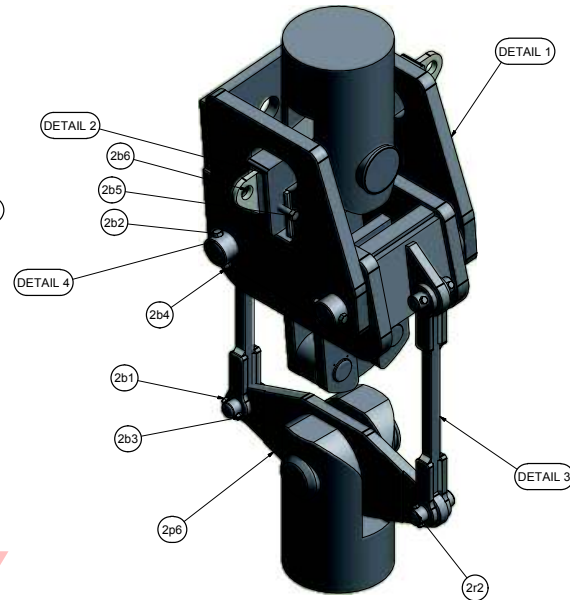
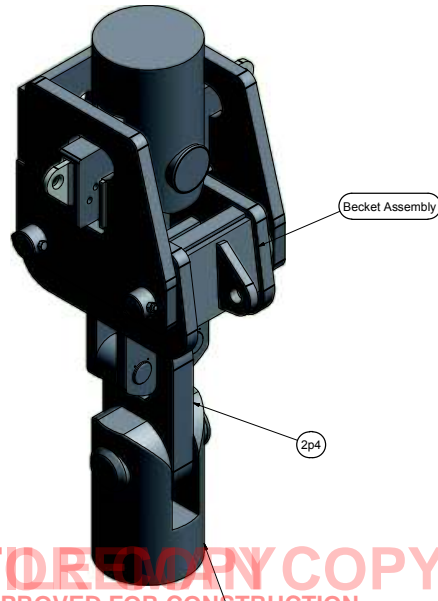


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IF IN DOUBT.....ASK!

**NOTE:** THESE ARE THE GENERAL ASSEMBLIES OF A BECKET IN A PULL TEST APARATUS.  
 THE BECKET AND YOKES ARE PRE-EXISTING.  
 GENERAL ASSEMBLY 1 SHOWS THE PULL TEST OF THE BECKET  
 GENERAL ASSEMBLY 2 SHOWS THE PULL TEST OF THE SIDE EARS  
 WE ARE ONLY MAKING THE HOLDING UNIT THAT ATTACHES THE BECKET TO THE YOKES



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 BY  
 DATE 2014-12-21  
**GENERAL ASSEMBLY 1**  
 WO #1 BECKET  
 BECKET PULL TEST

**GENERAL ASSEMBLY 2**  
 EARS PULL TEST

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2b1	200-00997	BOLT Gr.5-3/4" x 3 1/2"			8	0.61
2b3	200-00965	NUT Gr.5-3/4"			8	0.14
2p4	100-02861	PL 50W - 4 1/2"	1'-10"	2'-10"	1	528.72
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86
DETAIL 1		TOP HOLDER			1	1541.36
2p2	100-01543	PL QT 100 2 1/2"	1"	2'-11"	2	659.00
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18
DETAIL 2		SLIDING PLATE			1	606.77
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96
DETAIL 3		ROD ASSEMBLY			2	128.55
2b2	200-01314	BOLT Gr.5-1" x 6 1/2"			1	1.87
2b4	200-00967	NUT Gr.5-1"			1	0.33
2r1	100-02674	4140 1 1/2" (HTSR)		2'-6 1/2"	1	122.03
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"ld (C1026)		3"	1	4.32
DETAIL 4		DOG BONE ARM			2	83.80
2p7	100-02316	PL 50W - 2"	2"	2'-11"	1	39.75
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	4	10.43
2b5	400-01736	BOLT Gr.8-1" x 9"			2	3.46
2b6	400-01736	NUT Gr.8-1"			2	0.47

NOTES:

WELD NOTES:  
 1) ALL WELDS TO BE 1/4" FILLET U.N.O.  
 2)  
 3)

FINISH SPECIFICATIONS  
 SANDBLASTING: \_\_\_\_\_  
 PRIMER: \_\_\_\_\_  
 FINISH COAT: \_\_\_\_\_  
 GALVANIZING: \_\_\_\_\_

CUSTOMER  
REFERENCECUSTOMER  
Ja-CoDRAWN  
bmurphy

DATE

PROJECT  
BECKET HOLDER

CHECKED

DATE

TITLE  
Becket Holder

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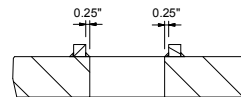
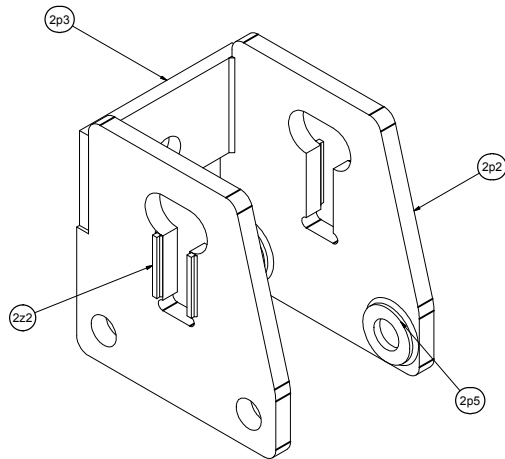
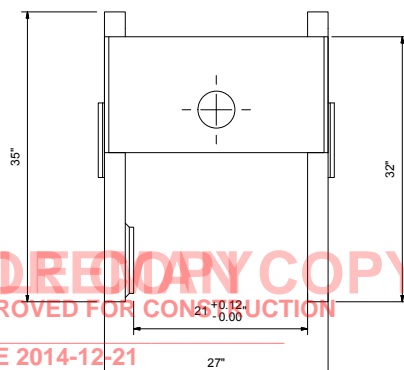
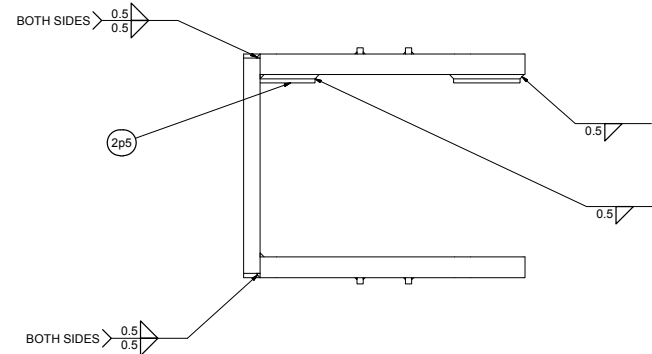
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15520SCALE  
N.T.S.DRAWING NUMBER  
eqt-1269-A-002SHEET #  
1 of 19

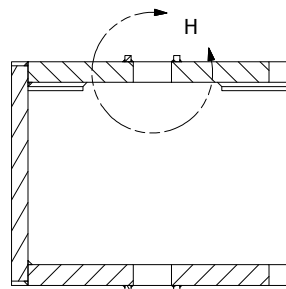
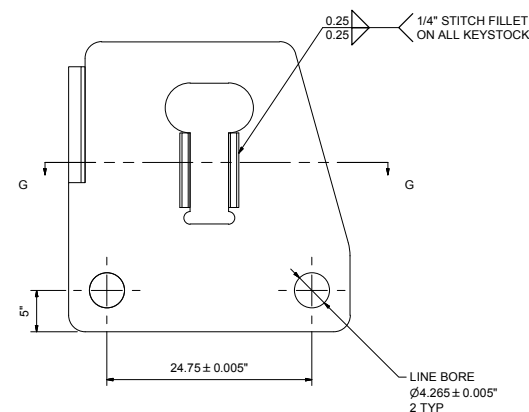
**Ja-Co**  
**Welding & Consulting Ltd.**  
 1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433  
 email: ja-co@telusplanet.net website: jacoweld.com

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18
2p2	100-01543	PL QT100 2 1/2"	1"	2'-11"	2	659.00

DETAIL H  
SCALE 0.13 : 1

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**WO #16456**

SECTION G-G  
SCALE 1:15DETAIL 1  
TOP HOLDER

NOTES:

## WELD NOTES:

- 1) ALL WELDS TO BE 1/4" FILLET U.N.O.
- 2)
- 3)

## FINISH SPECIFICATIONS

SANDBLASTING: \_\_\_\_\_

PRIMER: \_\_\_\_\_

FINISH COAT: \_\_\_\_\_

GALVANIZING: \_\_\_\_\_

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DATE

PROJECT  
BECKET HOLDER

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DATE

TITLE  
Becket Holder

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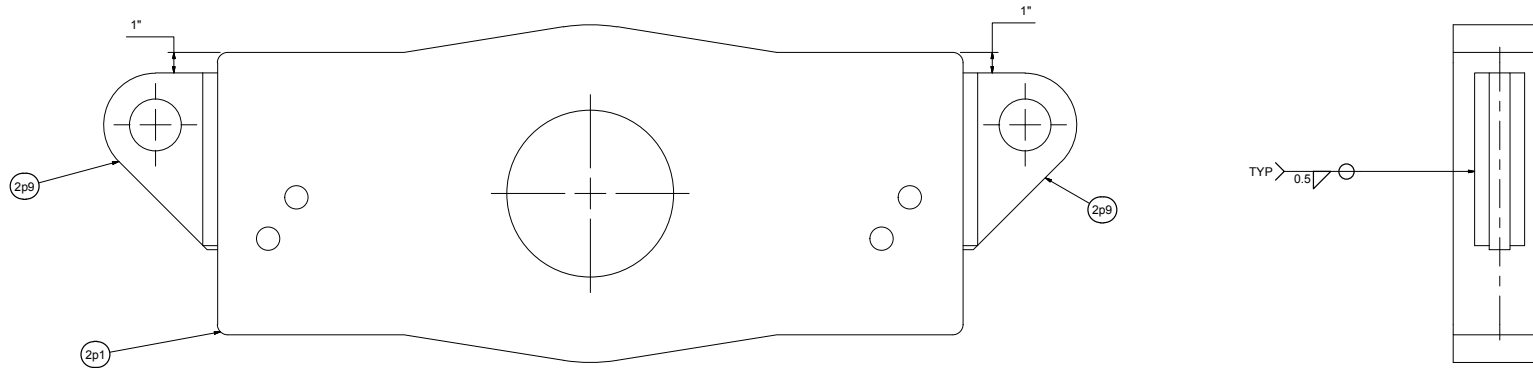
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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96



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## DETAIL 2

SLIDING PLATE

NOTES:

## WELD NOTES:

- 1) ALL WELDS TO BE 1/4" FILLET U.N.O.
- 2)
- 3)

## FINISH SPECIFICATIONS

SANDBLASTING: \_\_\_\_\_  
PRIMER: \_\_\_\_\_  
FINISH COAT: \_\_\_\_\_  
GALVANIZING: \_\_\_\_\_

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TITLE

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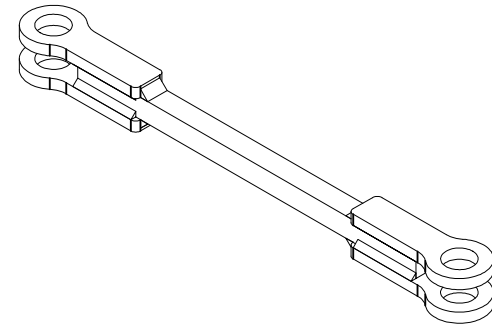
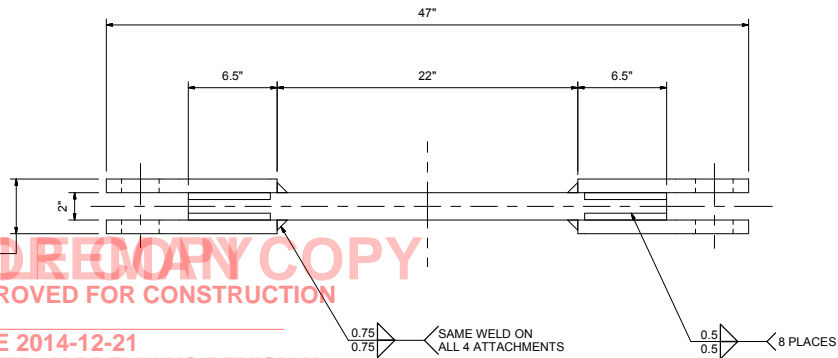
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NOTE: TWO OF THESE ASSEMBLIES ARE REQUIRED



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### DETAIL 3

#### ROD ASSEMBLY

NOTES:

## WELD NOTES:

- 1) ALL WELDS TO BE 1/4" FILLET U.N.O.
- 2)
- 3)

### FINISH SPECIFICATIONS

SANDBLASTING: \_\_\_\_\_  
PRIMER: \_\_\_\_\_  
FINISH COAT: \_\_\_\_\_  
GALVANIZING: \_\_\_\_\_

#### CUSTOMER REFERENCE

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Ja-Co

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bmurphy

DATE \_\_\_\_\_

PROJECT	BECKET HOLDER
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TITLE  
Becket Holder

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SCALE  
N.T.S.

