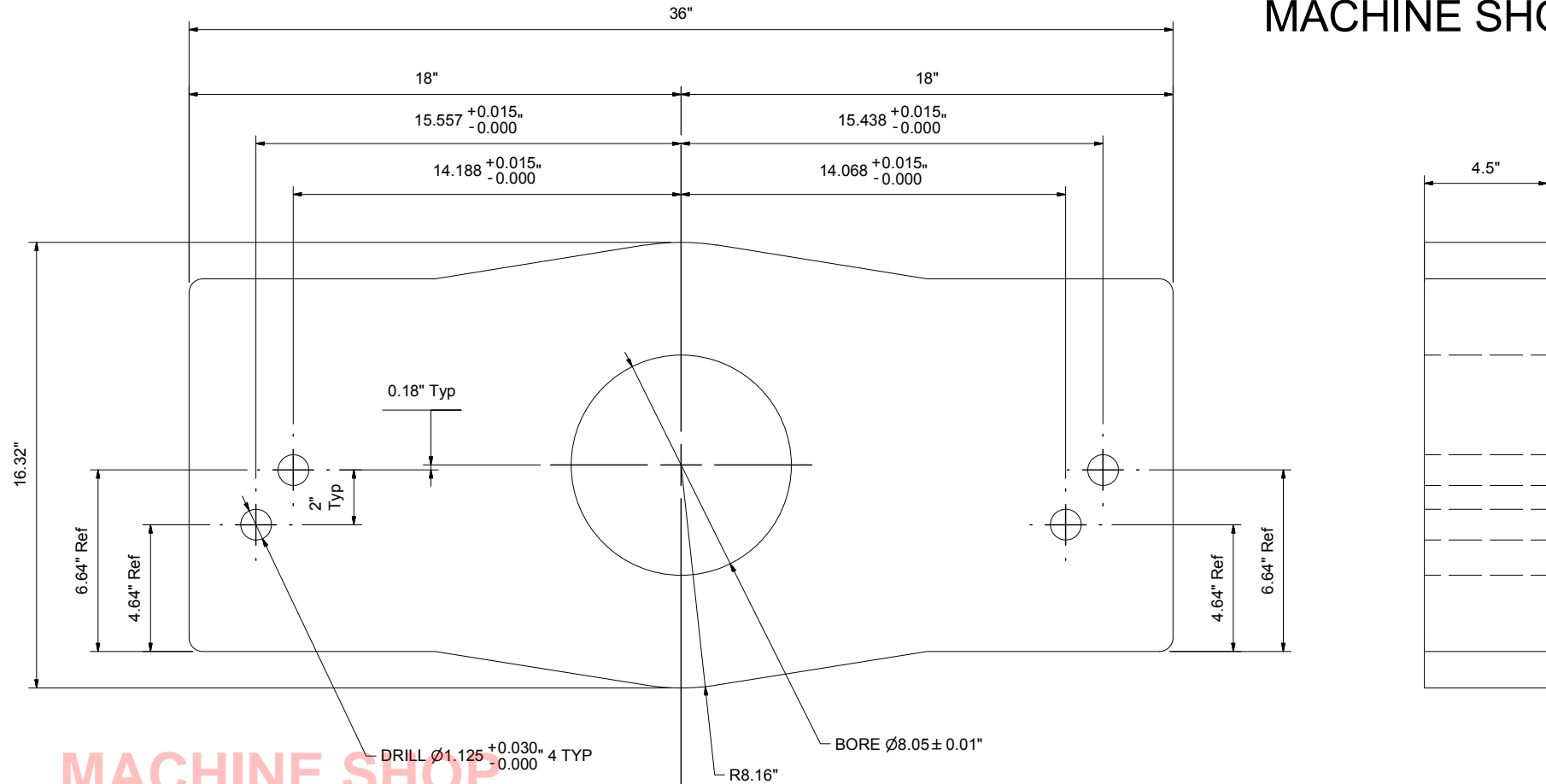


Machine Shop Copy
This is the machine shop

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04

DXF FILE #15520101
MACHINE SHOP



MACHINE SHOP
Issued For Construction
Date 2014-12-19

TOLERANCES AS PER QMF-03

CUSTOMER
REFERENCE

CUSTOMER
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bmurphy

DATE

PROJECT
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CHECKED

DATE

TITLE
Becket Holder

APPROVED

DATE

W.O. #
15520

SCALE
N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 / 7 of 19

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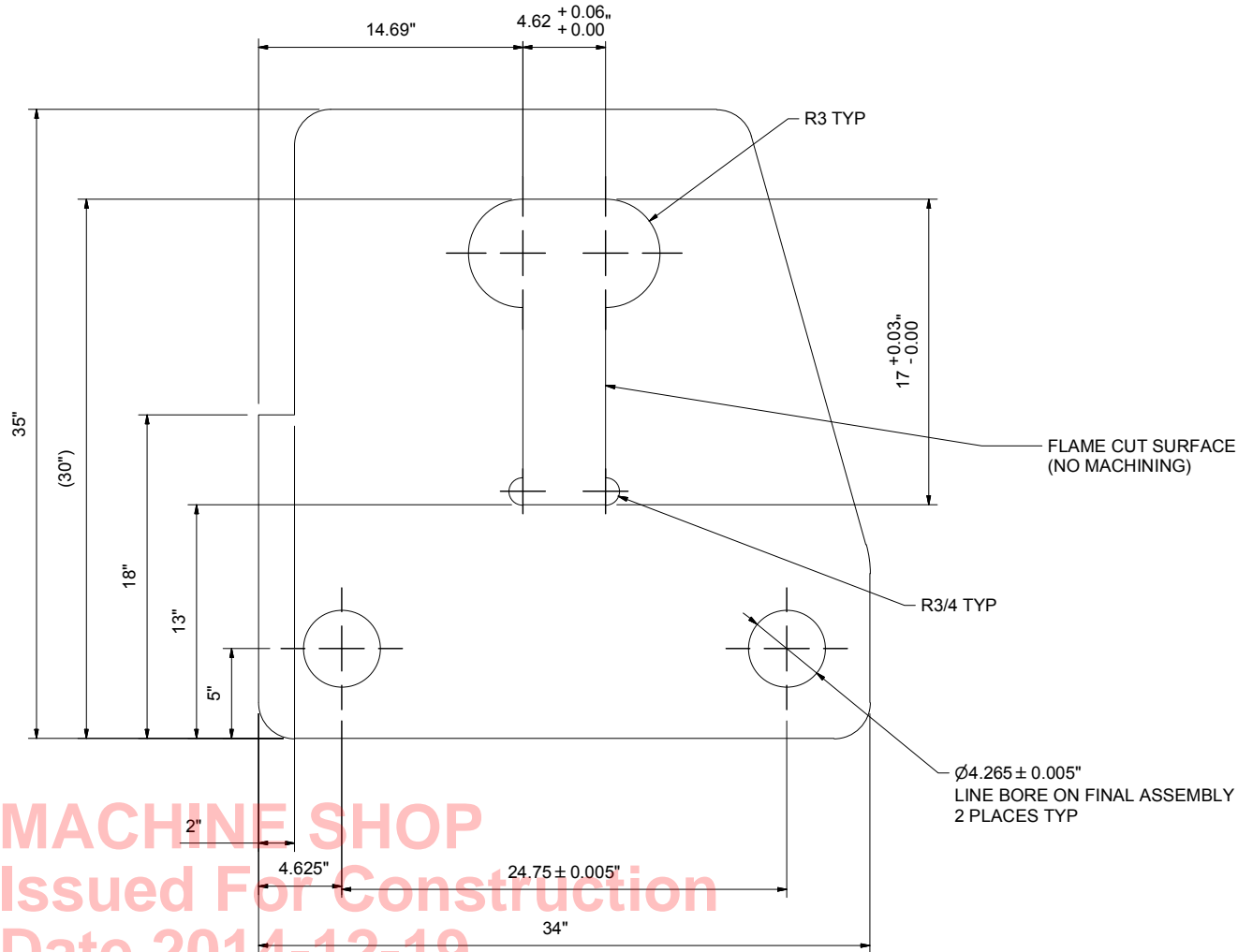
Ja-Co
Welding & Consulting Ltd.

