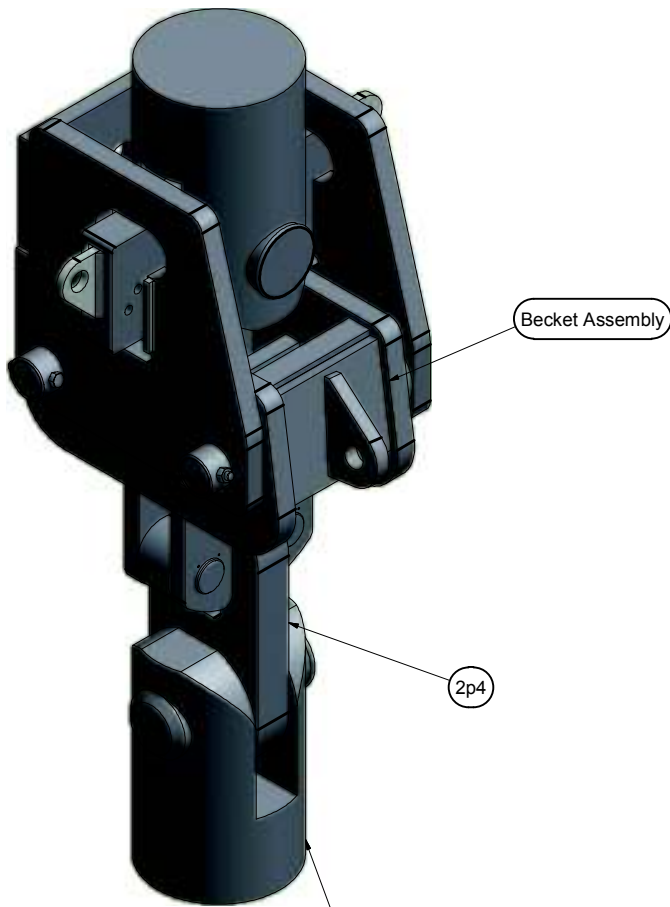
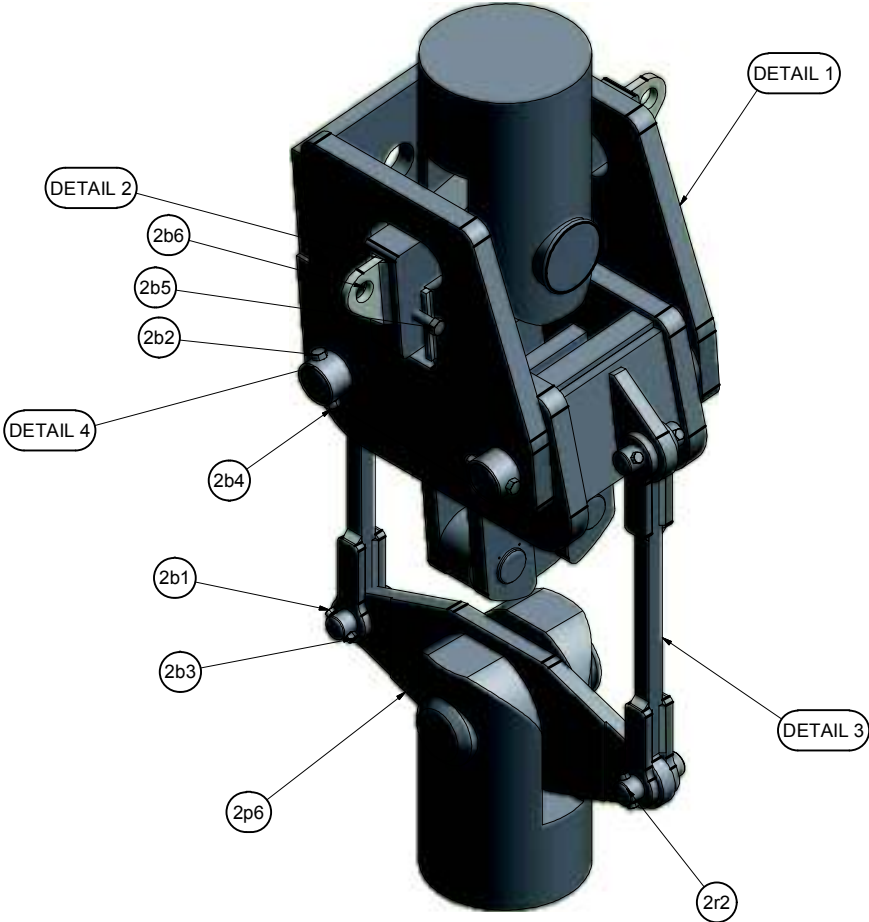