DRAWING NUMBER  
eqt-1269-A-002

SHEET #  
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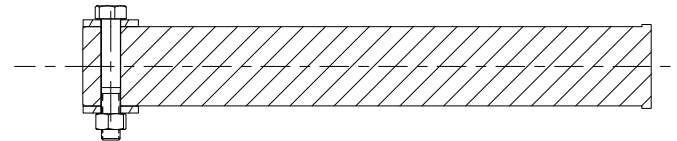
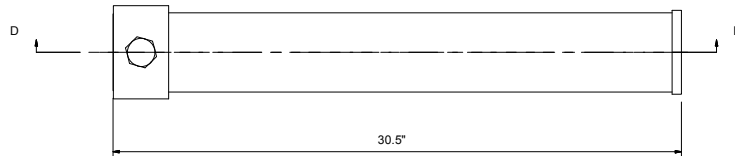
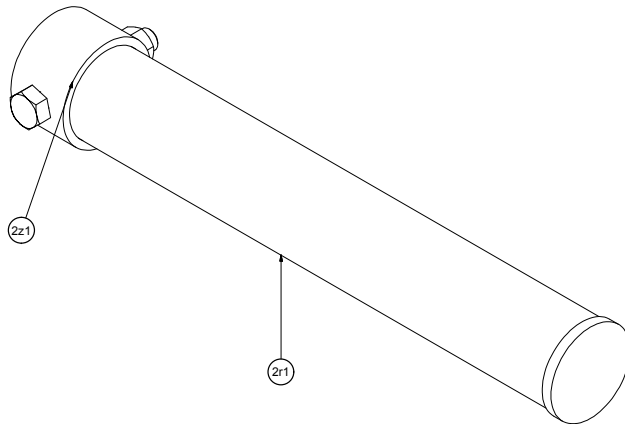


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email: [ja-co@telusplanet.net](mailto:ja-co@telusplanet.net) website: [jacoweld.com](http://jacoweld.com)

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r1	100-02674	4140 1 1/2" (HTSR)		2'-6 1/2"	1	122.03
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	1	4.32
2b2	200-01314	BOLT Gr.5-1" x 6 1/2"			1	1.87
2b4	200-00967	NUT Gr.5-1"			1	0.33

NOTE: TWO ASSEMBLIES ARE REQUIRED

SECTION D-D  
SCALE 0.15 : 1

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**DETAIL 4**  
 DOG BONE ARM

NOTES:

WELD NOTES:  
 1) ALL WELDS TO BE 1/4" FILLET U.N.O.  
 2)  
 3)

FINISH SPECIFICATIONS  
 SANDBLASTING: \_\_\_\_\_  
 PRIMER: \_\_\_\_\_  
 FINISH COAT: \_\_\_\_\_  
 GALVANIZING: \_\_\_\_\_

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 email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER  
Ja-CoPROJECT  
BECKET HOLDERTITLE  
BECKET HOLDER DOG BONE ASSEMBLYW.O. #  
15520SCALE  
N.T.S.DRAWING NUMBER  
eqt-1269-A-002SHEET #  
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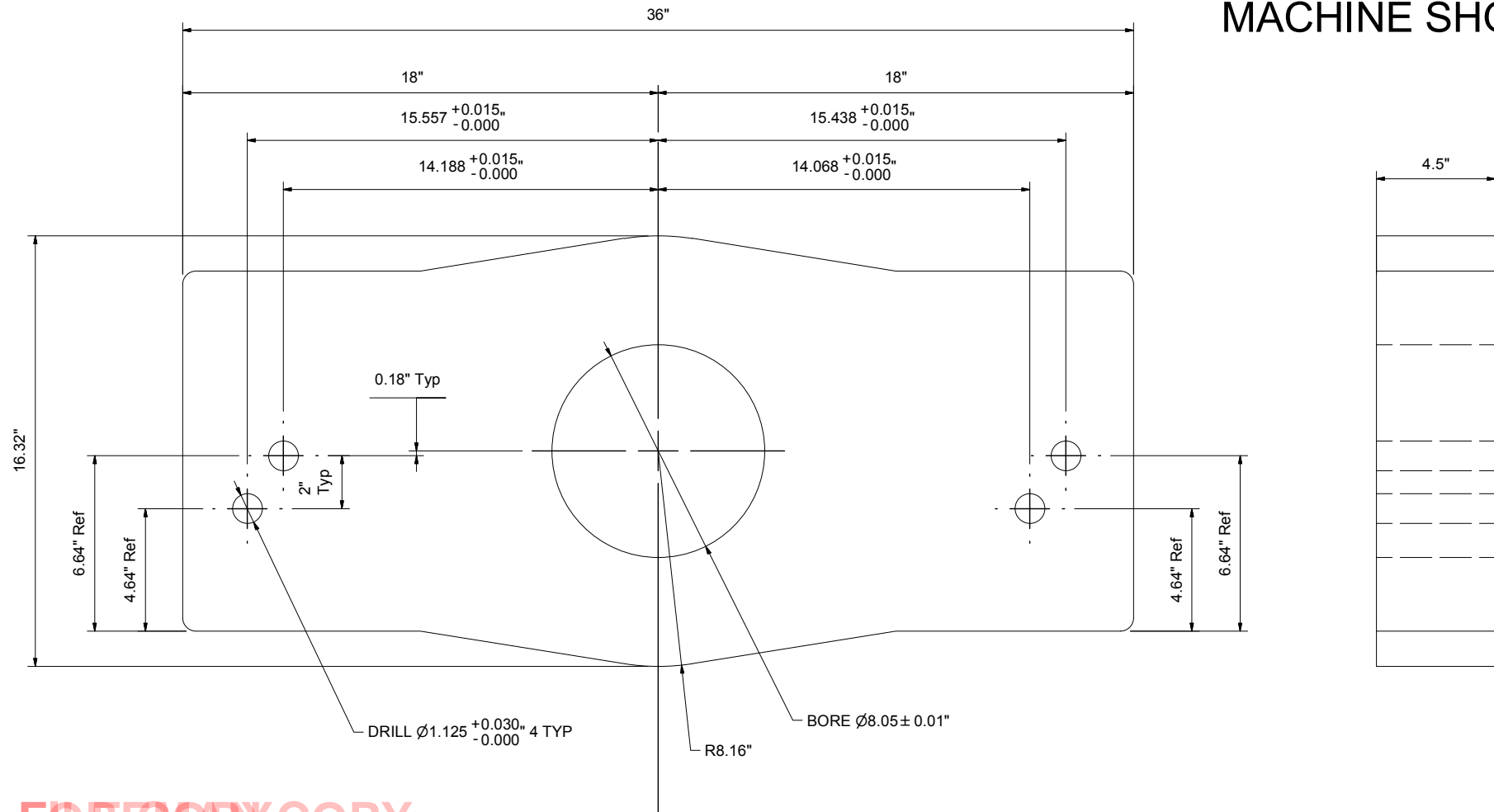
DATE

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04

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**MACHINE SHOP**



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WO #16456

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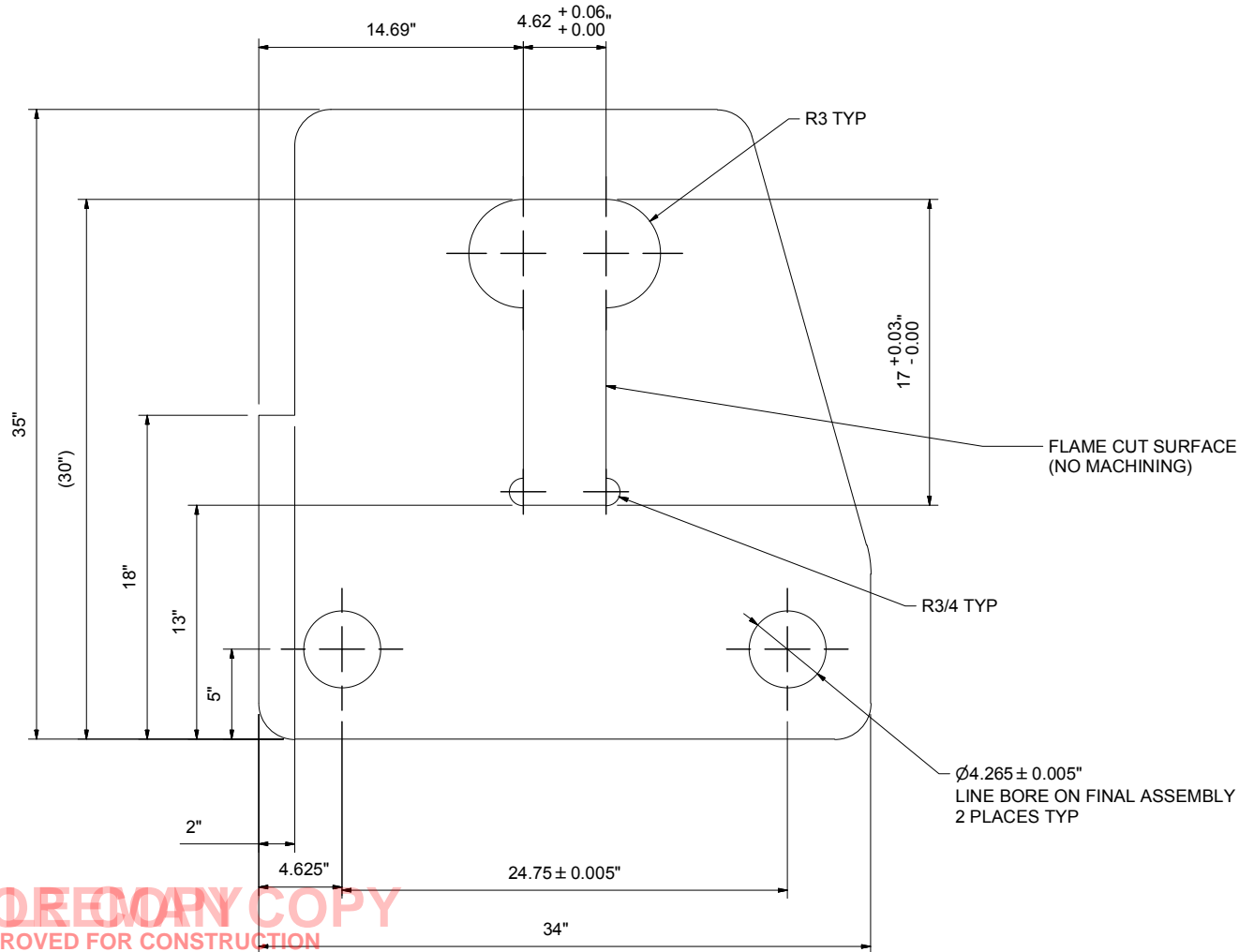
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email: ja-co@telusplanet.net website: jacoweld.com

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p2	100-01543	PL QT100 2 1/2"	2'-10"	2'-11"	2	659.00

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**MACHINE SHOP**



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Becket Holder

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N.T.S.

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eqt-1269-A-002

SHEET #  
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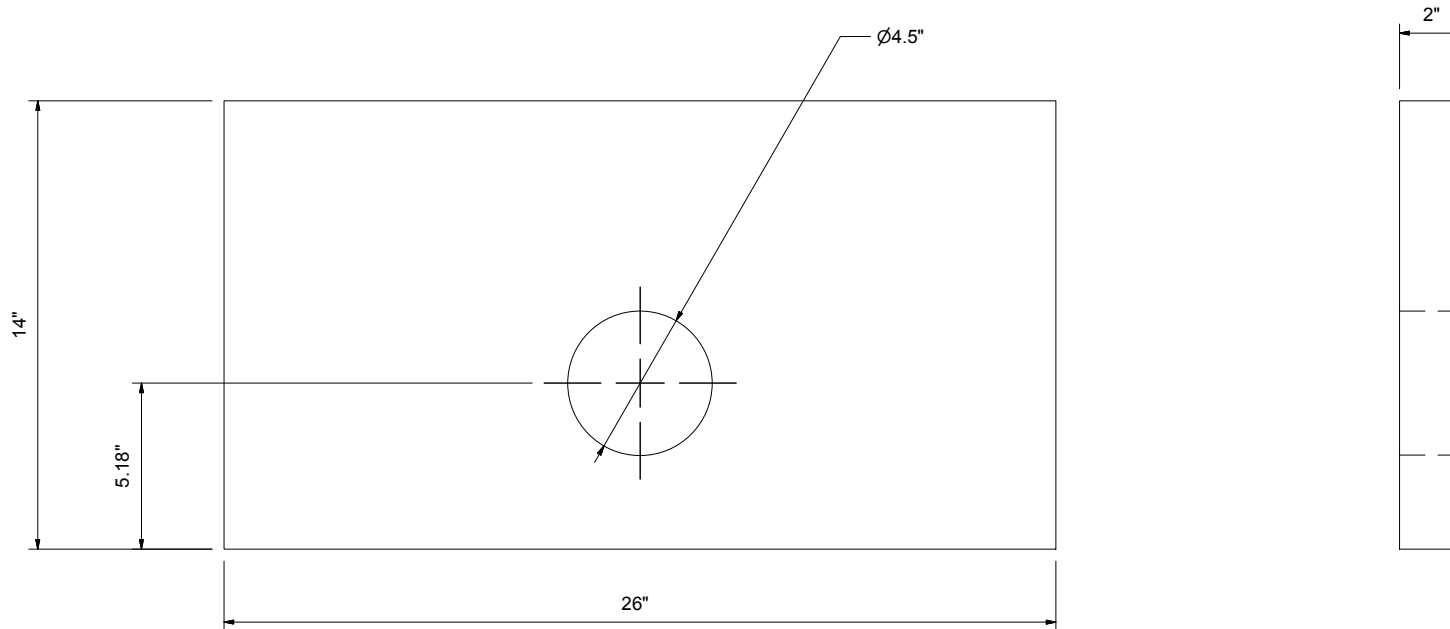
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 email: ja-co@telusplanet.net website: jacoweld.com