1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433
email: ja-co@telusplanet.net website: jacoweld.com

IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p2	100-01543	PL QT100 2 1/2"	2'-10"	2'-11"	2	659.00

DXF FILE #15520102
MACHINE SHOP



TOLERANCES AS PER QMF-03

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SHEET #
8 of 19



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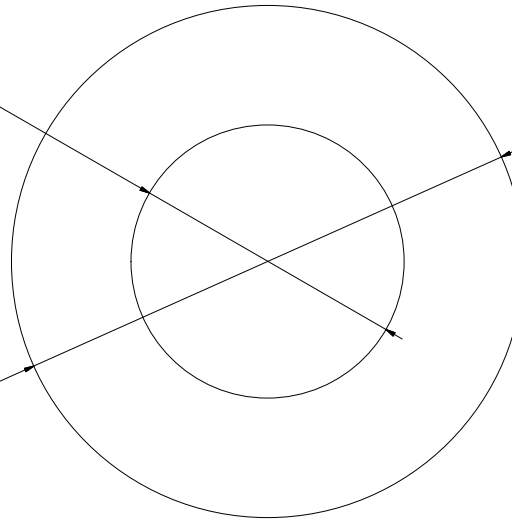
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MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23

DXF FILE #15520105

MACHINE SHOP

Ø4.26±0.005" LINE BORED AS PART
OF FINAL ASSEMBLY

Ø8±0.01"



MACHINE SHOP
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TOLERANCES AS PER QMF-03

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DATE

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15520

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N.T.S.

DRAWING # / SHEET #
eqt-1269-A-002 11 of 19



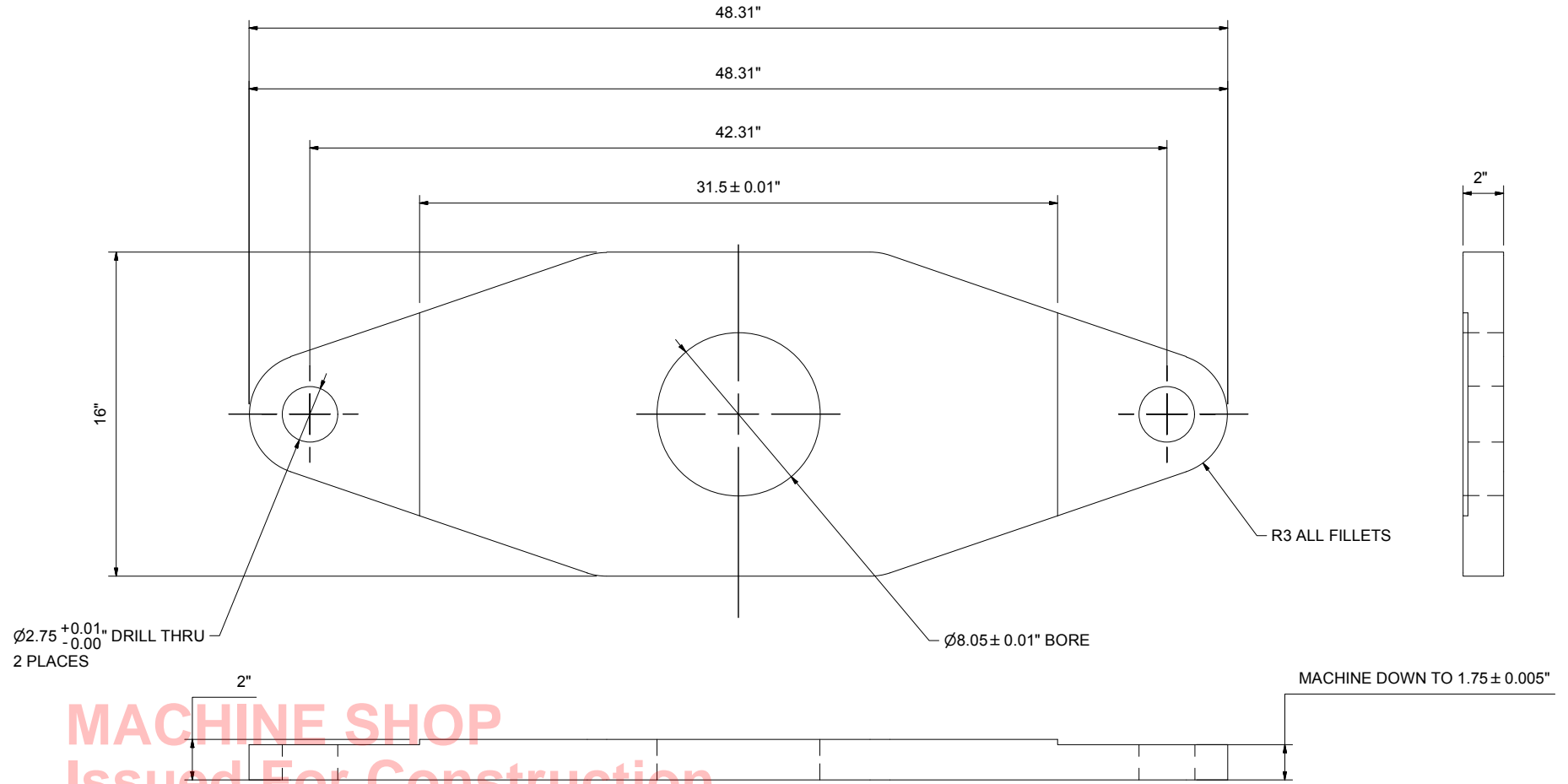
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email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86

DXF FILE #15520106
MACHINE SHOP



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TOLERANCES AS PER QMF-03

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SHEET #
12 of 19



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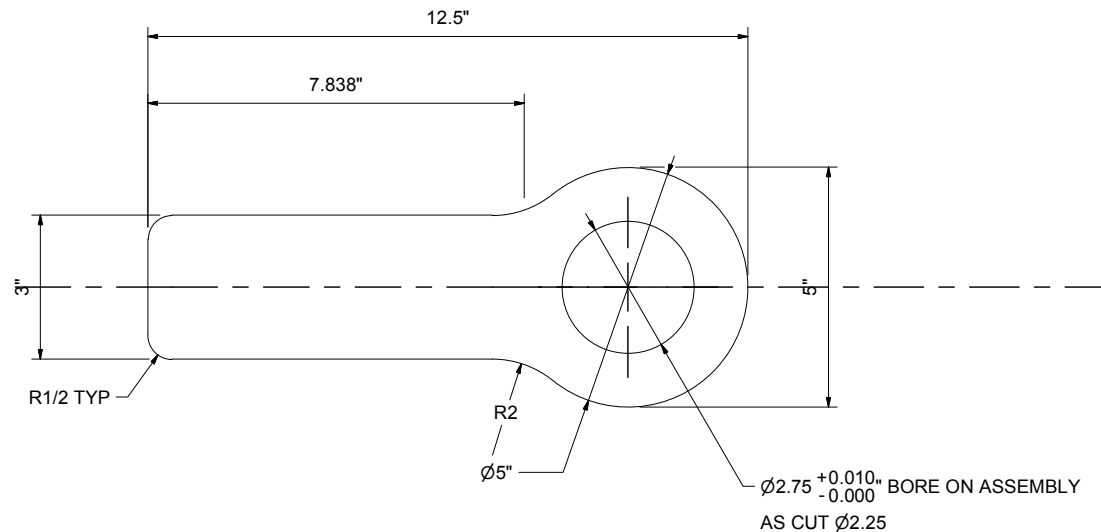
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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	8	10.43

DXF FILE #15520108

MACHINE SHOP



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SCALE
N.T.S.