IF IN DOUBT.....ASK!

**NOTE:** THESE ARE THE GENERAL ASSEMBLIES OF A BECKET IN A PULL TEST APARATUS.  
THE BECKET AND YOKES ARE PRE-EXISTING.  
GENERAL ASSEMBLY 1 SHOWS THE PULL TEST OF THE BECKET  
GENERAL ASSEMBLY 2 SHOWS THE PULL TEST OF THE SIDE EARS  
WE ARE ONLY MAKING THE HOLDING UNIT THAT ATTACHES THE BECKET TO THE YOKES



PULL TEST YOKE (ALL EXISTING)



BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2b1	200-00997	BOLT Gr.5-3/4" x 3 1/2"			8	0.61
2b3	200-00965	NUT Gr.5-3/4"			8	0.14
2p4	100-02861	PL 50W - 4 1/2"	1'-10"	2'-10"	1	528.72
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86
DETAIL 1		TOP HOLDER			1	1541.36
2p2	100-01543	PL QT100 2 1/2"	1"	2'-11"	2	659.00
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18
DETAIL 2		SLIDING PLATE			1	606.77
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96
DETAIL 3		ROD ASSEMBLY			2	128.55
2b2	200-01314	BOLT Gr.5-1" x 6 1/2"			1	1.87
2b4	200-00967	NUT Gr.5-1"			1	0.33
2r1	100-02674	4140 1 1/2" (HTSR)		2'-6 1/2"	1	122.03
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	1	4.32
DETAIL 4		DOG BONE ARM			2	83.80
2p7	100-02316	PL 50W - 2"	2"	2'-11"	1	39.75
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	4	10.43
2b5	400-01736	BOLT Gr.8-1" x 9"			2	3.46
2b6	400-01736	NUT Gr.8-1"			2	0.47

**GENERAL ASSEMBLY 1**  
BECKET PULL TEST

**GENERAL ASSEMBLY 2**  
EARS PULL TEST

ISSUED FOR CONSTRUCTION  
BY \_\_\_\_\_

NOTES:

2014-12-05

WELD NOTES:

- 1) ALL WELDS TO BE 1/4" FILLET U.N.O.  
2)  
3)

FINISH SPECIFICATIONS

SANDBLASTING: \_\_\_\_\_  
PRIMER: \_\_\_\_\_  
FINISH COAT: \_\_\_\_\_  
GALVANIZING: \_\_\_\_\_

CUSTOMER  
REFERENCE

**Ja-Co**  
**Welding & Consulting Ltd.**

1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433  
email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER  
Ja-Co

PROJECT  
BECKET HOLDER

TITLE  
Becket Holder

W.O. #  
15520

SCALE  
N.T.S.

