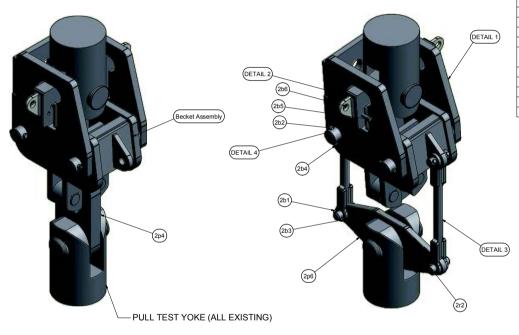
IF IN DOUBT.....ASK!

NOTE: THESE ARE THE GENERAL ASSEMBILIES OF A BECKET IN A PULL TEST APARATUS. THE BECKET AND YOKES ARE PRE-EXISTING.

GENERAL ASSEMBLY 1 SHOWS THE PULL TEST OF THE BECKET

GENERAL ASSEMBLY 2 SHOWS THE PULL TEST OF THE SIDE EARS

WE ARE ONLY MAKING THE HOLDING UNIT THAT ATTACHES THE BECKET TO THE YOKES



		BILL OF MATERIALS	•			
MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2b1	200-00997	BOLT Gr.5-3/4" x 3 1/2"			8	0.61
2b3	200-00965	NUT Gr.5-3/4"			8	0.14
2p4	100-02861	PL 50W - 4 1/2"	1'-10"	2'-10"	1	528.72
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86
DETAIL 1		TOP HOLDER			1	1541.36
2p2	100-01543	PL QT100 2 1/2"	1"	2'-11"	2	659.00
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18
DETAIL 2		SLIDING PLATE			1	606.77
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96
DETAIL 3		ROD ASSEMBLY			2	128.55
2b2	200-01314	BOLT Gr.5-1" x 6 1/2"			1	1.87
2b4	200-00967	NUT Gr.5-1"			1	0.33
2r1	100-02674	4140 1 1/2" (HTSR)		2'-6 1/2"	1	122.03
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id		3"	1	4.32
		(C1026)		'		
DETAIL 4		DOG BONE ARM			2	83.80
2p7	100-02316	PL 50W - 2"	2"	2'-11"	1	39.75
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	4	10.43
2b5	400-01736	BOLT Gr.8-1" x 9"			2	3.46
2b6	400-01736	NUT Gr.8-1"			2	0.47

