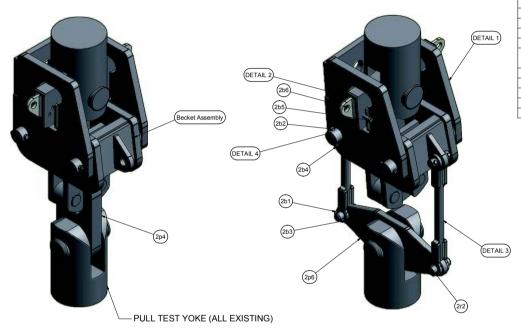
IF IN DOUBT.....ASK!

NOTE: THESE ARE THE GENERAL ASSEMBILIES OF A BECKET IN A PULL TEST APARATUS. THE BECKET AND YOKES ARE PRE-EXISTING.

GENERAL ASSEMBLY 1 SHOWS THE PULL TEST OF THE BECKET

GENERAL ASSEMBLY 2 SHOWS THE PULL TEST OF THE SIDE EARS

WE ARE ONLY MAKING THE HOLDING UNIT THAT ATTACHES THE BECKET TO THE YOKES



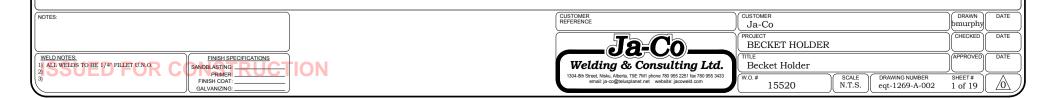
		BILL OF MATERIALS				
MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2b1	200-00997	BOLT Gr.5-3/4" x 3 1/2"			8	0.61
2b3	200-00965	NUT Gr.5-3/4"			8	0.14
2p4	100-02861	PL 50W - 4 1/2"	1'-10"	2'-10"	1	528.72
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86
DETAIL 1		TOP HOLDER			1	1541.36
2p2	100-01543	PL QT100 2 1/2"	1"	2'-11"	2	659.00
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18
DETAIL 2		SLIDING PLATE			1	606.77
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96
DETAIL 3		ROD ASSEMBLY			2	128.55
2b2	200-01314	BOLT Gr.5-1" x 6 1/2"			1	1.87
2b4	200-00967	NUT Gr.5-1"			1	0.33
2r1	100-02674	4140 1 1/2" (HTSR)		2'-6 1/2"	1	122.03
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id		3"	1	4.32
		(C1026)				
DETAIL 4		DOG BONE ARM			2	83.80
2p7	100-02316	PL 50W - 2"	2"	2'-11"	1	39.75
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	4	10.43
2b5	400-01736	BOLT Gr.8-1" x 9"			2	3.46
2b6	400-01736	NUT Gr.8-1"			2	0.47

