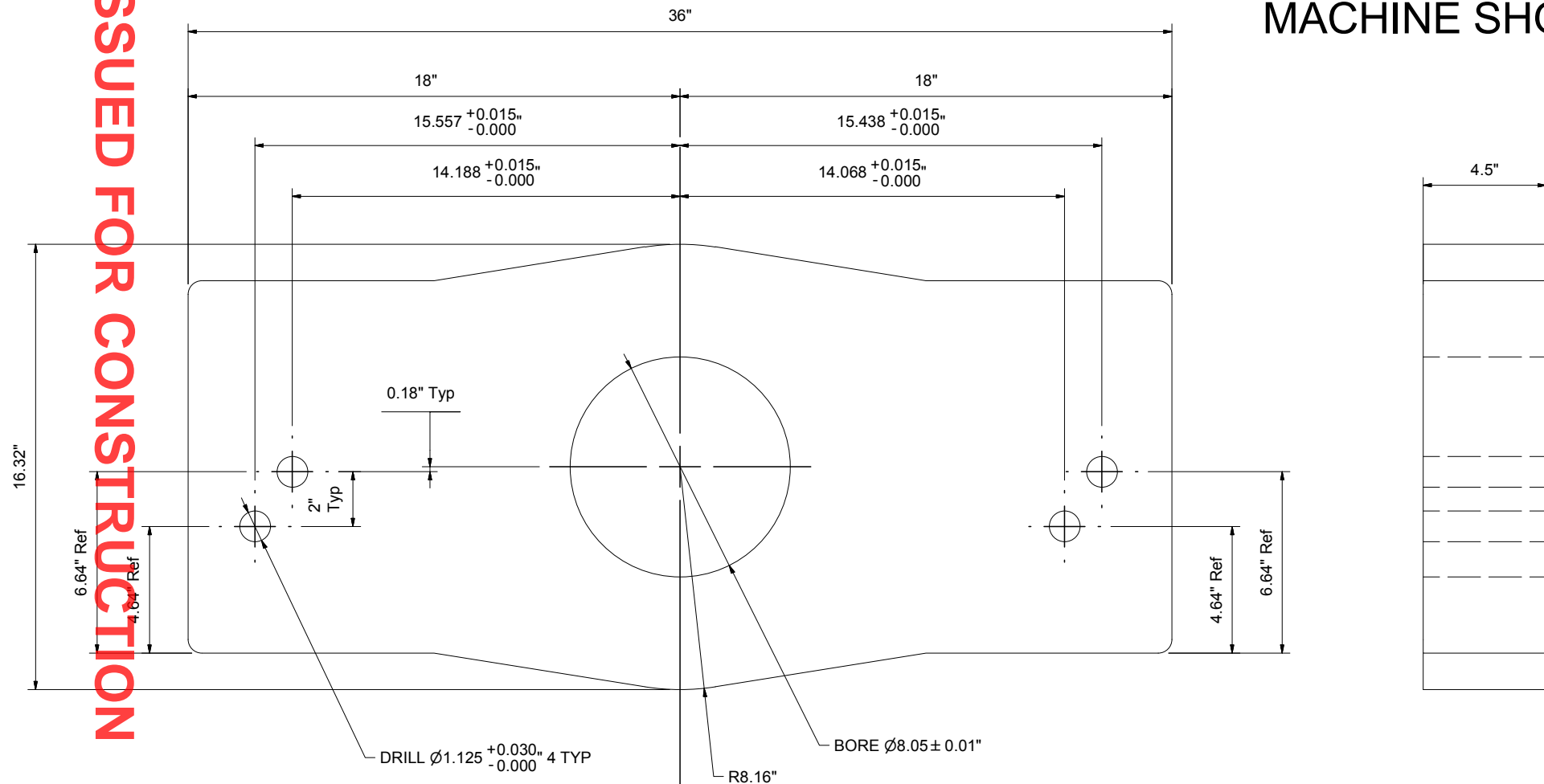


Machine Shop Copy
This is the machine shop

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04

DXF FILE #15520101
MACHINE SHOP



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TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

Ja-Co
Welding & Consulting Ltd.
1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433
email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 7 of 19

DRAWN
bmurphy

CHECKED

APPROVED

DATE

DATE

DATE

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IF IN DOUBT.....ASK!

DXF FILE #15520101
MACHINE SHOP



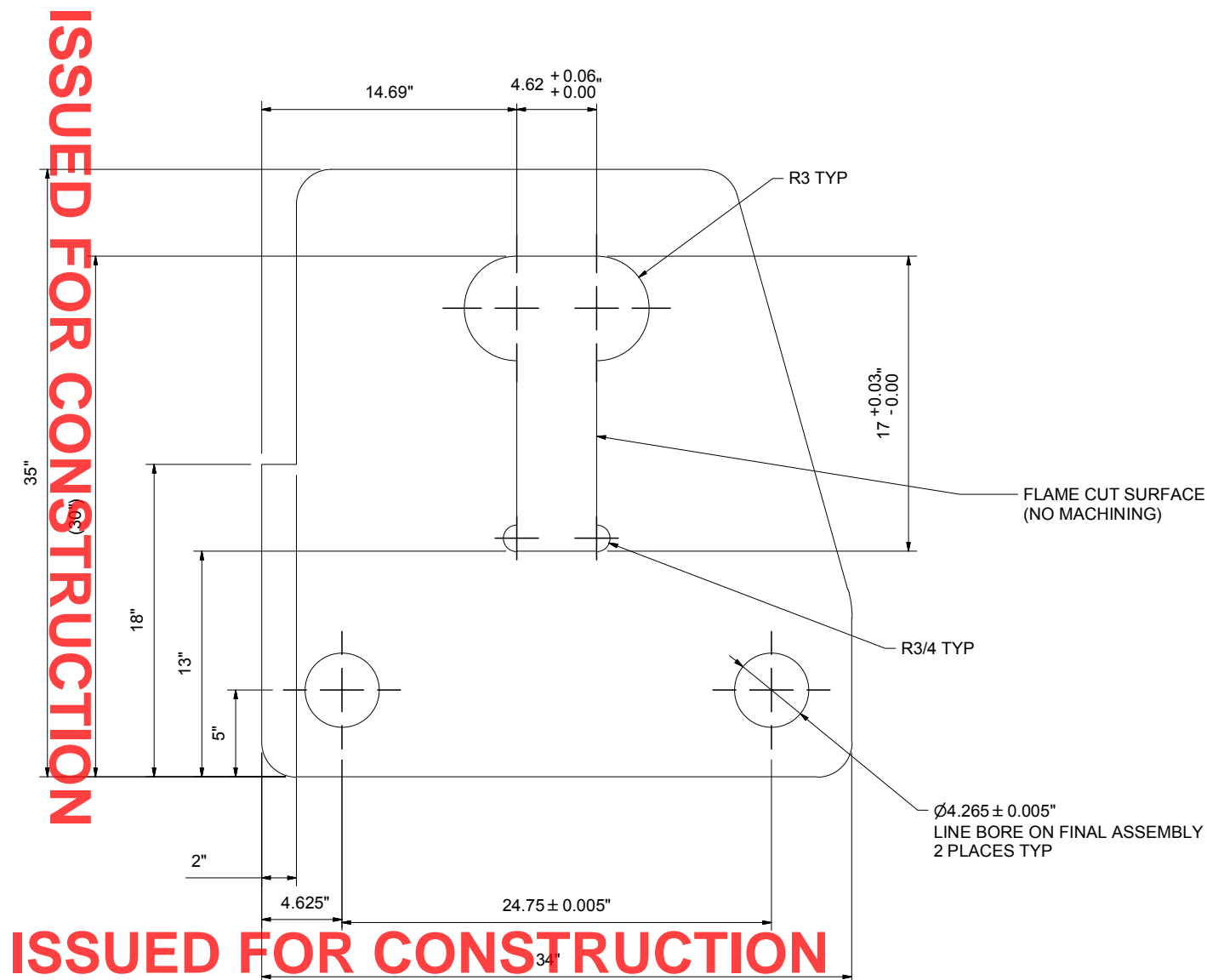
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Welding & Consulting Ltd.
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email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p2	100-01543	PL QT100 2 1/2"	2'-10"	2'-11"	2	659.00