ALL SURFACES  
FLAME CUT  
(NO MACHINING)

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69

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W.O. #	15520

CUSTOMER	Ja-Co	DRAWN	bmurphy	DATE
PROJECT	BECKET HOLDER	CHECKED		DATE
TITLE	Becket Holder	APPROVED		DATE
W.O. #	15520	SCALE	N.T.S.	DRAWING # / SHEET # eqt-1269-A-002 / 9 of 19
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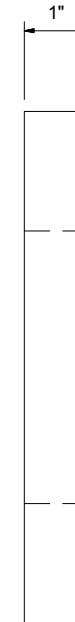
BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23

DXF FILE #15520105

MACHINE SHOP

Ø4.26±0.005" LINE BORED AS PART  
OF FINAL ASSEMBLY

Ø8±0.01"



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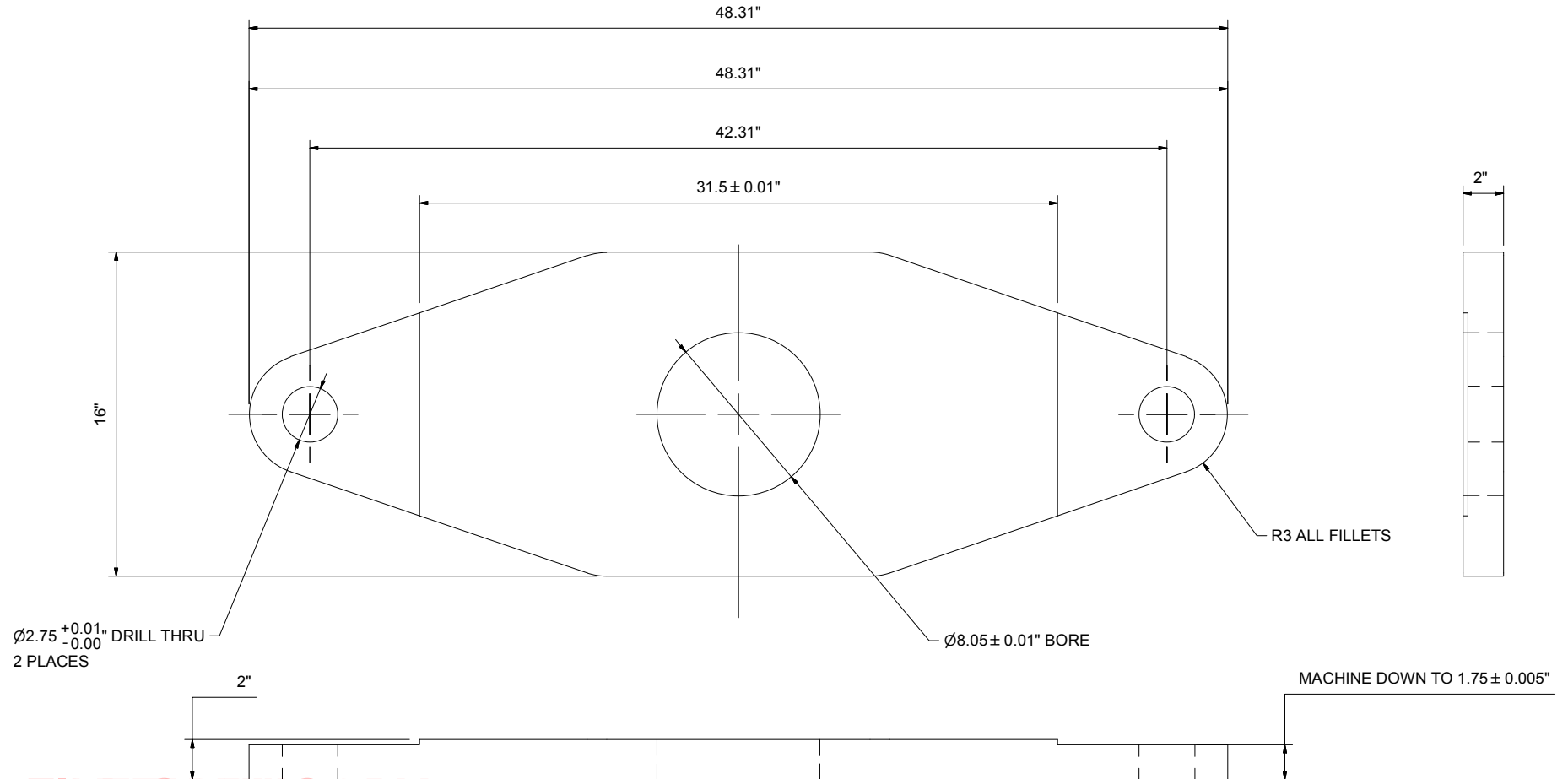
TOLERANCES AS PER QMF-03

CUSTOMER REFERENCE	 <b>Ja-Co</b> <b>Welding &amp; Consulting Ltd.</b> <small>1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433  email: ja-co@telusplanet.net website: jacoweld.com</small>		
CUSTOMER Ja-Co			
PROJECT BECKET HOLDER			
TITLE Becket Holder			
W.O. # 15520	SCALE N.T.S.	DRAWING # / SHEET # eqt-1269-A-002 11 of 19	

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86

**DXF FILE #15520106**  
**MACHINE SHOP**



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WO #16456

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DATE

TITLE  
Becket Holder

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DATE

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15520

SCALE  
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eqt-1269-A-002

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12 of 19

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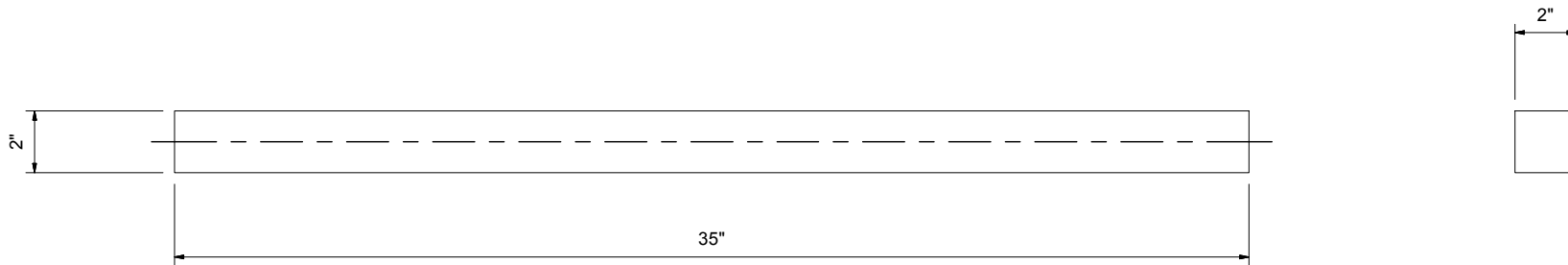
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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p7	100-02316	PL 50W - 2"	2"	2'-11"	2	39.75

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WO #16456

TOLERANCES AS PER QMP-03

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CUSTOMER  
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PROJECT  
BECKET HOLDER

TITLE  
Becket Holder

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SCALE  
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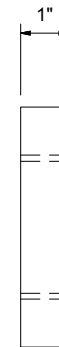
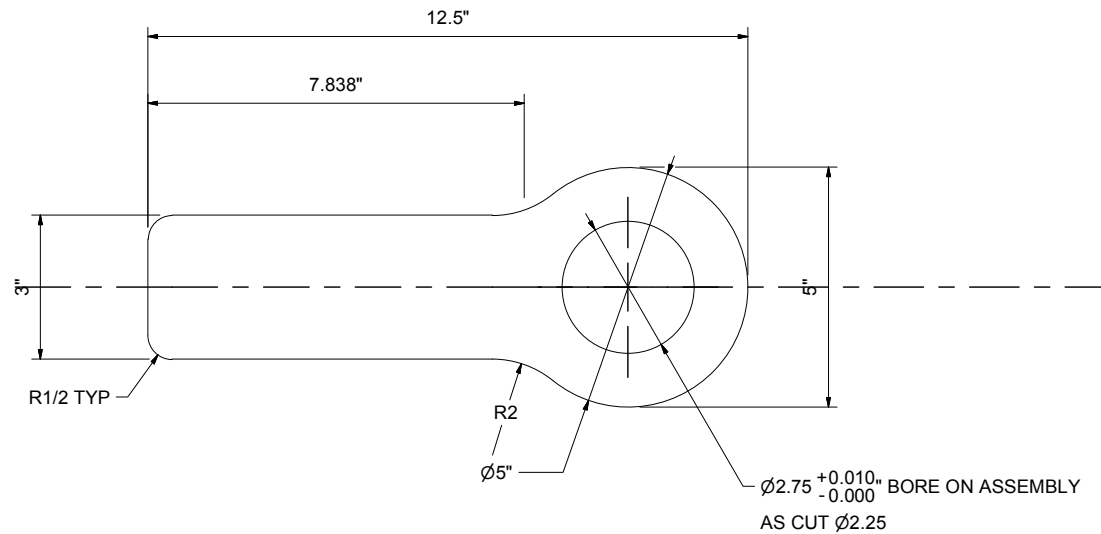
DATE

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	8	10.43

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MACHINE SHOP



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TOLERANCES AS PER QMF-03

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Becket Holder

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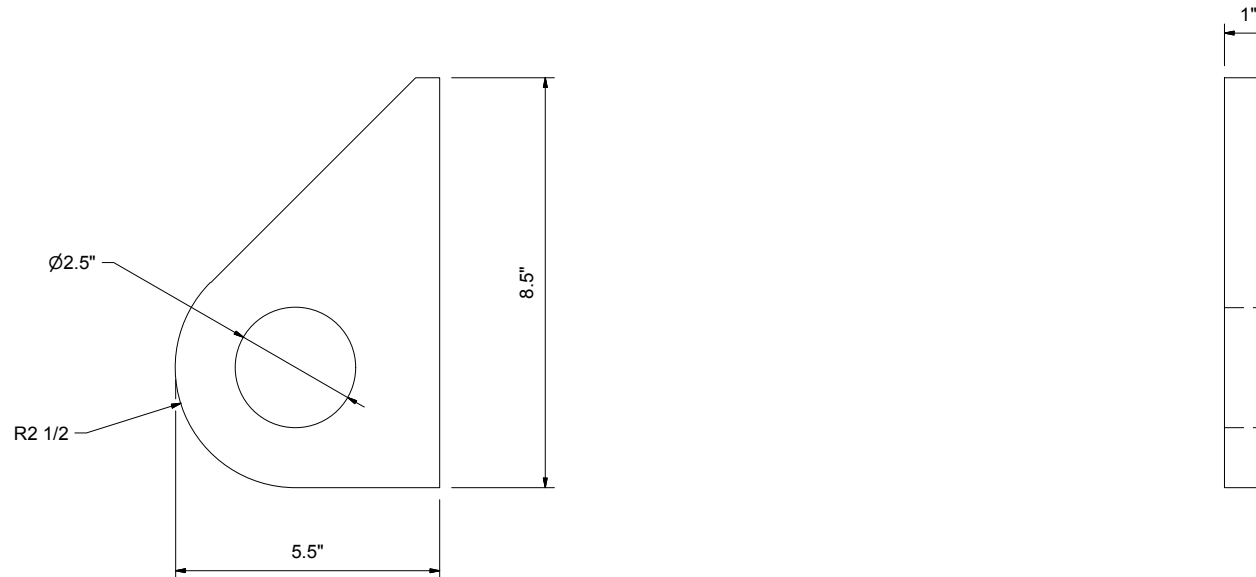
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email: ja-co@telusplanet.net website: jacoweld.com

NOTE:  
ALL SURFACES FLAME CUT

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96

DXF FILE #15520109



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**Becket Holder**

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**15520**

SCALE  
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**eqt-1269-A-002 15 of 19**

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IF IN DOUBT.....ASK!