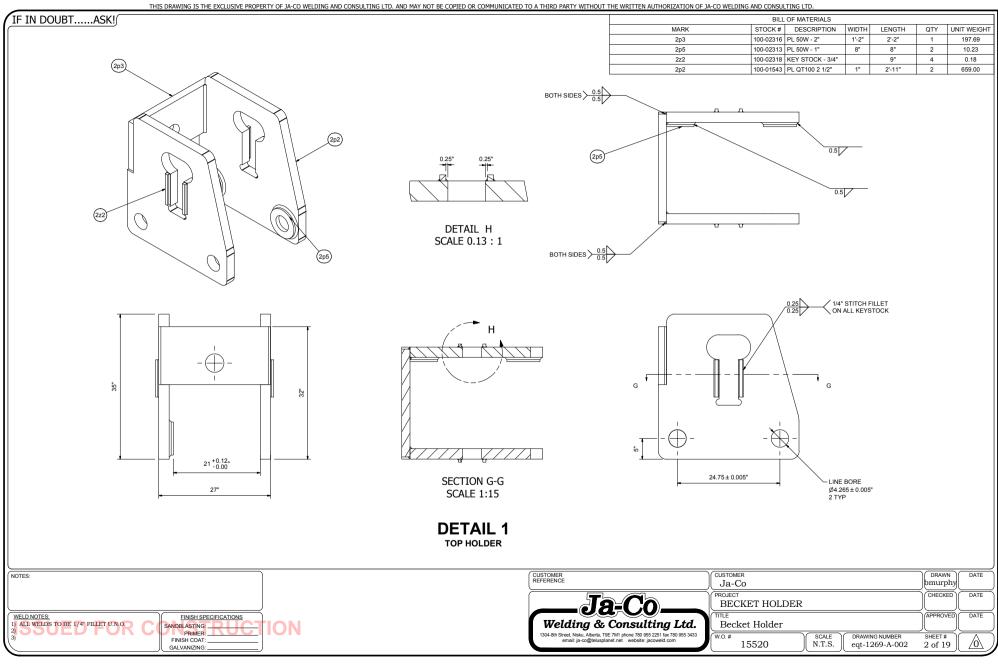
GENERAL ASSEMBLY 1

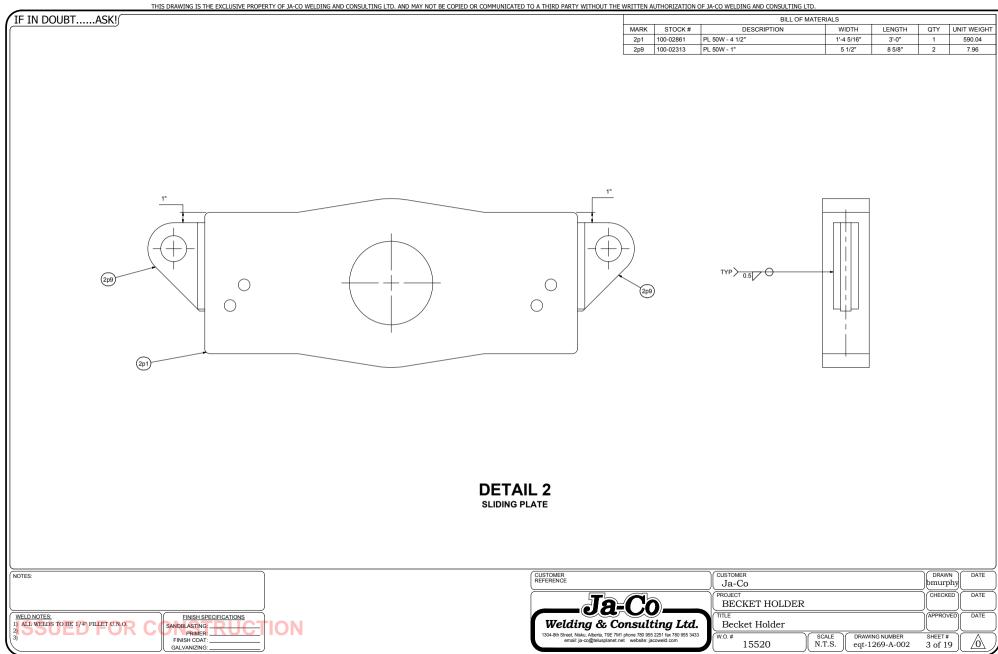
BECKET PULL TEST

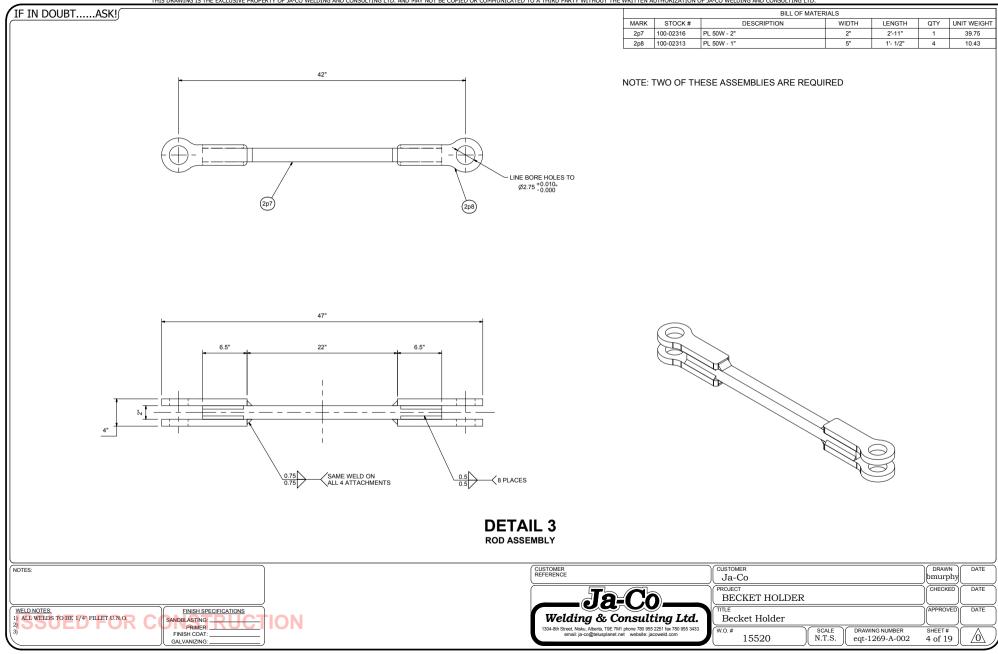
GENERAL ASSEMBLY 2

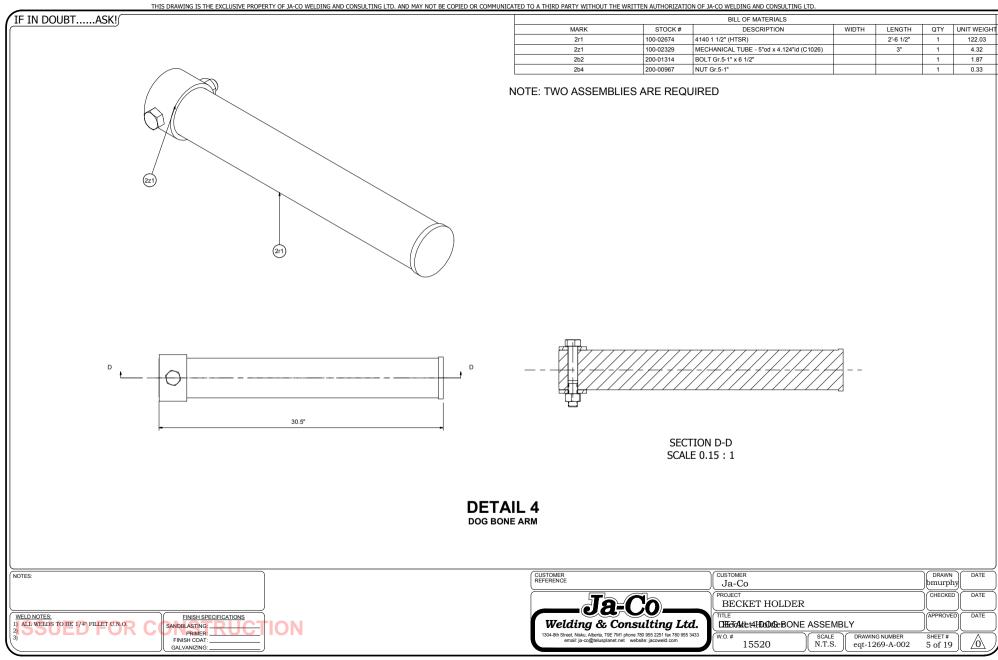
EARS PULL TEST











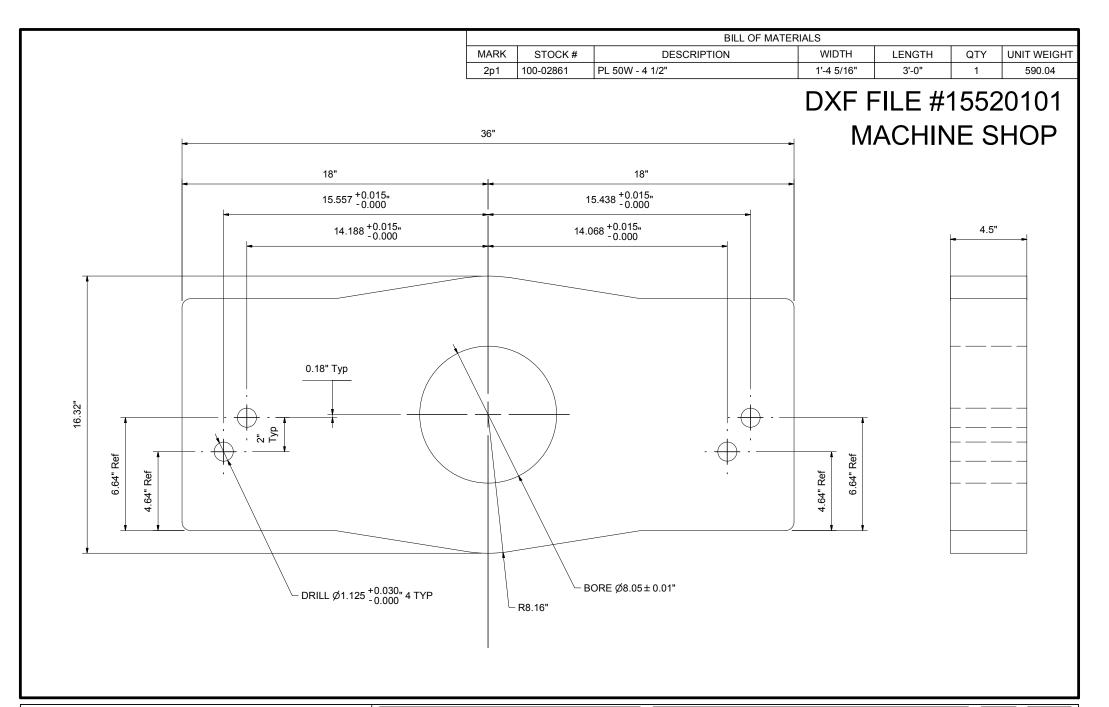