DXF FILE #15520102
MACHINE SHOP



TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

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Welding & Consulting Ltd.
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CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

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15520

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DRAWING # / SHEET #
eqt-1269-A-002 8 of 19

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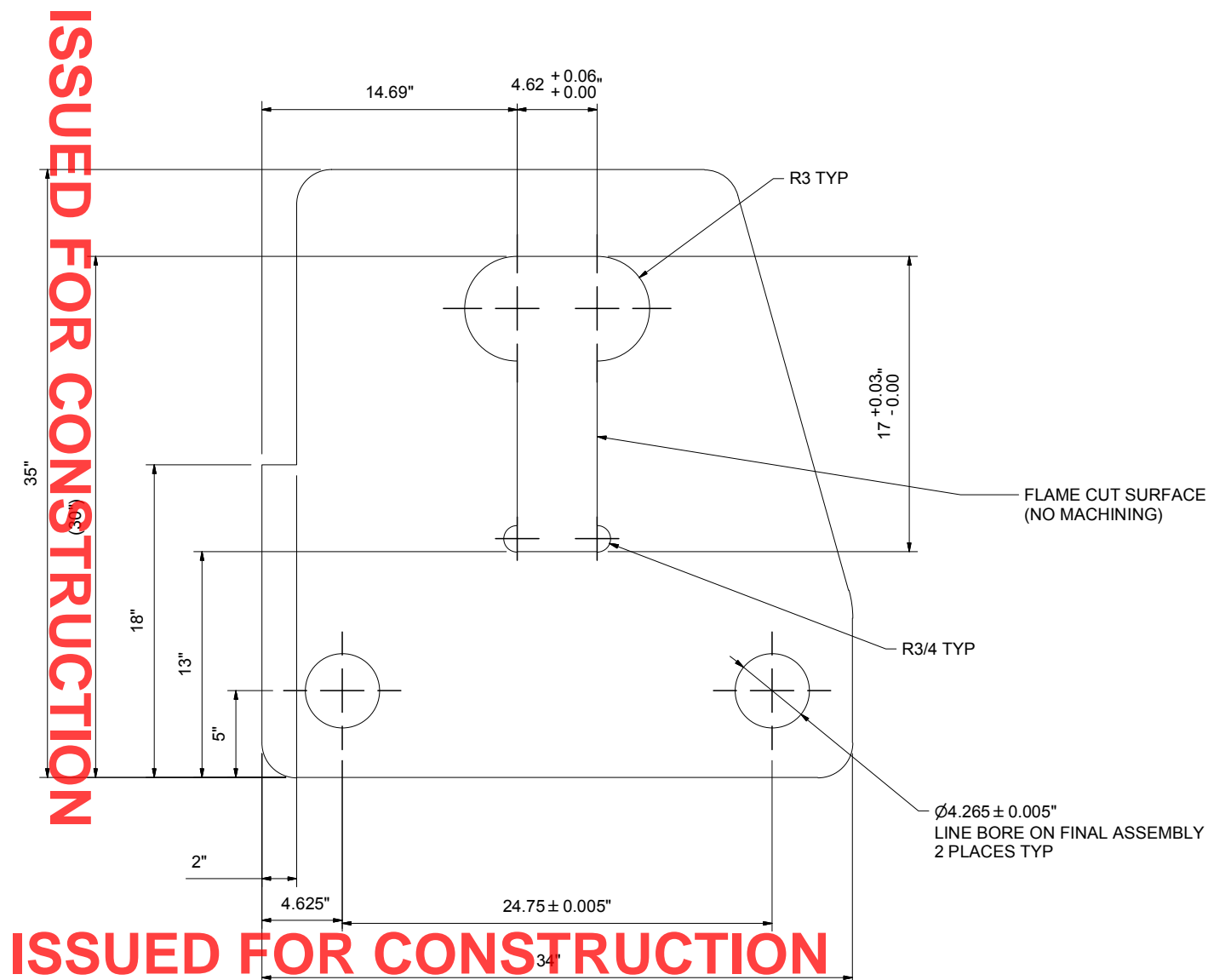
DATE



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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p2	100-01543	PL QT100 2 1/2"	2'-10"	2'-11"	2	659.00

DXF FILE #15520102
MACHINE SHOP



TOLERANCES AS PER QMF-03

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CUSTOMER
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DRAWING # / SHEET #
eqt-1269-A-002 8 of 19

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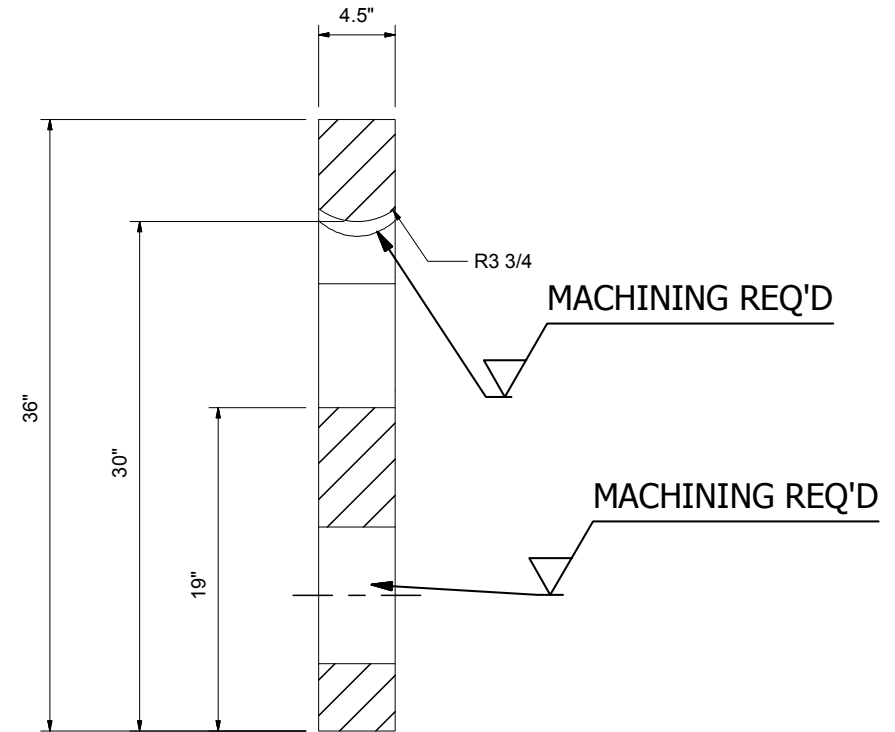
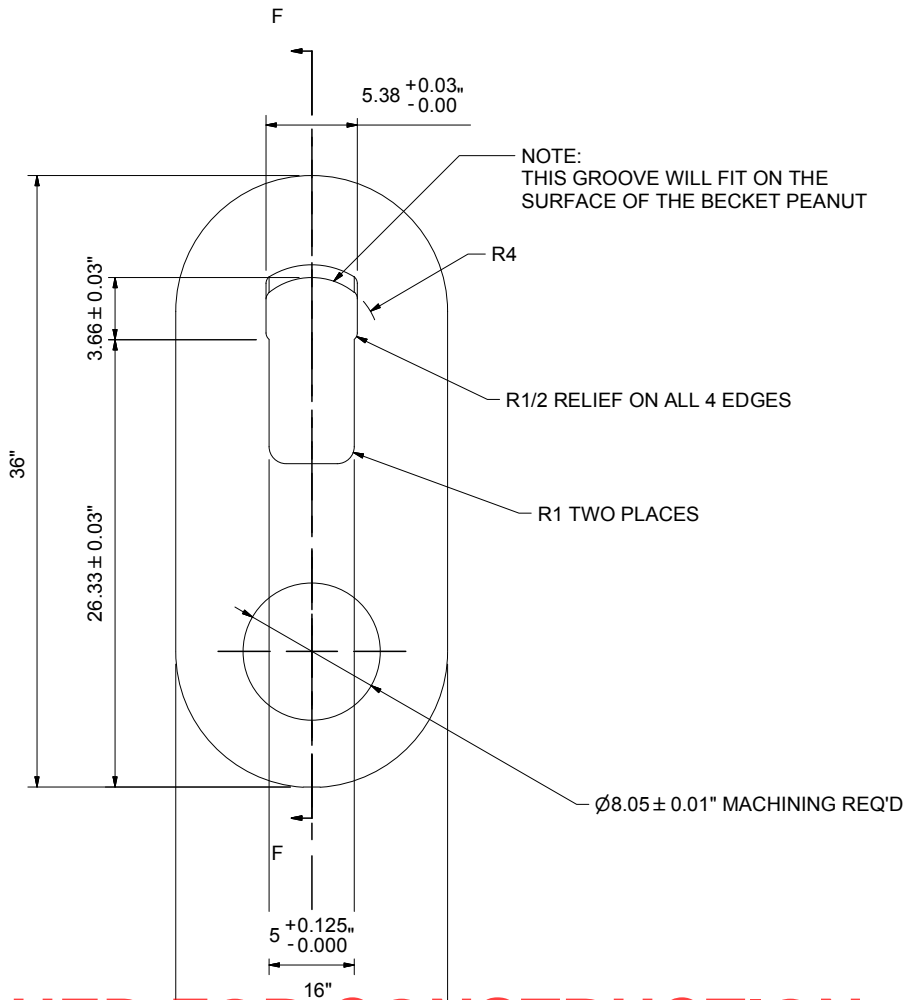


IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p4	100-02861	PL 50W - 4 1/2"	1'-4"	2'-10"	1	528.72

DXF FILE #15520104
MACHINE SHOP

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SECTION F-F
SCALE 1:12

ISSUED FOR CONSTRUCTION

TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

CUSTOMER
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DRAWN
bmurphy

DATE

PROJECT
BECKET HOLDER

CHECKED

DATE

TITLE
Becket Holder

APPROVED

DATE

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 10 of 19

0

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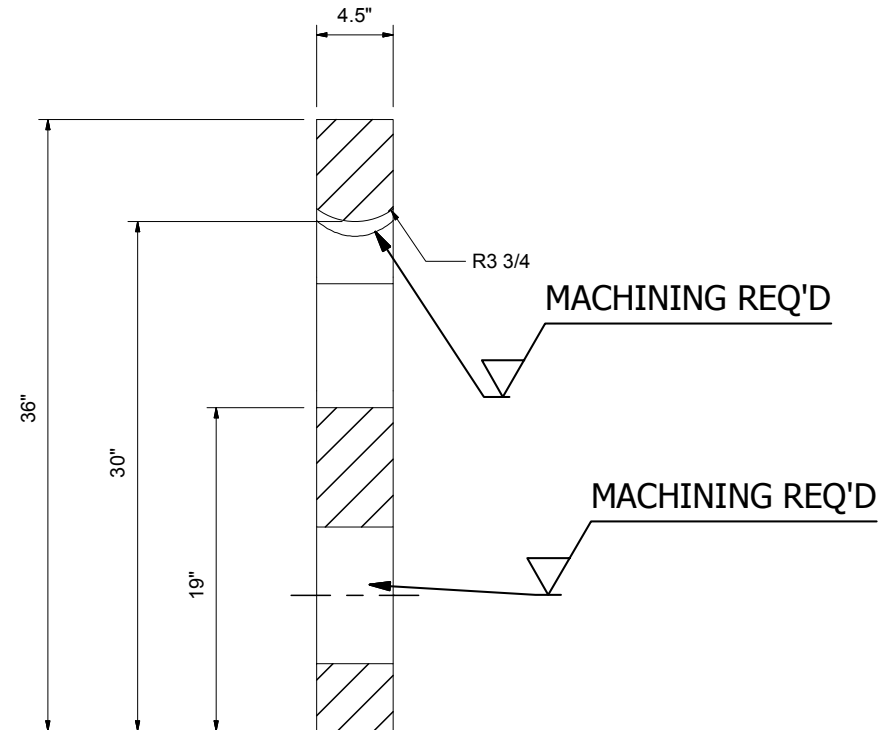
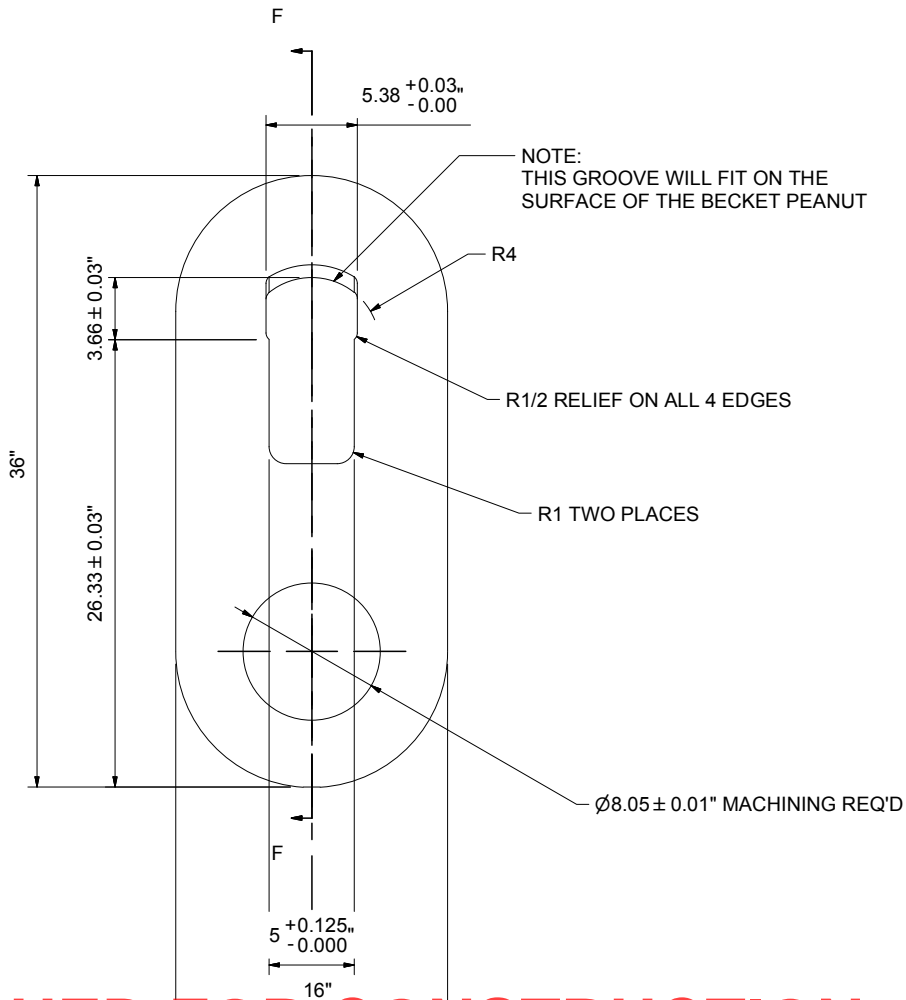
Ja-Co
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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p4	100-02861	PL 50W - 4 1/2"	1'-4"	2'-10"	1	528.72

DXF FILE #15520104
MACHINE SHOP

ISSUED FOR CONSTRUCTION



SECTION F-F
SCALE 1:12

ISSUED FOR CONSTRUCTION

TOLERANCES AS PER QMF-03

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CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
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eqt-1269-A-002 10 of 19

