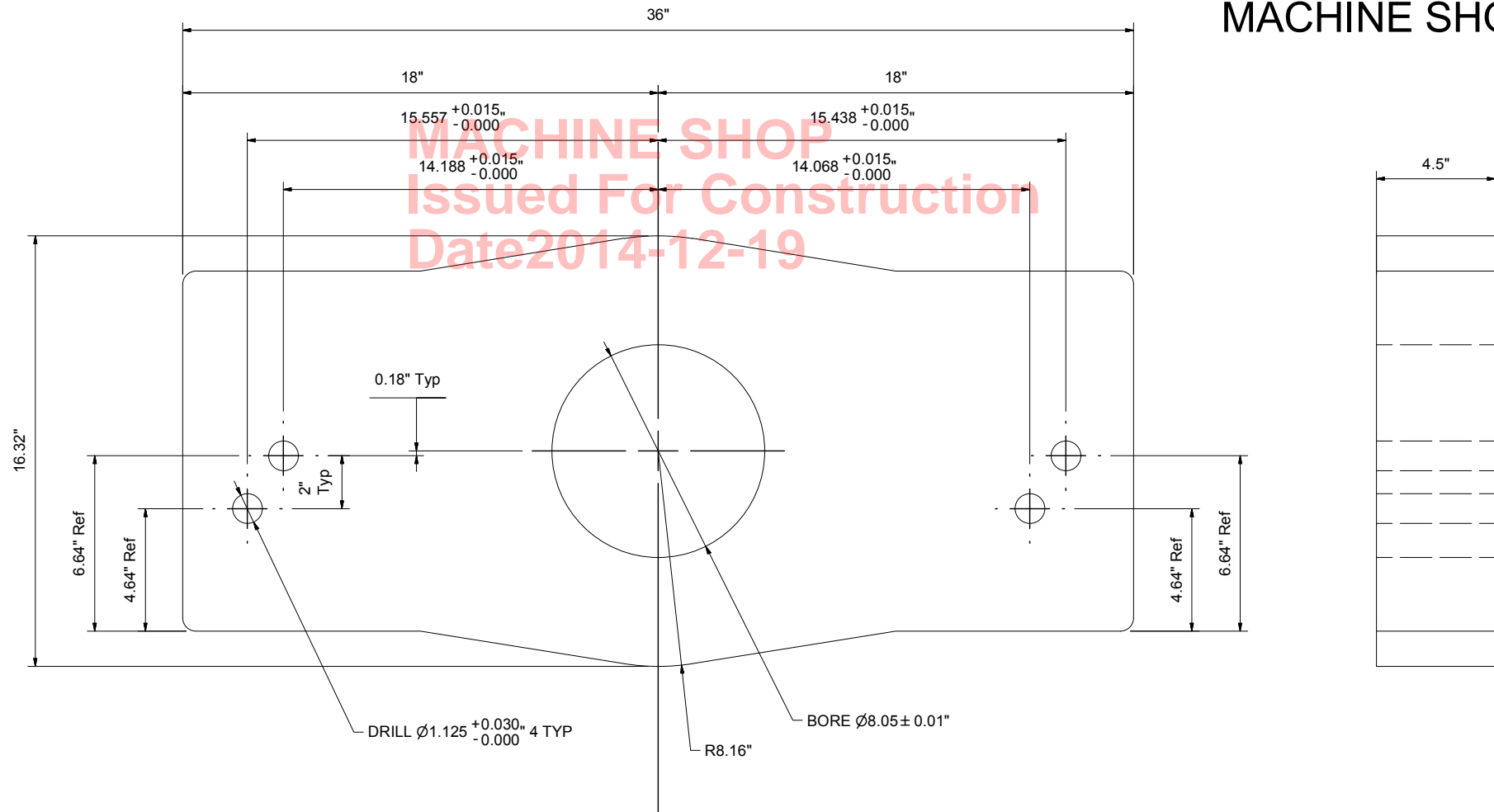


Machine Shop Copy
This is the machine shop

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04

DXF FILE #15520101
MACHINE SHOP



TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

CUSTOMER
Ja-Co

DRAWN
bmurphy

DATE

PROJECT
BECKET HOLDER

CHECKED

DATE

TITLE
Becket Holder

APPROVED

DATE

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 / 7 of 19



IF IN DOUBT.....ASK!