**GENERAL ASSEMBLY 1** 

BECKET PULL TEST

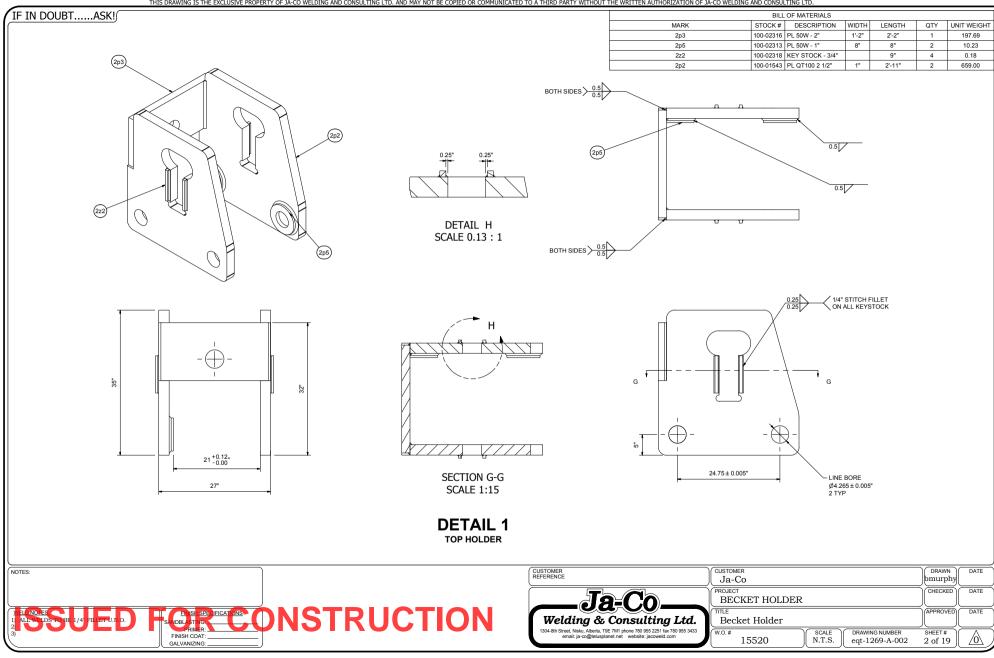
**GENERAL ASSEMBLY 2** 

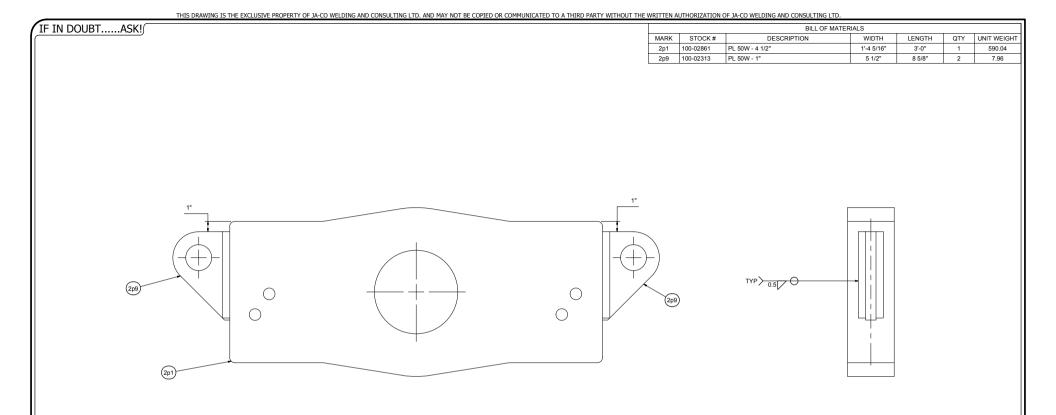
EARS PULL TEST

(NOTES:

| VIEL NOLES | 1/4 | FILE-UL D. | F





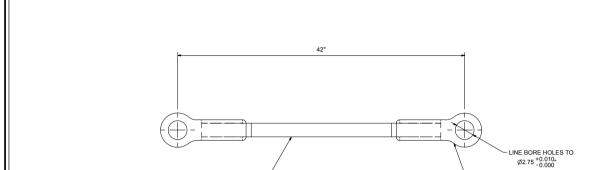


#### DETAIL 2 SLIDING PLATE



NOTES:



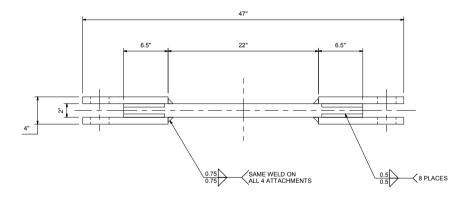


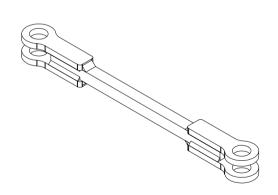
IF IN DOUBT.....ASK!

NOTES:

BILL OF MATERIALS								
MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT		
2p7	100-02316	PL 50W - 2"	2"	2'-11"	1	39.75		
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	4	10.43		

NOTE: TWO OF THESE ASSEMBLIES ARE REQUIRED





DETAIL 3
ROD ASSEMBLY

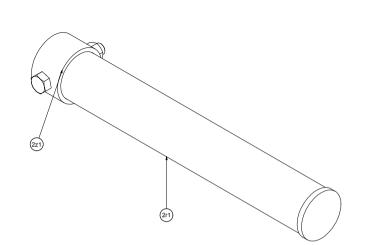
ALIANDES SHE 1/4 FILE. U.T.D. PARENTE COAT:

FINISH COAT:
FINISH COAT:
FINISH COAT:

Welding & Consulting Ltd.

1304-80 Street, Nisto, Aberts, 157 Mil prione 780 555 2251 tax 780 555 3433

mail: ja-collegiousplanter net websels-jacoweid.com



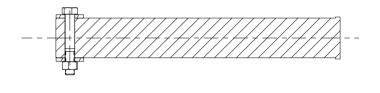
IF IN DOUBT.....ASK!