PICKING LIST

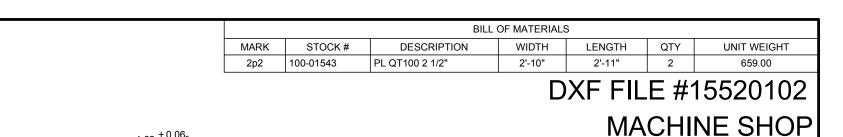
Mark	Stock #	Description	Length	Qty. Req'd	In Stock	Order	Total	Taken By	Date Taken	P.O. #
2b1	200-00997	BOLT Gr.5-3/4" x 3 1/2"		8						
2b3	200-00965	NUT Gr.5-3/4"		8						
2b2	200-01314	BOLT Gr.5-1" x 6 1/2"		1						
2b4	200-00967	NUT Gr.5-1"		1						
2b5	400-01736	BOLT Gr.8-1" x 9"		2						
2b6	400-01736	NUT Gr.8-1"		2						

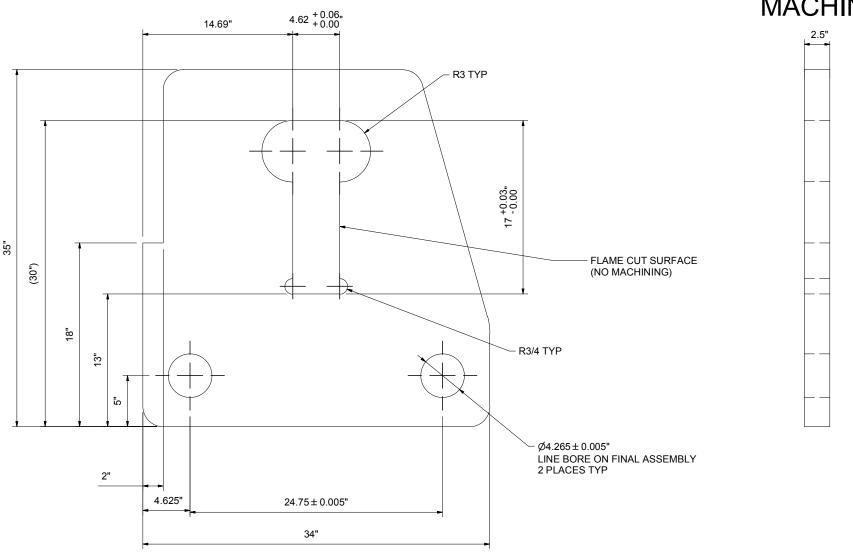
Customer :	Ja-Co	Ì	Drawn :	bmurphy	
Project :	BECKET HOLDER		Checked:		
Title :	Becket Holder		Approved :		

