST

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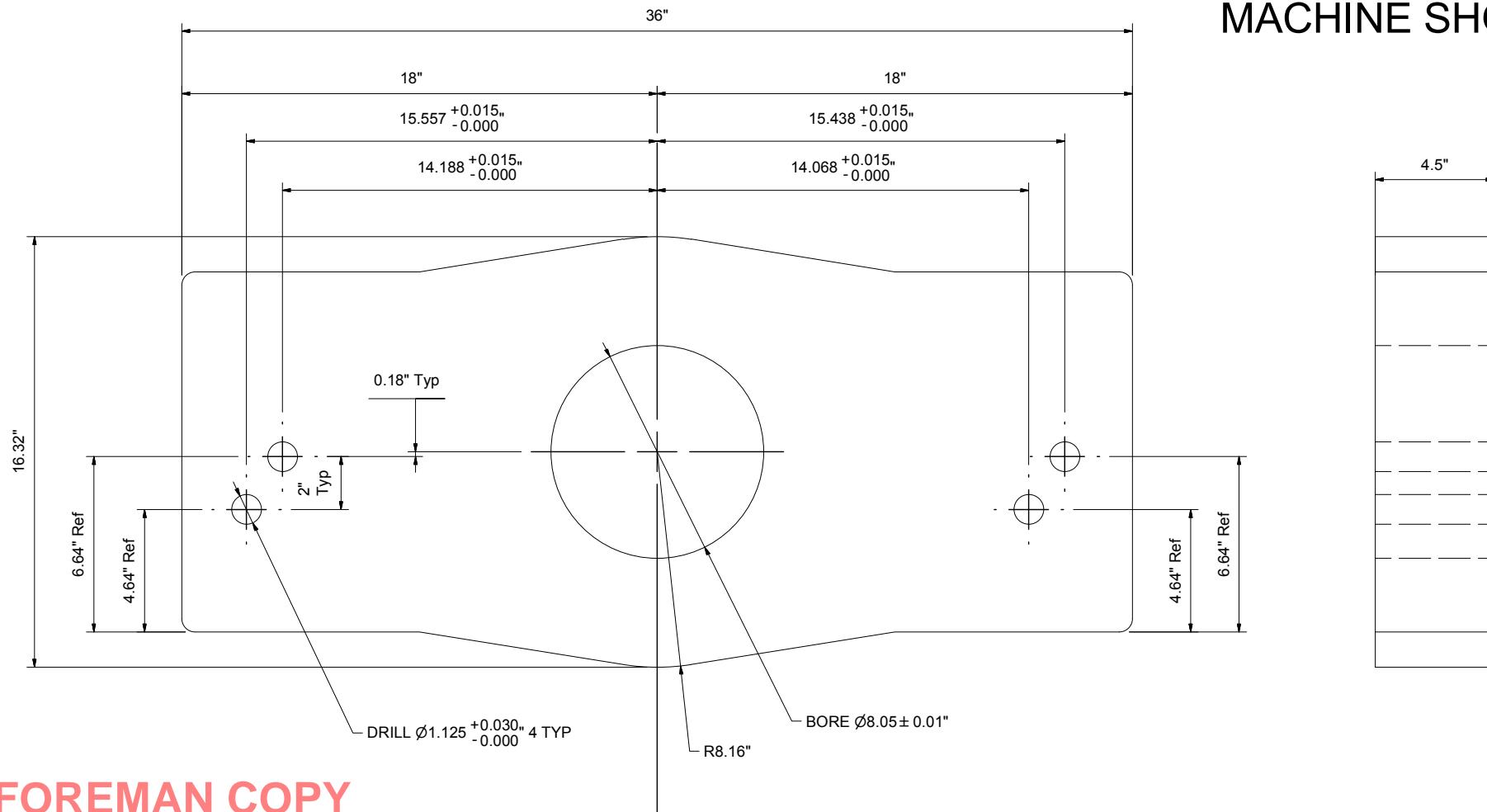
Customer :	Ja-Co
Project :	BECKET HOLDER
Title :	Becket Holder

Drawn :	bmurphy
Checked :	
Approved :	

BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04

DXF FILE #15520101
MACHINE SHOP



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TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

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Welding & Consulting Ltd.

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email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 7 of 19