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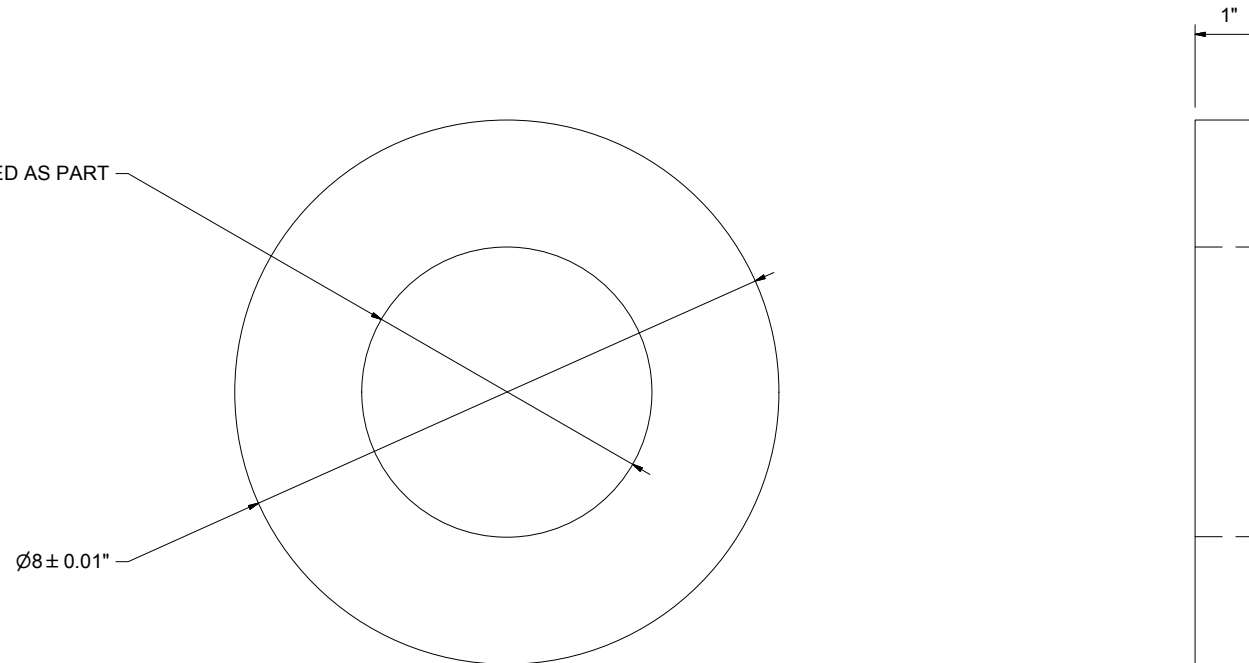
IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23

DXF FILE #15520105

MACHINE SHOP

ISSUED FOR CONSTRUCTION



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TOLERANCES AS PER QMF-03

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	PROJECT BECKET HOLDER		CHECKED	DATE
	TITLE Becket Holder		APPROVED	DATE
	W.O. # 15520	SCALE N.T.S.	DRAWING # / SHEET # eqt-1269-A-002 11 of 19	
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IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23

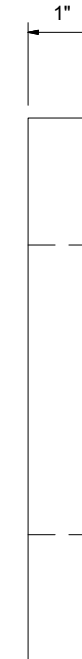
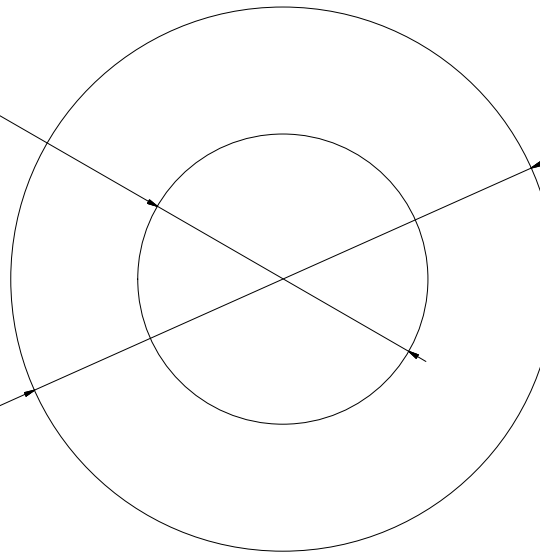
DXF FILE #15520105

MACHINE SHOP

ISSUED FOR CONSTRUCTION

Ø4.26 ± 0.005" LINE BORED AS PART
OF FINAL ASSEMBLY

Ø8 ± 0.01"



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TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

CUSTOMER **Ja-Co**

DRAWN
bmurphy

DATE

PROJECT **BECKET HOLDER**

CHECKED

DATE

TITLE **Becket Holder**

APPROVED

DATE

W.O. # **15520**

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 11 of 19

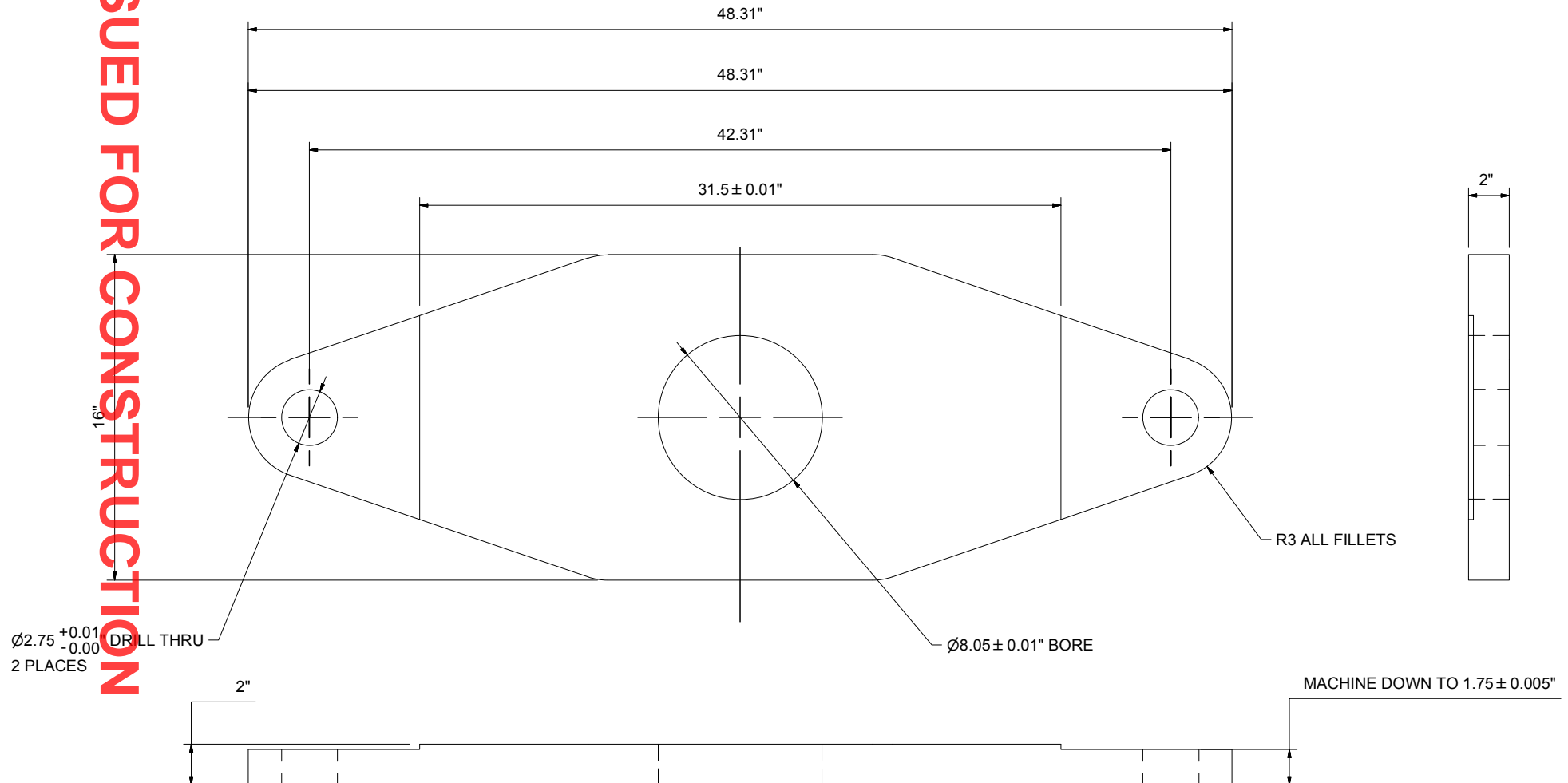


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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86