Customer Reference : FOR CONST	W.O. # 15520	Dwg. # eqt-1269-A-002	Page: 6 of 19	\wedge
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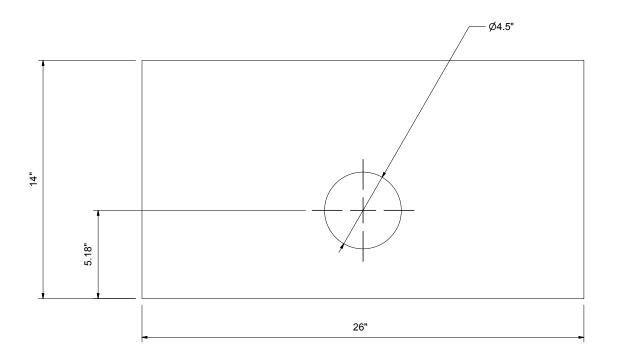
 BILL OF MATERIALS

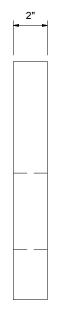
 MARK
 STOCK #
 DESCRIPTION
 WIDTH
 LENGTH
 QTY
 UNIT WEIGHT

 2p3
 100-02316
 PL 50W - 2"
 1'-2"
 2'-2"
 1
 197.69

ALL SURFACES FLAME CUT (NO MACHINING)

DXF FILE #15520103





DRAWING #

eqt-1269-A-002

SCALE

N.T.S.

DRAWN

bmurphy

APPROVED

SHEET #

9 of 19

DATE

DATE

DATE

TOLERANCES AS PER QMF-03

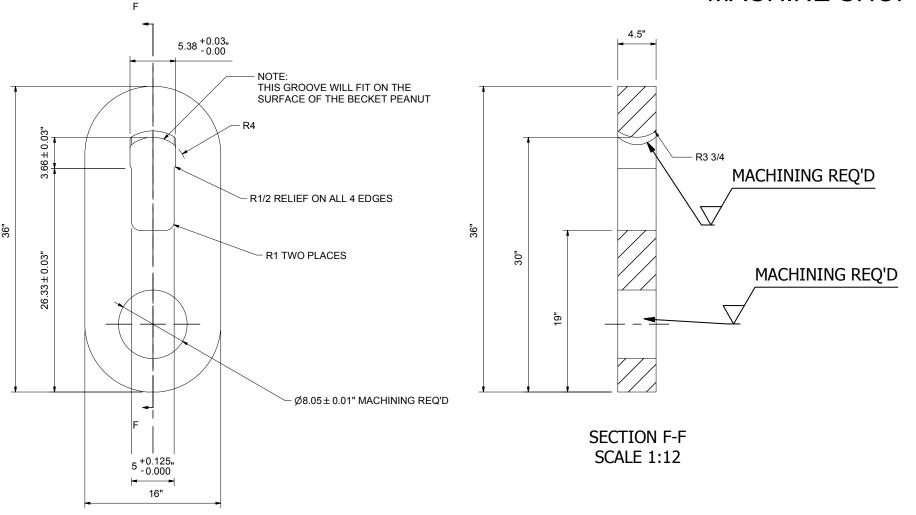
ISSUED FOR CONSTRUCTION

IF IN DOUBT.....ASK!