NOTES:

BILL OF MATERIALS									
MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT			
2r1	100-02674	4140 1 1/2" (HTSR)		2'-6 1/2"	1	122.03			
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	1	4.32			
2b2	200-01314	BOLT Gr.5-1" x 6 1/2"			1	1.87			
2b4	200-00967	NUT Gr.5-1"			1	0.33			

NOTE: TWO ASSEMBLIES ARE REQUIRED





SECTION D-D SCALE 0.15: 1

DETAIL 4
DOG BONE ARM

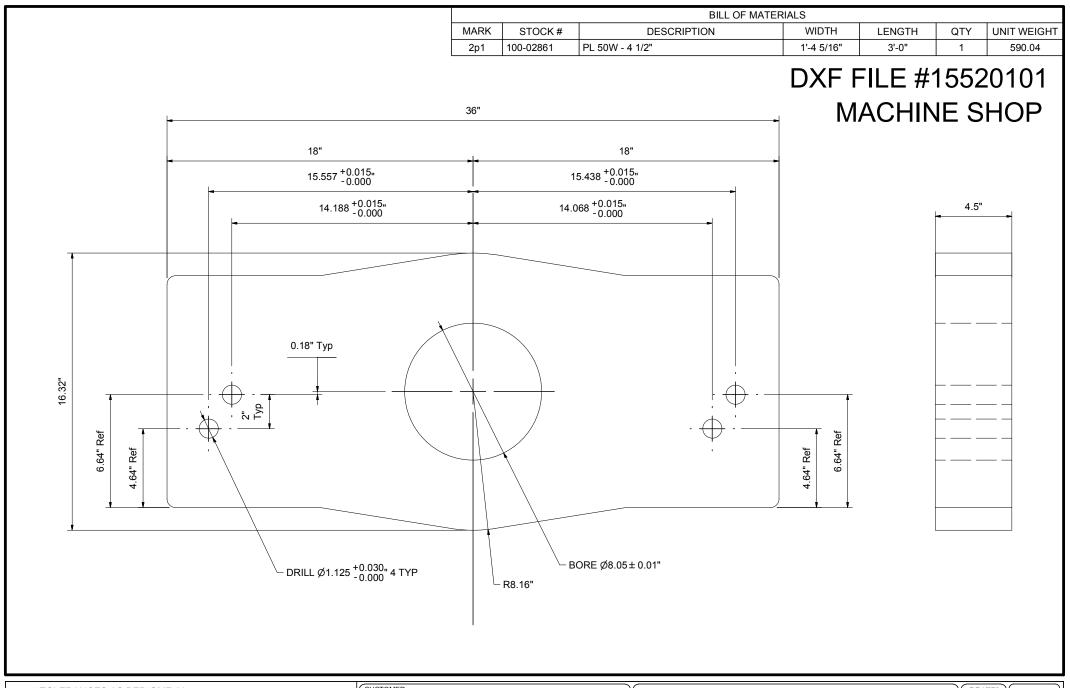




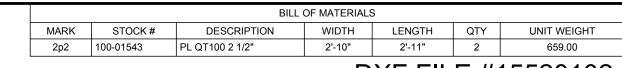
### PICKING LIST

Mark	Stock #	Description	Length	Qty. Req'd	In Stock	Order	Total	Taken By	Date Taken	P.O. #
2b1	200-00997	BOLT Gr.5-3/4" x 3 1/2"		8						
2b3	200-00965	NUT Gr.5-3/4"		8						
2b2	200-01314	BOLT Gr.5-1" x 6 1/2"		1						
2b4	200-00967	NUT Gr.5-1"		1						
2b5	400-01736	BOLT Gr.8-1" x 9"		2						
2b6	400-01736	NUT Gr.8-1"		2						

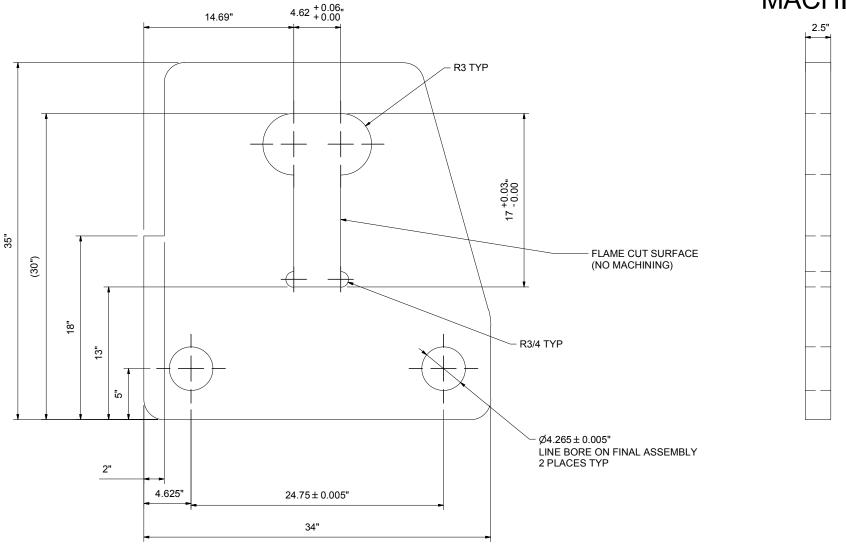
Customer :	Ja-Co	Drawn :	bmurphy	
Project :	BECKET HOLDER	Checked:		
Title :	Becket Holder	Approved :		