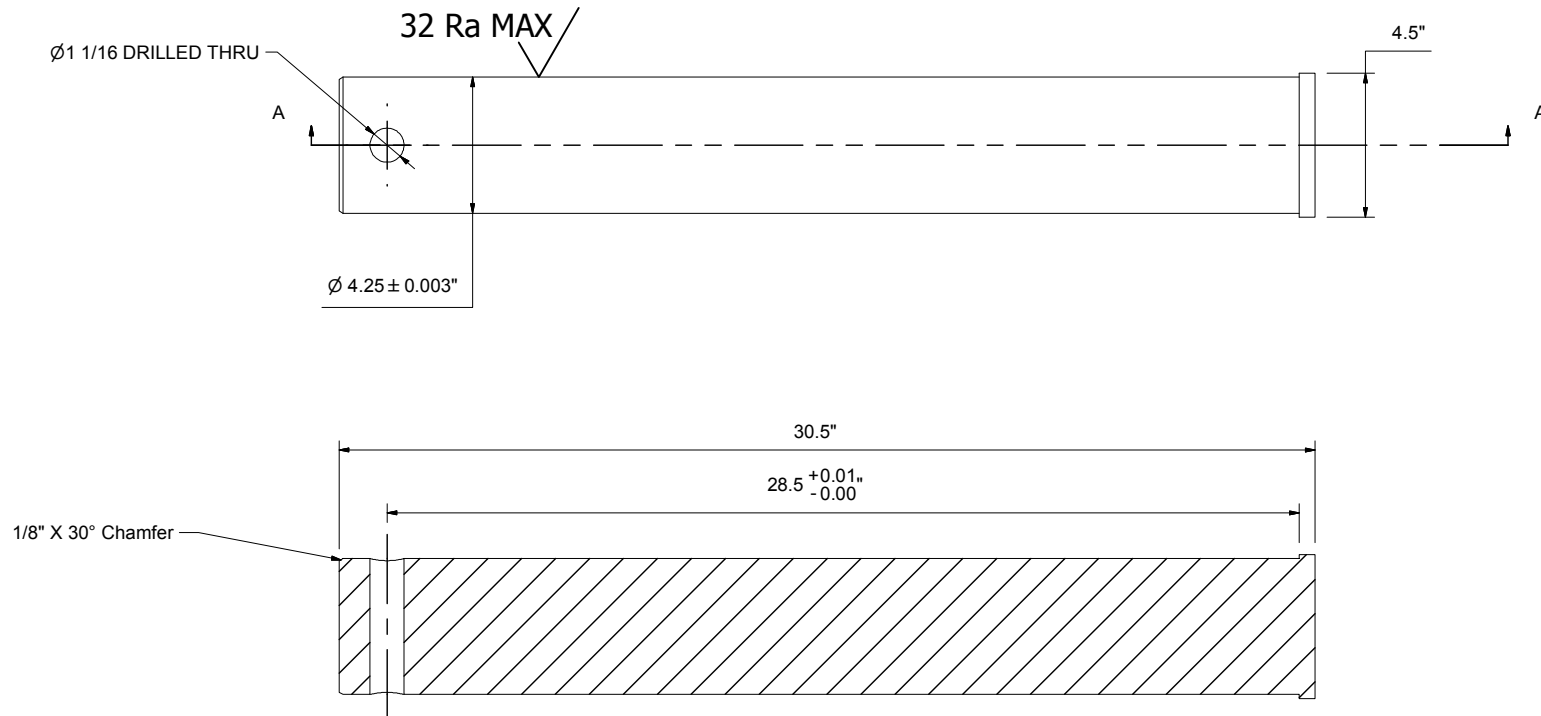
**Ja-Co**  
**Welding & Consulting Ltd.**

1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433  
email: ja-co@telusplanet.net website: jacoweld.com



BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r1	100-02674	4140 4 1/2" (HTSR)		2'-6 1/2"	2	122.03

# MACHINE SHOP



SECTION A-A  
SCALE 1:6

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WO #16456

TOLERANCES AS PER QMF-03

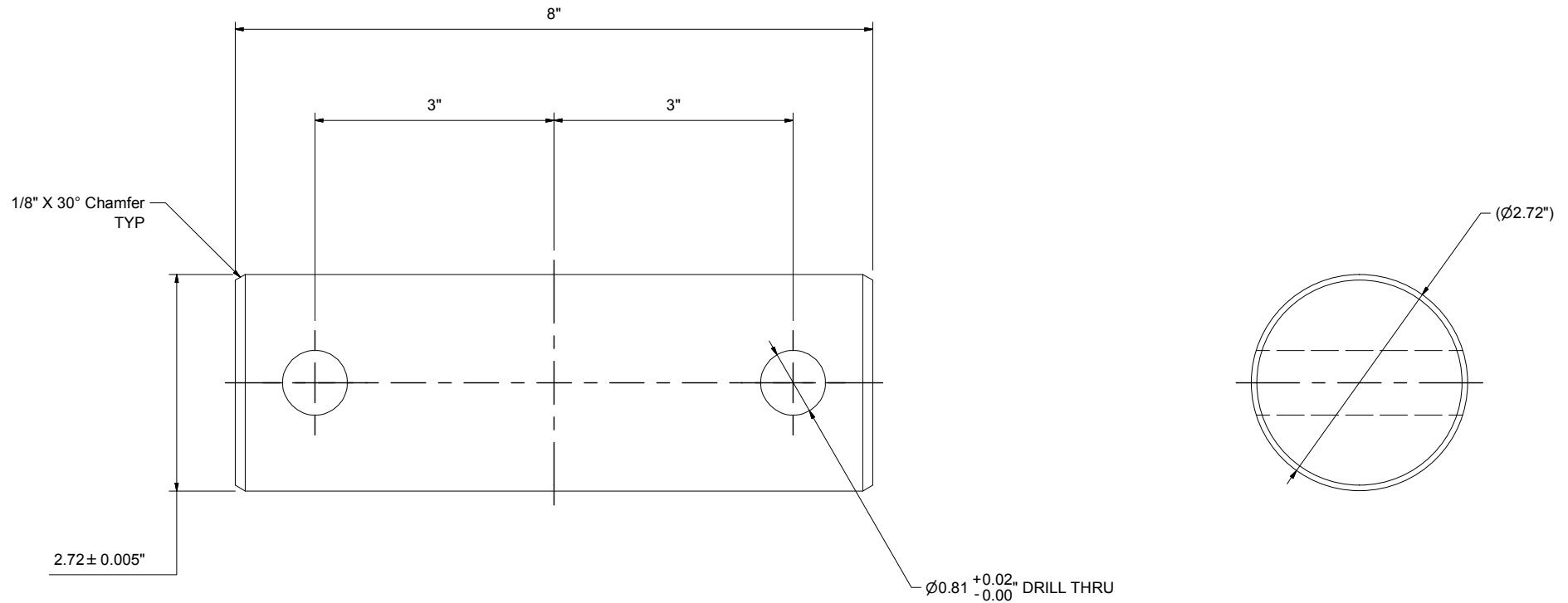
CUSTOMER REFERENCE	 <b>Ja-Co</b> <b>Welding &amp; Consulting Ltd.</b> <small>1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433  email: ja-co@telusplanet.net website: jacoweld.com</small>				
CUSTOMER		Ja-Co			
PROJECT		BECKET HOLDER			
TITLE		Becket Holder			
W.O. #	15520	SCALE	N.T.S.	DRAWING # / SHEET #	eqt-1269-A-002 / 16 of 19

DRAWN	DATE
bmurphy	
CHECKED	DATE
APPROVED	DATE
<div>0</div>	

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r2	100-02663	4140 2 3/4" (HTSR)		8 3/16"	4	12.39

# MACHINE SHOP



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WO #16456

TOLERANCES AS PER QMF-03

CUSTOMER  
REFERENCE

CUSTOMER  
Ja-Co

DRAWN  
bmurphy

DATE

PROJECT  
BECKET HOLDER

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DATE

TITLE  
Becket Holder

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DATE

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15520

SCALE  
N.T.S.

DRAWING # / SHEET #  
eqt-1269-A-002 17 of 19

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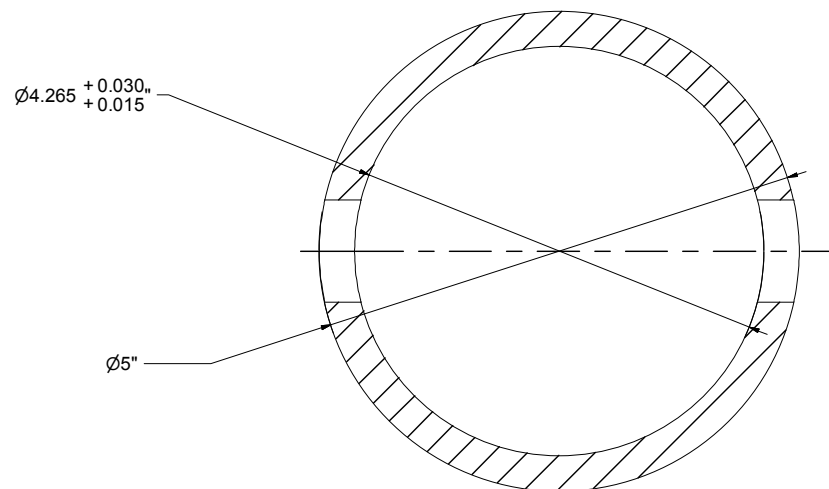
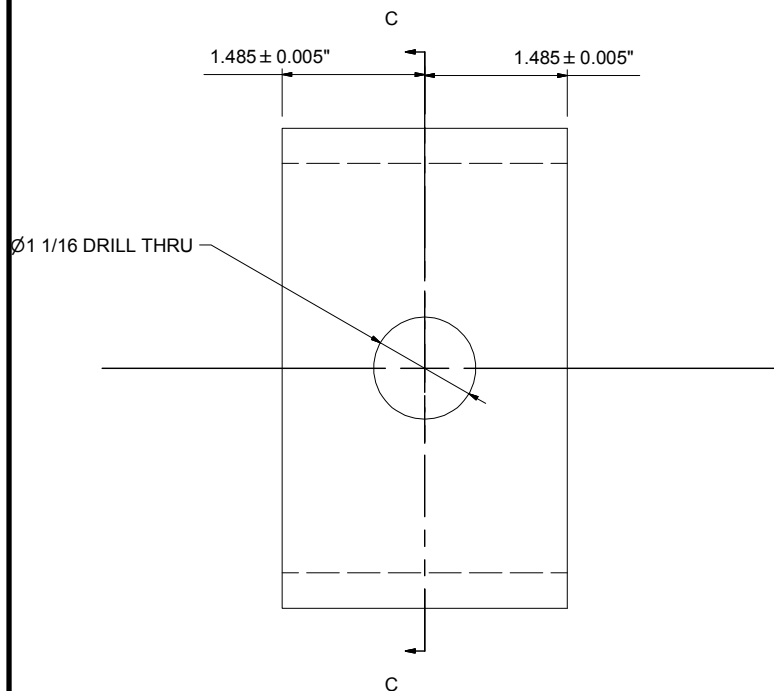
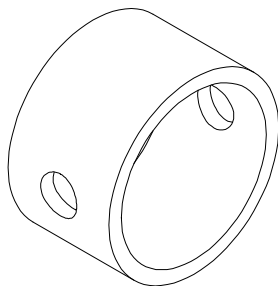
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email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	2	4.32

# MACHINE SHOP



SECTION C-C  
SCALE 1 / 2

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TOLERANCES AS PER QMF-03

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BECKET HOLDER

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DATE

TITLE  
Becket Holder

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DATE

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15520

SCALE  
N.T.S.

DRAWING # /  
eqt-1269-A-002

SHEET #  
18 of 19

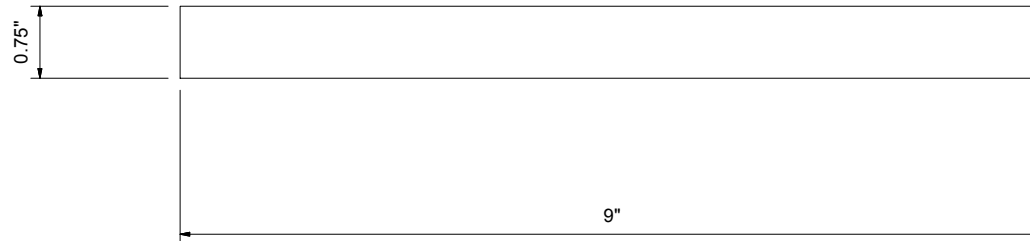
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email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18



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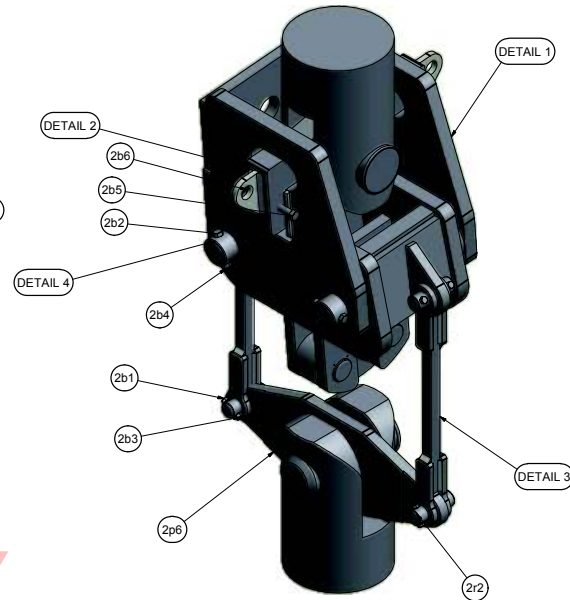
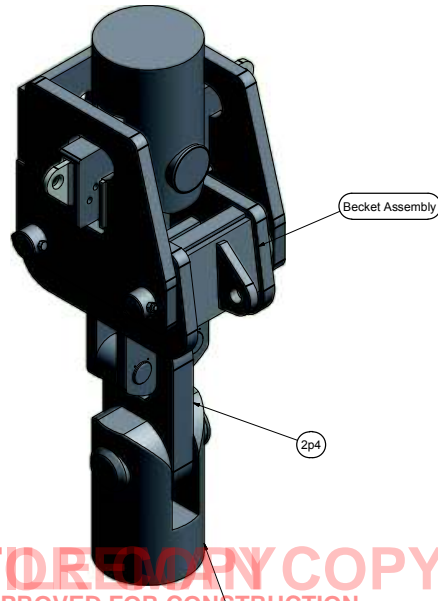
CUSTOMER Ja-Co	DRAWN bmurphy	DATE
PROJECT BECKET HOLDER	CHECKED	DATE
TITLE Becket Holder	APPROVED	DATE
W.O. # 15520	SCALE N.T.S.	DRAWING # / SHEET # eqt-1269-A-002 19 of 19
<div>0</div>		