DRAWN
bmurphy

DATE

CHECKED

DATE

APPROVED

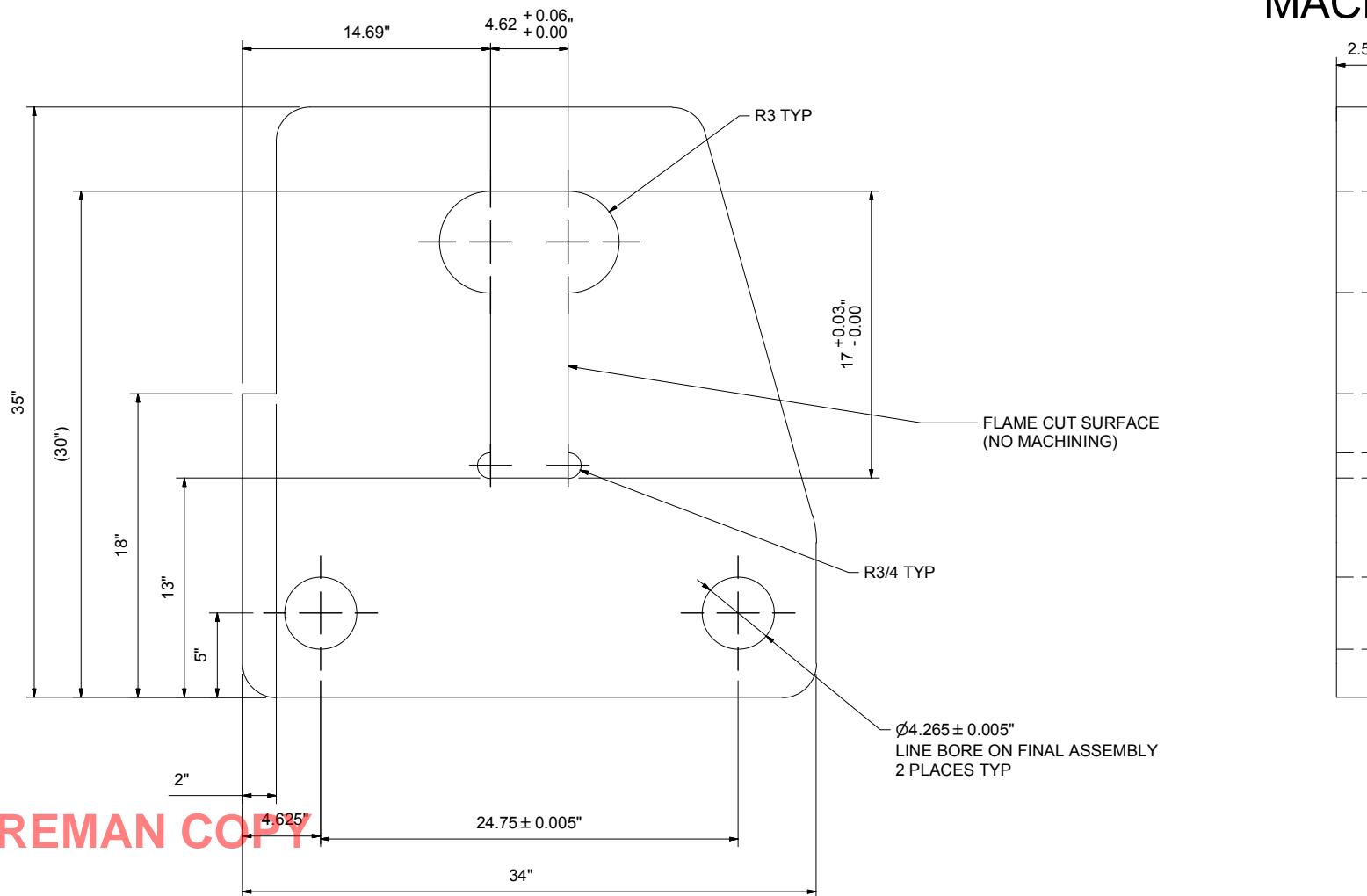
DATE

IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p2	100-01543	PL QT100 2 1/2"	2'-10"	2'-11"	2	659.00

DXF FILE #15520102

MACHINE SHOP



TOLERANCES AS PER QMF-03

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email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 8 of 19

DRAWN
bmurphy

DATE

CHECKED

DATE

APPROVED

DATE

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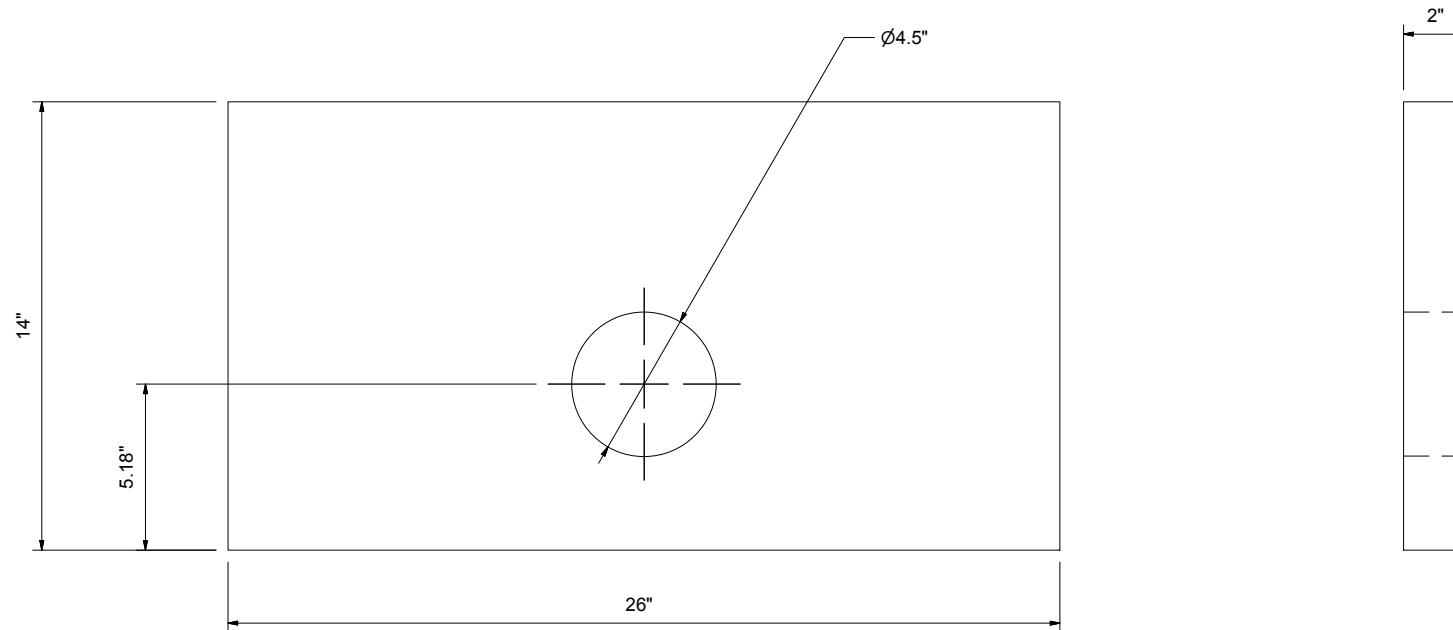