DXF FILE #15520106
MACHINE SHOP



TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

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bmurphy

DATE

PROJECT
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TITLE
Becket Holder

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DATE

W.O. #
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SCALE
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DRAWING # / SHEET #
eqt-1269-A-002 12 of 19

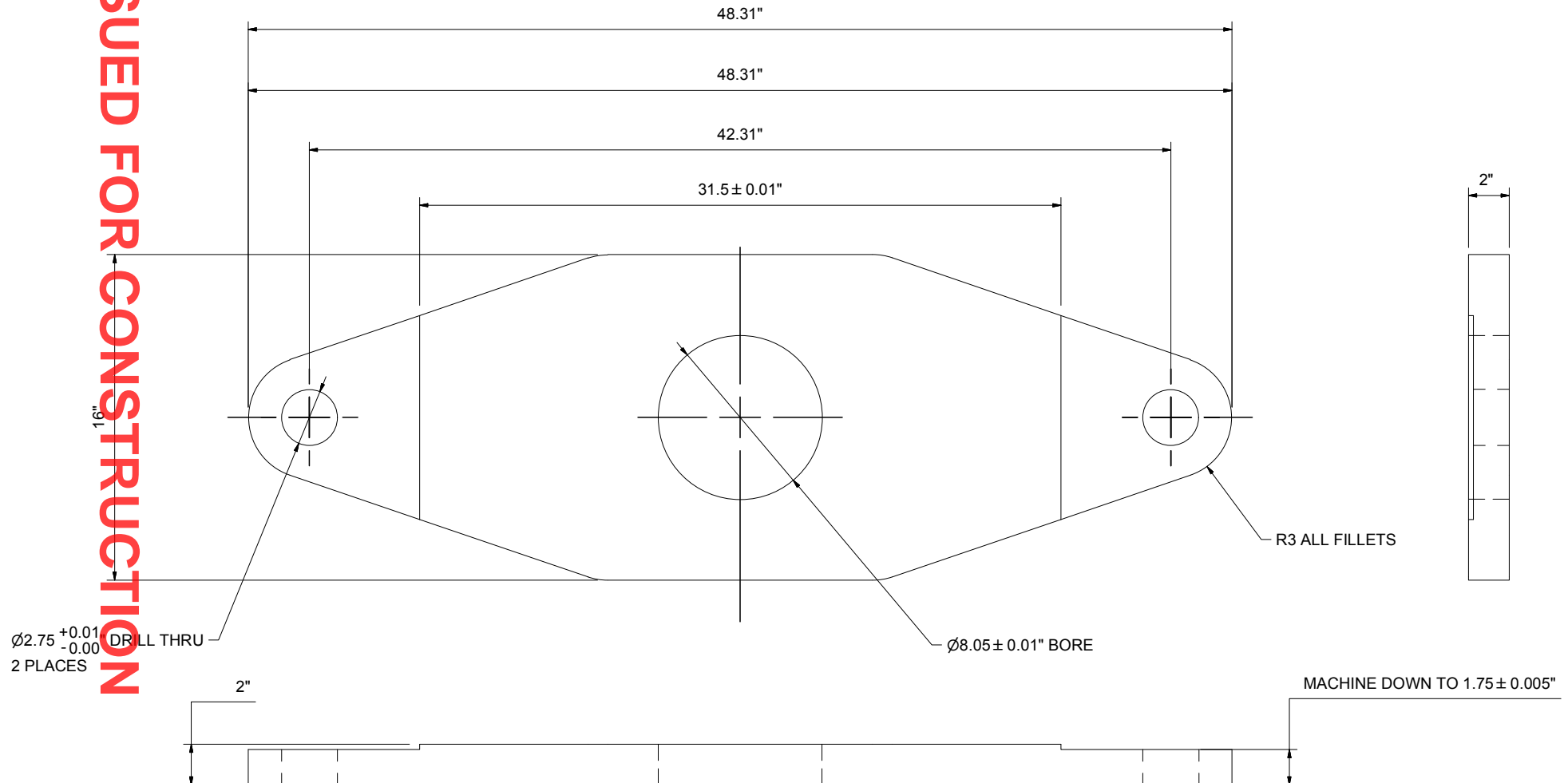
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email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86

DXF FILE #15520106
MACHINE SHOP



TOLERANCES AS PER QMF-03

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PROJECT
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Becket Holder

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eqt-1269-A-002 12 of 19

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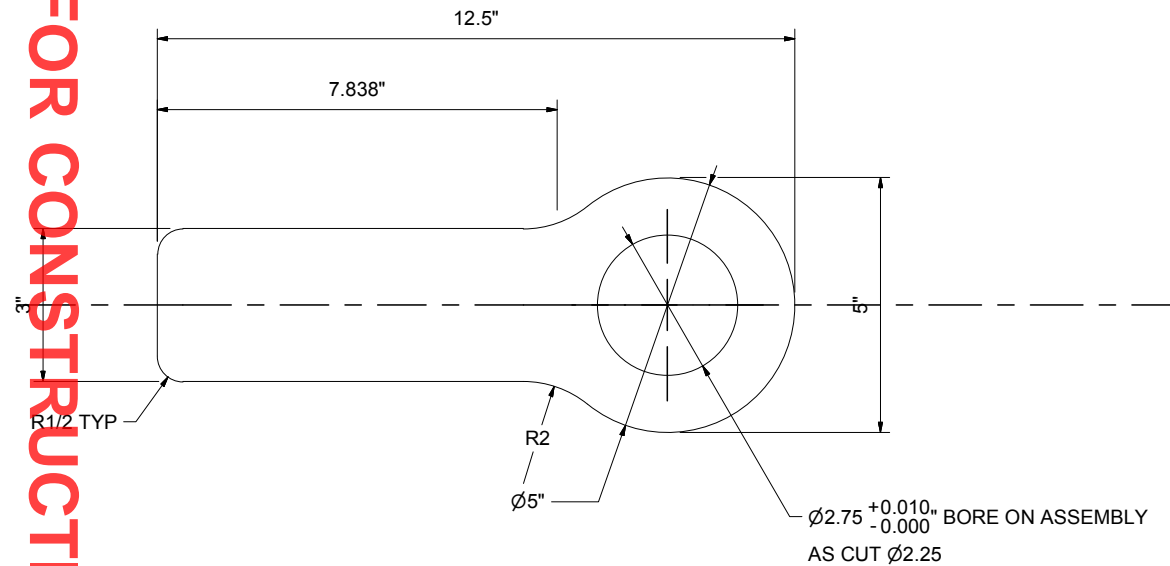
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email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	8	10.43

DXF FILE #15520108
MACHINE SHOP

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TOLERANCES AS PER QMF-03

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CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

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15520

SCALE
N.T.S.