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**NOTE:** THESE ARE THE GENERAL ASSEMBLIES OF A BECKET IN A PULL TEST APARATUS.  
 THE BECKET AND YOKES ARE PRE-EXISTING.  
 GENERAL ASSEMBLY 1 SHOWS THE PULL TEST OF THE BECKET  
 GENERAL ASSEMBLY 2 SHOWS THE PULL TEST OF THE SIDE EARS  
 WE ARE ONLY MAKING THE HOLDING UNIT THAT ATTACHES THE BECKET TO THE YOKES



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 BY  
 DATE 2014-12-21  
**GENERAL ASSEMBLY 1**  
 BECKET PULL TEST

**GENERAL ASSEMBLY 2**  
 EARS PULL TEST

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2b1	200-00997	BOLT Gr.5-3/4" x 3 1/2"			8	0.61
2b3	200-00965	NUT Gr.5-3/4"			8	0.14
2p4	100-02861	PL 50W - 4 1/2"	1'-10"	2'-10"	1	528.72
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86
DETAIL 1		TOP HOLDER			1	1541.36
2p2	100-01543	PL QT 100 2 1/2"	1"	2'-11"	2	659.00
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18
DETAIL 2		SLIDING PLATE			1	606.77
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96
DETAIL 3		ROD ASSEMBLY			2	128.55
2b2	200-01314	BOLT Gr.5-1" x 6 1/2"			1	1.87
2b4	200-00967	NUT Gr.5-1"			1	0.33
2r1	100-02674	4140 1 1/2" (HTSR)		2'-6 1/2"	1	122.03
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"ld (C1026)		3"	1	4.32
DETAIL 4		DOG BONE ARM			2	83.80
2p7	100-02316	PL 50W - 2"	2"	2'-11"	1	39.75
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	4	10.43
2b5	400-01736	BOLT Gr.8-1" x 9"			2	3.46
2b6	400-01736	NUT Gr.8-1"			2	0.47

NOTES:

WELD NOTES:  
 1) ALL WELDS TO BE 1/4" FILLET U.N.O.  
 2)  
 3)

FINISH SPECIFICATIONS  
 SANDBLASTING: \_\_\_\_\_  
 PRIMER: \_\_\_\_\_  
 FINISH COAT: \_\_\_\_\_  
 GALVANIZING: \_\_\_\_\_

CUSTOMER  
REFERENCECUSTOMER  
Ja-CoDRAWN  
bmurphy

DATE

PROJECT  
BECKET HOLDER

CHECKED

DATE

TITLE  
Becket Holder

APPROVED

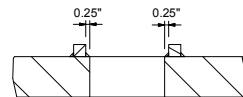
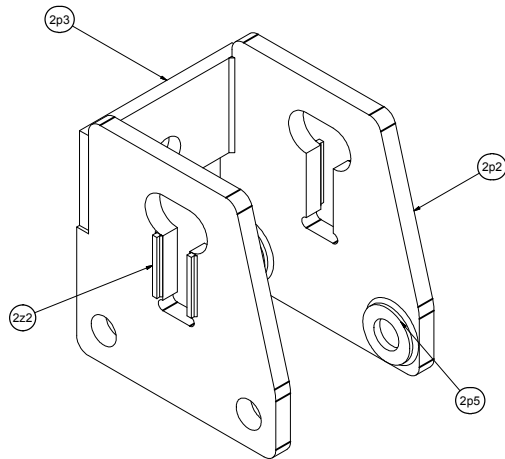
DATE

W.O. #  
15520SCALE  
N.T.S.DRAWING NUMBER  
eqt-1269-A-002SHEET #  
1 of 19

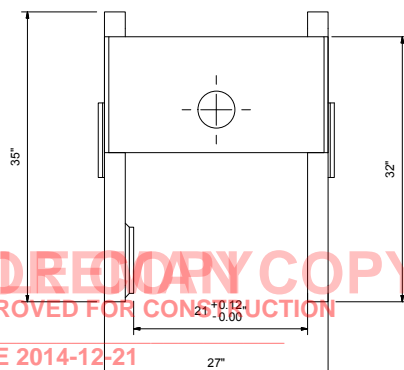
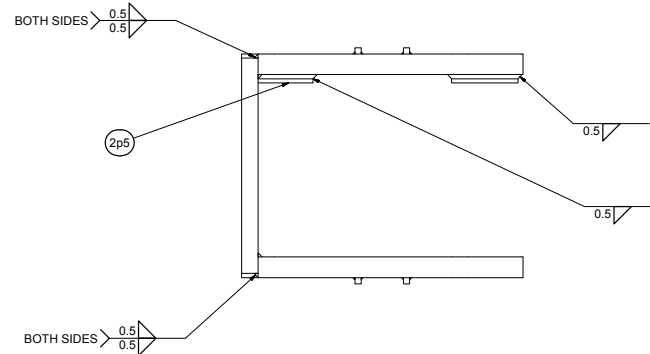
**Ja-Co**  
**Welding & Consulting Ltd.**  
 1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433  
 email: ja-co@telusplanet.net website: jacoweld.com

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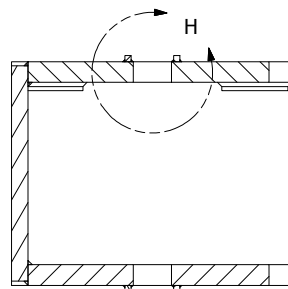
BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18
2p2	100-01543	PL QT100 2 1/2"	1"	2'-11"	2	659.00



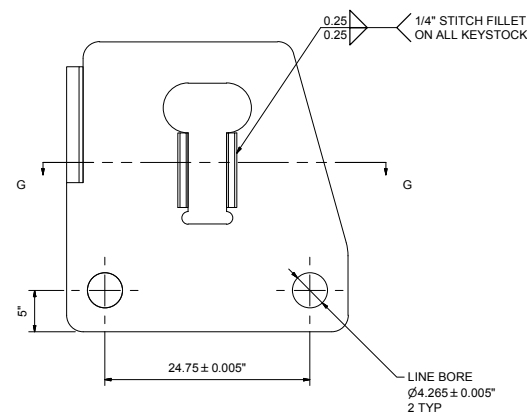
DETAIL H  
SCALE 0.13 : 1



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**DATE 2014-12-21**  
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**WO #16456**



SECTION G-G  
SCALE 1:15



DETAIL 1  
TOP HOLDER

NOTES:

## WELD NOTES:

- 1) ALL WELDS TO BE 1/4" FILLET U.N.O.
- 2)
- 3)

## FINISH SPECIFICATIONS

SANDBLASTING: \_\_\_\_\_

PRIMER: \_\_\_\_\_

FINISH COAT: \_\_\_\_\_

GALVANIZING: \_\_\_\_\_

CUSTOMER  
REFERENCECUSTOMER  
Ja-CoDRAWN  
bmurphy

DATE

PROJECT  
BECKET HOLDER

CHECKED

DATE

TITLE  
Becket Holder

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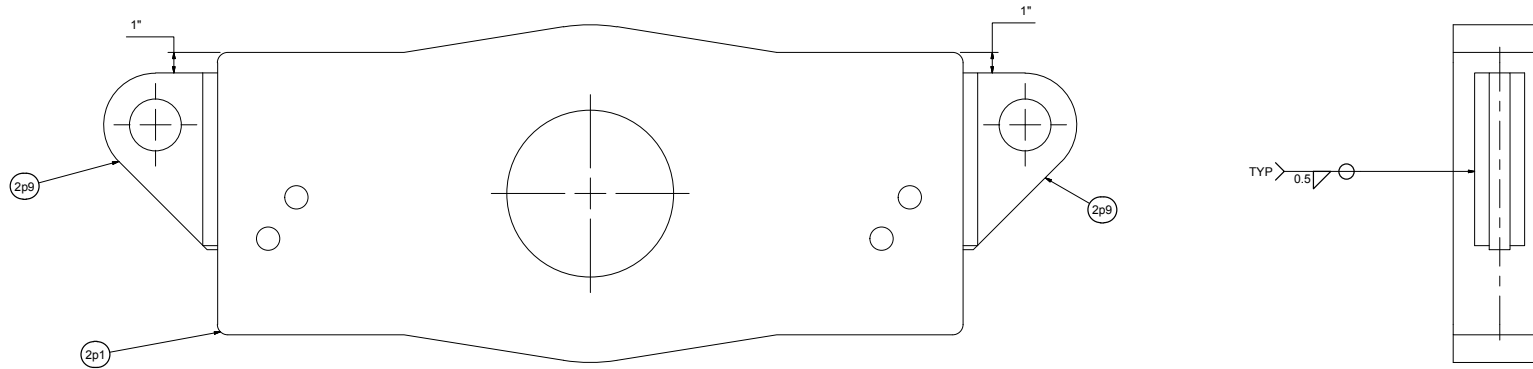
DATE

W.O. #  
15520SCALE  
N.T.S.DRAWING NUMBER  
eqt-1269-A-002SHEET #  
2 of 19

**Ja-Co**  
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 email: ja-co@telusplanet.net website: jacoweld.com

IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96



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WO #16456

## DETAIL 2

SLIDING PLATE

NOTES:

**WELD NOTES:**

- 1) ALL WELDS TO BE 1/4" FILLET U.N.O.
- 2)
- 3)

**FINISH SPECIFICATIONS**

SANDBLASTING: \_\_\_\_\_  
PRIMER: \_\_\_\_\_  
FINISH COAT: \_\_\_\_\_  
GALVANIZING: \_\_\_\_\_

CUSTOMER  
REFERENCE

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BECKET HOLDERTITLE  
Becket HolderW.O. #  
15520SCALE  
N.T.S.DRAWING NUMBER  
eqt-1269-A-002SHEET #  
3 of 19DRAWN  
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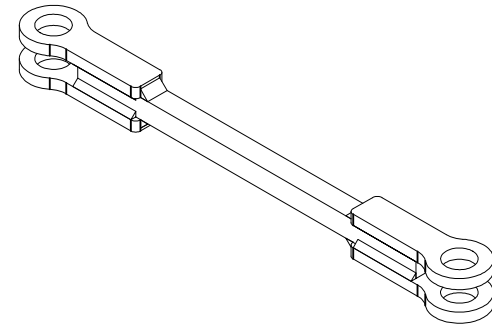
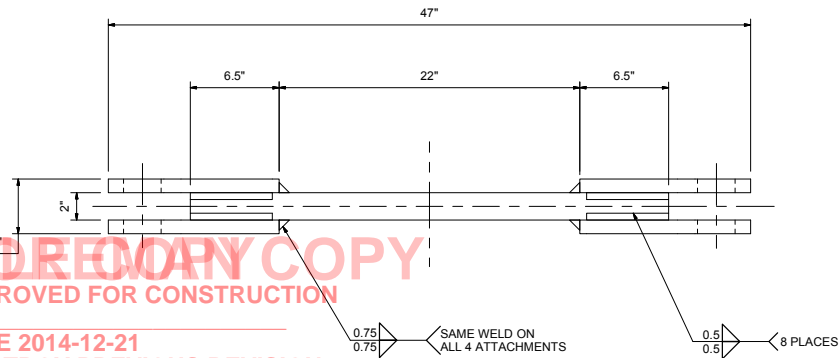
DATE

DATE

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NOTE: TWO OF THESE ASSEMBLIES ARE REQUIRED



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WO #16456

### DETAIL 3

#### ROD ASSEMBLY

WELD NOTES:

- ### FINISH SPECIFICATIONS

SANDBLASTING: \_\_\_\_\_  
PRIMER: \_\_\_\_\_  
FINISH COAT: \_\_\_\_\_  
GALVANIZING: \_\_\_\_\_

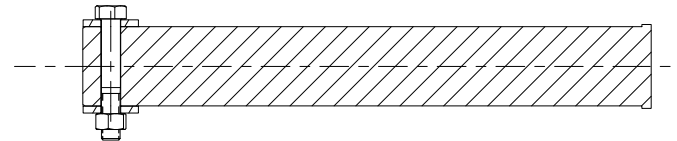
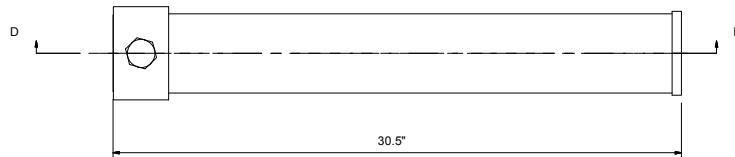
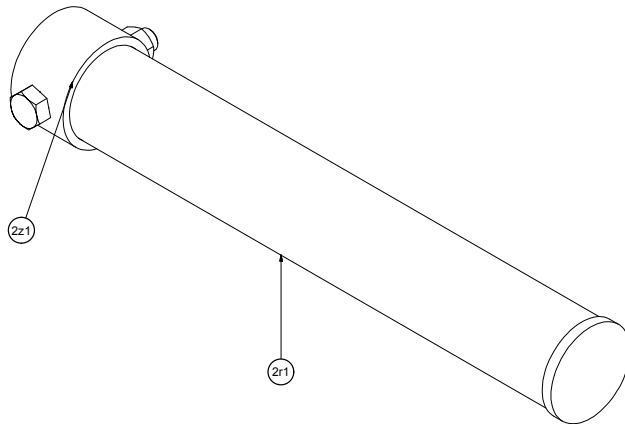
SHEET #  
4 of 19