	BILL OF MATERIALS							
	MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT	
Ī	2p4	100-02861	PL 50W - 4 1/2"	1'-4"	2'-10"	1	528.72	

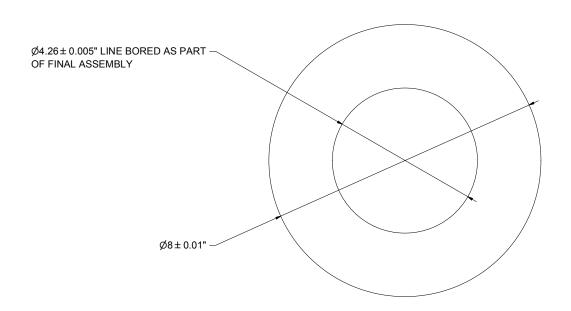
DXF FILE #15520104 MACHINE SHOP





BILL OF MATERIALS							
MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT	
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23	

DXF FILE #15520105 **MACHINE SHOP**

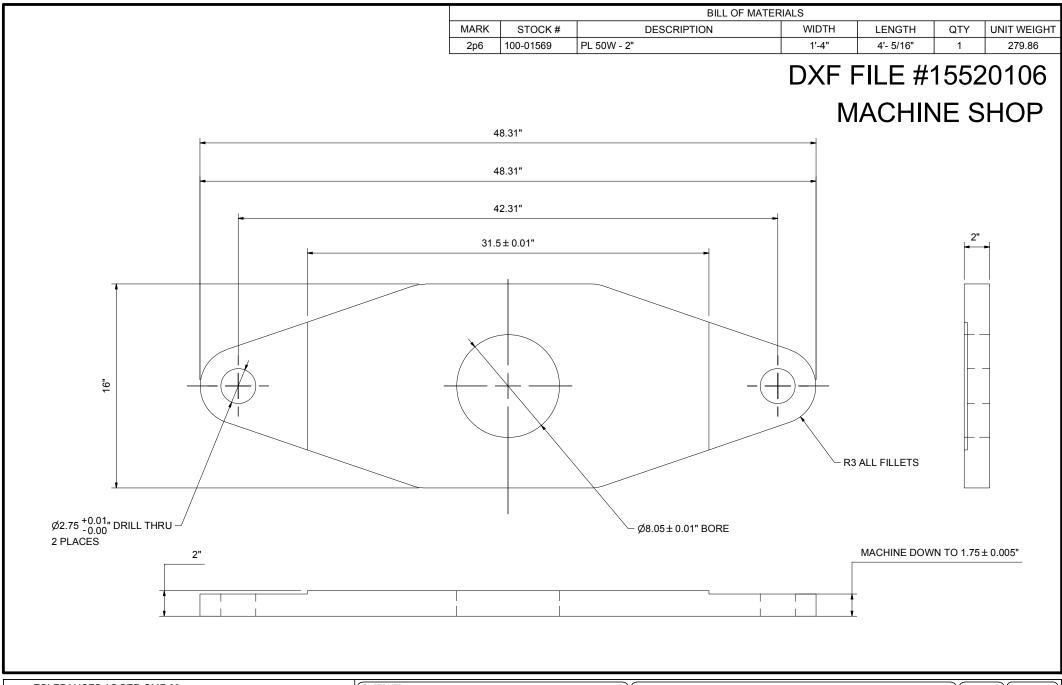




N.T.S.

TOLERANCES AS PER QMF-03 CUSTOMER DRAWN DATE CUSTOMER Ja-Co bmurphy CHECKED DATE PROJECT BECKET HOLDER **ISSUED FOR CONSTRUCTION** DATE TITLE Becket Holder DRAWING # / SHEET # W.O. # SCALE 15520 eqt-1269-A-002 11 of 19

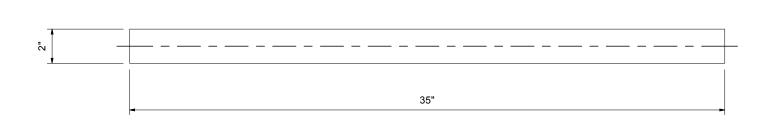
IF IN DOUBT.....ASK!





