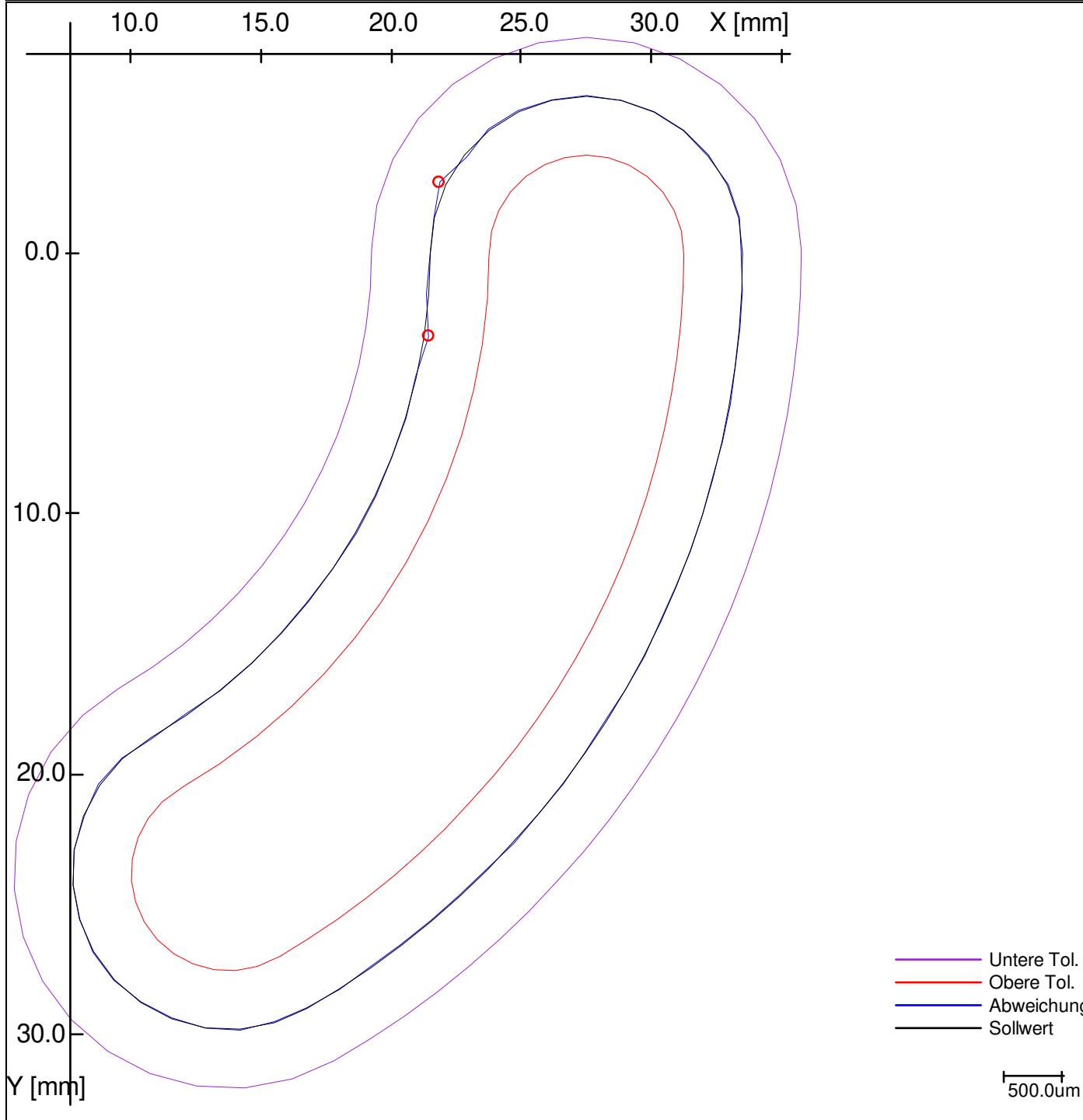
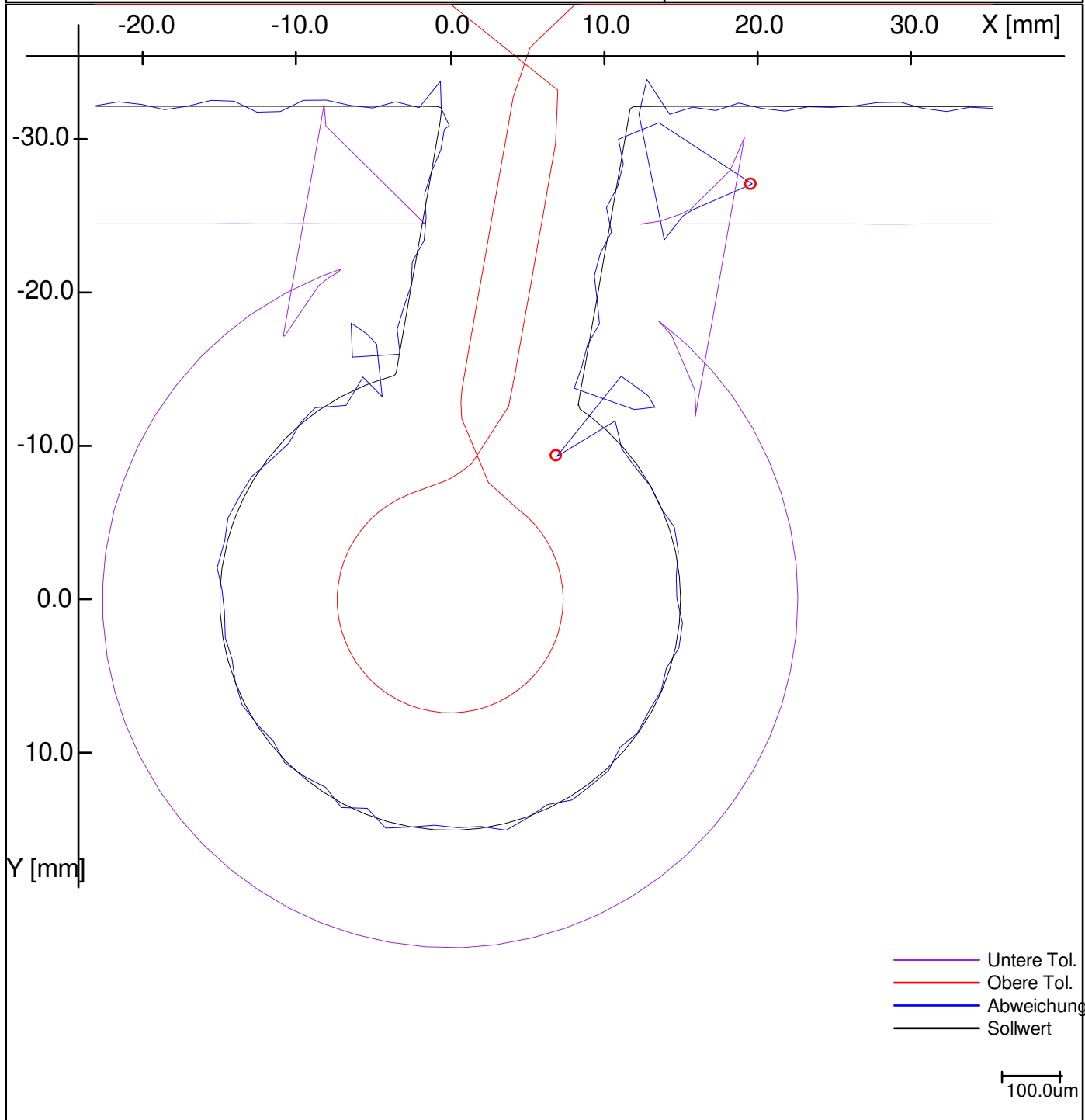
 Calypso 7.2.08		Carl Zeiss		Datum 28. Februar 2022 Auftrag 1	
Teil-Nummer 9		KMG-Typ Prismo		Zeichnungsnummer 321654987 v 24	
Prüfplan mein_block_testv				Abteilung: Prüfer Master Unterschrift:	
				Curve form1	



