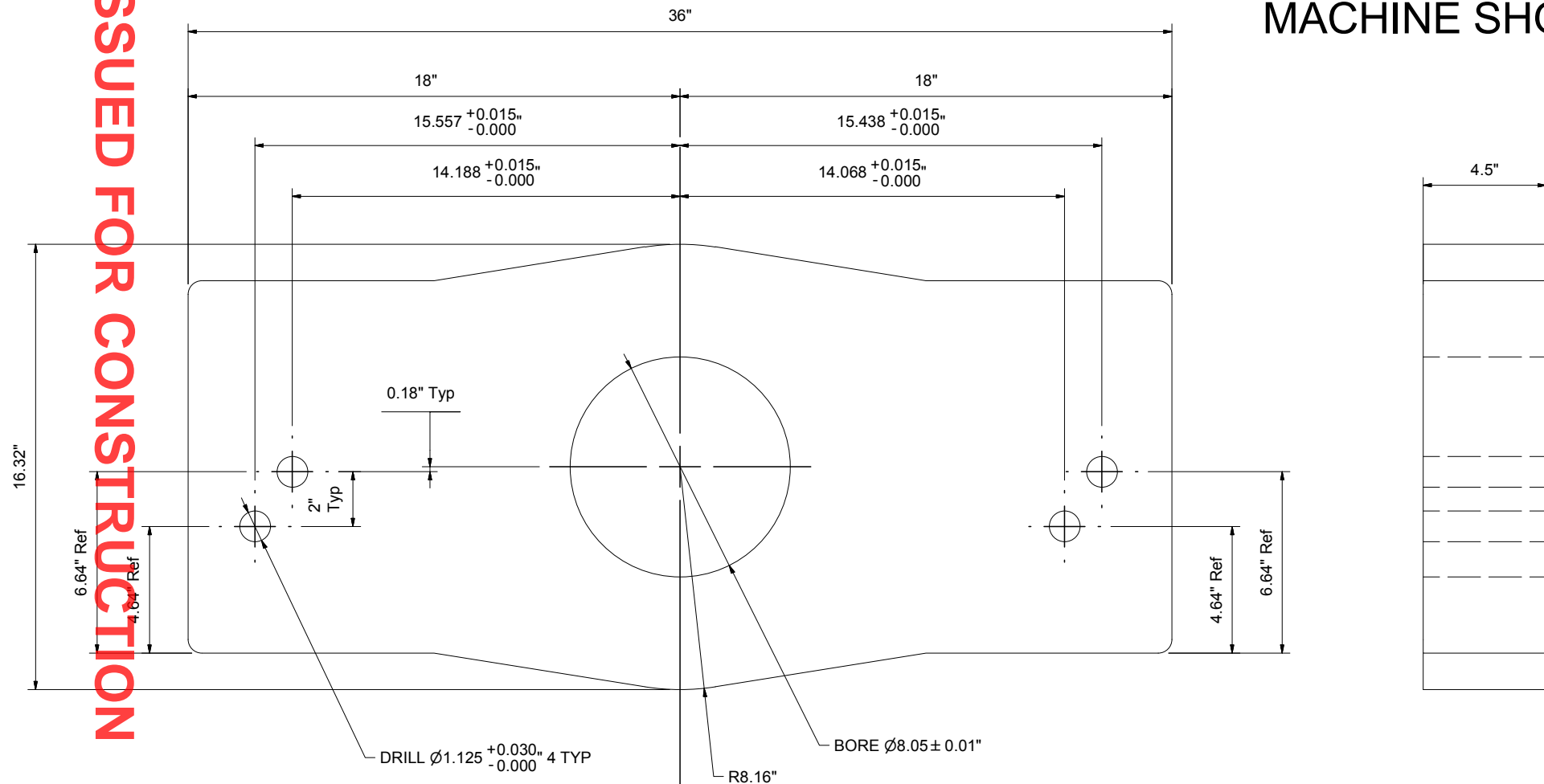


Machine Shop Copy
This is the machine shop

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04

DXF FILE #15520101
MACHINE SHOP



ISSUED FOR CONSTRUCTION

TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

Ja-Co
Welding & Consulting Ltd.
1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433
email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 7 of 19

DRAWN
bmurphy

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DATE

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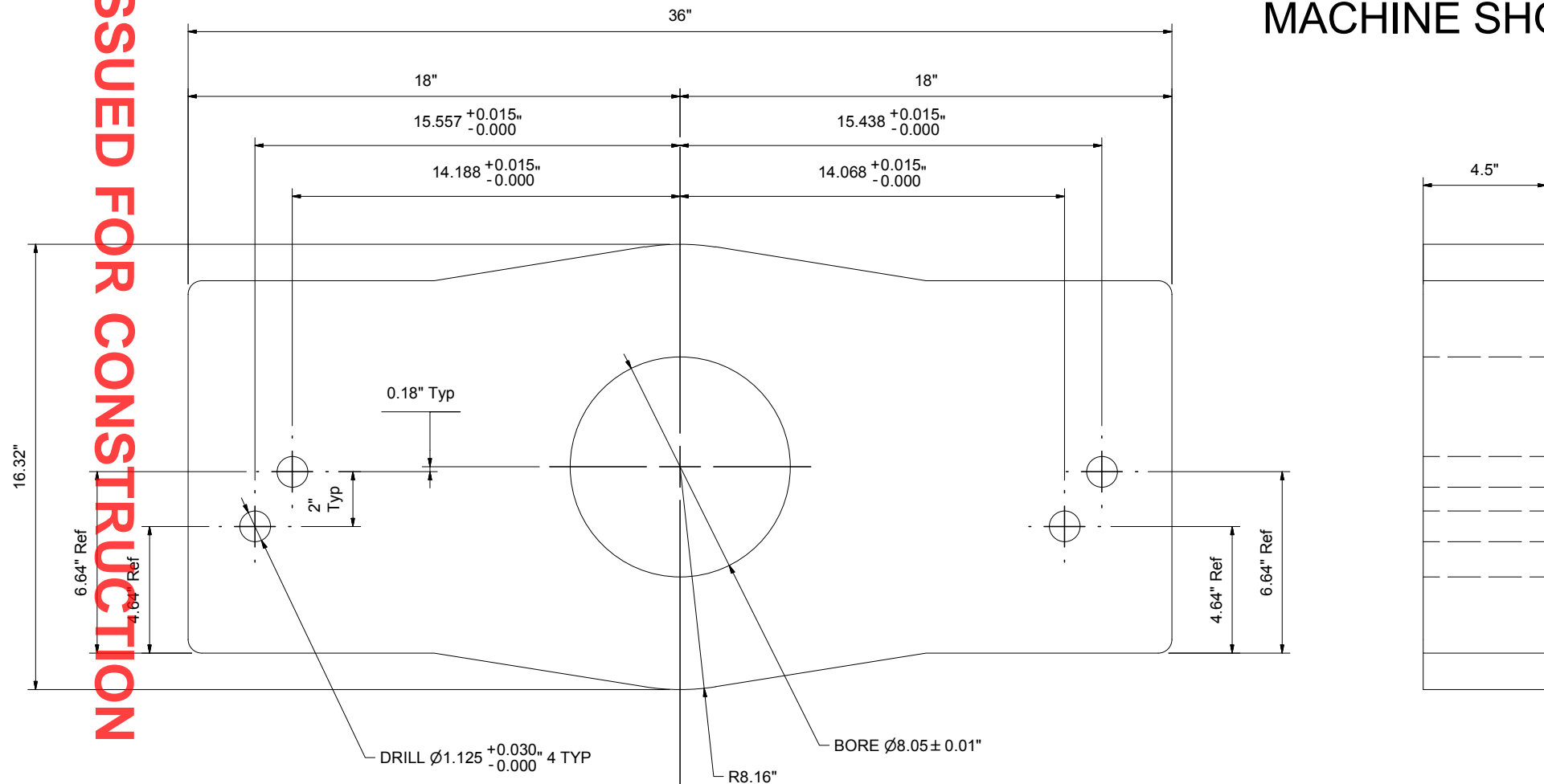
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IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04

DXF FILE #15520101
MACHINE SHOP



TOLERANCES AS PER QMF-03

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PROJECT

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DATE

W.O. #

15520

SCALE
N.T.S.