BILL OF MATERIALS						
MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p7	100-02316	PL 50W - 2"	2"	2'-11"	2	39.75

DXF FILE #15520107





TOLERANCES AS PER QMF-03

ISSUED FOR CONSTRUCTION

IF IN DOUBT.....ASK



CUSTOMER Ja-Co

PROJECT
BECKET HOLDER

CHECKED
DATE

APPROVED
DATE

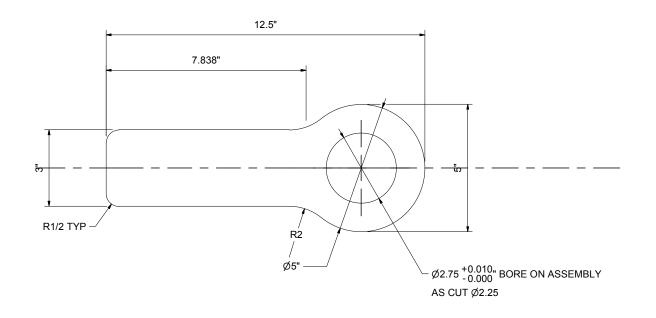
APPROVED
DATE

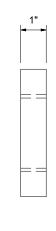
W.O. # 15520 SCALE N.T.S.

DRAWING # / SHEET # eqt-1269-A-002 13 of 19

BILL OF MATERIALS							
MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT	
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	8	10.43	

DXF FILE #15520108 MACHINE SHOP



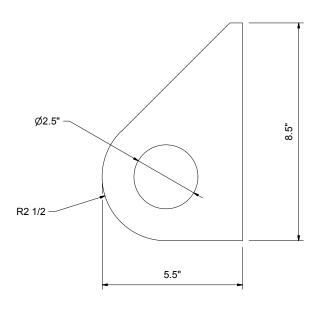




BILL OF MATERIALS							
MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT	
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96	

NOTE: ALL SURFACES FLAME CUT

DXF FILE #15520109

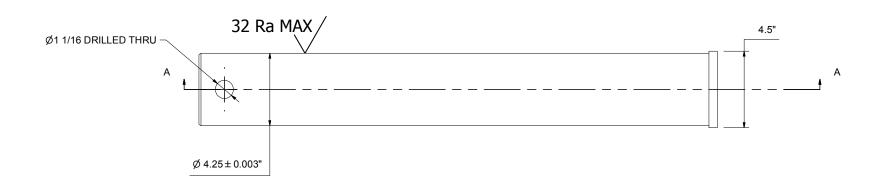


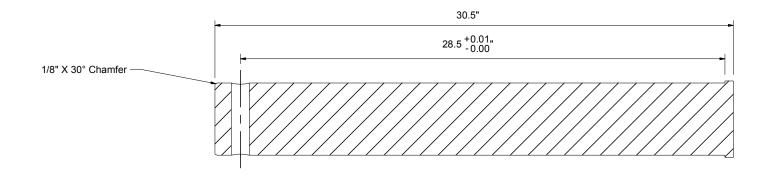


CUSTOMER **TOLERANCES AS PER QMF-03** DRAWN DATE CUSTOMER Ja-Co bmurphy PROJECT CHECKED DATE BECKET HOLDER **ISSUED FOR CONSTRUCTION** DATE TITLE Becket Holder DRAWING # SHEET # W.O. # SCALE IF IN DOUBT.....ASK! 15520 N.T.S. eqt-1269-A-002 15 of 19

BILL OF MATERIALS						
MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r1	100-02674	4140 4 1/2" (HTSR)		2'-6 1/2"	2	122.03