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r1	100-02674	4140 1 1/2" (HTSR)		2'-6 1/2"	1	122.03
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	1	4.32
2b2	200-01314	BOLT Gr.5-1" x 6 1/2"			1	1.87
2b4	200-00967	NUT Gr.5-1"			1	0.33

NOTE: TWO ASSEMBLIES ARE REQUIRED

SECTION D-D  
SCALE 0.15 : 1

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### DETAIL 4

DOG BONE ARM

NOTES:

WELD NOTES:  
 1) ALL WELDS TO BE 1/4" FILLET U.N.O.  
 2)  
 3)

FINISH SPECIFICATIONS  
 SANDBLASTING: \_\_\_\_\_  
 PRIMER: \_\_\_\_\_  
 FINISH COAT: \_\_\_\_\_  
 GALVANIZING: \_\_\_\_\_

CUSTOMER  
REFERENCE

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Ja-CoPROJECT  
BECKET HOLDERTITLE  
DOG BONE ASSEMBLYW.O. #  
15520SCALE  
N.T.S.DRAWING NUMBER  
eqt-1269-A-002SHEET #  
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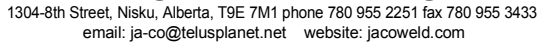
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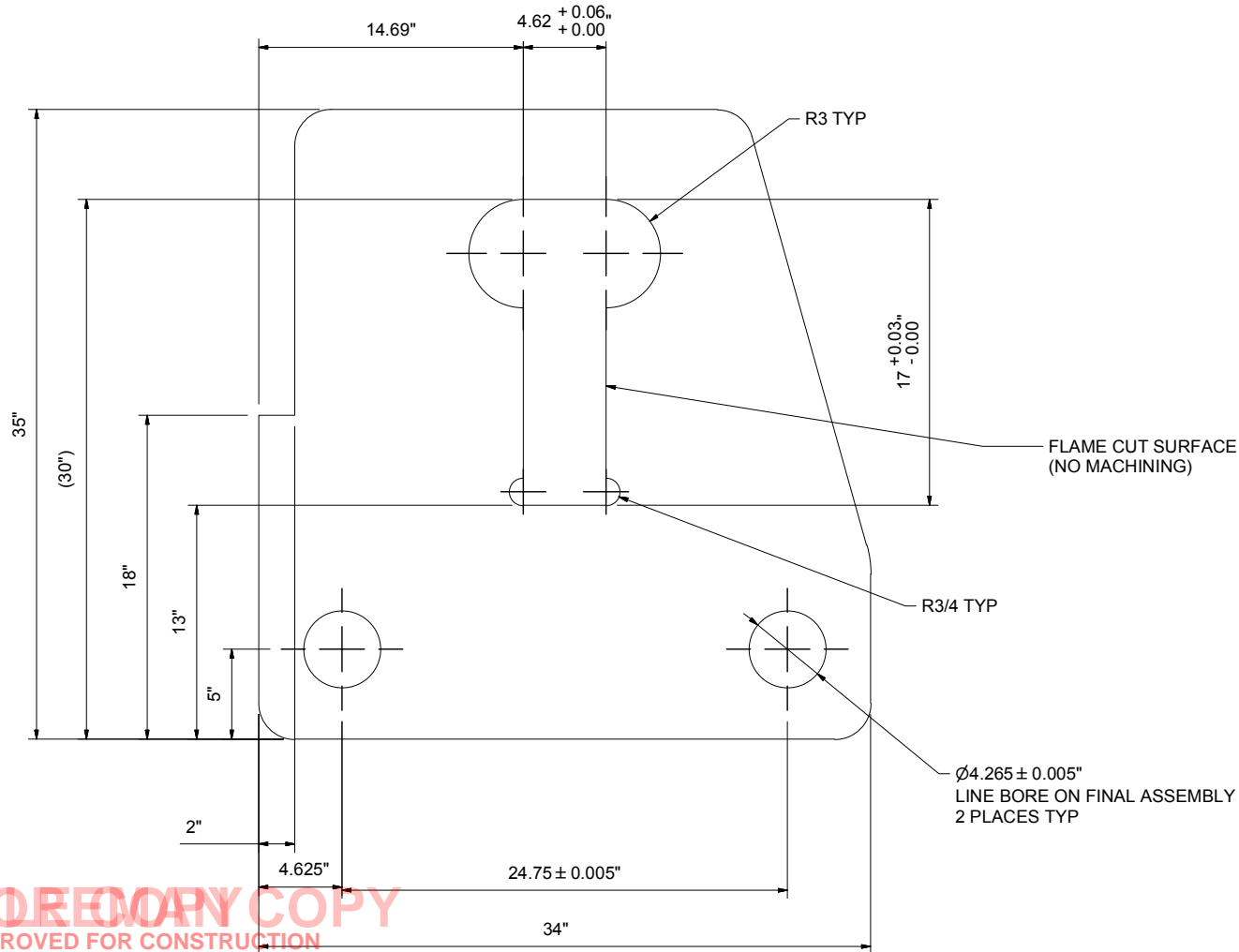


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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p2	100-01543	PL QT100 2 1/2"	2'-10"	2'-11"	2	659.00

**DXF FILE #15520102**  
**MACHINE SHOP**



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DATE

TITLE  
 Becket Holder

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SCALE  
 N.T.S.

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SHEET #  
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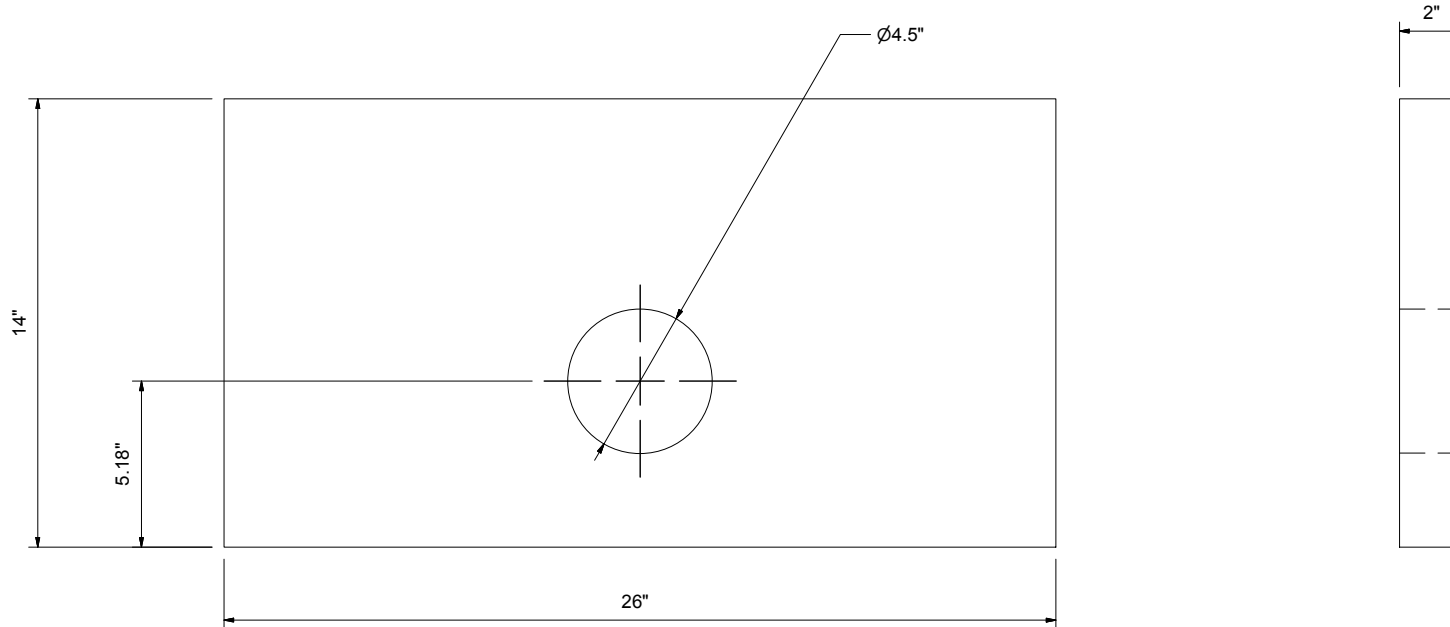
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 email: ja-co@telusplanet.net website: jacoweld.com

ALL SURFACES  
FLAME CUT  
(NO MACHINING)

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69

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DATE

TITLE  
Becket Holder

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DATE

W.O. #  
15520

SCALE  
N.T.S.

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eqt-1269-A-002

SHEET #  
9 of 19

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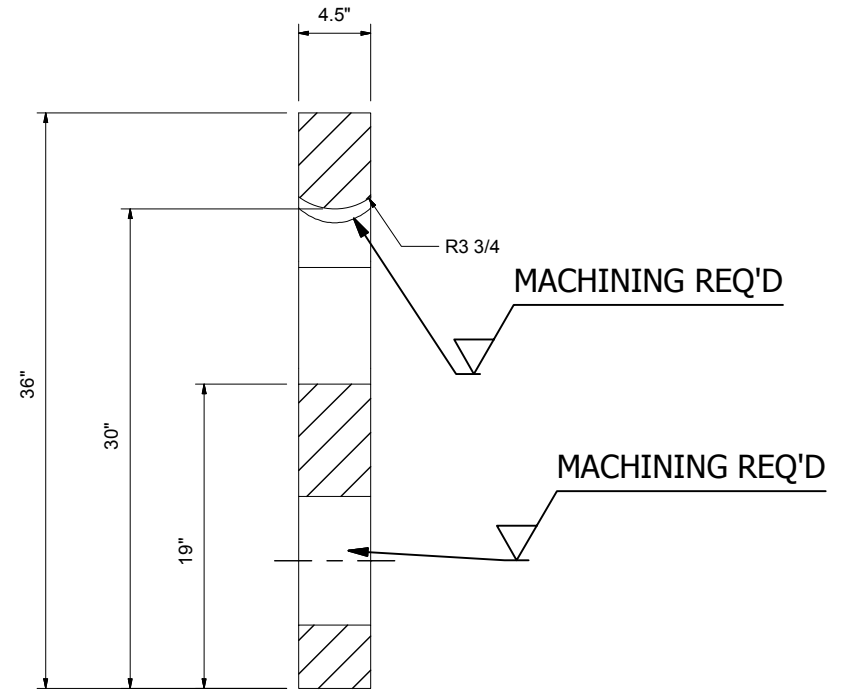
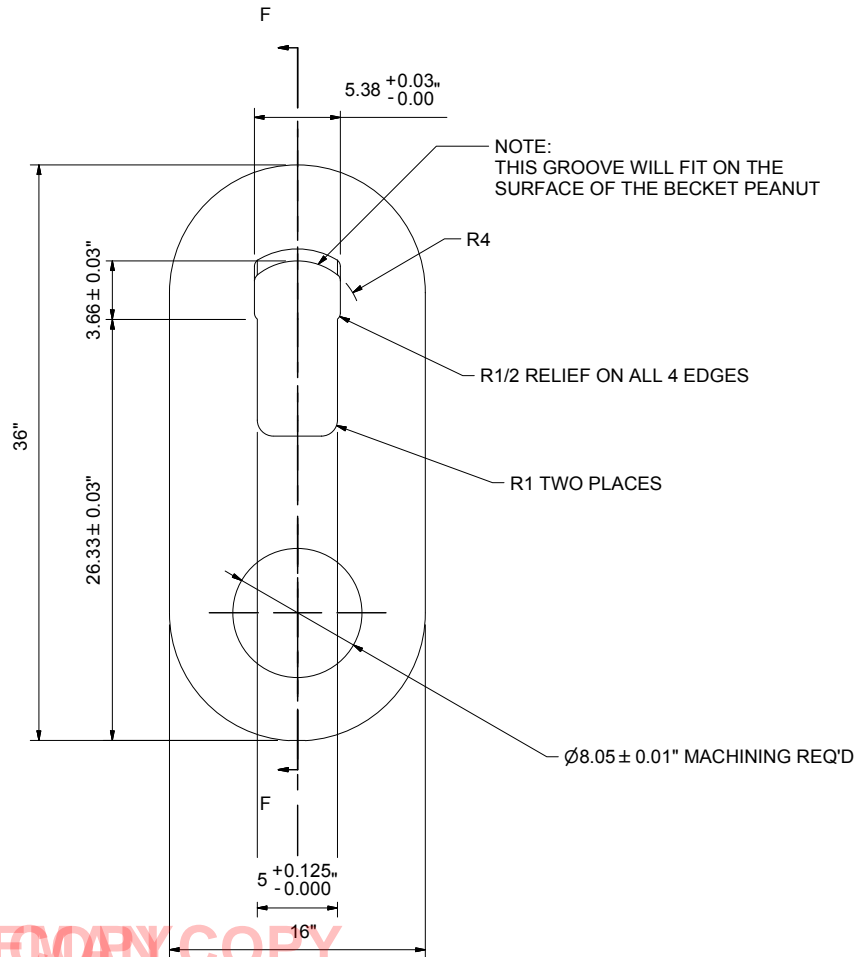
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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p4	100-02861	PL 50W - 4 1/2"	1'-4"	2'-10"	1	528.72

**DXF FILE #15520104**  
**MACHINE SHOP**



SECTION F-F  
SCALE 1:12

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WO #16456**

CUSTOMER  
REFERENCE

CUSTOMER  
Ja-Co

DRAWN  
bmurphy

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BECKET HOLDER

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TITLE  
Becket Holder

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15520

SCALE  
N.T.S.