DRAWING # /
eqt-1269-A-002

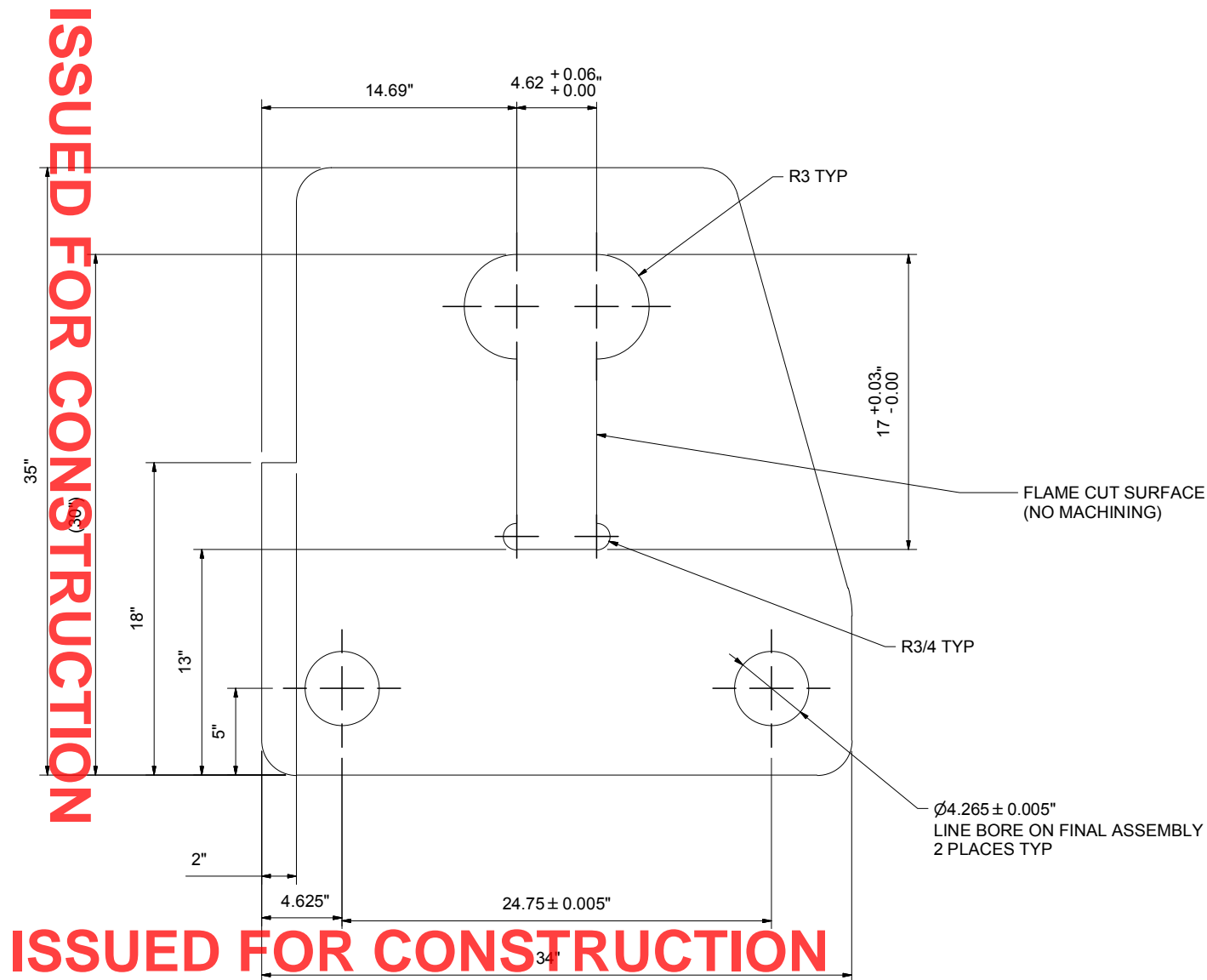
SHEET #
7 of 19



IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p2	100-01543	PL QT100 2 1/2"	2'-10"	2'-11"	2	659.00

DXF FILE #15520102
MACHINE SHOP



TOLERANCES AS PER QMF-03

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CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
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N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 8 of 19

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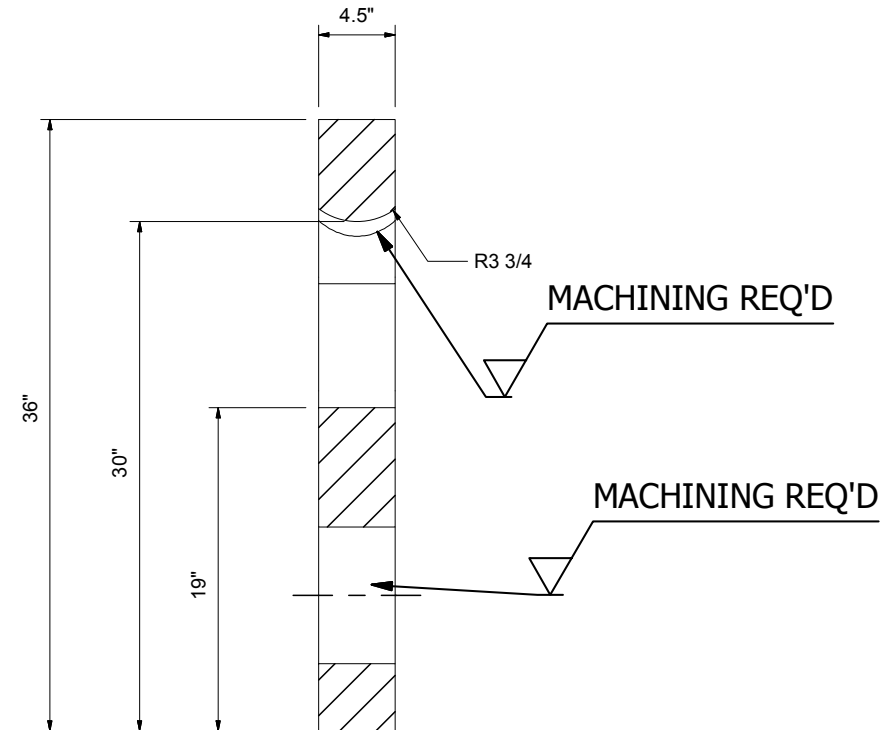
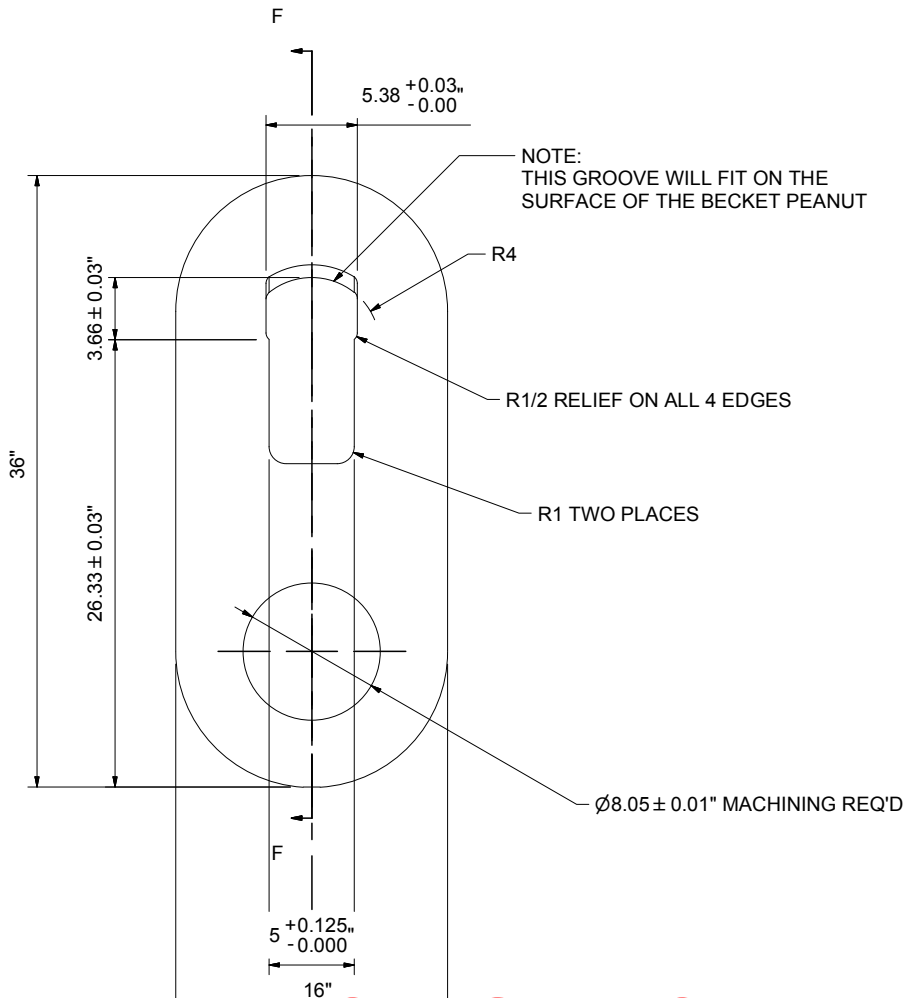


IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p4	100-02861	PL 50W - 4 1/2"	1'-4"	2'-10"	1	528.72

DXF FILE #15520104
MACHINE SHOP

ISSUED FOR CONSTRUCTION



SECTION F-F
SCALE 1:12

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TOLERANCES AS PER QMF-03

CUSTOMER
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CUSTOMER
Ja-Co

PROJECT
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TITLE
Becket Holder

W.O. #
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SCALE
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DRAWING # / SHEET #
eqt-1269-A-002 10 of 19

DRAWN
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APPROVED

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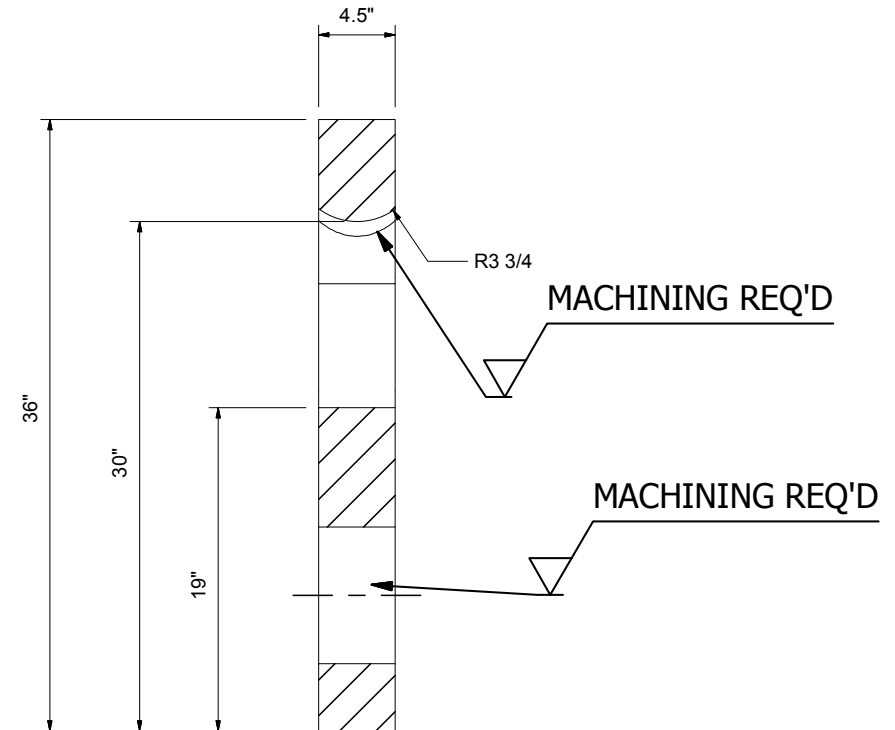
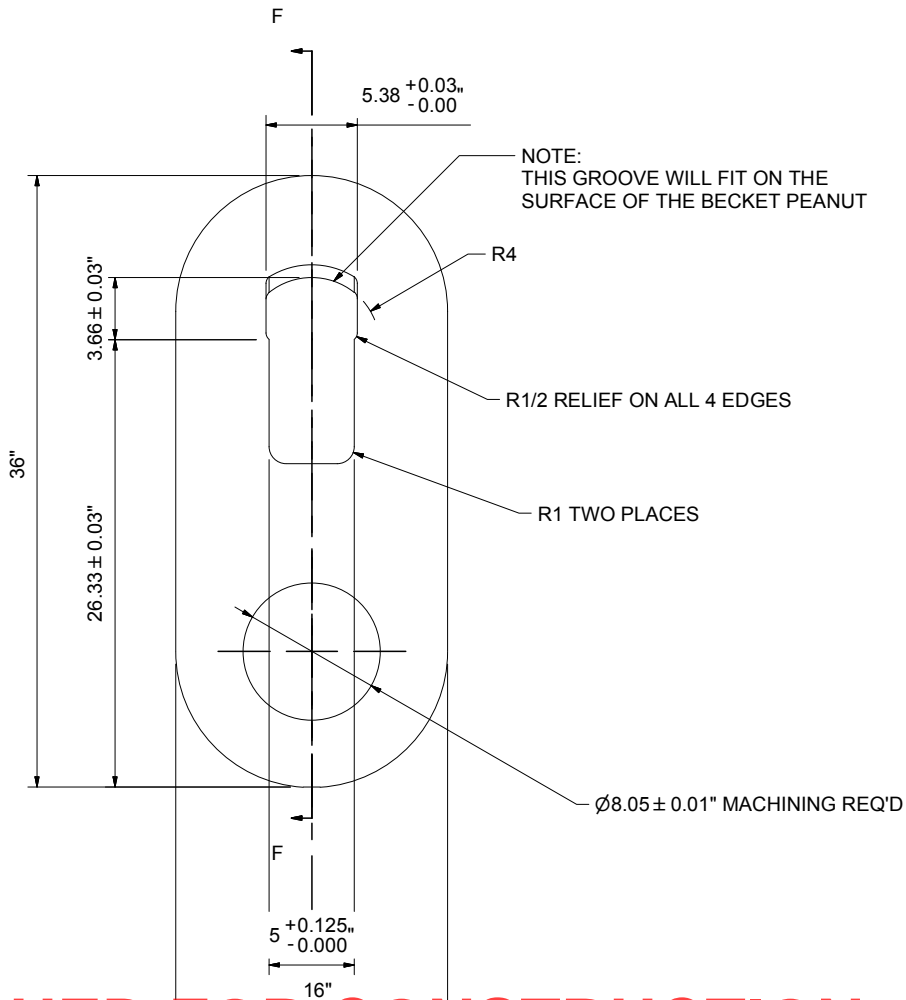
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IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p4	100-02861	PL 50W - 4 1/2"	1'-4"	2'-10"	1	528.72