### DXF FILE #15520102 MACHINE SHOP





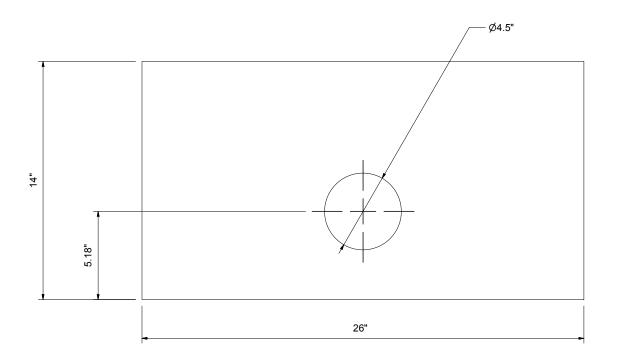
 BILL OF MATERIALS

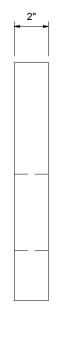
 MARK
 STOCK#
 DESCRIPTION
 WIDTH
 LENGTH
 QTY
 UNIT WEIGHT

 2p3
 100-02316
 PL 50W - 2"
 1'-2"
 2'-2"
 1
 197.69

ALL SURFACES FLAME CUT (NO MACHINING)

#### DXF FILE #15520103

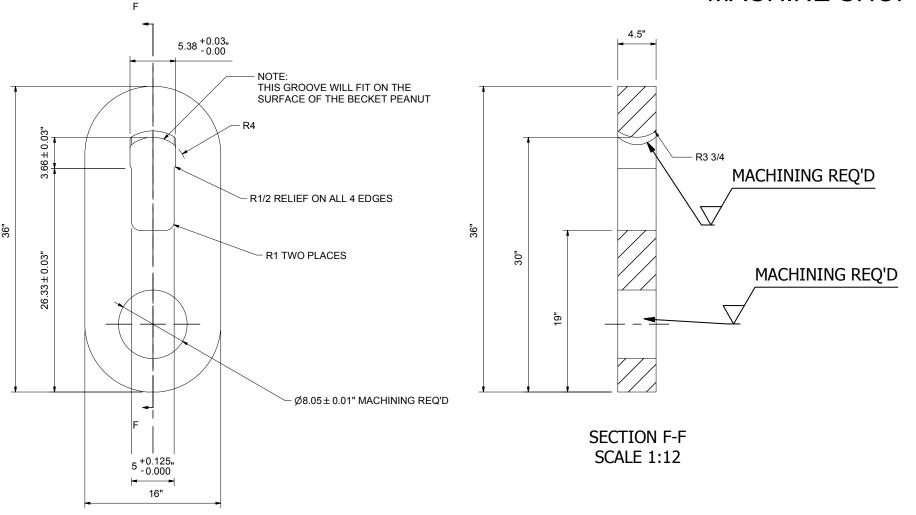






	BILL OF MATERIALS								
	MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT		
Ī	2p4	100-02861	PL 50W - 4 1/2"	1'-4"	2'-10"	1	528.72		