DRAWING # /  
eqt-1269-A-002

SHEET #  
10 of 19

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**Welding & Consulting Ltd.**

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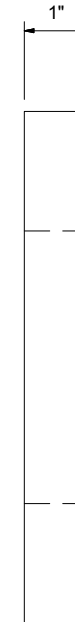
BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23

DXF FILE #15520105

MACHINE SHOP

Ø4.26±0.005" LINE BORED AS PART  
OF FINAL ASSEMBLY

Ø8±0.01"



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WO #16456

TOLERANCES AS PER QMF-03

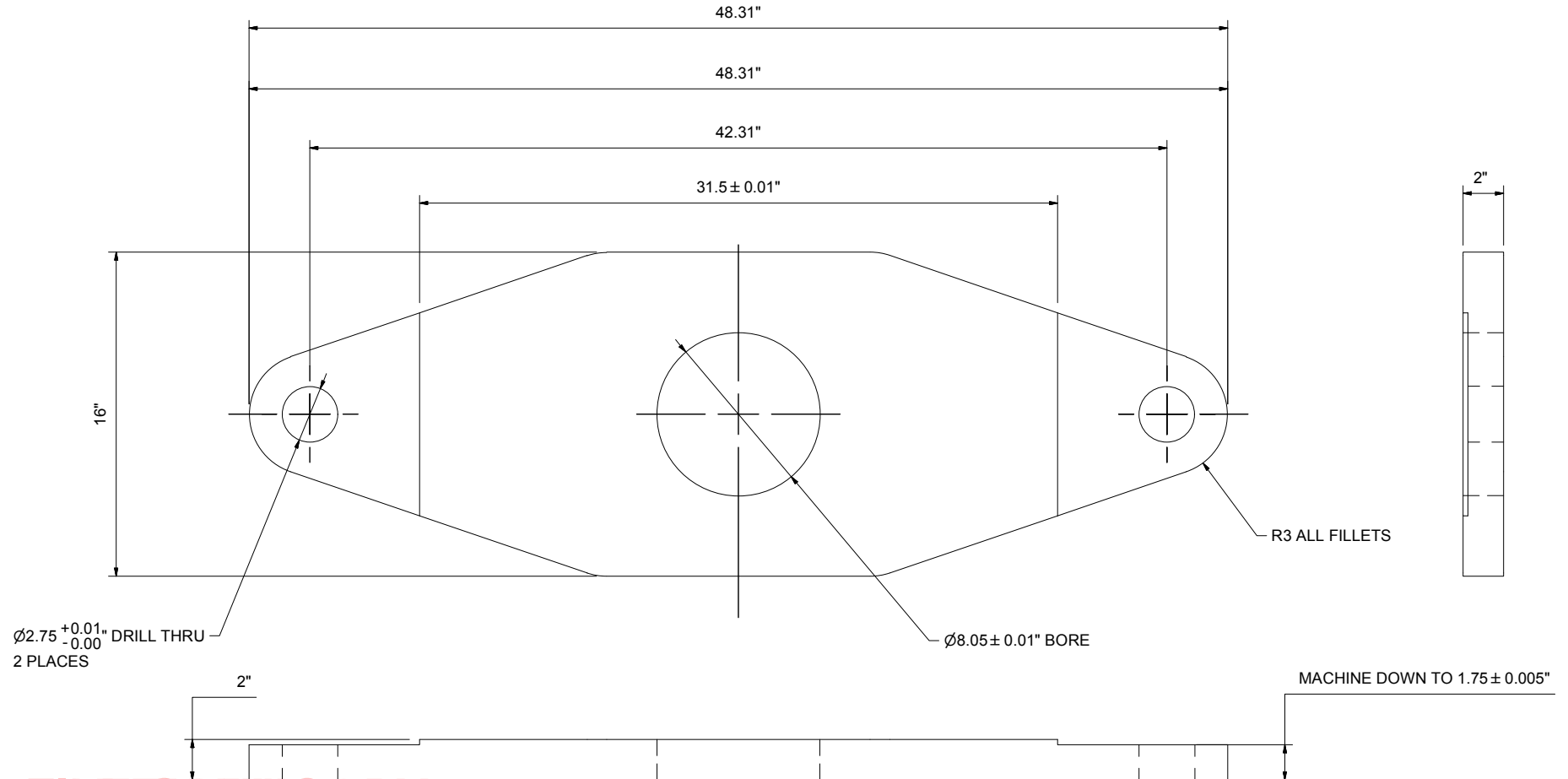
CUSTOMER REFERENCE	 <b>Ja-Co</b> <b>Welding &amp; Consulting Ltd.</b> <small>1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433  email: ja-co@telusplanet.net website: jacoweld.com</small>		
CUSTOMER Ja-Co			
PROJECT BECKET HOLDER			
TITLE Becket Holder			
W.O. # 15520	SCALE N.T.S.	DRAWING # / SHEET # eqt-1269-A-002 11 of 19	

IF IN DOUBT.....ASK!



BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86

**DXF FILE #15520106**  
**MACHINE SHOP**



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 BY \_\_\_\_\_  
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 WO #16456

TOLERANCES AS PER QMF-03

CUSTOMER  
REFERENCE

CUSTOMER  
Ja-Co

DRAWN  
bmurphy

DATE

PROJECT  
BECKET HOLDER

CHECKED

DATE

TITLE  
Becket Holder

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DATE

W.O. #  
15520

SCALE  
N.T.S.

DRAWING # /  
eqt-1269-A-002

SHEET #  
12 of 19

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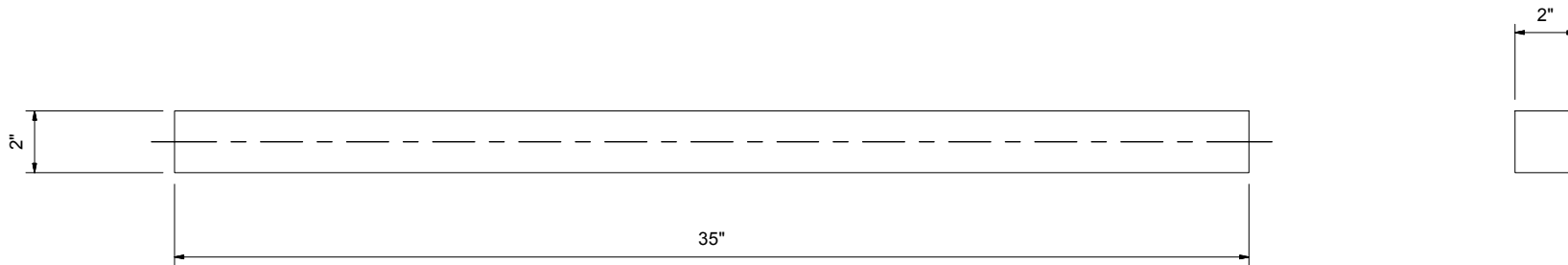
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**Ja-Co**  
**Welding & Consulting Ltd.**

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 email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p7	100-02316	PL 50W - 2"	2"	2'-11"	2	39.75

DXF FILE #15520107



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TOLERANCES AS PER QMP-03

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**Ja-Co**

DRAWN  
**bmurphy**

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**15520**

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**N.T.S.**

DRAWING # /  
**eqt-1269-A-002**

SHEET #  
**13 of 19**

**0**

**Ja-Co**  
**Welding & Consulting Ltd.**

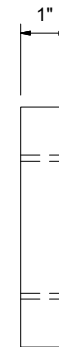
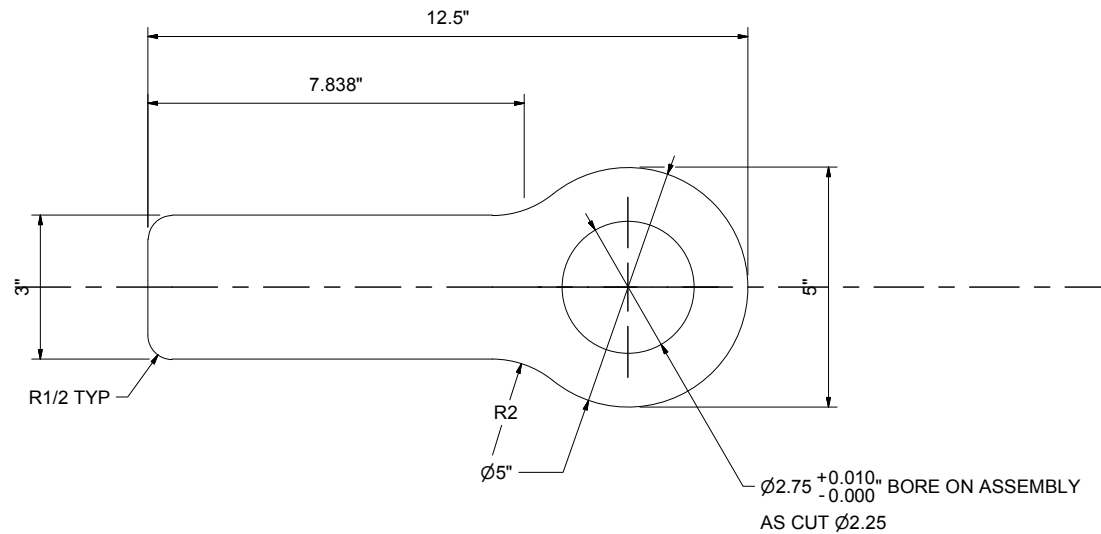
1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433  
email: ja-co@telusplanet.net website: jacoweld.com

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	8	10.43

# DXF FILE #15520108

## MACHINE SHOP



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TOLERANCES AS PER QMF-03

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SHEET #  
14 of 19

0

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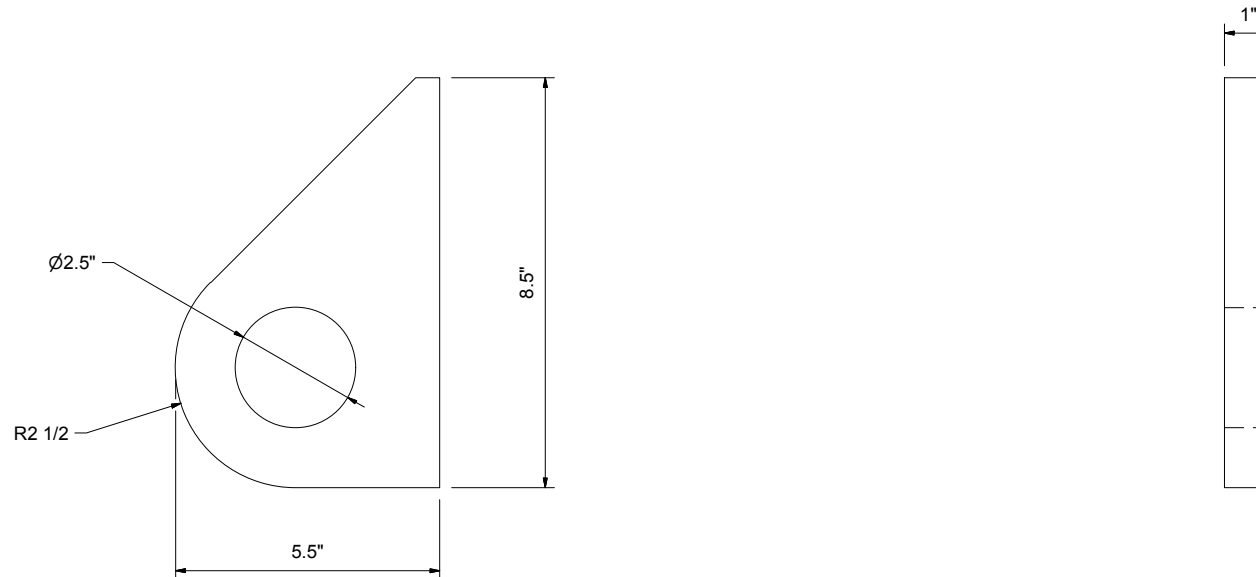
**Ja-Co**  
**Welding & Consulting Ltd.**

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email: ja-co@telusplanet.net website: jacoweld.com