ALL SURFACES
FLAME CUT
(NO MACHINING)

BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69

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TOLERANCES AS PER QMF-03

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TITLE
Becket Holder

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SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 9 of 19

DRAWN
bmurphy

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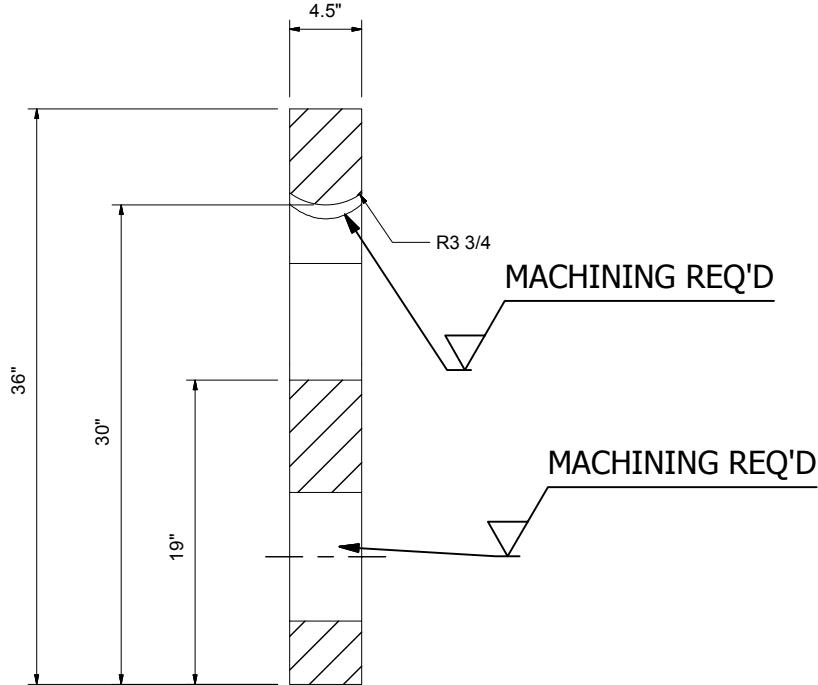
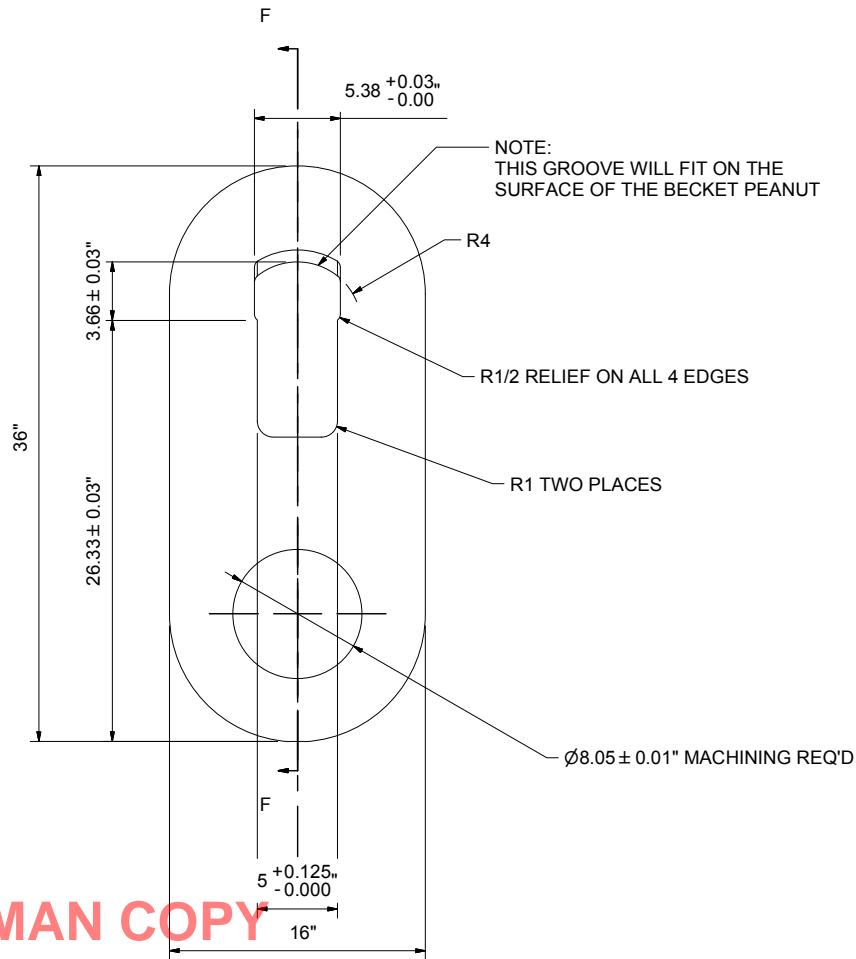


BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p4	100-02861	PL 50W - 4 1/2"	1'-4"	2'-10"	1	528.72

DXF FILE #15520104

MACHINE SHOP

SECTION F-F
SCALE 1:12

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TOLERANCES AS PER QMF-03

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BECKET HOLDERTITLE
Becket HolderW.O. #
15520SCALE
N.T.S.DRAWING # / SHEET #
eqt-1269-A-002 10 of 19DRAWN
bmurphy

DATE

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DATE

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DATE

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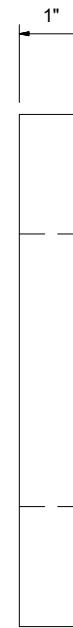
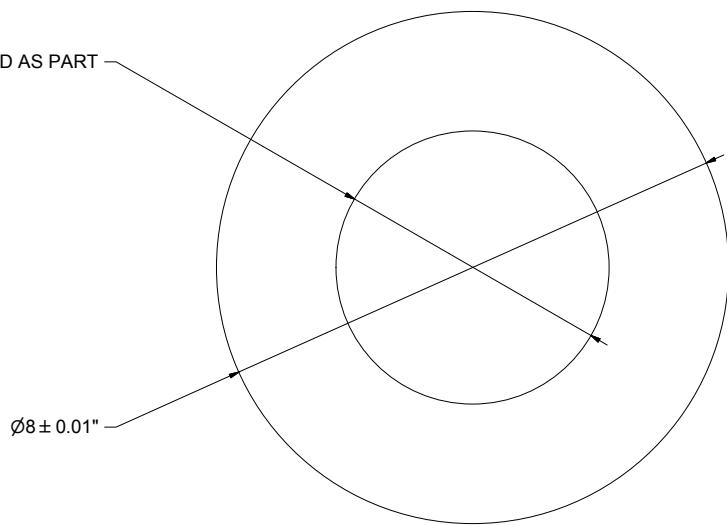


BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23

DXF FILE #15520105

MACHINE SHOP

$\varnothing 4.26 \pm 0.005$ " LINE BORED AS PART
OF FINAL ASSEMBLY



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TOLERANCES AS PER QMF-03

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CUSTOMER
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PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 11 of 19

DRAWN
bmurphy

DATE

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DATE

APPROVED

DATE

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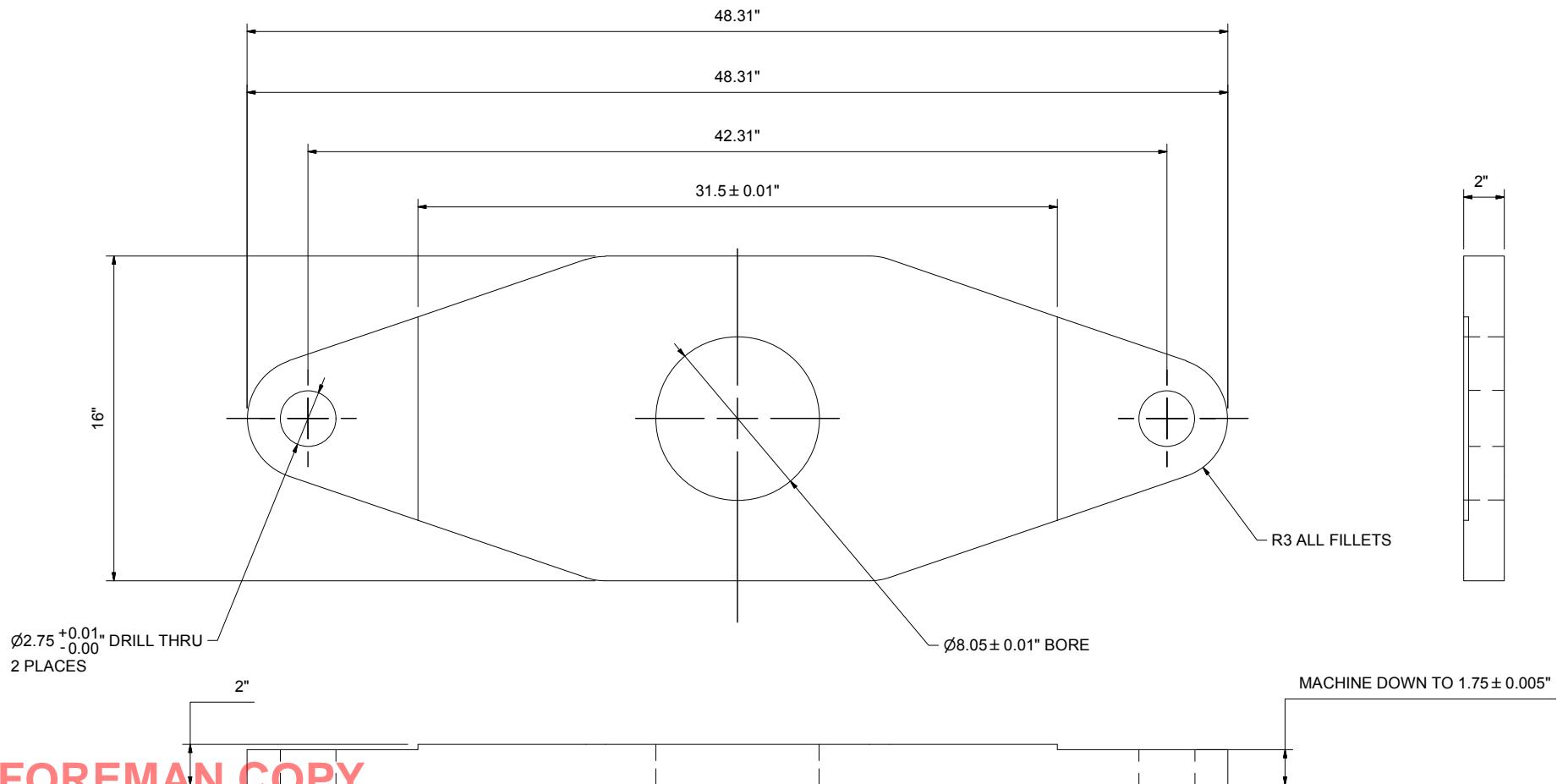


BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86

DXF FILE #15520106

MACHINE SHOP



TOLERANCES AS PER QMF-03

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Becket HolderW.O. #
15520SCALE
N.T.S.DRAWING # / SHEET #
eqt-1269-A-002 12 of 19DRAWN
bmurphy

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DATE

APPROVED

DATE

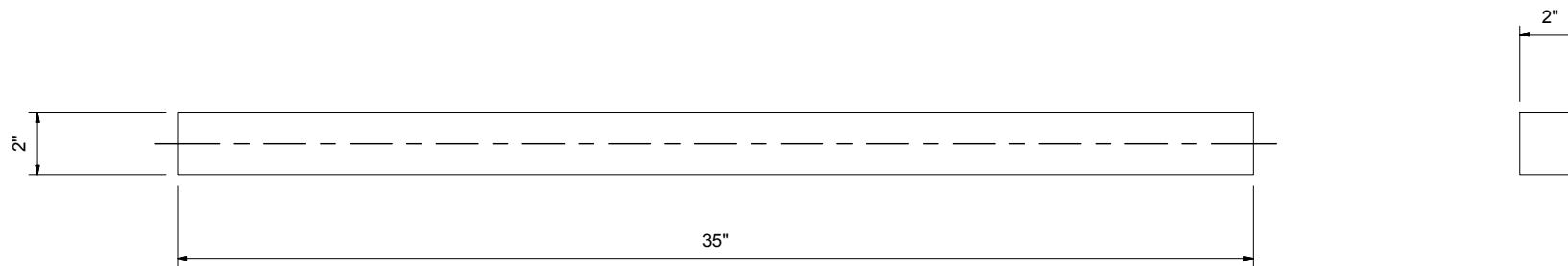
IF IN DOUBT.....ASK!



BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p7	100-02316	PL 50W - 2"	2"	2'-11"	2	39.75

DXF FILE #15520107



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TOLERANCES AS PER QMF-03

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Ja-CoPROJECT
BECKET HOLDERTITLE
Becket HolderW.O. #
15520SCALE
N.T.S.DRAWING # / SHEET #
eqt-1269-A-002 13 of 19DRAWN
bmurphy

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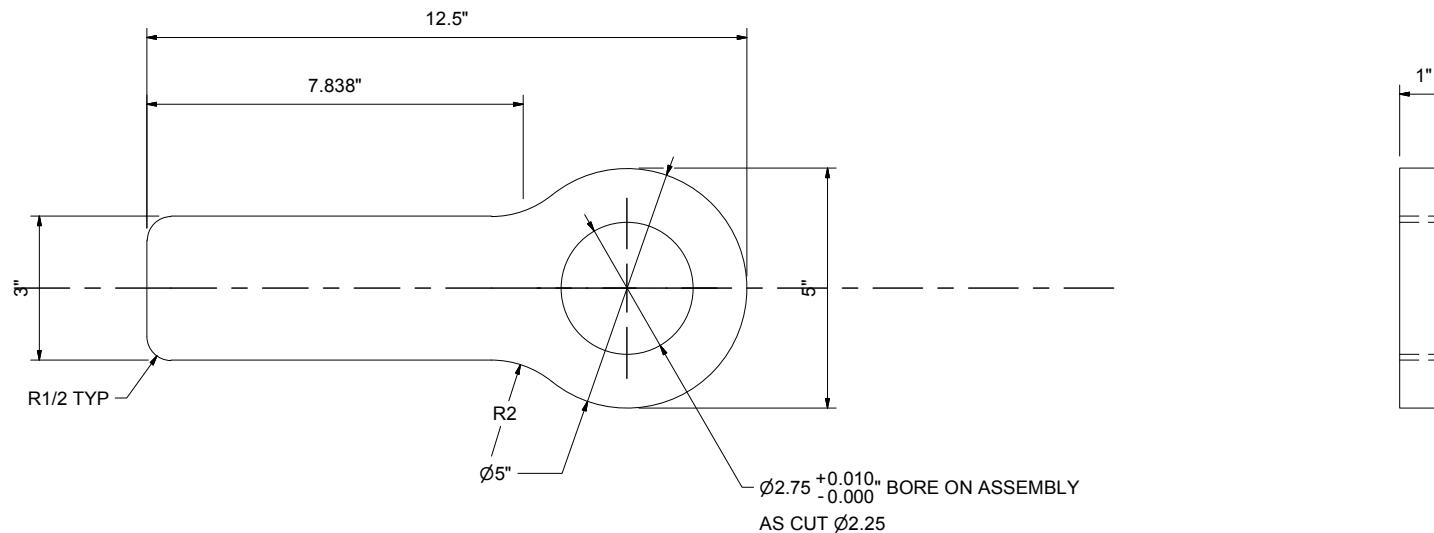


BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	8	10.43

DXF FILE #15520108

MACHINE SHOP



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TOLERANCES AS PER QMF-03

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BECKET HOLDERTITLE
Becket HolderW.O. #
15520SCALE
N.T.S.DRAWING # / SHEET #
eqt-1269-A-002 14 of 19DRAWN
bmurphy

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DATE

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DATE

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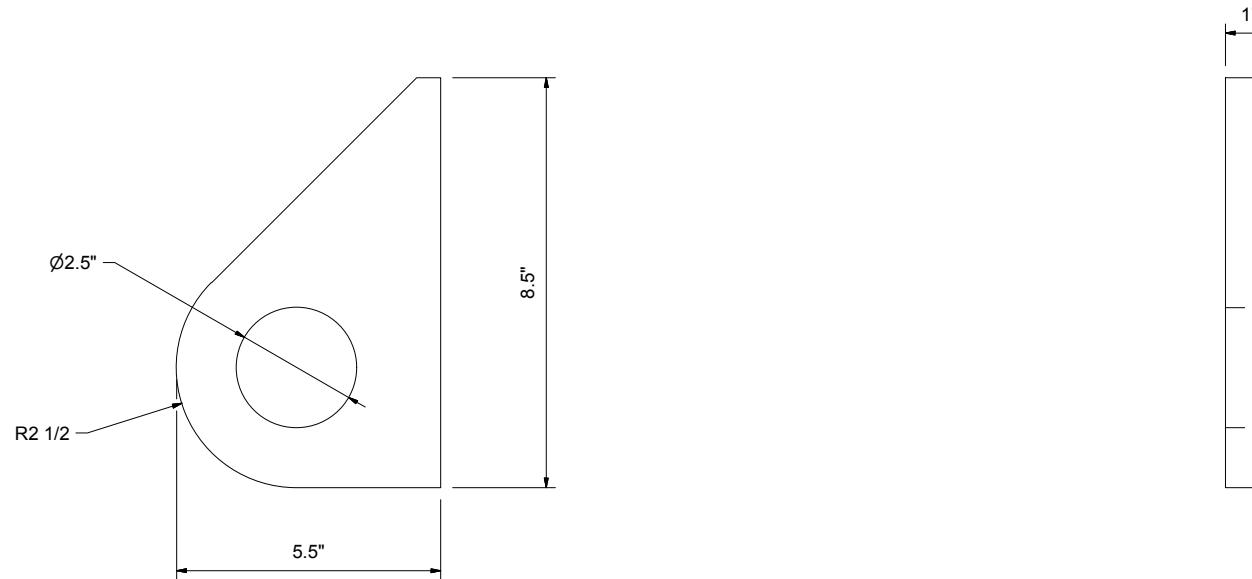


NOTE:
ALL SURFACES FLAME CUT

BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96

DXF FILE #15520109



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TOLERANCES AS PER QMF-03

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email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 15 of 19