DRAWING # /
eqt-1269-A-002

SHEET #
14 of 19

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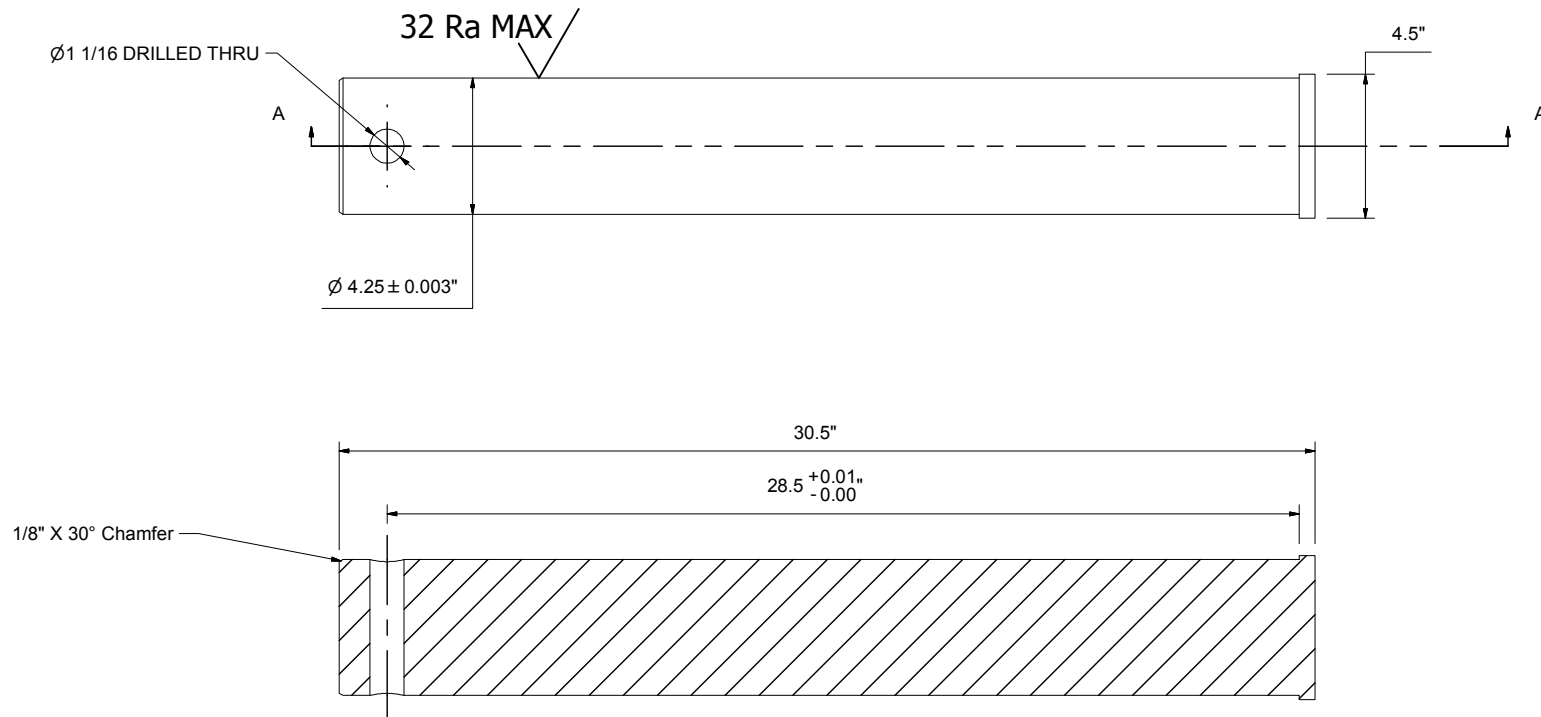
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email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r1	100-02674	4140 4 1/2" (HTSR)		2'-6 1/2"	2	122.03

MACHINE SHOP



MACHINE SHOP
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SECTION A-A
 SCALE 1:6

TOLERANCES AS PER QMF-03

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eqt-1269-A-002 16 of 19

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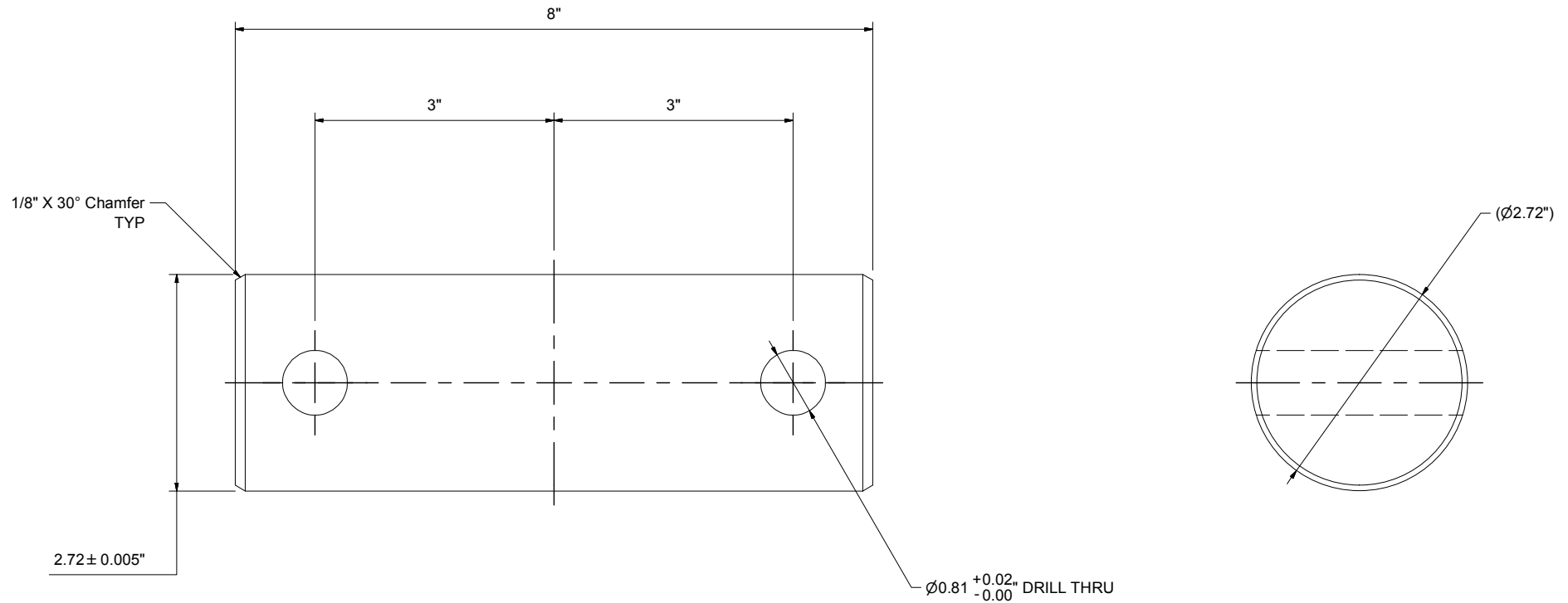
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IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r2	100-02663	4140 2 3/4" (HTSR)		8 3/16"	4	12.39

MACHINE SHOP



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TOLERANCES AS PER QMF-03

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DATE

TITLE
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SCALE
N.T.S.