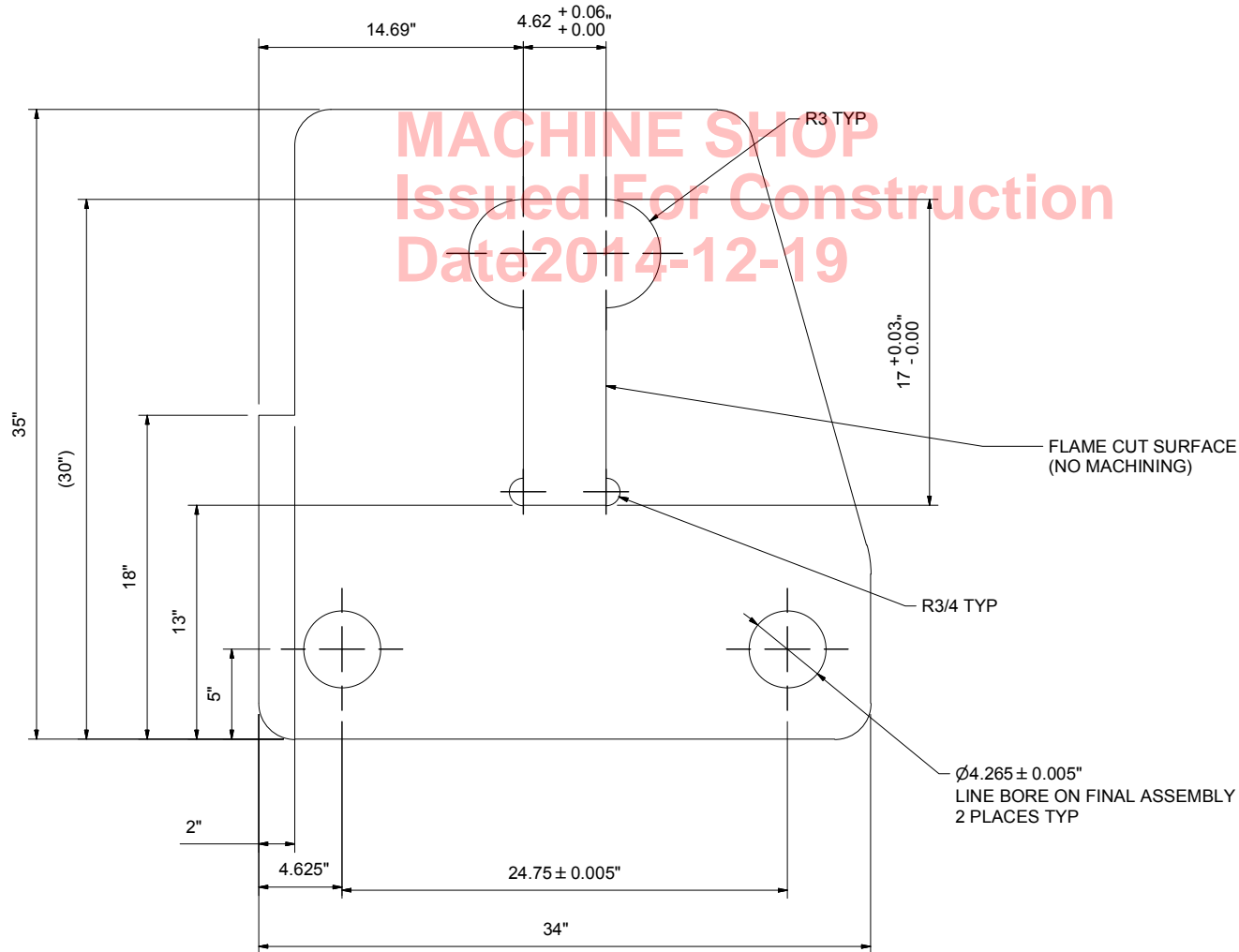
Ja-Co
Welding & Consulting Ltd.