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eqt-1269-A-002 14 of 19

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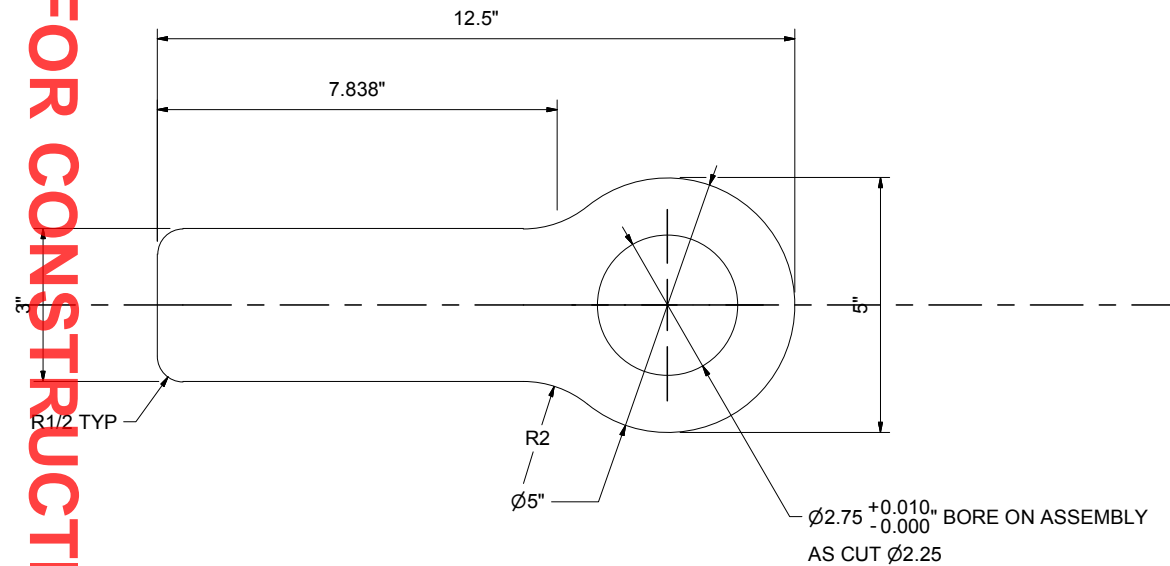


IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	8	10.43

DXF FILE #15520108
MACHINE SHOP

ISSUED FOR CONSTRUCTION



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TOLERANCES AS PER QMF-03

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TITLE
Becket Holder

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N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 14 of 19

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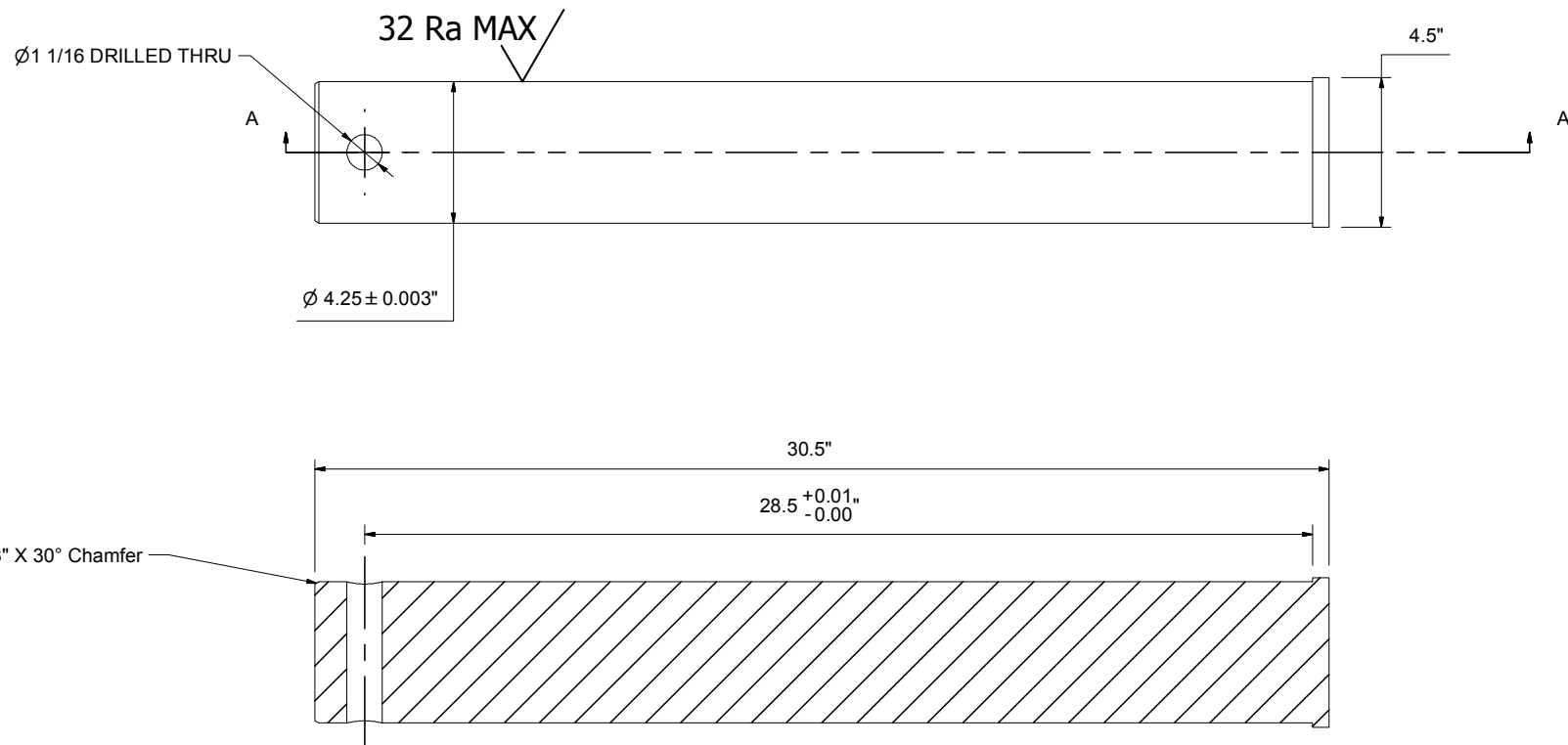


IF IN DOUBT.....ASK!

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r1	100-02674	4140 4 1/2" (HTSR)		2'-6 1/2"	2	122.03

MACHINE SHOP



SECTION A-A
SCALE 1:6

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TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

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Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 16 of 19