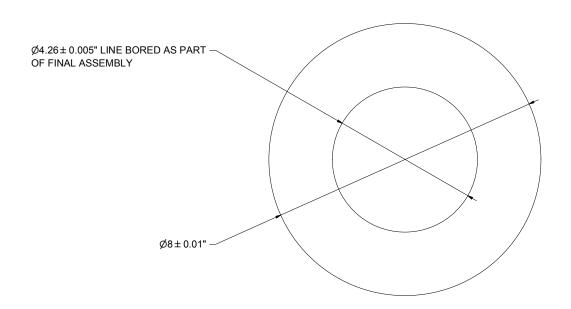
## DXF FILE #15520104 MACHINE SHOP





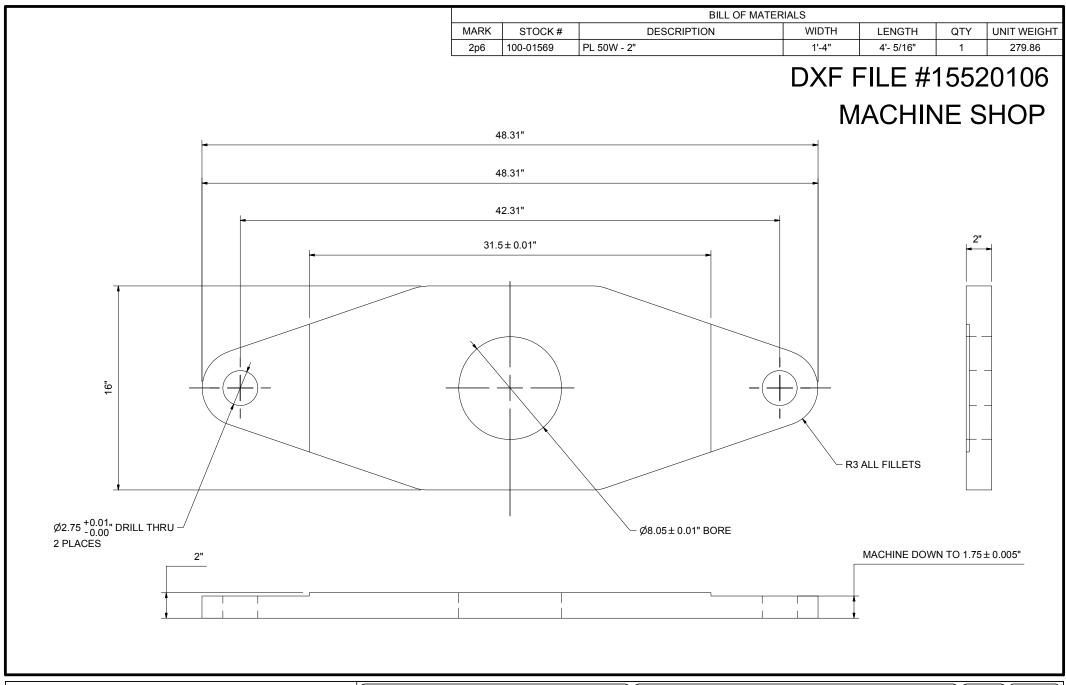
BILL OF MATERIALS								
MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT		
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23		

# DXF FILE #15520105 MACHINE SHOP





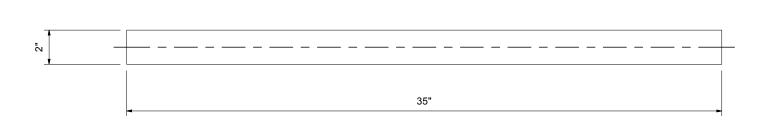






		BILL OF MATER	IALS			
MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p7	100-02316	PL 50W - 2"	2"	2'-11"	2	39.75

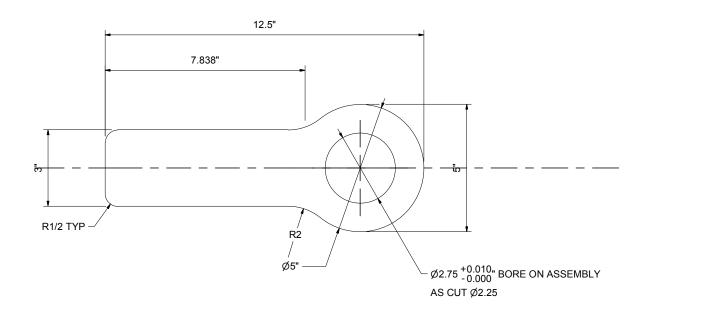
#### DXF FILE #15520107





	BILL OF MATERIALS							
	MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT	
Ī	2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	8	10.43	

# DXF FILE #15520108 MACHINE SHOP

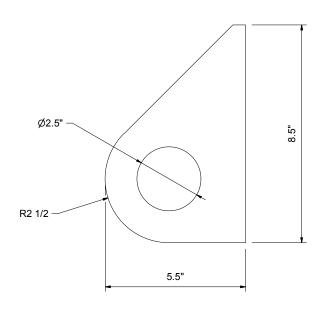


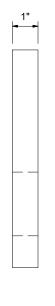


BILL OF MATERIALS							
MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT	
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96	