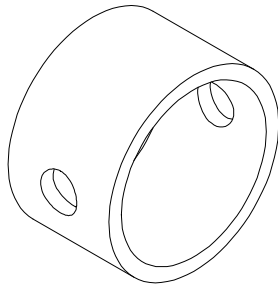
DRAWING # / SHEET #
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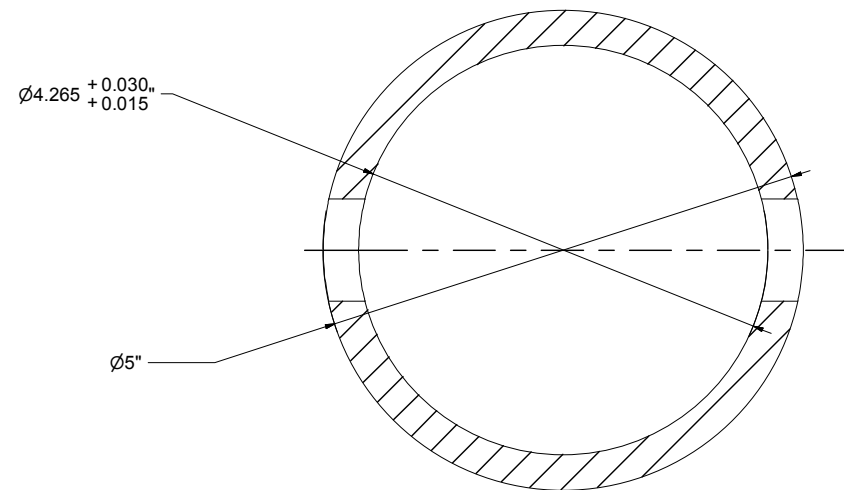
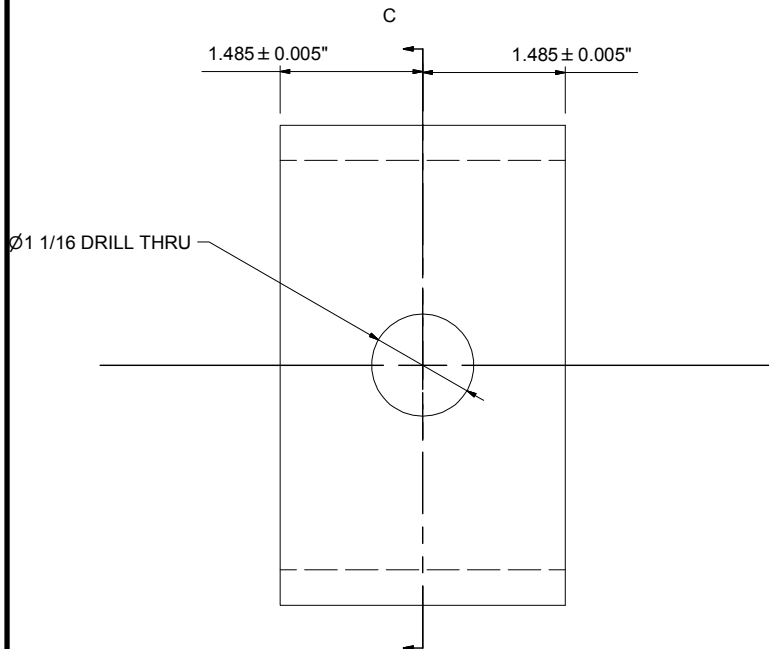
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email: ja-co@telusplanet.net website: jacoweld.com



BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	2	4.32

MACHINE SHOP



SECTION C-C
SCALE 1 / 2

MACHINE SHOP
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TOLERANCES AS PER QMF-03

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TITLE
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SCALE
N.T.S.

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eqt-1269-A-002 18 of 19

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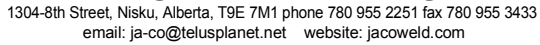
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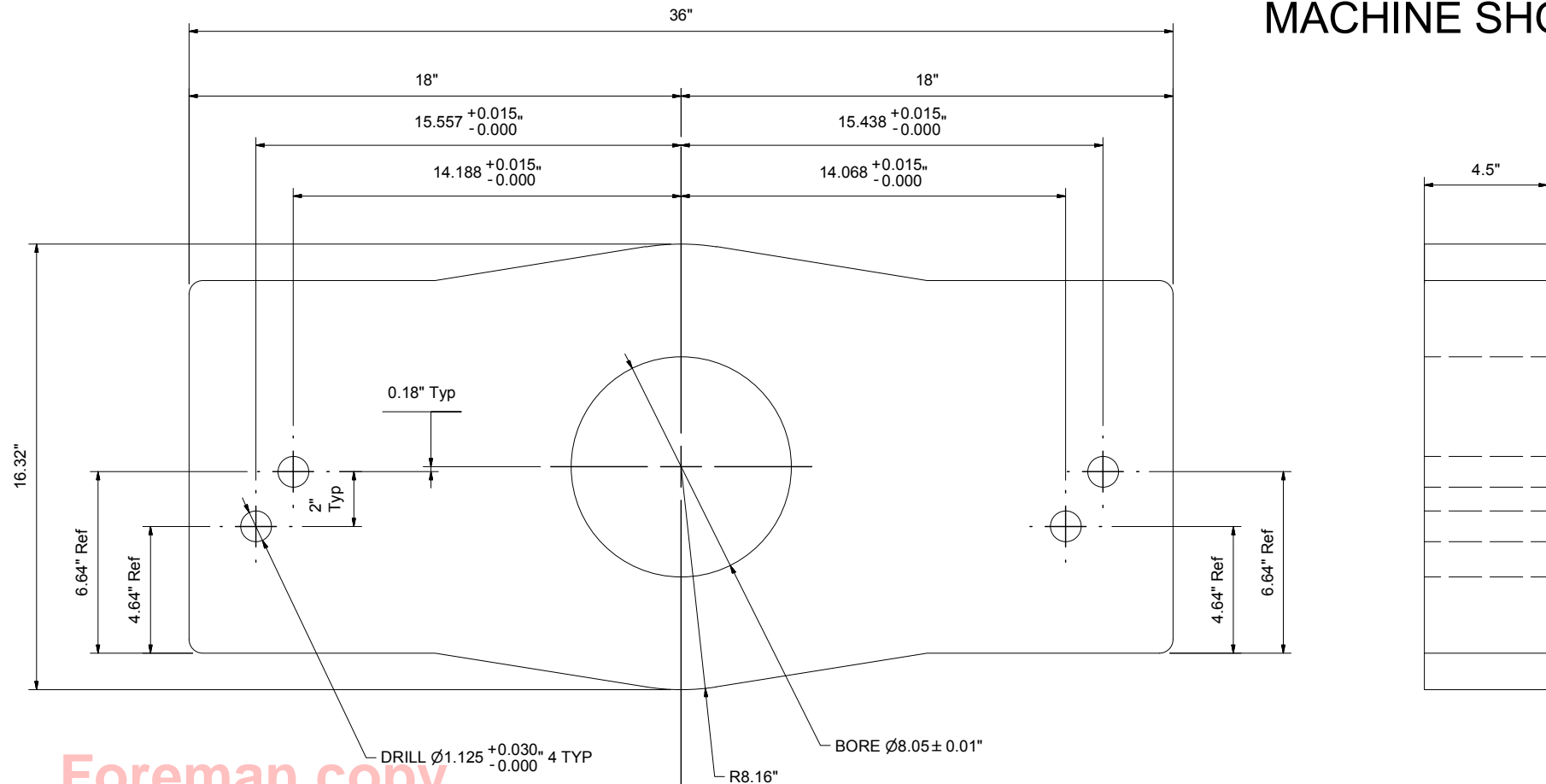
This is foreman copy



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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p1	100-02861	PL 50W - 4 1/2"	1'-4 5/16"	3'-0"	1	590.04