1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433
email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p2	100-01543	PL QT100 2 1/2"	2'-10"	2'-11"	2	659.00

DXF FILE #15520102

MACHINE SHOP



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DRAWING # /
eqt-1269-A-002

SHEET #
8 of 19



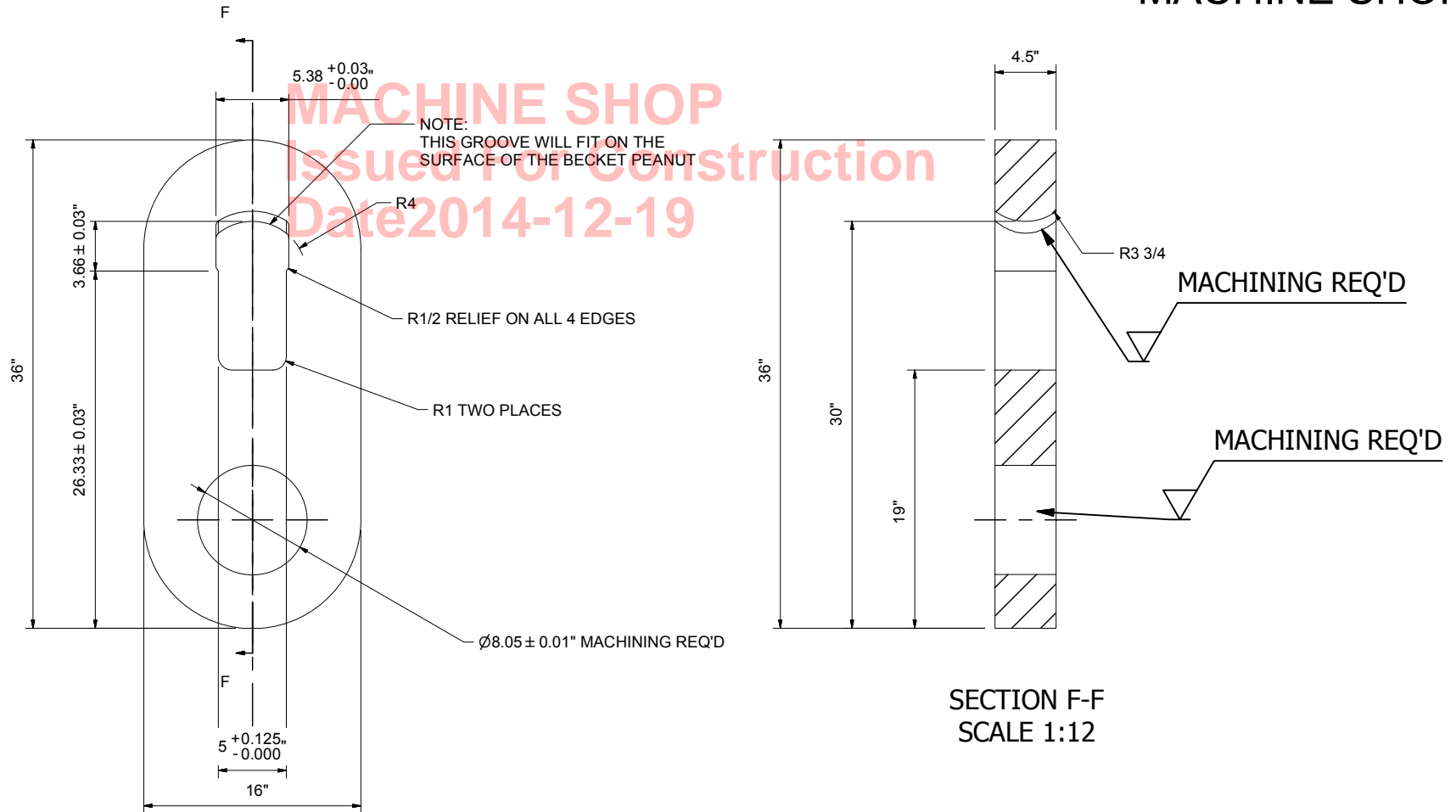
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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p4	100-02861	PL 50W - 4 1/2"	1'-4"	2'-10"	1	528.72

DXF FILE #15520104
MACHINE SHOP



SECTION F-F
SCALE 1:12

TOLERANCES AS PER QMF-03

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eqt-1269-A-002 10 of 19

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23

DXF FILE #15520105

MACHINE SHOP

MACHINE SHOP
Issued For Construction
Date 2014-12-19

Ø4.26 ± 0.005" LINE BORED AS PART
OF FINAL ASSEMBLY

Ø8 ± 0.01"