DXF FILE #15520104
MACHINE SHOP

ISSUED FOR CONSTRUCTION



SECTION F-F
SCALE 1:12

ISSUED FOR CONSTRUCTION

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eqt-1269-A-002 10 of 19

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DATE

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23

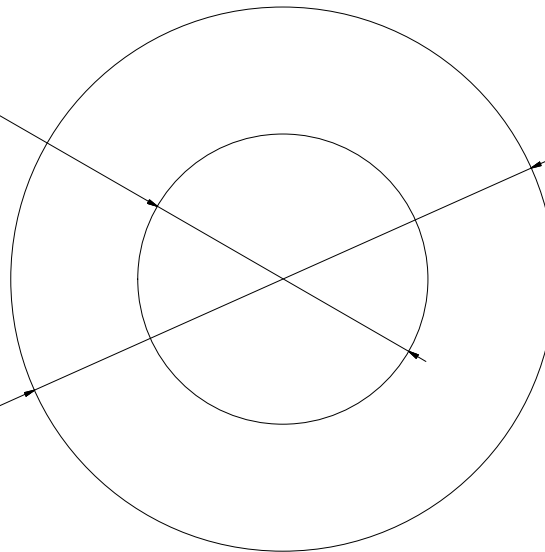
DXF FILE #15520105

MACHINE SHOP

ISSUED FOR CONSTRUCTION

Ø4.26 ± 0.005" LINE BORED AS PART
OF FINAL ASSEMBLY

Ø8 ± 0.01"



ISSUED FOR CONSTRUCTION

TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

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PROJECT **BECKET HOLDER**

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DATE

TITLE **Becket Holder**

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W.O. # **15520**

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email: ja-co@telusplanet.net website: jacoweld.com

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23

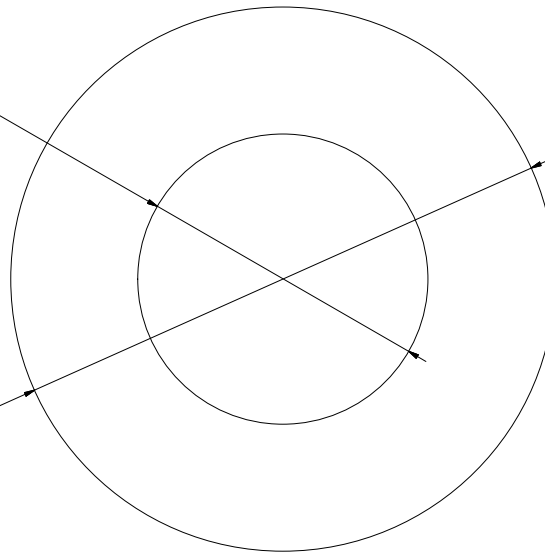
DXF FILE #15520105

MACHINE SHOP

ISSUED FOR CONSTRUCTION

Ø4.26 ± 0.005" LINE BORED AS PART
OF FINAL ASSEMBLY

Ø8 ± 0.01"



ISSUED FOR CONSTRUCTION

TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

CUSTOMER **Ja-Co**

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PROJECT **BECKET HOLDER**

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DATE

TITLE **Becket Holder**

APPROVED

DATE

W.O. # **15520**

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N.T.S.

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eqt-1269-A-002 11 of 19

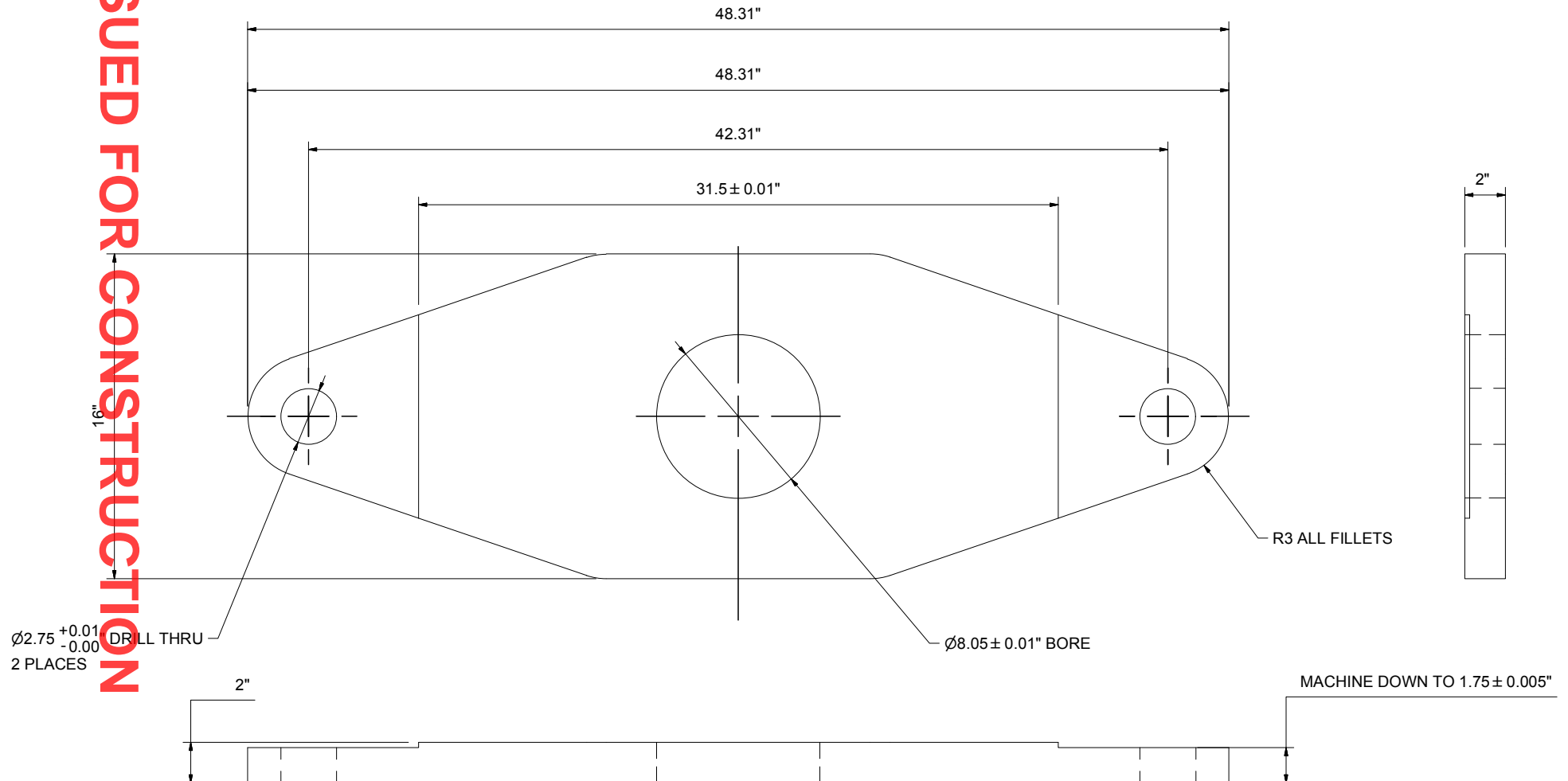


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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86

DXF FILE #15520106
MACHINE SHOP



TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

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PROJECT
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TITLE
Becket Holder

