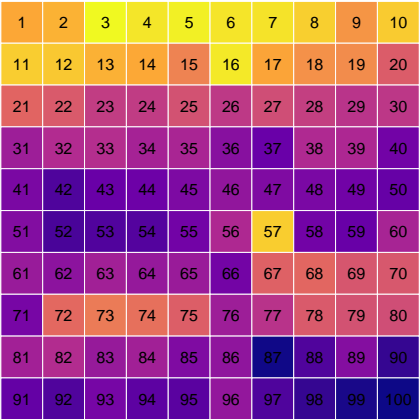


Calculation times (hours)



Time (hr)