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MACHINE SHOP



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DATE

TITLE
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W.O. #
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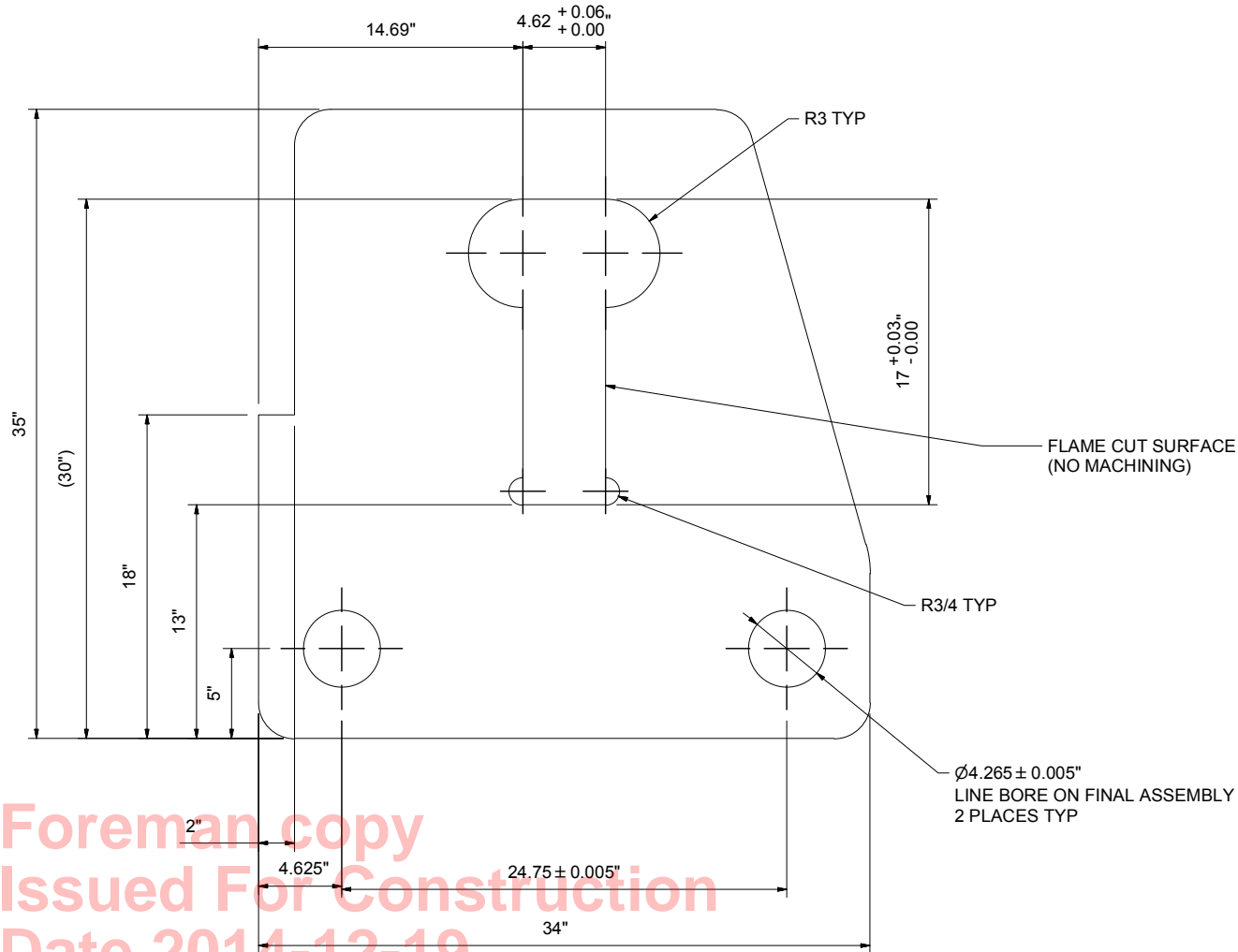
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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p2	100-01543	PL QT100 2 1/2"	2'-10"	2'-11"	2	659.00

DXF FILE #15520102
MACHINE SHOP



TOLERANCES AS PER QMF-03

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SHEET #
8 of 19



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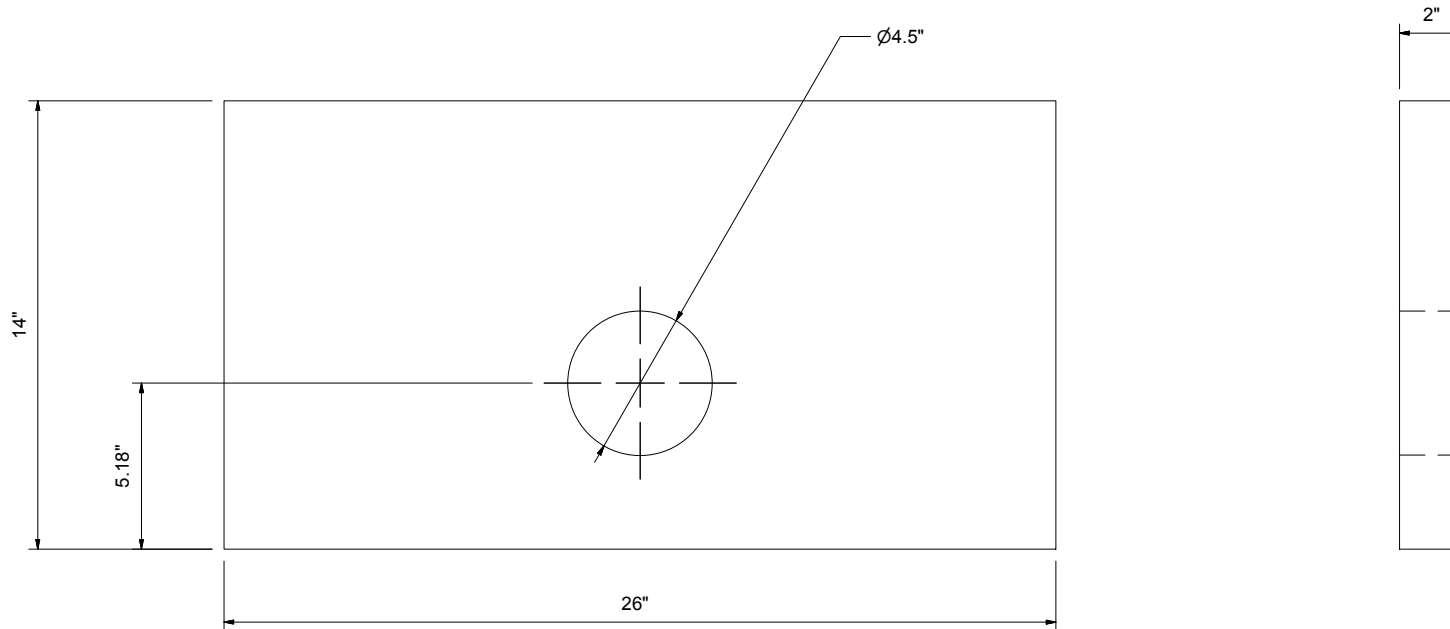
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ALL SURFACES
FLAME CUT
(NO MACHINING)

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p3	100-02316	PL 50W - 2"	1'-2"	2'-2"	1	197.69

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TITLE
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SHEET #
9 of 19

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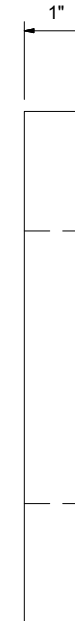
BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p5	100-02313	PL 50W - 1"	8"	8"	2	10.23

DXF FILE #15520105

MACHINE SHOP

Ø4.26±0.005" LINE BORED AS PART
OF FINAL ASSEMBLY

Ø8±0.01"



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TOLERANCES AS PER QMF-03

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DATE

TITLE
Becket Holder

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SCALE
N.T.S.