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DATE

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 12 of 19

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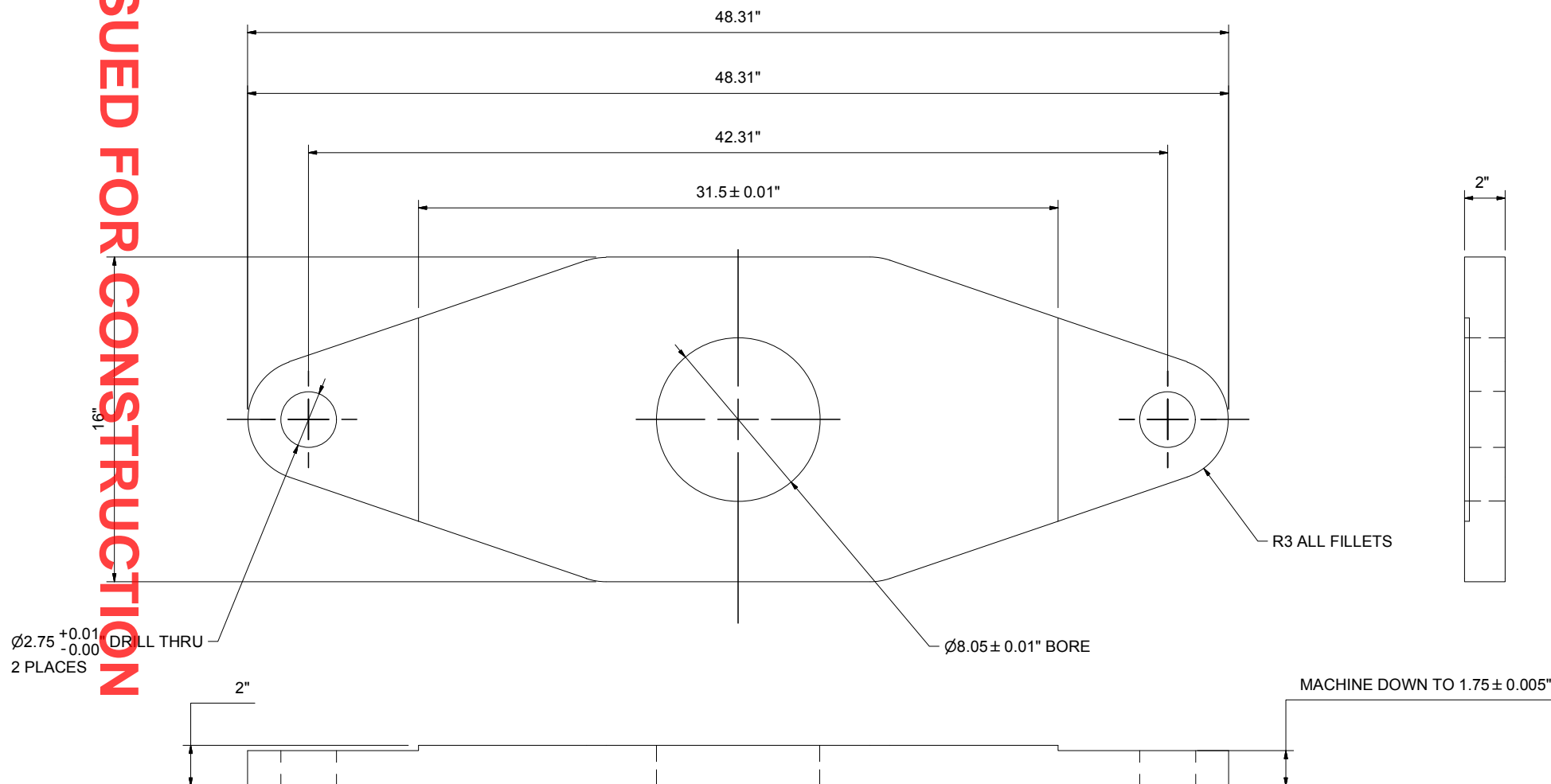
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email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86

DXF FILE #15520106

MACHINE SHOP



TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

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PROJECT
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DATE

TITLE
Becket Holder

APPROVED

DATE

W.O. #
15520

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N.T.S.

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eqt-1269-A-002 12 of 19

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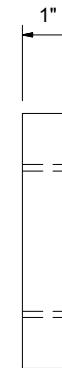
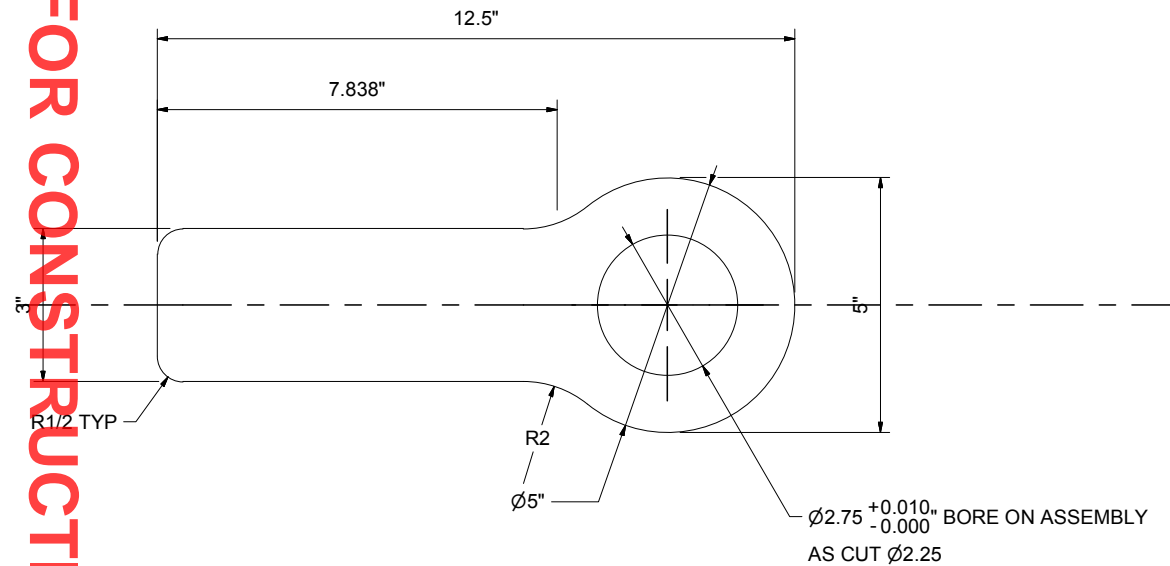
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email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	8	10.43

DXF FILE #15520108
MACHINE SHOP

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TOLERANCES AS PER QMF-03

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CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

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eqt-1269-A-002 14 of 19

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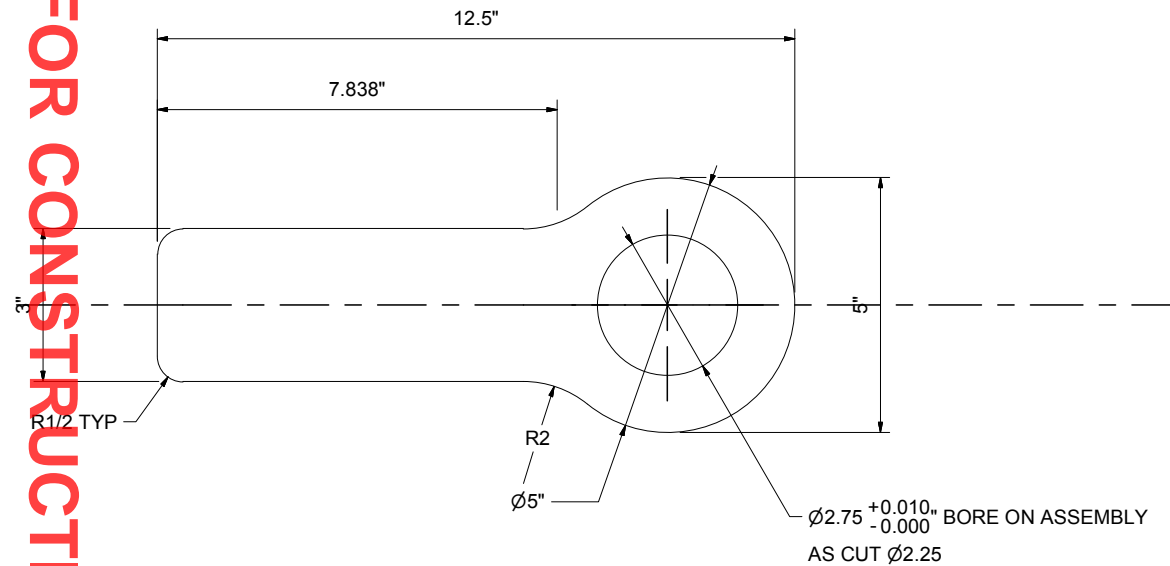
IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	8	10.43