NOTE: ALL SURFACES FLAME CUT

#### DXF FILE #15520109

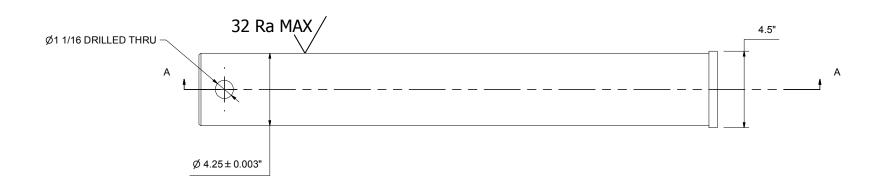


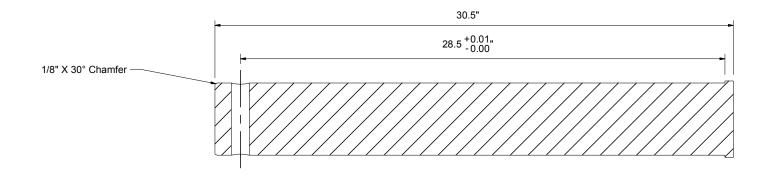




BILL OF MATERIALS							
	MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
	2r1	100-02674	4140 4 1/2" (HTSR)		2'-6 1/2"	2	122.03

#### **MACHINE SHOP**



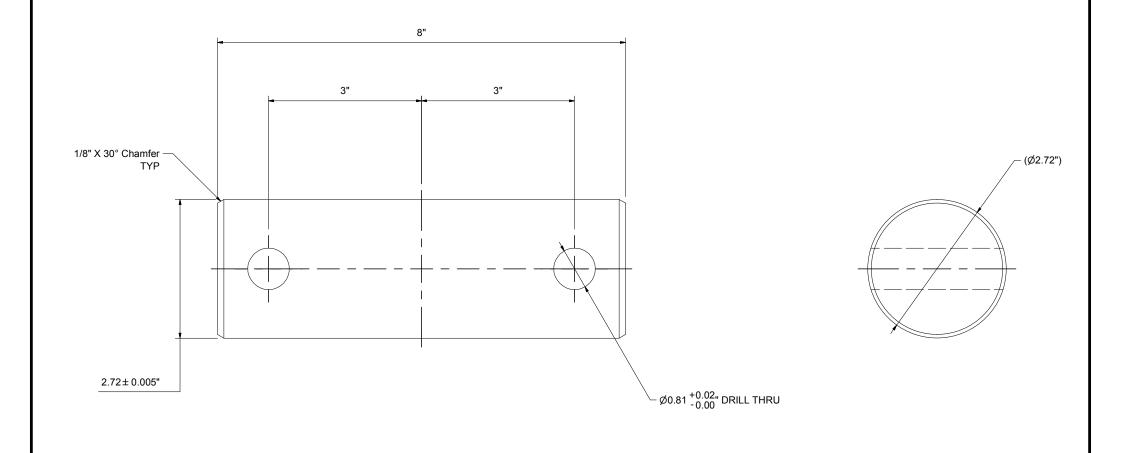


SECTION A-A SCALE 1:6

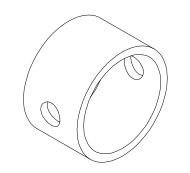


BILL OF MATERIALS							
MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT	
2r2	100-02663	4140 2 3/4" (HTSR)		8 3/16"	4	12.39	

#### **MACHINE SHOP**

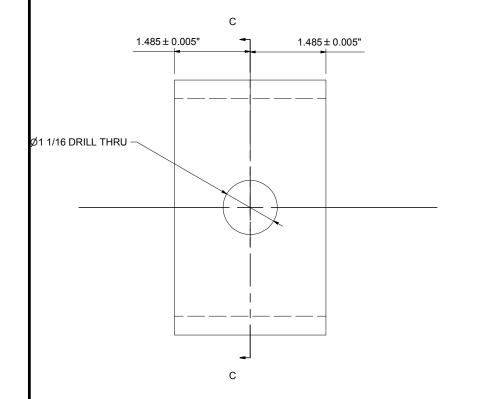


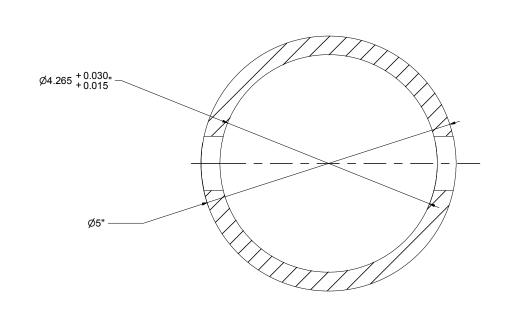




BILL OF MATERIALS						
MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	2	4.32

#### MACHINE SHOP





SECTION C-C SCALE 1 / 2