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DATE

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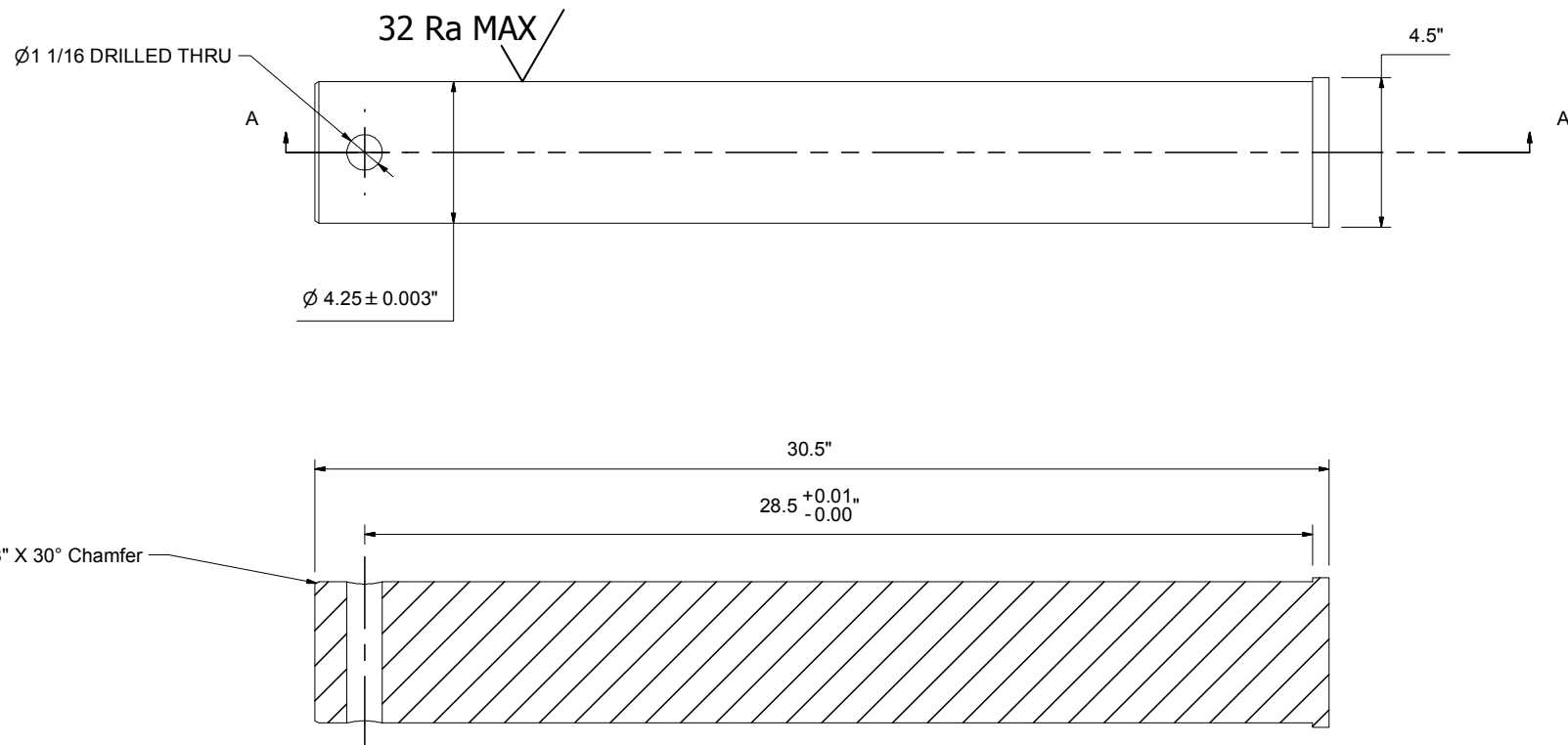
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IF IN DOUBT.....ASK!

ISSUED FOR CONSTRUCTION

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r1	100-02674	4140 4 1/2" (HTSR)		2'-6 1/2"	2	122.03

MACHINE SHOP



SECTION A-A
SCALE 1:6

ISSUED FOR CONSTRUCTION

TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

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Becket Holder

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eqt-1269-A-002 16 of 19

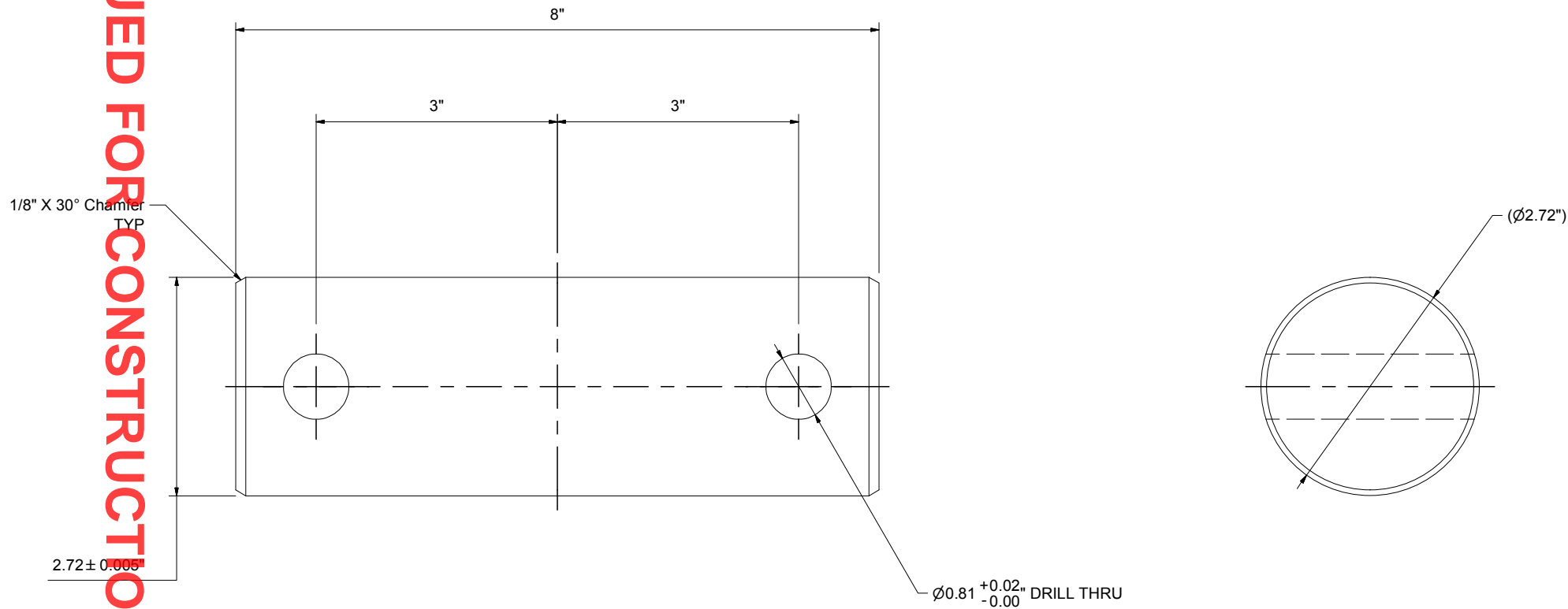
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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r2	100-02663	4140 2 3/4" (HTSR)		8 3/16"	4	12.39

MACHINE SHOP



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TOLERANCES AS PER QMF-03

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REFERENCE

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PROJECT
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CHECKED

DATE

TITLE
Becket Holder

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DATE

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15520

SCALE
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DRAWING # / SHEET #
eqt-1269-A-002 17 of 19

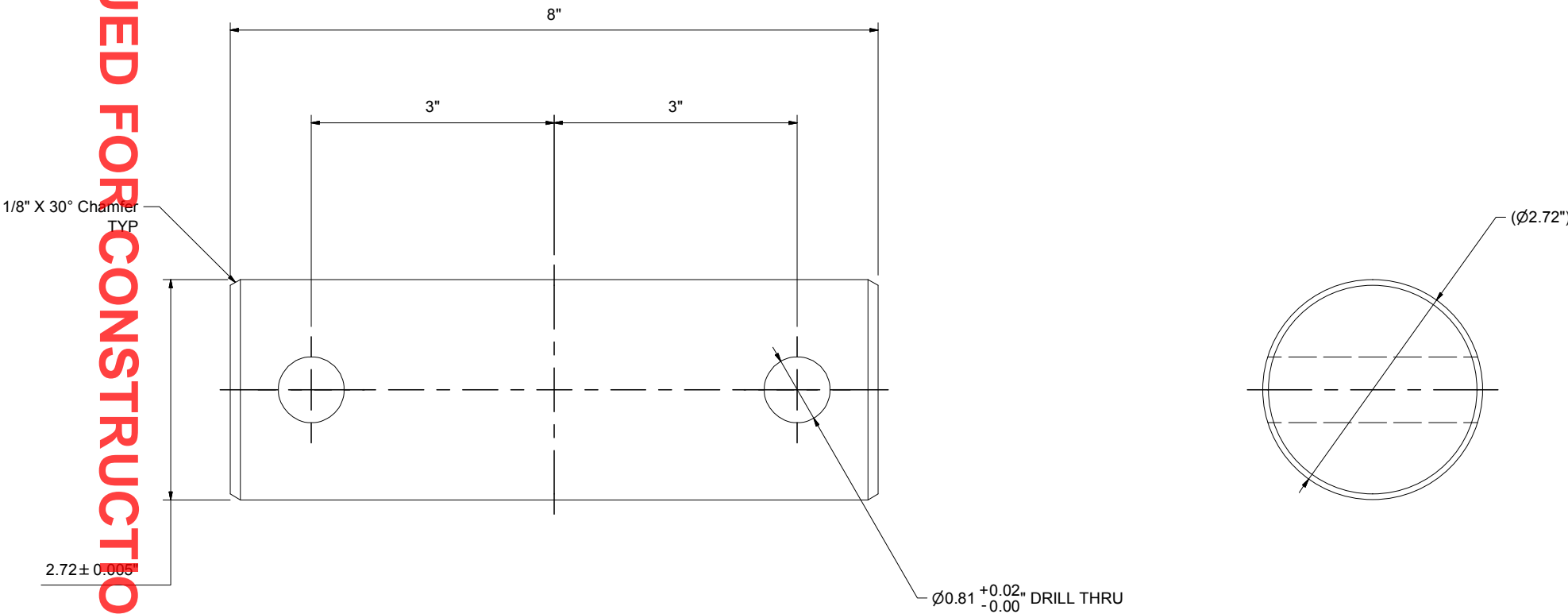


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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r2	100-02663	4140 2 3/4" (HTSR)		8 3/16"	4	12.39