DXF FILE #15520108

MACHINE SHOP

ISSUED FOR CONSTRUCTION



ISSUED FOR CONSTRUCTION

TOLERANCES AS PER QMF-03

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CUSTOMER
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PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 14 of 19

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DATE

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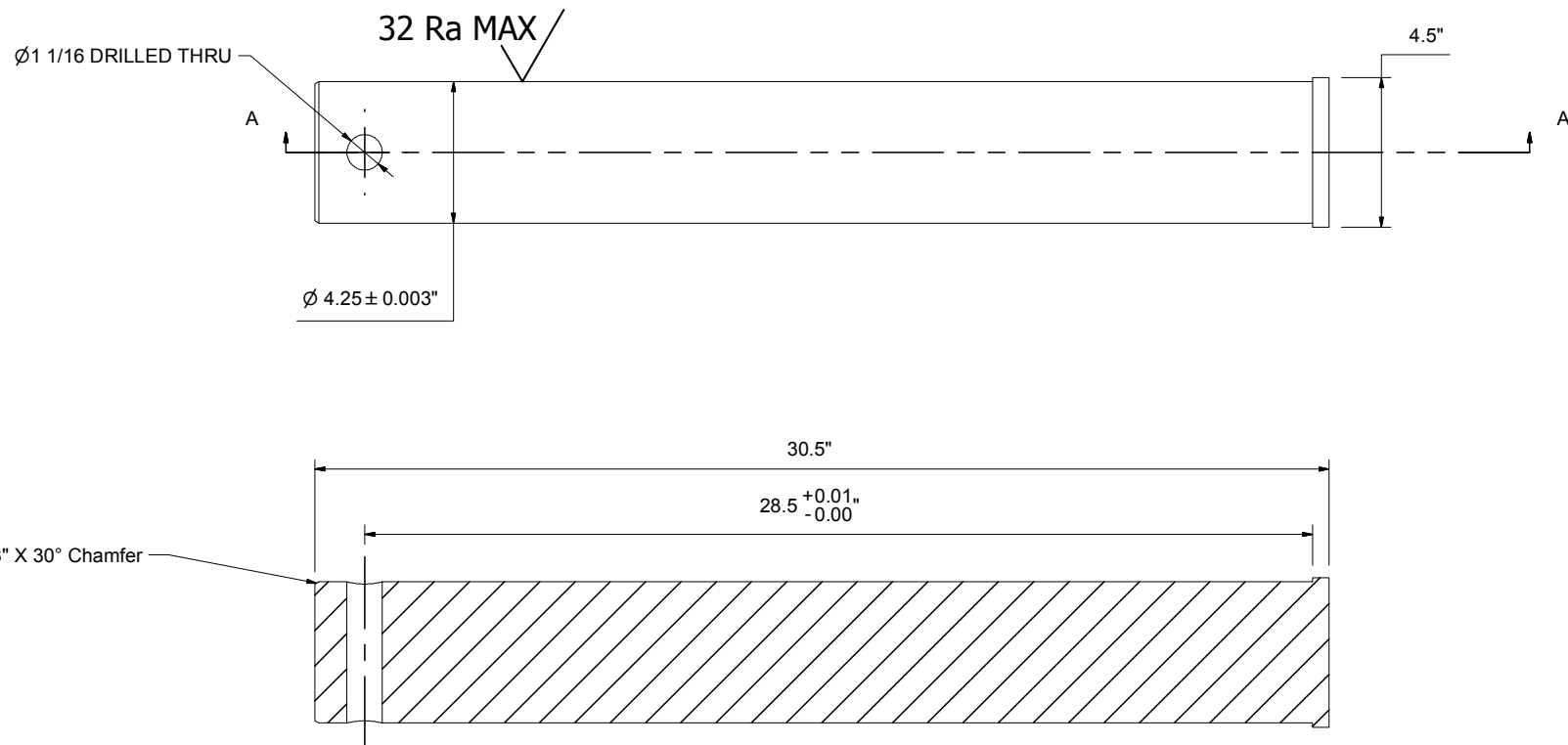


IF IN DOUBT.....ASK!

ISSUED FOR CONSTRUCTION

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r1	100-02674	4140 4 1/2" (HTSR)		2'-6 1/2"	2	122.03

MACHINE SHOP



SECTION A-A
SCALE 1:6

ISSUED FOR CONSTRUCTION

TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

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DATE

PROJECT
BECKET HOLDER

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DATE

TITLE
Becket Holder

APPROVED

DATE

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 16 of 19

0

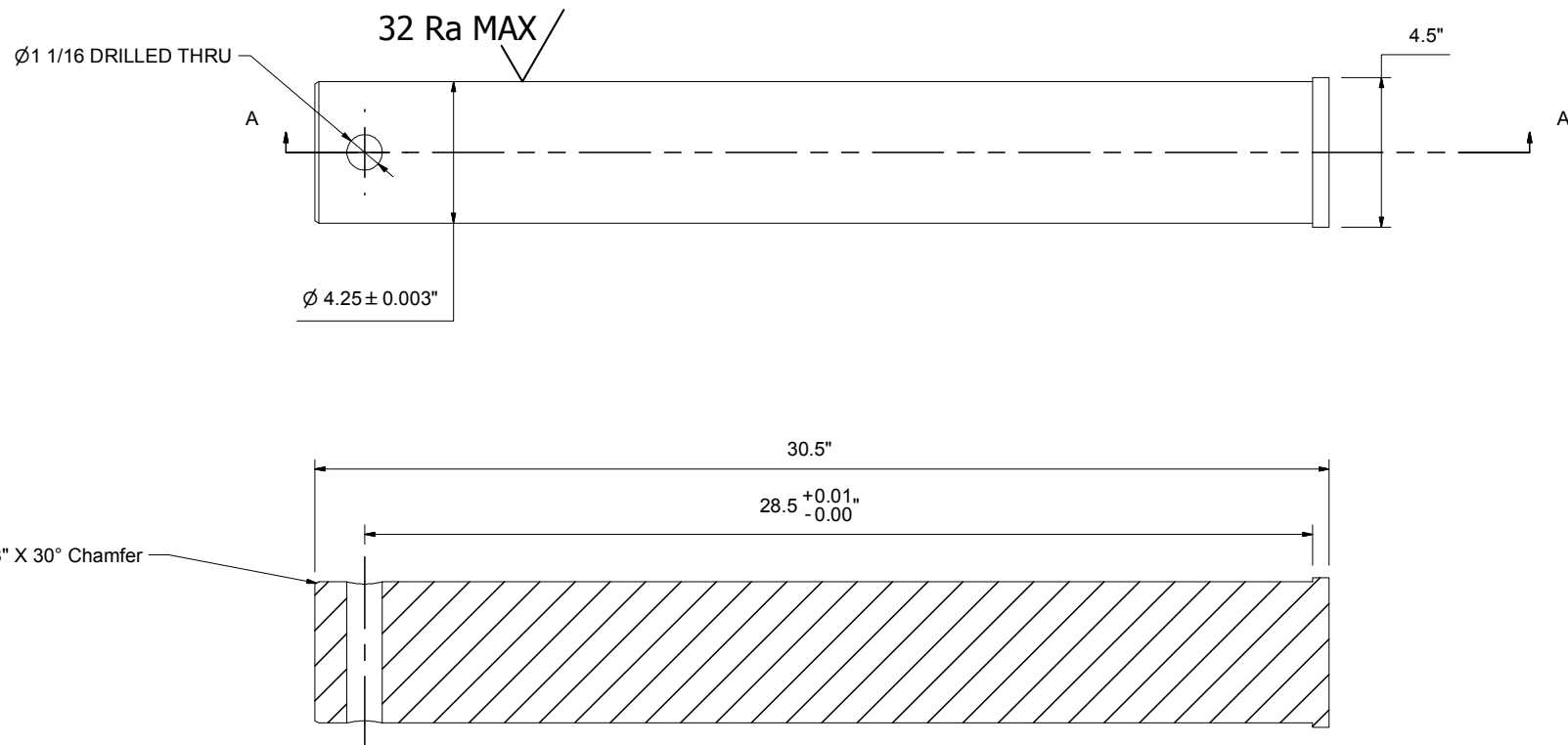
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ISSUED FOR CONSTRUCTION