TOLERANCES AS PER QMF-03

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eqt-1269-A-002 11 of 19

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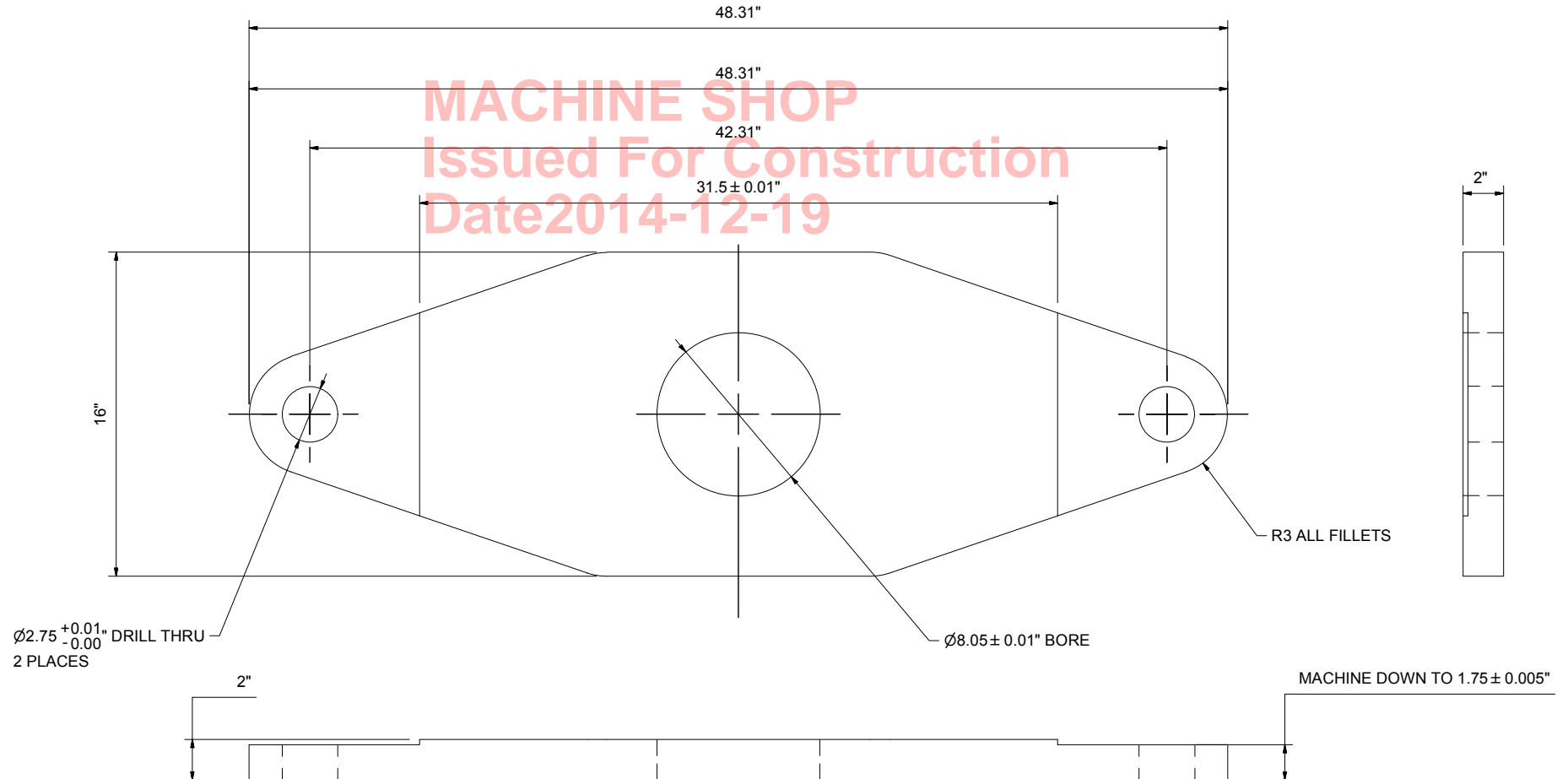
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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86