DRAWING NUMBER  
eqt-1269-A-002

DRAWN  
bmurphy

CHECKED

APPROVED

SHEET #  
1 of 19

DATE

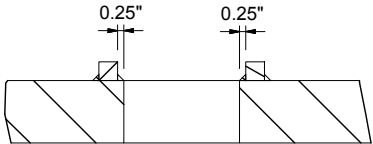
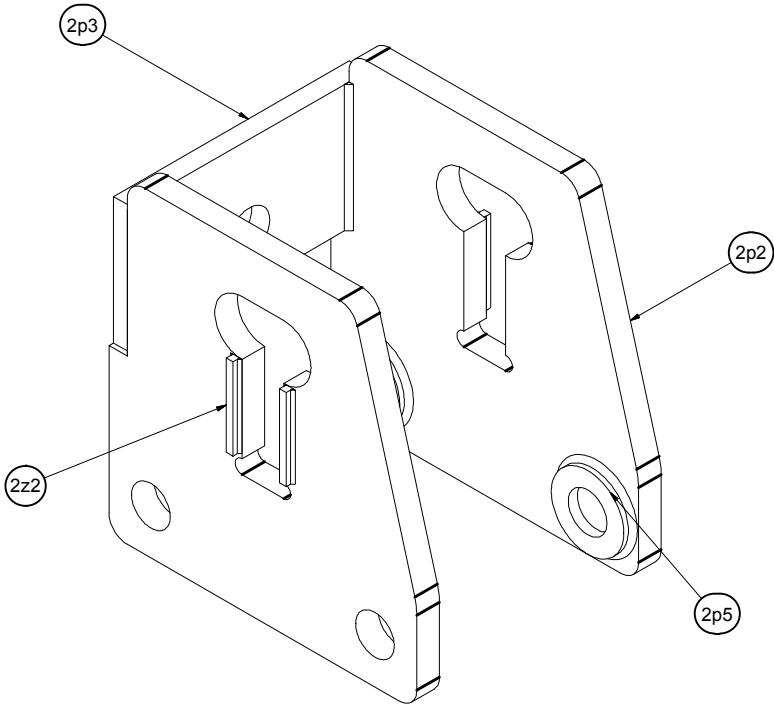
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DATE

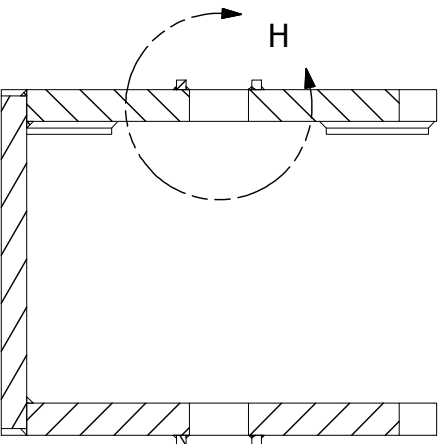
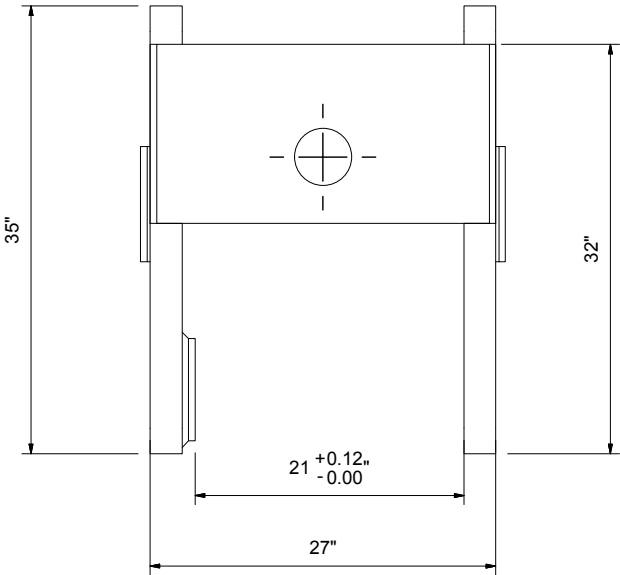
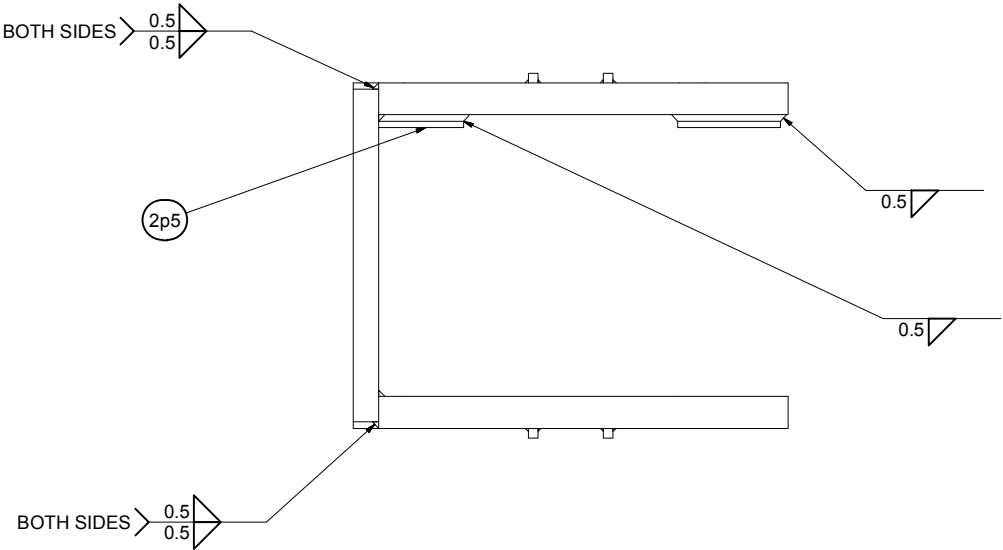


