$(1.0\sin(\theta_1)\sin(\theta_2) - 1.0\cos(\theta_1)\cos(\theta_2) + \sin(\theta_2)\cos(\theta_1)\sin(\theta_3)\sin(\theta_4) + (\sin(\theta_1)\cos(\theta_2) + \sin(\theta_2)\cos(\theta_4))\sin(\theta_3)\sin(\theta_4) + (\sin(\theta_1)\cos(\theta_2) + \sin(\theta_2)\cos(\theta_4))\sin(\theta_4) + (\sin(\theta_1)\cos(\theta_2) + \cos(\theta_4)\cos(\theta_4) + (\cos(\theta_1)\cos(\theta_4))\cos(\theta_4) + (\cos(\theta_1)\cos(\theta_4)\cos(\theta_4))\cos(\theta_4) + (\cos(\theta_1)\cos(\theta_4)\cos(\theta_4)\cos(\theta_4) + (\cos(\theta_1)\cos(\theta_4)\cos(\theta_4) + (\cos(\theta_1)\cos(\theta_4$ $10.0\left(\sin\left(\theta_{1}\right)\cos\left(\theta_{2}\right)+\sin\left(\theta_{2}\right)\cos\left(\theta_{1}\right)\right)\sin\left(\theta_{3}\right)\cos\left(\theta_{4}\right)+10.0\left(\sin\left(\theta_{1}\right)\cos\left(\theta_{2}\right)+\sin\left(\theta_{2}\right)\cos\left(\theta_{1}\right)\right)\sin\left(\theta_{3}\right)\cos\left(\theta_{4}\right)+9.15\sin\left(\theta_{2}\right)\cos\left(\theta_{1}\right)$ $-1.0(1.0\sin(\theta_3)\cos(\theta_4) + 1.0\sin(\theta_4)\cos(\theta_3))\sin(\theta_5)$ $10.0 \sin{(\theta_3)} \sin{(\theta_4)} + 5.74 \sin{(\theta_3)} - 10.0 \cos{(\theta_3)} \cos{(\theta_4)} + 16.39$ $(1.0\sin(\theta_3)\cos(\theta_4) + 1.0\sin(\theta_4)\cos(\theta_3))\cos(\theta_5)$ $1.0\sin(\theta_3)\sin(\theta_4) - 1.0\cos(\theta_3)\cos(\theta_4)$ 0.0

 $\theta_{1} = \arcsin\left(\frac{-Q_{23}d_{5} - \frac{Q_{23}l_{2}}{\sin\left(\theta_{3} + \theta_{4}\right)} - \frac{Q_{23}l_{3}\cos\theta_{3}}{\sin\left(\theta_{3} + \theta_{4}\right)} + Q_{24}}{l_{1}}\right)$ $\theta_{2} = -\theta_{1} + \arcsin\left(\frac{Q_{23}}{\sin\left(\theta_{3} + \theta_{4}\right)}\right)$ $\theta_{3} = \arcsin\left(\frac{-Q_{33}d_{5} + Q_{34} - d_{1}}{l_{3}}\right)$ $\theta_{4} = -\theta_{3} + \arcsin\left(Q_{33}\right)$ $\theta_{5} = \arctan\left(\frac{-Q_{32}}{Q_{31}}\right)$