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r1	100-02674	4140 4 1/2" (HTSR)		2'-6 1/2"	2	122.03

MACHINE SHOP



SECTION A-A
SCALE 1:6

ISSUED FOR CONSTRUCTION

TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

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Ja-Co

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DATE

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DATE

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15520

SCALE
N.T.S.

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eqt-1269-A-002 16 of 19

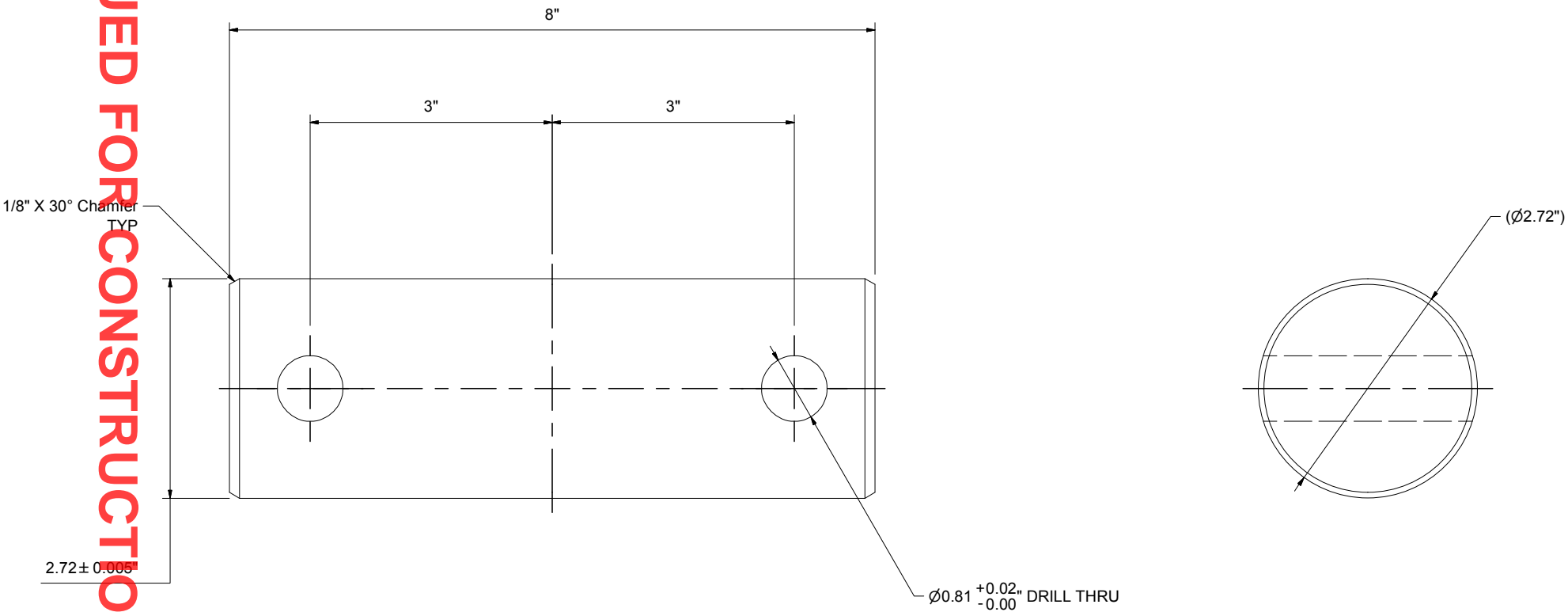
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email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r2	100-02663	4140 2 3/4" (HTSR)		8 3/16"	4	12.39

MACHINE SHOP



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TOLERANCES AS PER QMF-03

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CUSTOMER
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PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 17 of 19

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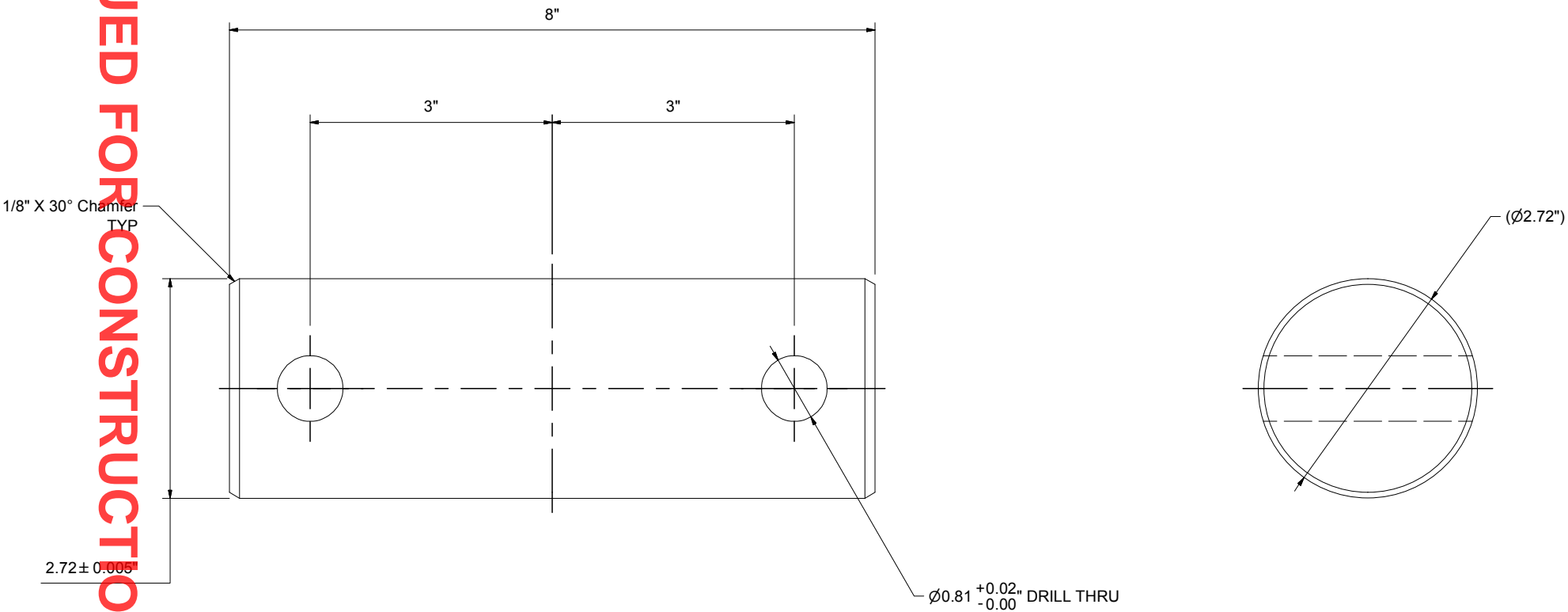
DATE