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eqt-1269-A-002 11 of 19

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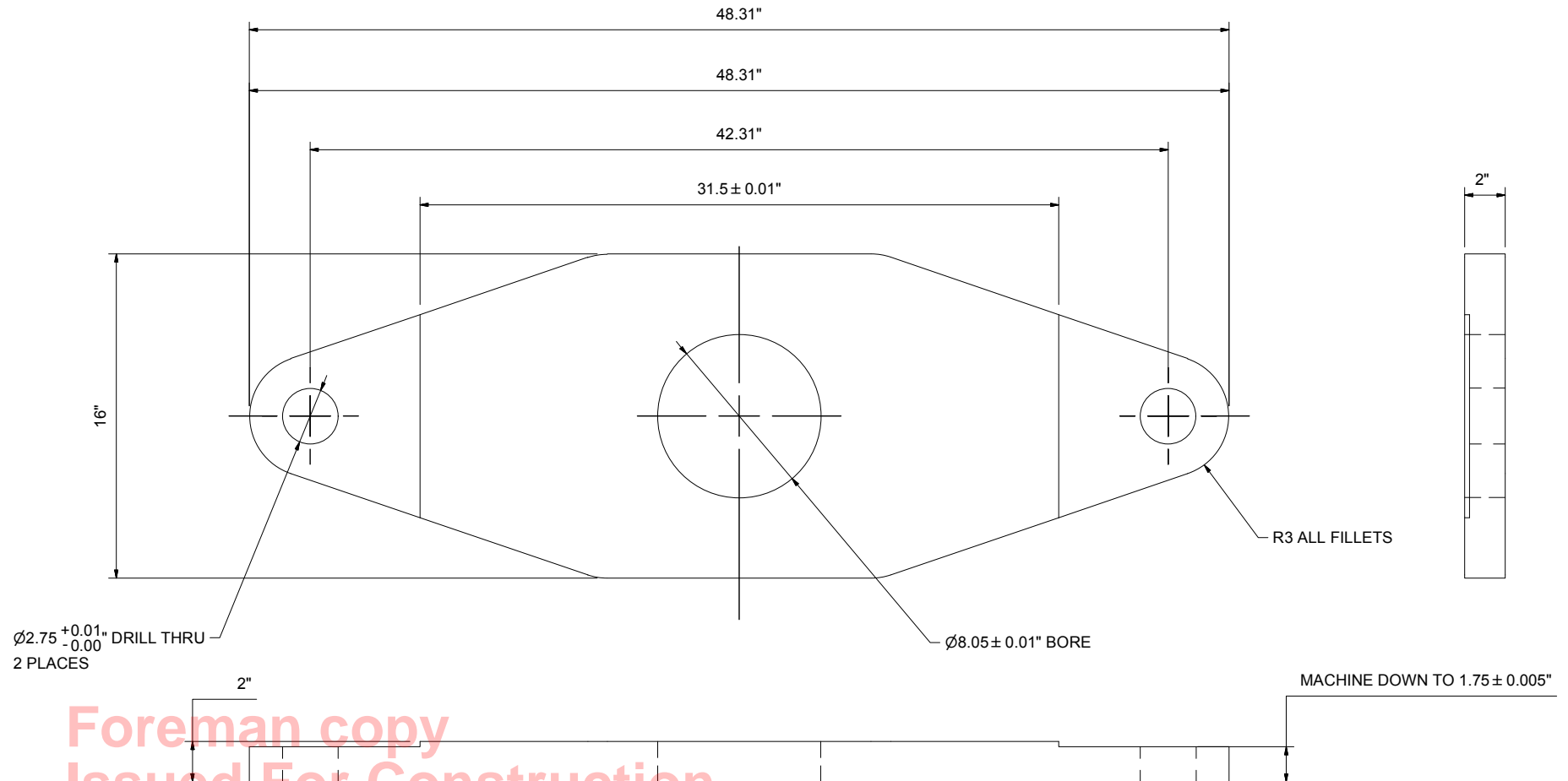
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email: ja-co@telusplanet.net website: jacoweld.com

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p6	100-01569	PL 50W - 2"	1'-4"	4'- 5/16"	1	279.86

DXF FILE #15520106
MACHINE SHOP



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TOLERANCES AS PER QMF-03

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TITLE
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SCALE
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SHEET #
12 of 19

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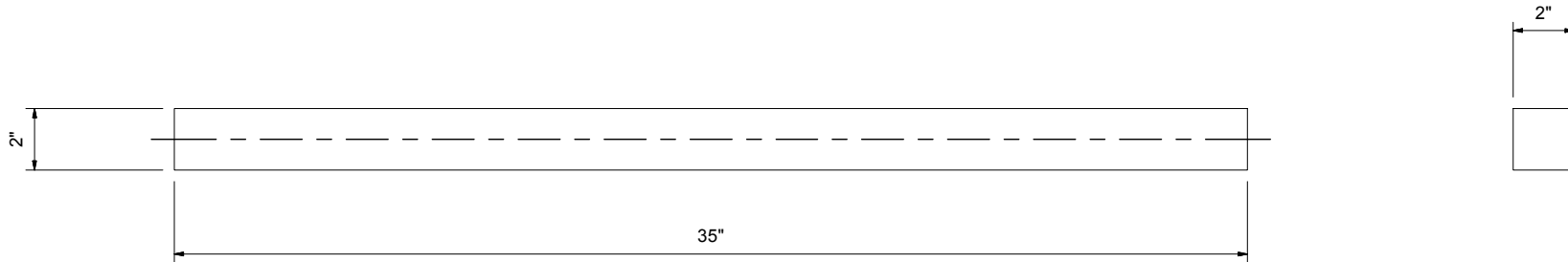
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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p7	100-02316	PL 50W - 2"	2"	2'-11"	2	39.75

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TITLE
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eqt-1269-A-002 13 of 19



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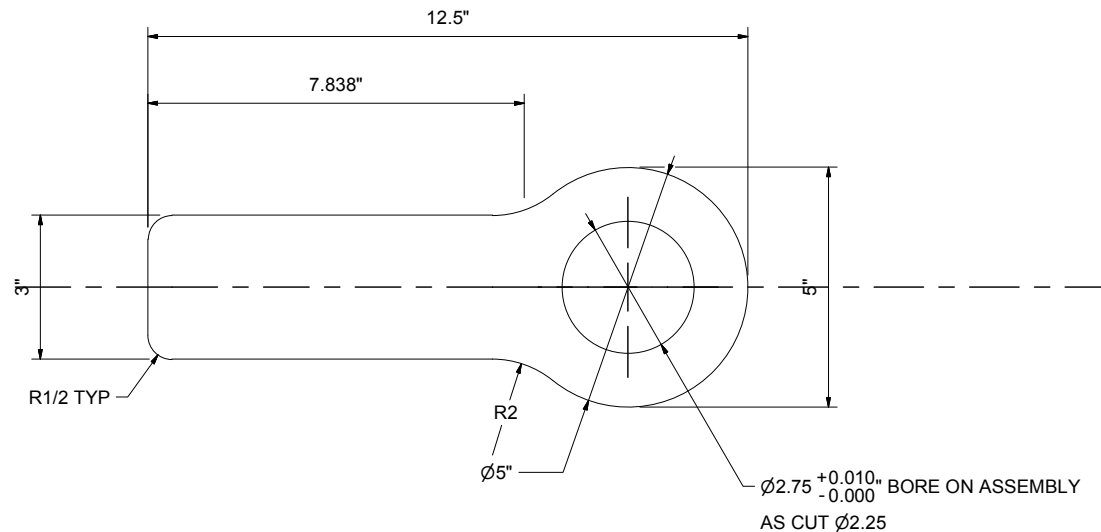
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email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p8	100-02313	PL 50W - 1"	5"	1'- 1/2"	8	10.43