NOTE:  
ALL SURFACES FLAME CUT

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96

DXF FILE #15520109



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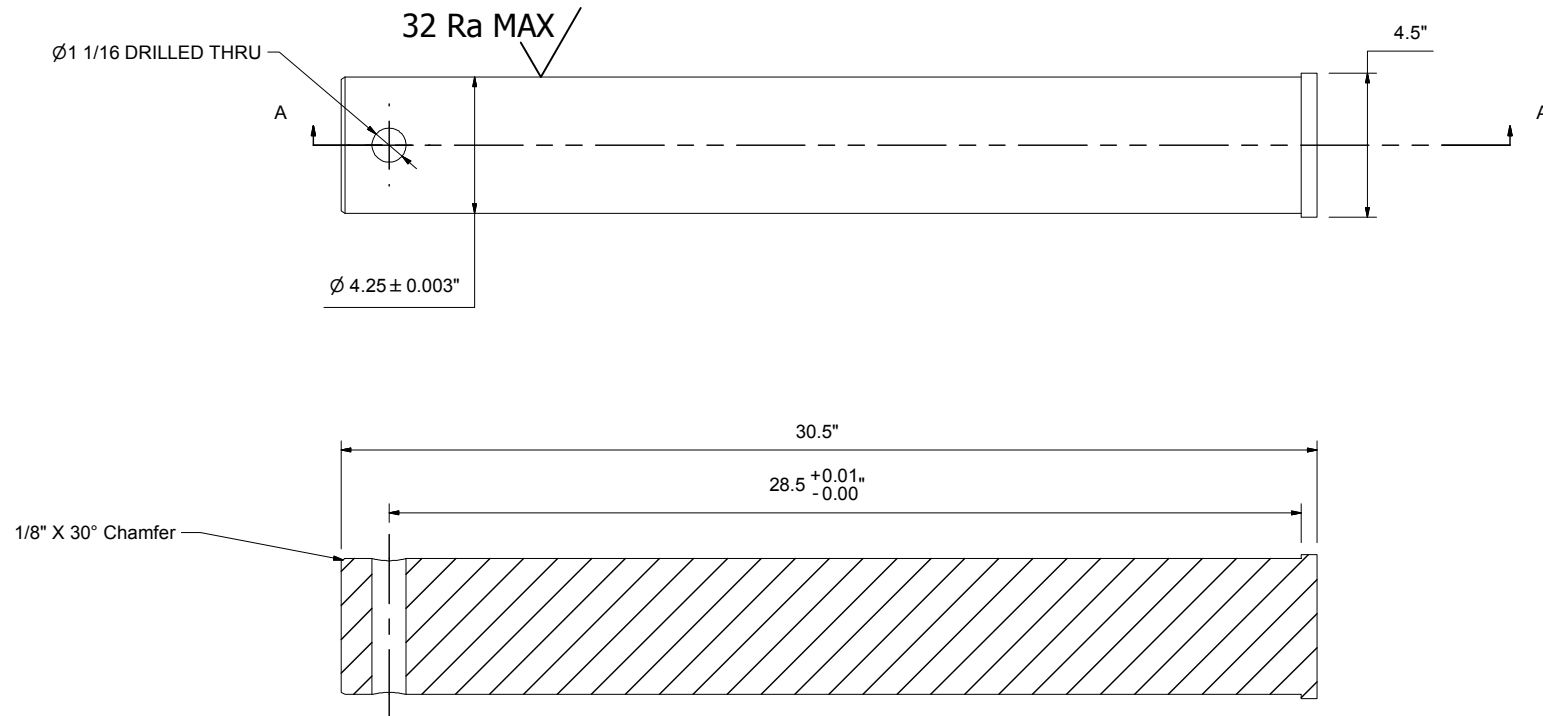
TOLERANCES AS PER QMF-03

<b>CUSTOMER REFERENCE</b>   <p>1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433 email: ja-co@telusplanet.net website: jacoweld.com</p>	<b>CUSTOMER</b> Ja-Co		<b>DRAWN</b> bmurphy	<b>DATE</b>
	<b>PROJECT</b> BECKET HOLDER		<b>CHECKED</b>	<b>DATE</b>
	<b>TITLE</b> Becket Holder		<b>APPROVED</b>	<b>DATE</b>
	<b>W.O. #</b> 15520	<b>SCALE</b> N.T.S.	<b>DRAWING # / SHEET #</b> eqt-1269-A-002 15 of 19	
	<div style="text-align: right;">  </div>			

IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r1	100-02674	4140 4 1/2" (HTSR)		2'-6 1/2"	2	122.03

# MACHINE SHOP



SECTION A-A  
SCALE 1:6

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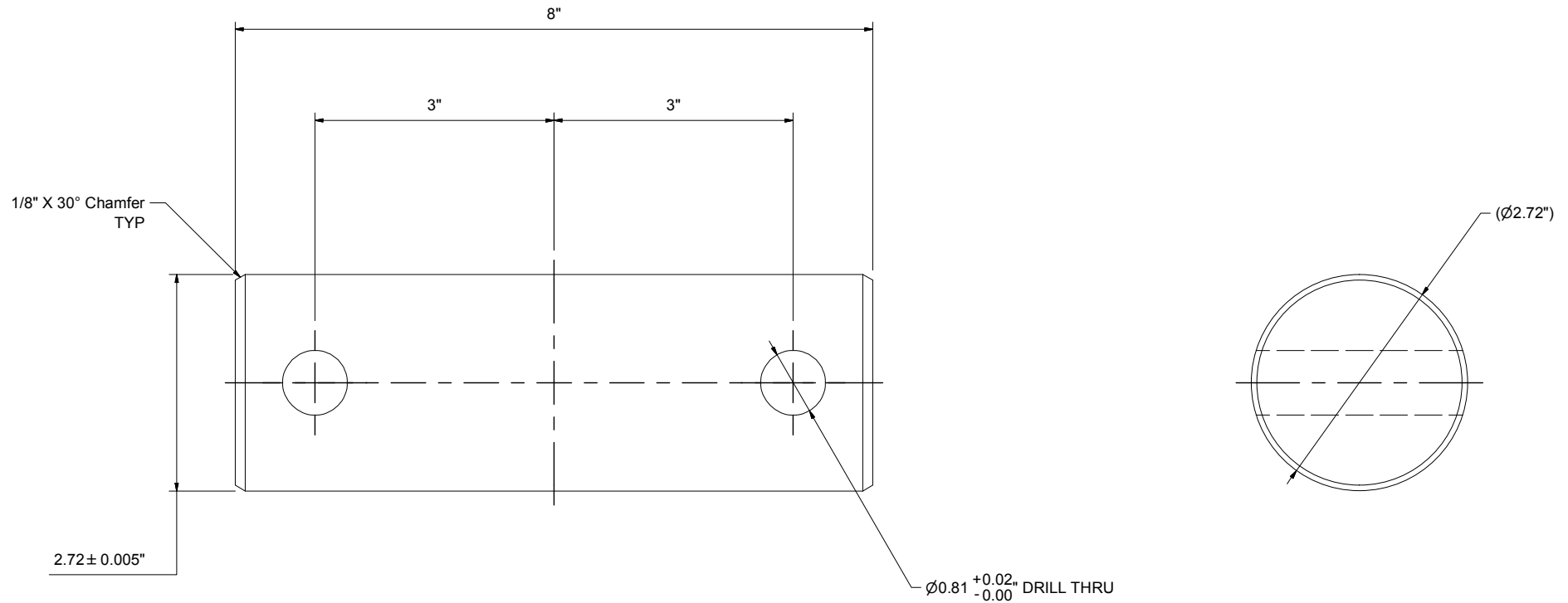
TOLERANCES AS PER QMF-03

CUSTOMER REFERENCE	CUSTOMER <b>Ja-Co</b>	DRAWN bmurphy	DATE
<b>Ja-Co</b> <b>Welding &amp; Consulting Ltd.</b> <small>1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433 email: ja-co@telusplanet.net website: jacoweld.com</small>	PROJECT BECKET HOLDER	CHECKED	DATE
	TITLE Becket Holder	APPROVED	DATE
	W.O. # 15520	SCALE N.T.S.	DRAWING # / SHEET # eqt-1269-A-002 / 16 of 19

IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r2	100-02663	4140 2 3/4" (HTSR)		8 3/16"	4	12.39

# MACHINE SHOP



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TOLERANCES AS PER QMF-03

CUSTOMER  
REFERENCE

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bmurphy

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15520

SCALE  
N.T.S.

DRAWING # / SHEET #  
eqt-1269-A-002 17 of 19

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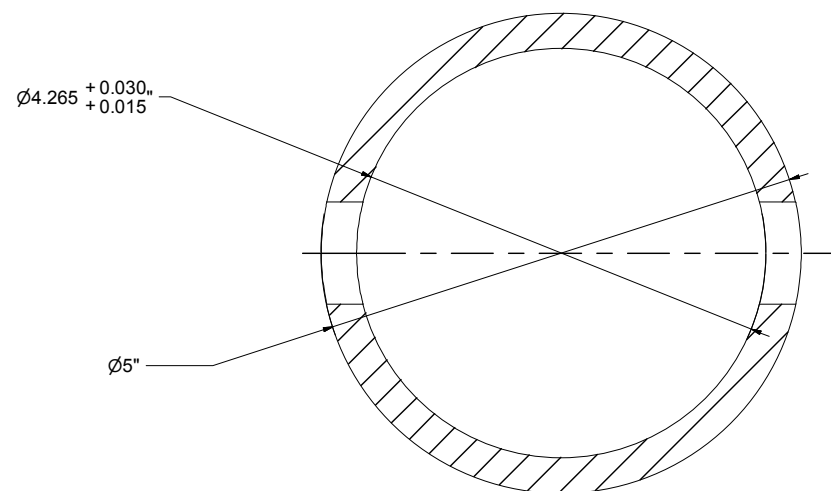
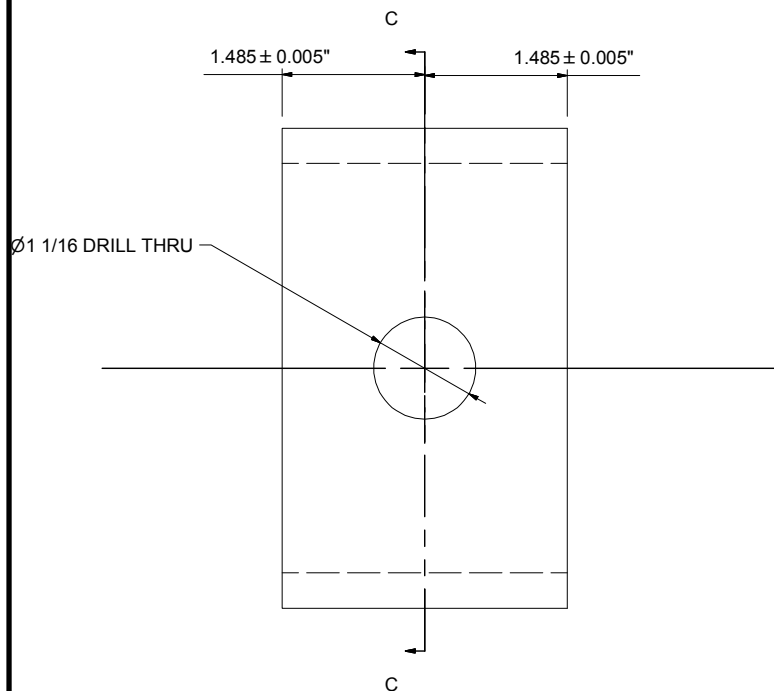
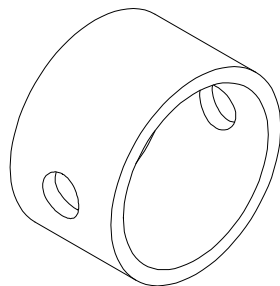
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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	2	4.32

# MACHINE SHOP



SECTION C-C  
SCALE 1 / 2

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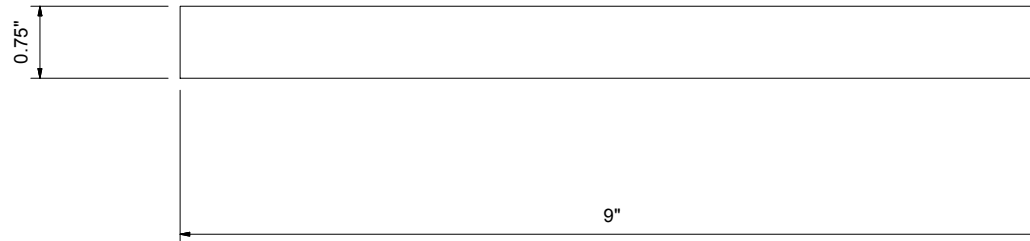
TOLERANCES AS PER QMF-03

CUSTOMER REFERENCE	 <b>Ja-Co</b> <b>Welding &amp; Consulting Ltd.</b> <small>1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433  email: ja-co@telusplanet.net website: jacoweld.com</small>

CUSTOMER	Ja-Co	DRAWN	bmurphy	DATE
PROJECT	BECKET HOLDER	CHECKED		DATE
TITLE	Becket Holder	APPROVED		DATE
W.O. #	15520	SCALE	N.T.S.	DRAWING # / SHEET # eqt-1269-A-002 18 of 19
				0

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18



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CUSTOMER <b>Ja-Co</b>	DRAWN bmurphy	DATE
PROJECT BECKET HOLDER	CHECKED	DATE
TITLE Becket Holder	APPROVED	DATE
W.O. # 15520	SCALE N.T.S.	DRAWING # / SHEET # eqt-1269-A-002 19 of 19