DRAWN
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DATE

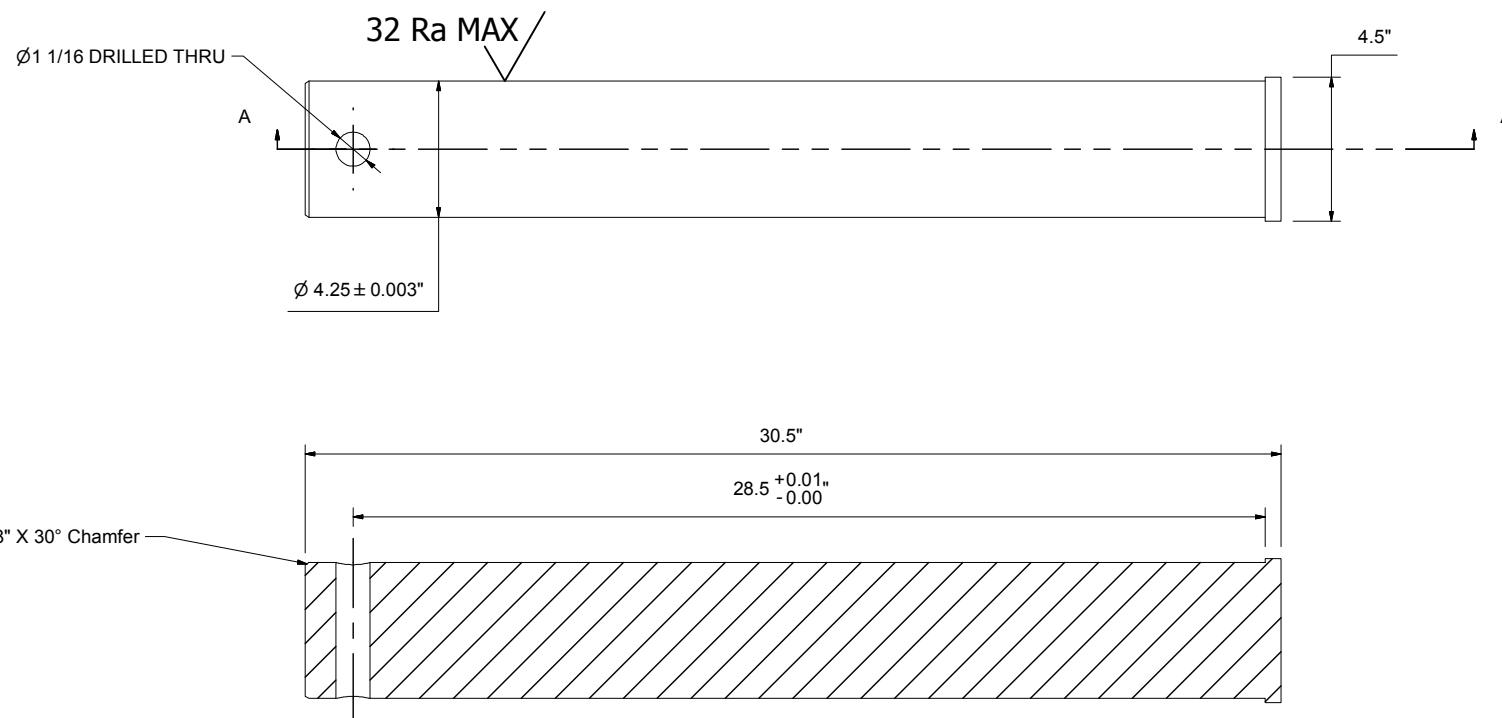
IF IN DOUBT.....ASK!



BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r1	100-02674	4140 4 1/2" (HTSR)		2'-6 1/2"	2	122.03

MACHINE SHOP



SECTION A-A
SCALE 1:6

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TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

Ja-Co
Welding & Consulting Ltd.
1304-8th Street, Nisku, Alberta, T8E 7M1 phone 780 955 2251 fax 780 955 3433
email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 16 of 19

DRAWN
bmurphy

DATE

CHECKED

DATE

APPROVED

DATE

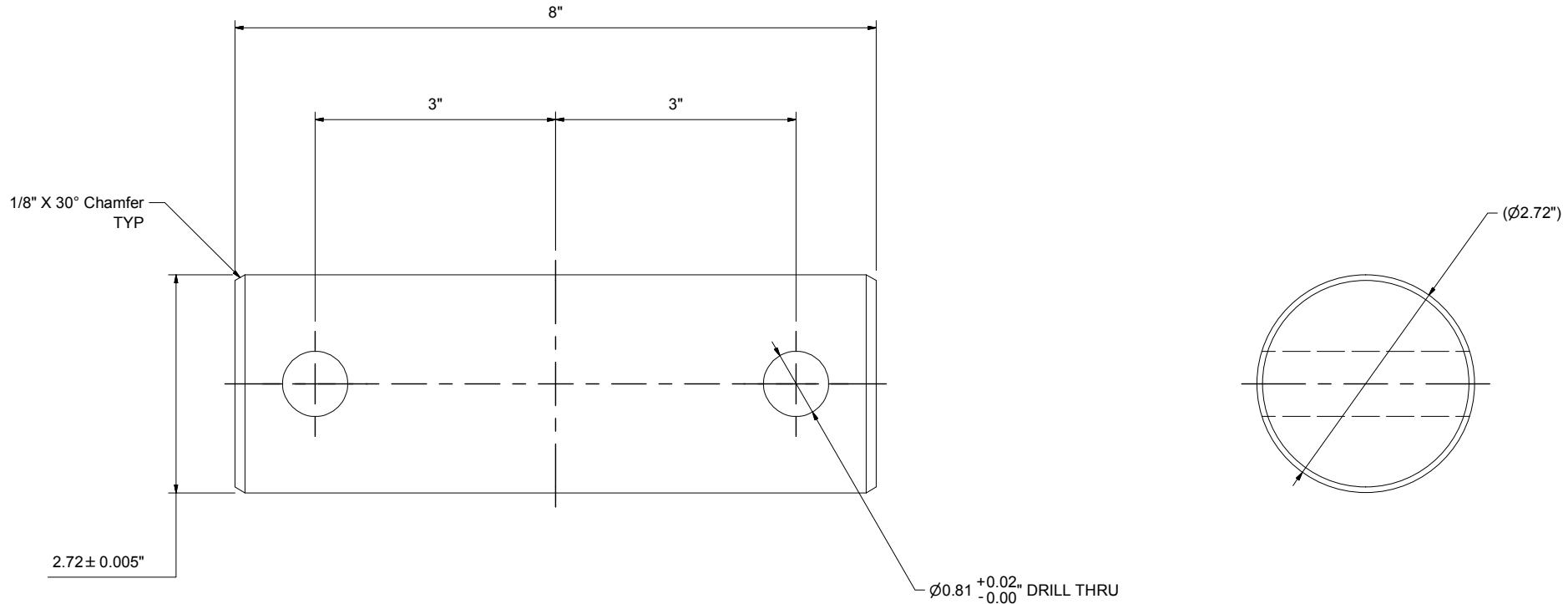
IF IN DOUBT.....ASK!