DXF FILE #15520106
MACHINE SHOP



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12 of 19



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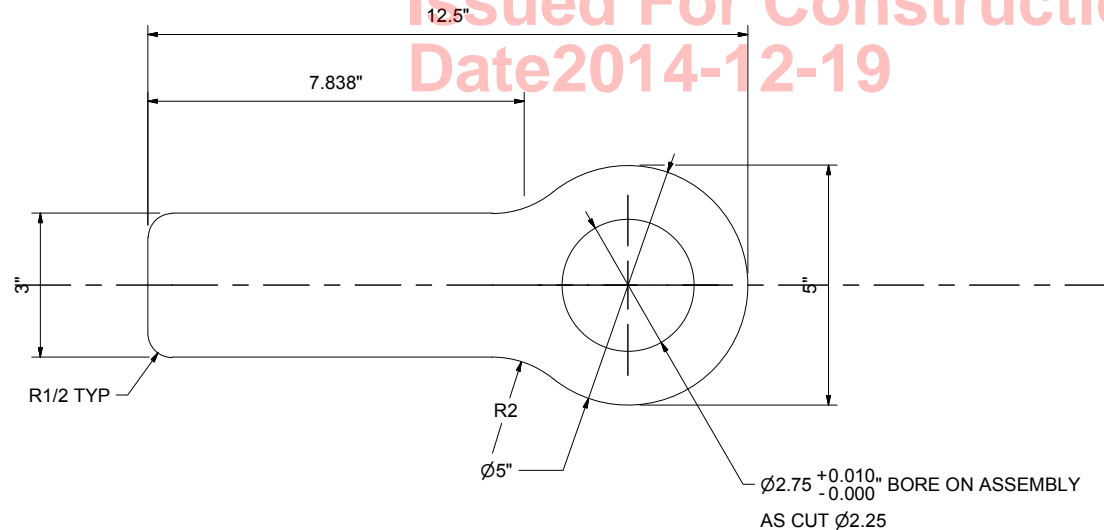
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email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	8	10.43

DXF FILE #15520108

MACHINE SHOP

MACHINE SHOP
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SHEET #
14 of 19

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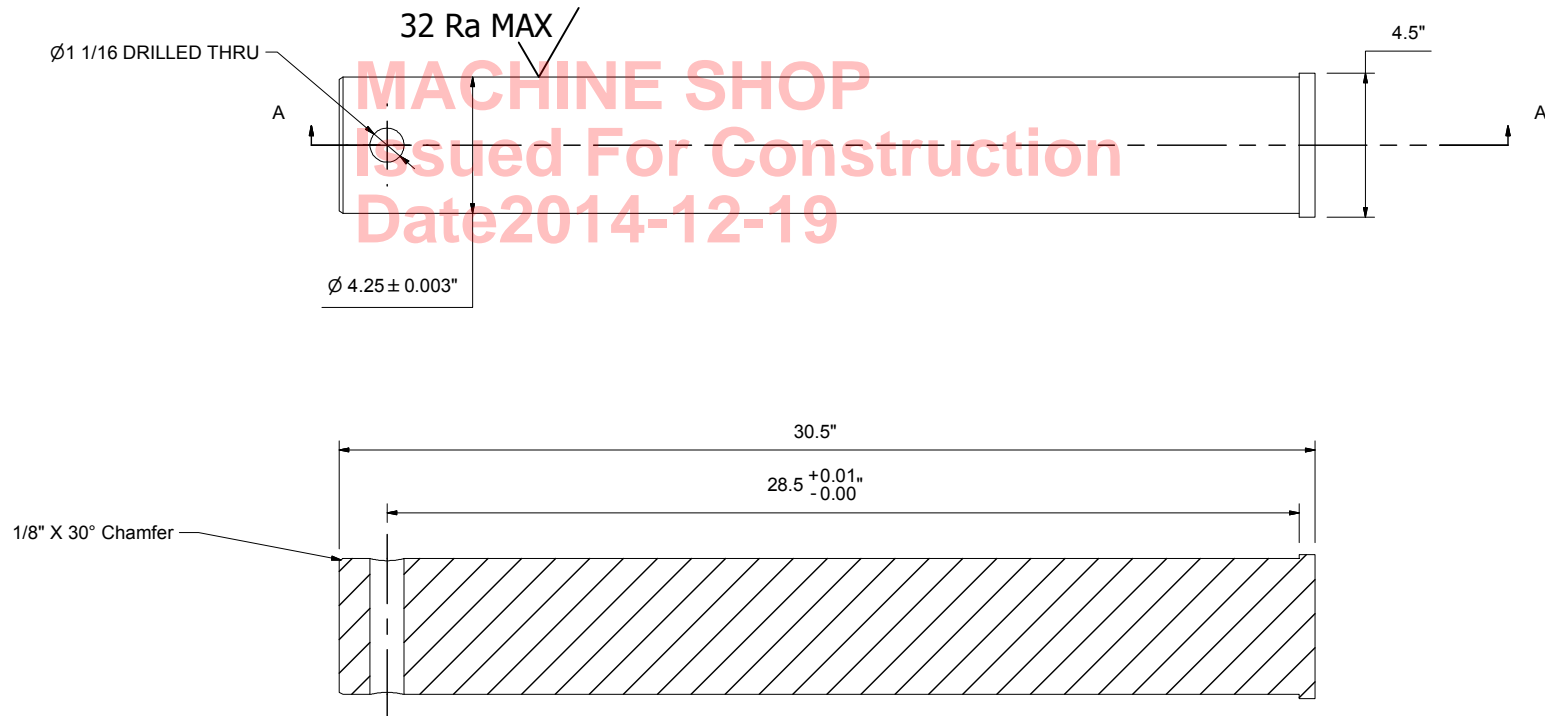
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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r1	100-02674	4140 4 1/2" (HTSR)		2'-6 1/2"	2	122.03