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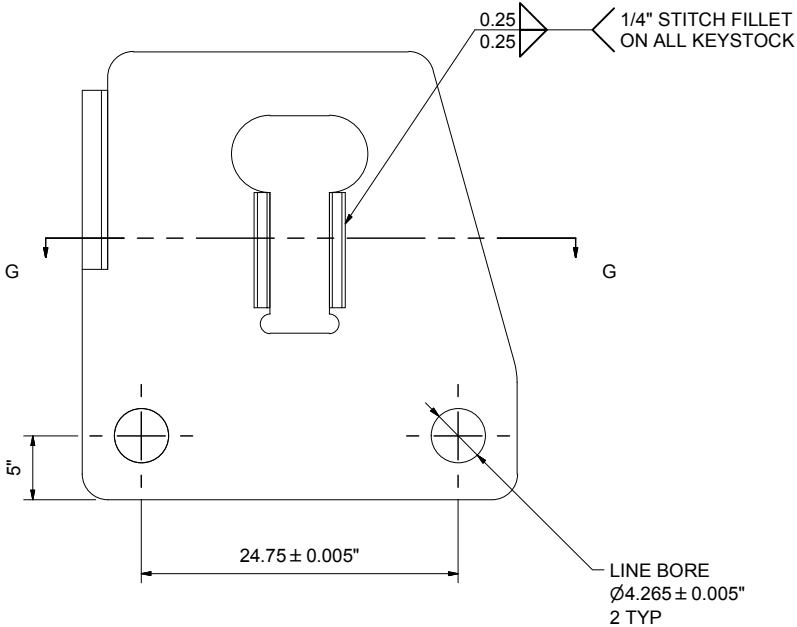
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DETAIL H  
SCALE 0.13 : 1



SECTION G-G  
SCALE 1:15



DETAIL 1  
TOP HOLDER

ISSUED FOR CONSTRUCTION  
BY \_\_\_\_\_

NOTES:

2014-12-05

- WELD NOTES:
- 1) ALL WELDS TO BE 1/4" FILLET U.N.O.
  - 2)
  - 3)

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PRIMER: \_\_\_\_\_

FINISH COAT: \_\_\_\_\_

GALVANIZING: \_\_\_\_\_

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CUSTOMER  
Ja-Co

PROJECT  
BECKET HOLDER

TITLE  
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W.O. #  
15520

SCALE  
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DRAWING NUMBER  
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bmurphy

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SHEET #  
2 of 19

DATE

DATE

DATE