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r2	100-02663	4140 2 3/4" (HTSR)		8 3/16"	4	12.39

MACHINE SHOP



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SCALE
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eqt-1269-A-002 17 of 19

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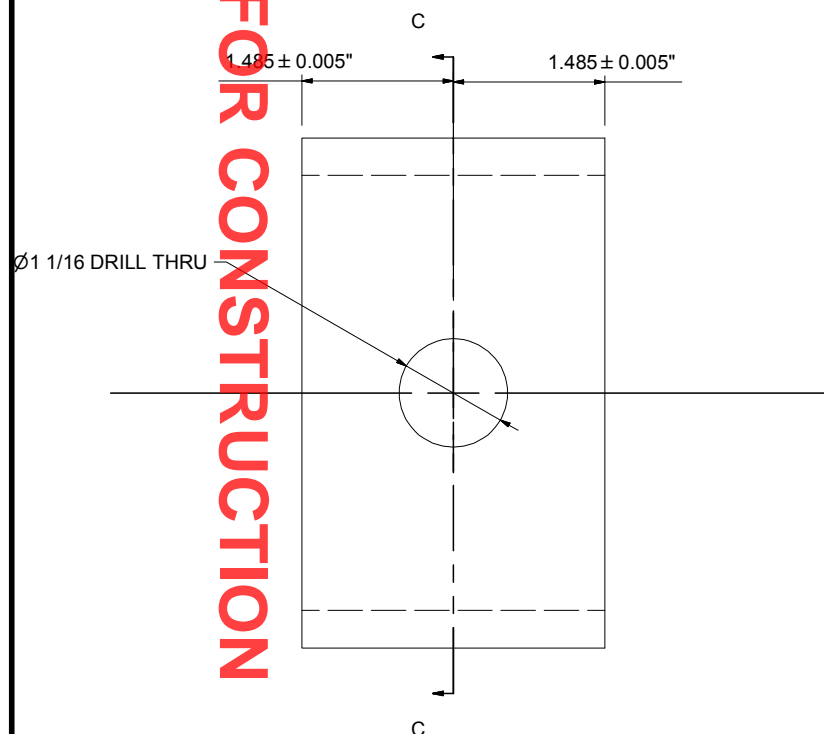
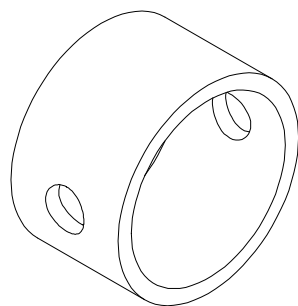
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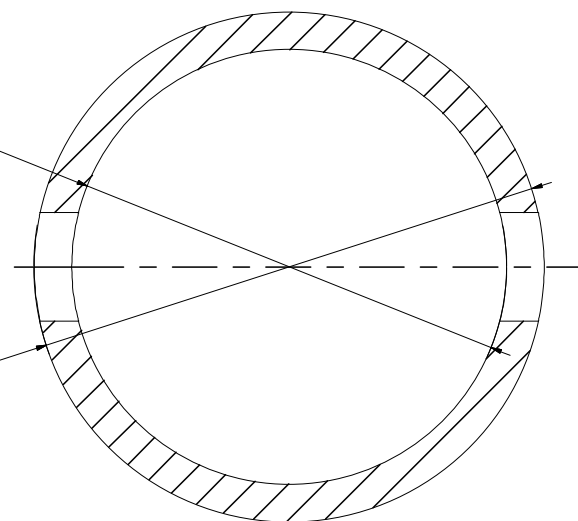
BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	2	4.32

MACHINE SHOP



Ø4.265 +0.030,
+0.015

Ø5"



SECTION C-C
SCALE 1 / 2

ISSUED FOR CONSTRUCTION

TOLERANCES AS PER QMF-03

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CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

W.O. #
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SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 18 of 19

DRAWN
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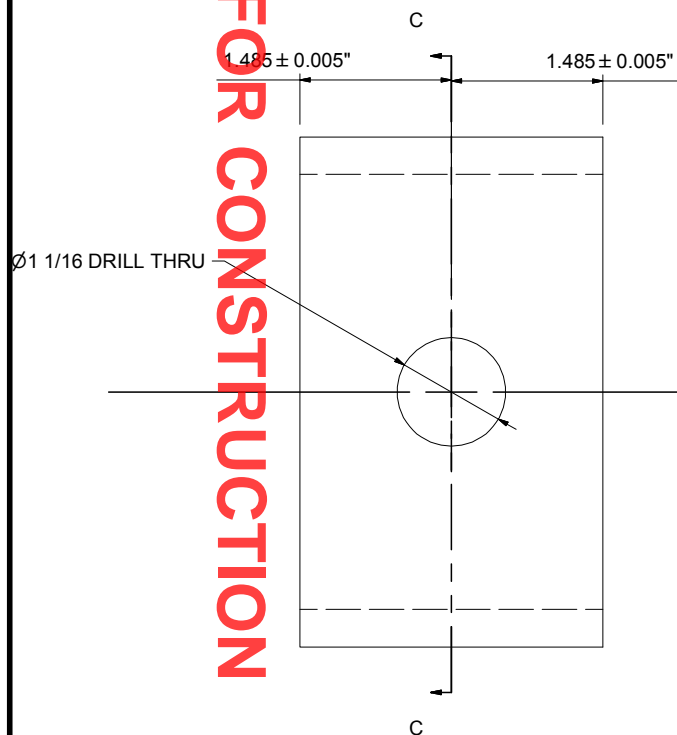
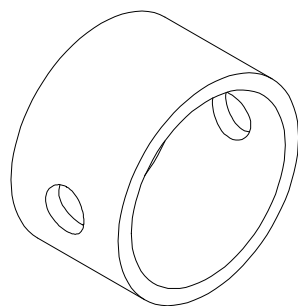
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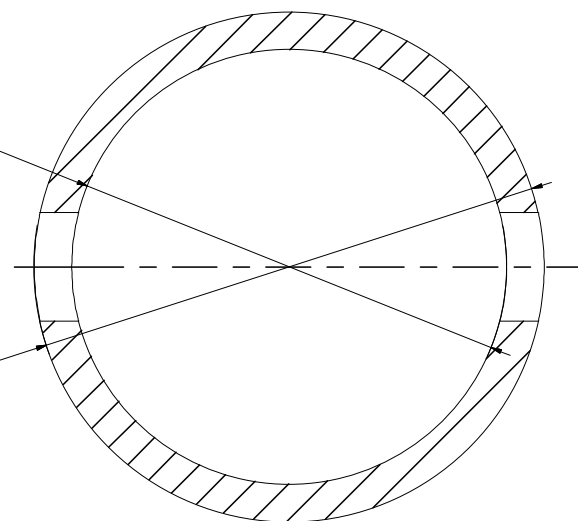
BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	2	4.32

MACHINE SHOP



Ø4.265 +0.030,
+0.015

Ø5"



SECTION C-C
SCALE 1 / 2

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CUSTOMER
Ja-Co

PROJECT
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TITLE
Becket Holder

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N.T.S.

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eqt-1269-A-002 18 of 19

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