DXF FILE #15520108

MACHINE SHOP



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TOLERANCES AS PER QMF-03

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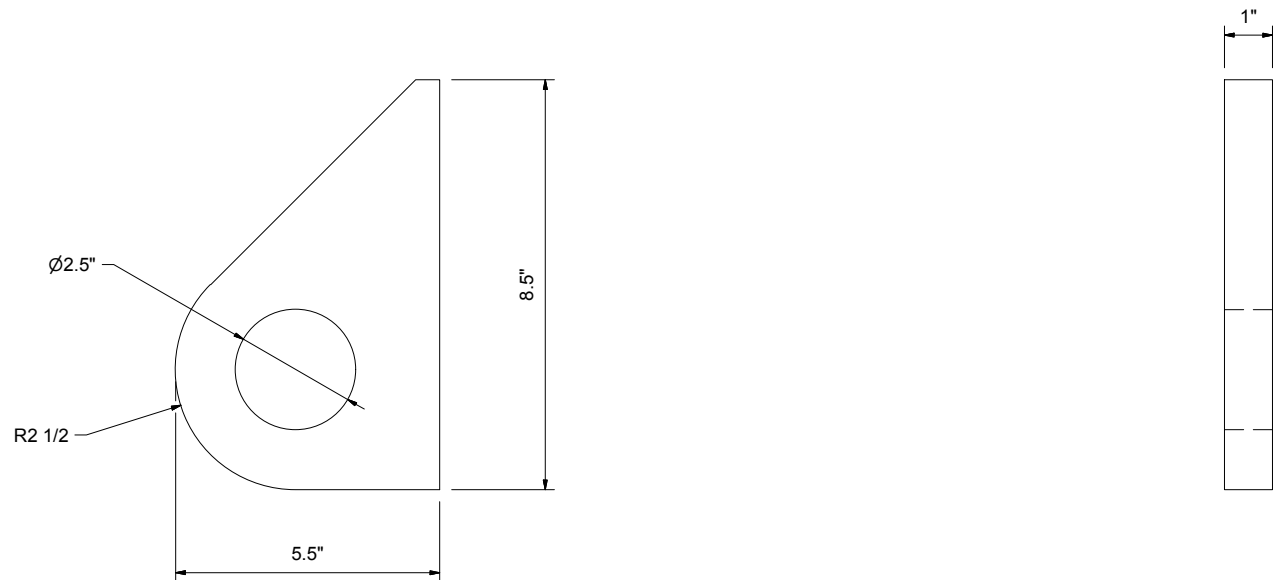
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NOTE:
ALL SURFACES FLAME CUT

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2p9	100-02313	PL 50W - 1"	5 1/2"	8 5/8"	2	7.96

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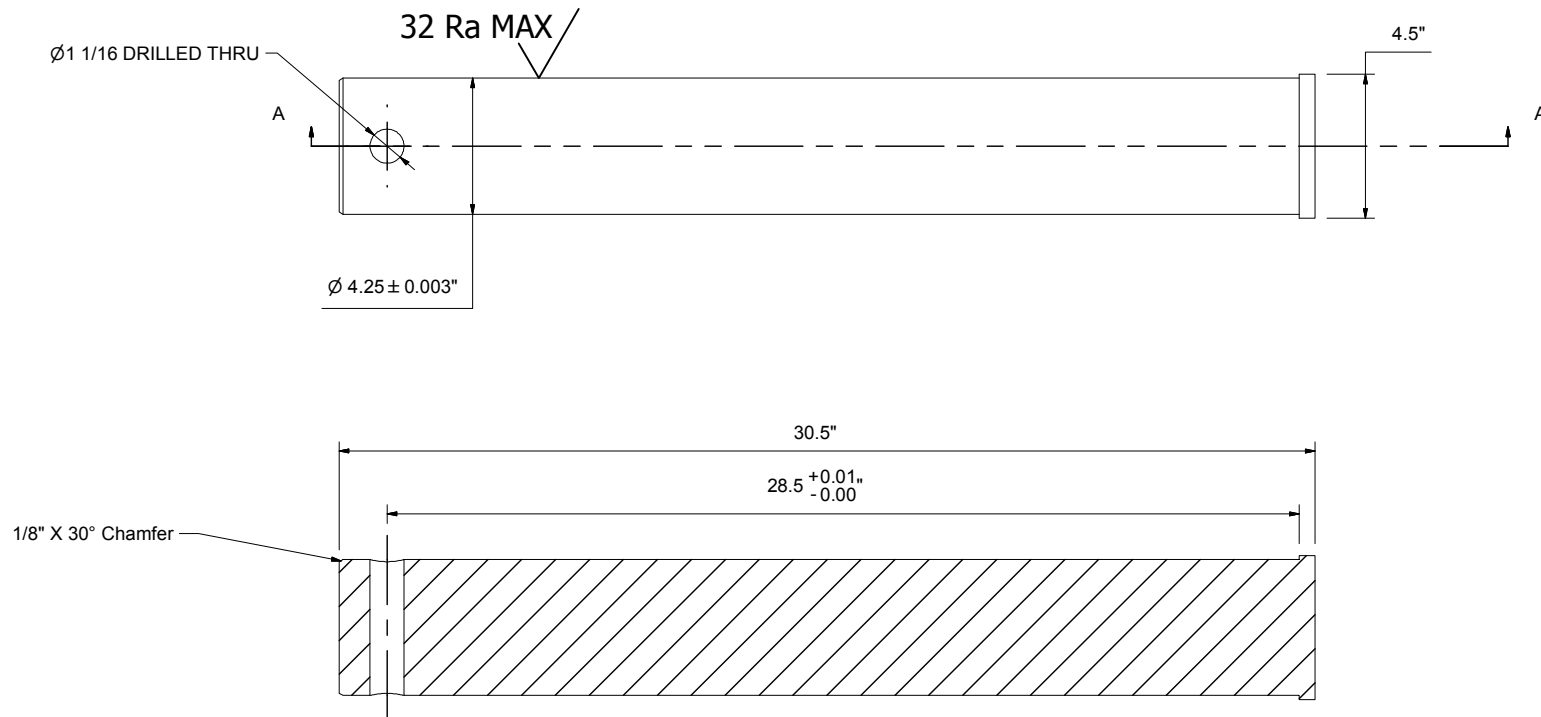
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TITLE Becket Holder		APPROVED	DATE
W.O. # 15520	SCALE N.T.S.	DRAWING # / SHEET # eqt-1269-A-002 15 of 19	

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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r1	100-02674	4140 4 1/2" (HTSR)		2'-6 1/2"	2	122.03

MACHINE SHOP



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SECTION A-A
SCALE 1:6

TOLERANCES AS PER QMF-03

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CUSTOMER
Ja-Co

PROJECT
BECKET HOLDER

TITLE
Becket Holder

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N.T.S.