MACHINE SHOP



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TOLERANCES AS PER QMF-03

CUSTOMER REFERENCE

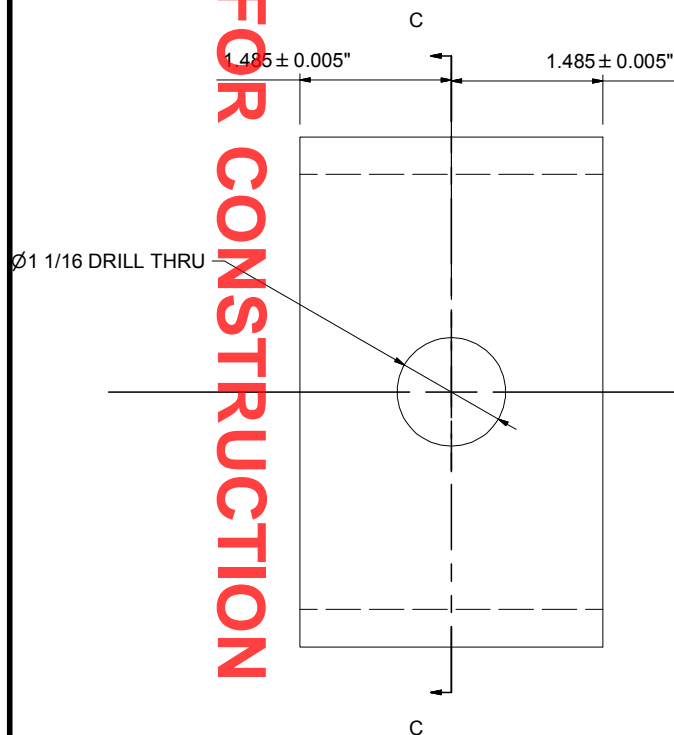
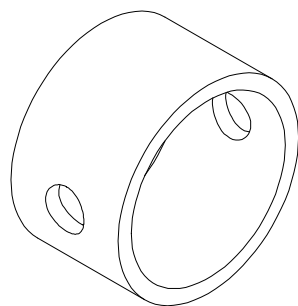
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CUSTOMER	Ja-Co	DRAWN	bmurphy	DATE
PROJECT	BECKET HOLDER	CHECKED		DATE
TITLE	Becket Holder	APPROVED		DATE
W.O. #	15520	SCALE	N.T.S.	DRAWING # / SHEET #
				eqt-1269-A-002 17 of 19
				0

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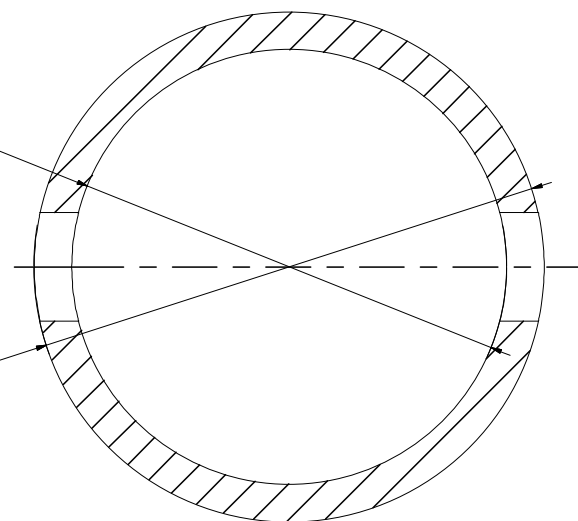
BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	2	4.32

MACHINE SHOP



Ø4.265 +0.030,
+0.015

Ø5"



SECTION C-C
SCALE 1 / 2

ISSUED FOR CONSTRUCTION

TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

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email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 18 of 19

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DATE

DATE

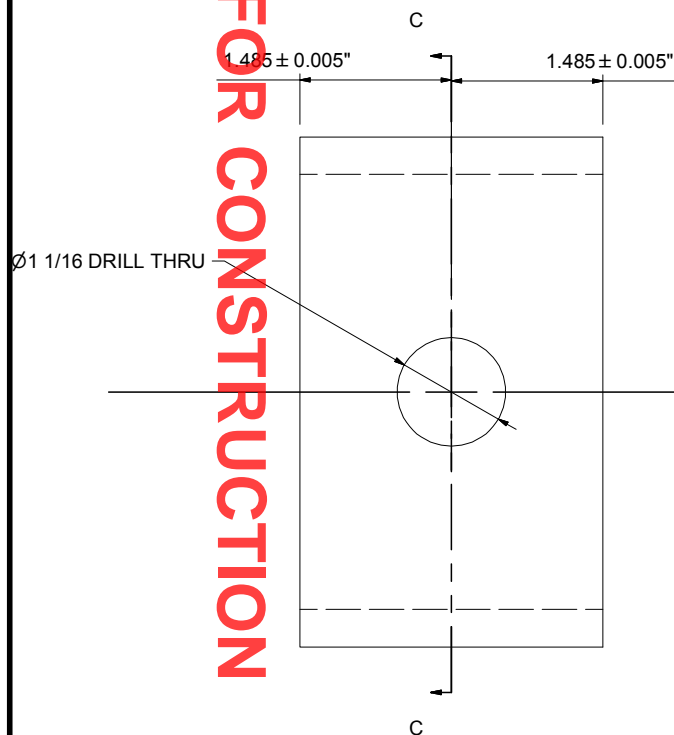
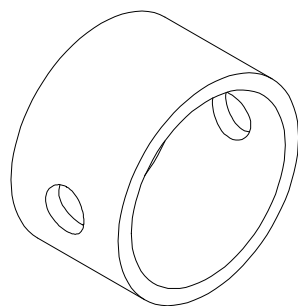
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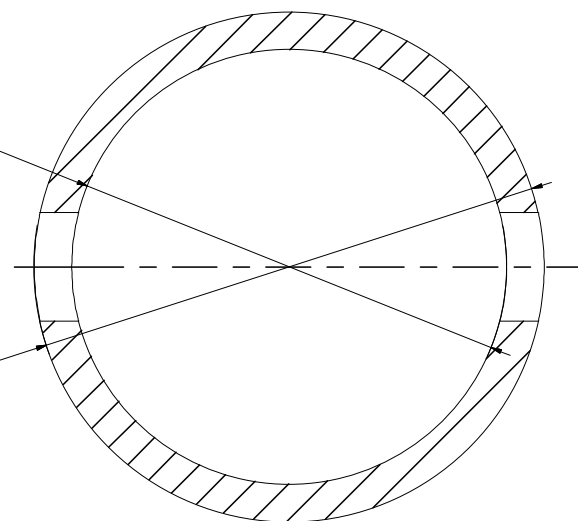
BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	2	4.32

MACHINE SHOP



Ø4.265 +0.030,
+0.015

Ø5"



SECTION C-C
SCALE 1 / 2

ISSUED FOR CONSTRUCTION

TOLERANCES AS PER QMF-03

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CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
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N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 18 of 19

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