MACHINE SHOP



SECTION A-A
SCALE 1:6

TOLERANCES AS PER QMF-03

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16 of 19

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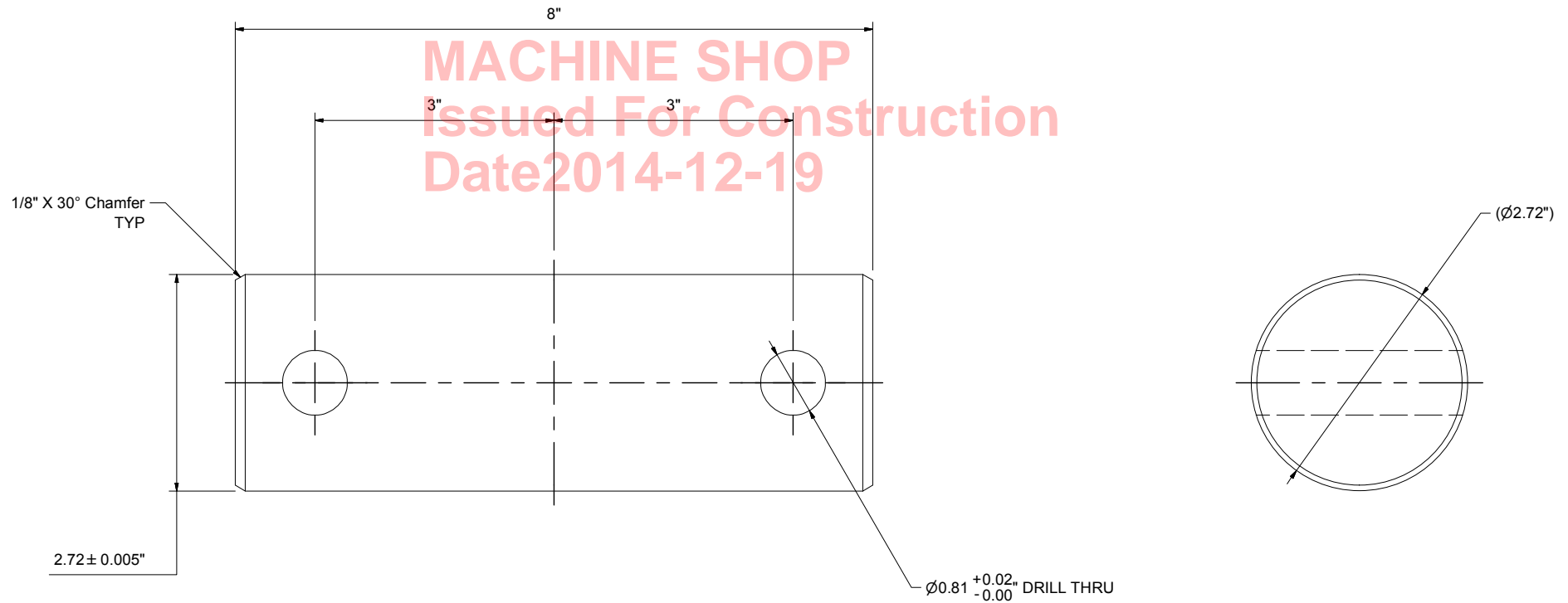
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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r2	100-02663	4140 2 3/4" (HTSR)		8 3/16"	4	12.39