BILL OF MATERIALS

MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r2	100-02663	4140 2 3/4" (HTSR)		8 3/16"	4	12.39

MACHINE SHOP



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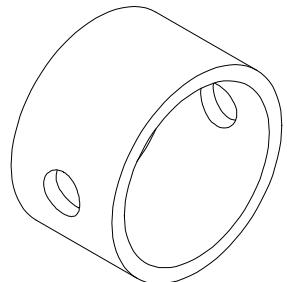
DATE

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DATE

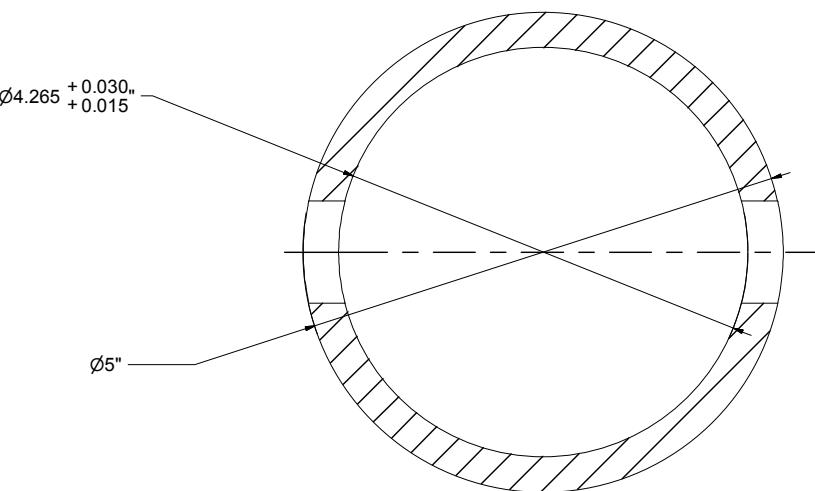
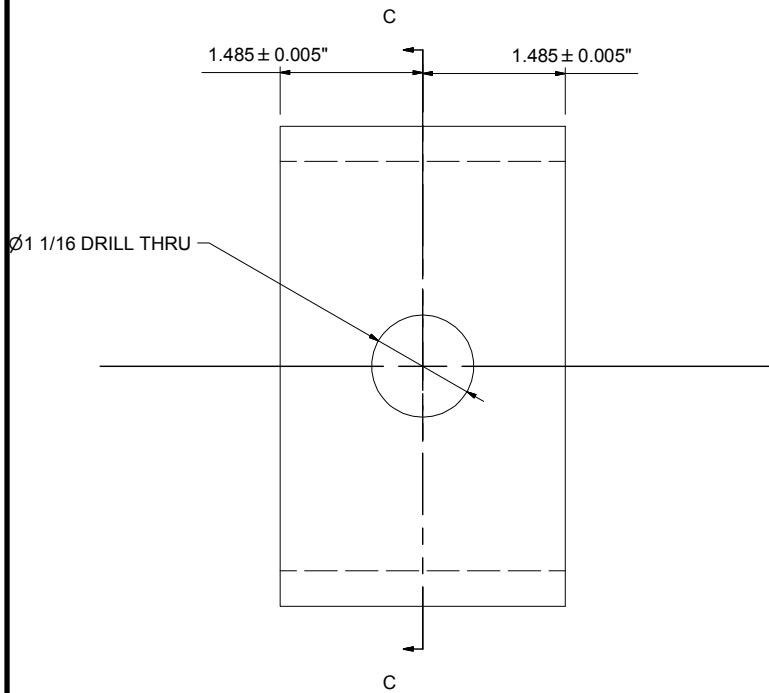
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BILL OF MATERIALS							
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT	
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	2	4.32	

MACHINE SHOP



SECTION C-C
SCALE 1 / 2

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CUSTOMER
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eqt-1269-A-002 18 of 19

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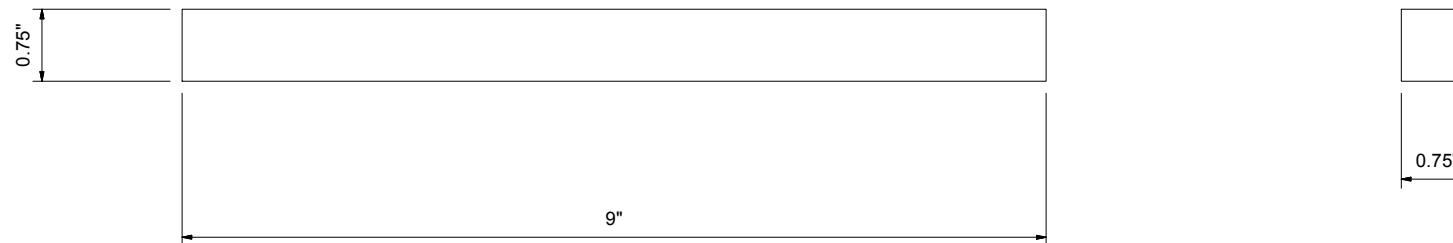
APPROVED

DATE

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18



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eqt-1269-A-002 19 of 19



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