MACHINE SHOP



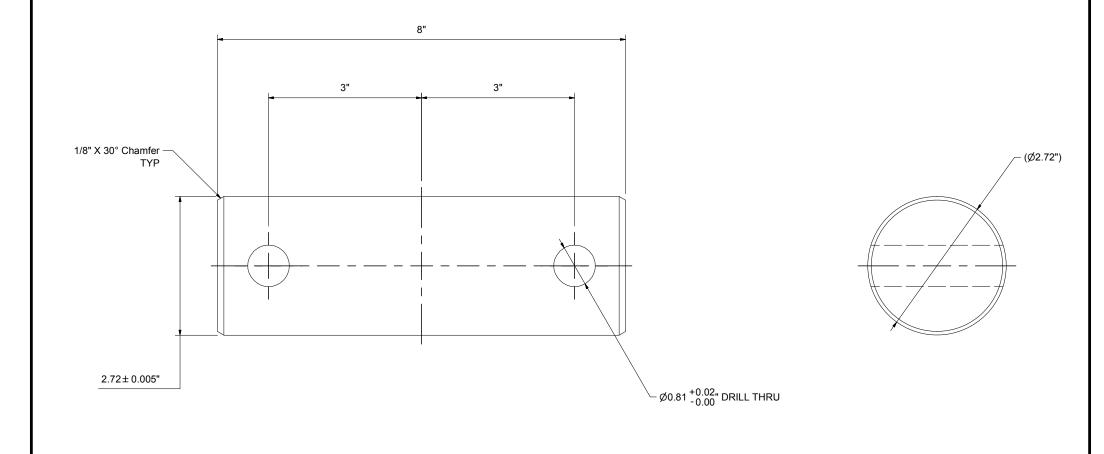


SECTION A-A SCALE 1:6

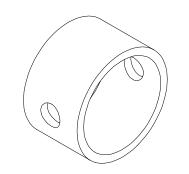


BILL OF MATERIALS							
	MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
	2r2	100-02663	4140 2 3/4" (HTSR)		8 3/16"	4	12.39

MACHINE SHOP







BILL OF MATERIALS									
MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT			
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	2	4.32			

MACHINE SHOP

DRAWN

bmurphy

APPROVED

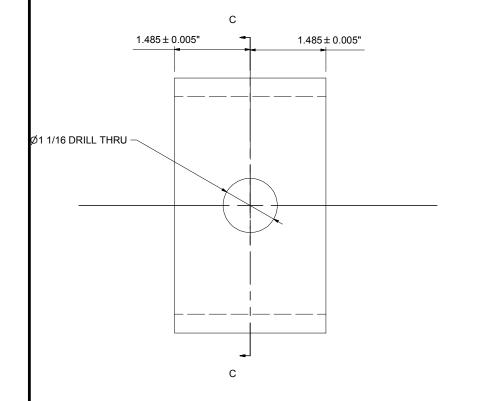
SHEET #

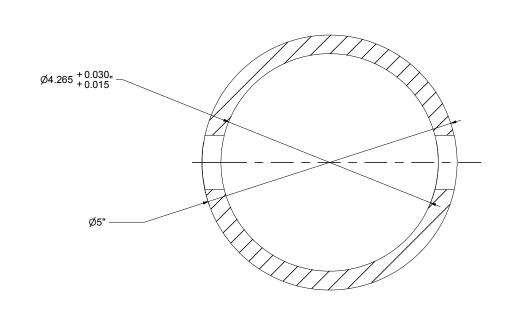
18 of 19

DATE

DATE

DATE



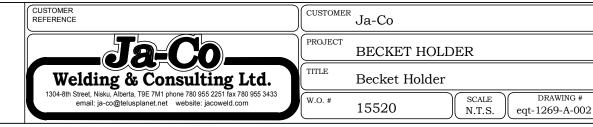


SECTION C-C SCALE 1 / 2

TOLERANCES AS PER QMF-03

ISSUED FOR CONSTRUCTION

IF IN DOUBT.....ASK!



		BILL OF MATERIALS					
	MARK	STOCK#	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGH
	2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18
<u></u> δ							
0.75"							
<u>+</u>							
				0.7	75"		
				 -	-		
_	9"						
'			'				
TOLERANCES AS PER QMF-03	CUSTOMER REFERENCE		CUSTOMER I C			DR.	AWN DATE
	REFERENCE		Ja-Co			_{bmi}	rphy