MACHINE SHOP



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eqt-1269-A-002 17 of 19

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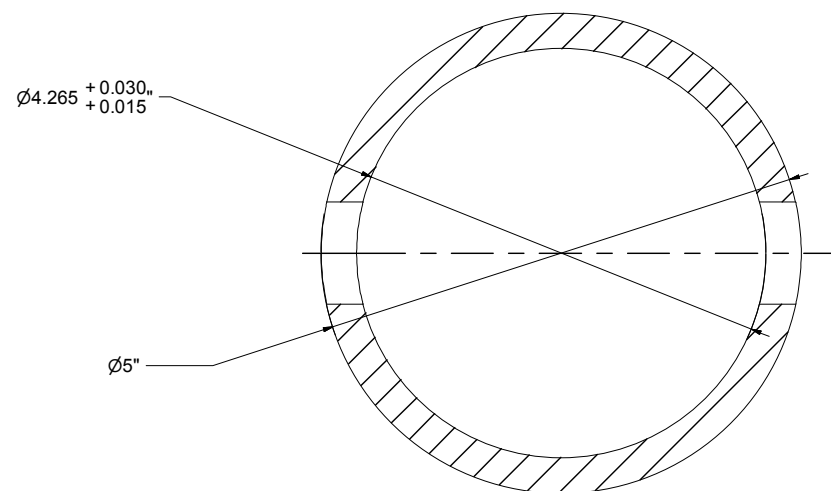
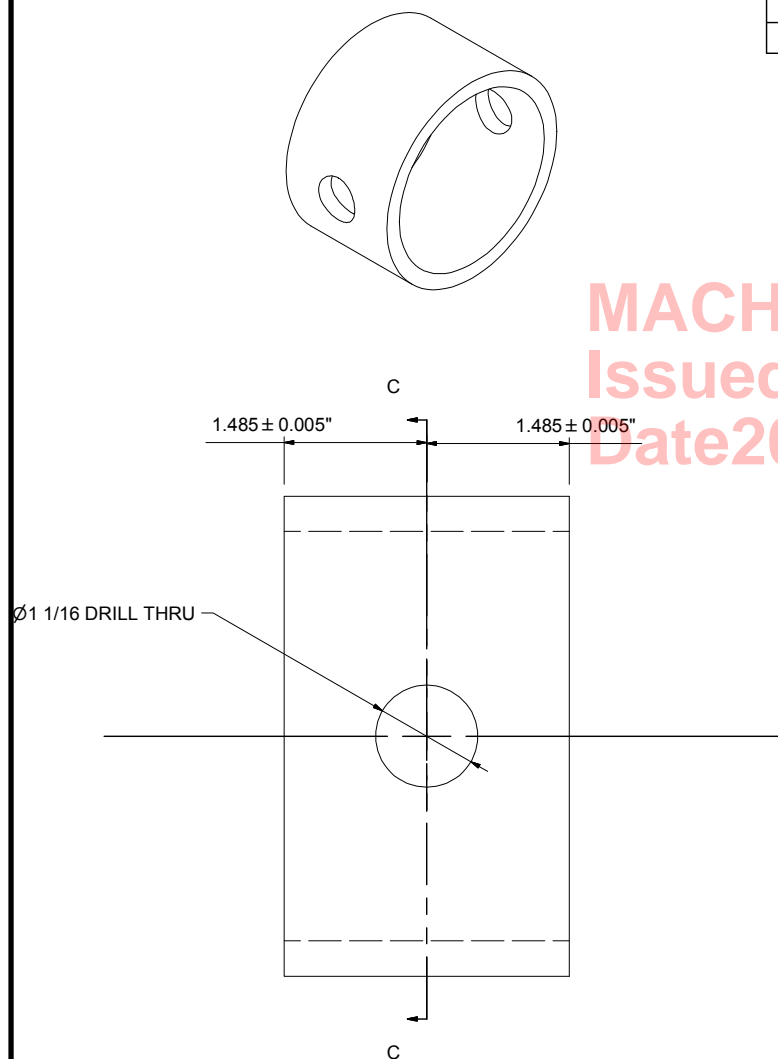
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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	2	4.32

MACHINE SHOP

MACHINE SHOP
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Date 2014-12-19



SECTION C-C
SCALE 1 / 2

TOLERANCES AS PER QMF-03

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