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eqt-1269-A-002 16 of 19

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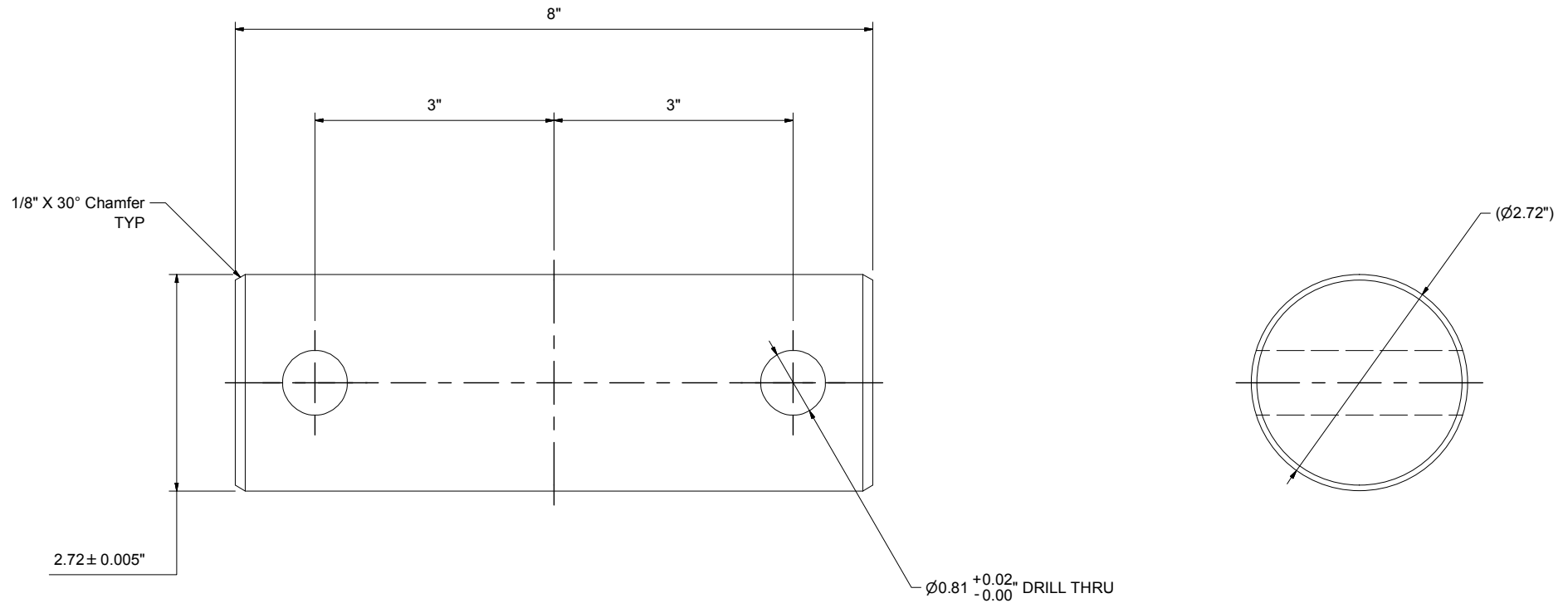
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IF IN DOUBT.....ASK!

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2r2	100-02663	4140 2 3/4" (HTSR)		8 3/16"	4	12.39

MACHINE SHOP



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TOLERANCES AS PER QMF-03

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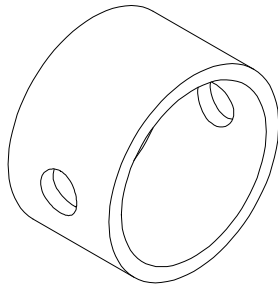
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eqt-1269-A-002 / 17 of 19

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Ja-Co
Welding & Consulting Ltd.

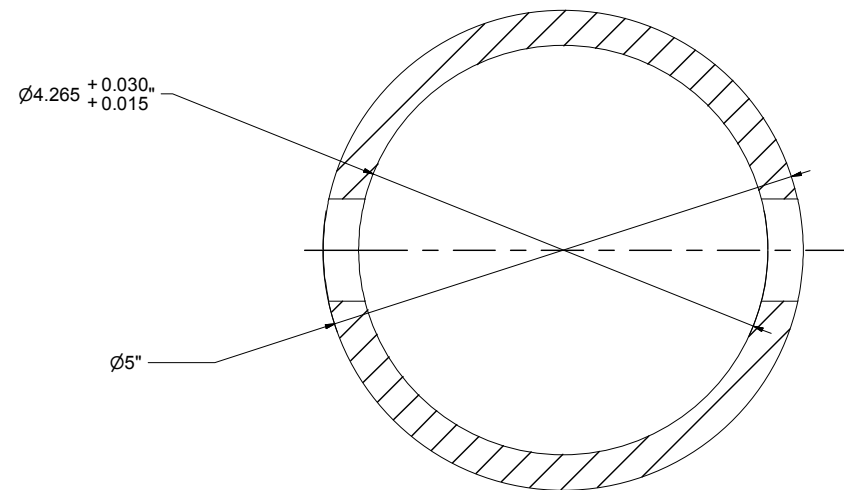
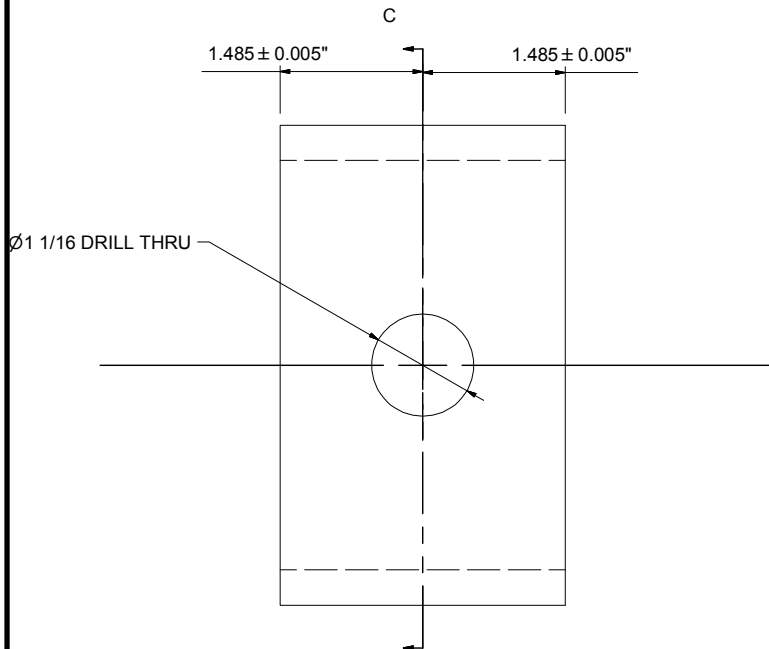
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BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2z1	100-02329	MECHANICAL TUBE - 5"od x 4.124"id (C1026)		3"	2	4.32

MACHINE SHOP



SECTION C-C
SCALE 1 / 2

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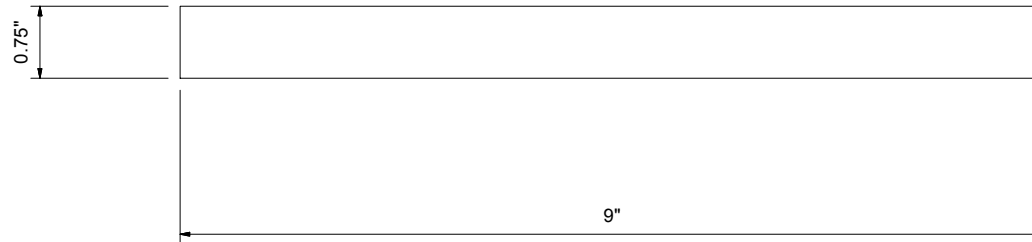


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1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433
email: ja-co@telusplanet.net website: jacoweld.com

BILL OF MATERIALS						
MARK	STOCK #	DESCRIPTION	WIDTH	LENGTH	QTY	UNIT WEIGHT
2z2	100-02318	KEY STOCK - 3/4"		9"	4	0.18



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Issued For Construction
Date 2014-12-19

TOLERANCES AS PER QMF-03

CUSTOMER REFERENCE

Ja-Co
Welding & Consulting Ltd.
1304-8th Street, Nisku, Alberta, T9E 7M1 phone 780 955 2251 fax 780 955 3433
email: ja-co@telusplanet.net website: jacoweld.com

CUSTOMER	Ja-Co	DRAWN	bmurphy	DATE
PROJECT	BECKET HOLDER	CHECKED		DATE
TITLE	Becket Holder	APPROVED		DATE
W.O. #	15520	SCALE	N.T.S.	DRAWING # / SHEET # eqt-1269-A-002 19 of 19
				0

IF IN DOUBT.....ASK!