Einpassergebnis		Translation		Rotation		Überhöhung 20		
	X		0.000		0.000	Kommentar		
	Y		0.000		0.000			
	Z		0.000		0.000			
Sigma	Form	Anzahl	Untere Tol.	Obere Tol.	MinInd	Min Abweich.	MaxInd	Max Abweich.
0,012	0,094	66	-0,500	0,500	65	-0,056	3	0,038

 Calypso 7.2.08		Carl Zeiss		Datum 28. Februar 2022 Auftrag 1	
Teil-Nummer 9		KMG-Typ Prismo		Zeichnungsnummer 321654987 v 24	
Prüfplan mein_block_testv				Abteilung: Prüfer Master Unterschrift:	
				Curve form2	



<div>Einpassergebnis</div> <div>X</div> <div>Y</div> <div>Z</div>				<div>Translation</div> <div>0.000</div> <div>0.000</div> <div>0.000</div>	<div>Rotation</div> <div>0.000</div> <div>0.000</div> <div>0.000</div>	<div>Überhöhung</div> <div>100</div> <div>Kommentar</div>			
Sigma	Form	Anzahl	Untere Tol.	Obere Tol.	MinInd	Min Abweich.	MaxInd	Max Abweich.	
0,049	0,333	124	-0,200	0,200	104	-0,244	86	0,088	

Messprotokoll ZEISS Calypso



WName
mein_block_testv

Datum
28. Februar 2022

Zeichnungsnummer
321654987 v 24

Auftrag
1

Uhrzeit
11:39:58

Prüfer
Master

Teilnummer inkremental
9

KMG
Simulation

Blatt von
1 3

Name	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
Feature Angle_Angle point	EiWi	1.739	1.745	0.007	-0.007	-0.006	----
Angle1betweenCirc	W	1.286	1.285	0.002	-0.002	0.001	----
Diameter_Cone Addition1	D	18.492	16.000	0.100	-0.100	2.492	2.392
Angle Of Rotation1	DrehWi	3.141	3.142	0.001	-0.001	0.000	----
Angle1	W	2.269	2.269	0.001	-0.001	0.000	----
Projection Angle Two_Offset Plane1	W2	0.000	0.000	0.001	-0.001	0.000	----
Angle One1	W1	-0.698	-0.698	0.002	-0.002	0.000	----
Angle Two1	W2	-0.524	-0.524	0.002	-0.002	0.000	----
Coaxiality1	Koa	0.363	0.000	0.060		0.363	0.303
Axial Runout1	Plan	0.237	0.000	0.050		0.237	0.187
Straightness1	Ger	0.008	0.000	0.002		0.008	0.006
Flatness1	Ebe	0.018	0.000	0.005		0.018	0.013
Projection Angle One_Offset Plane1	W1	0.000	0.000	0.002	-0.002	0.000	----
Form1	Form	0.010	0.000	0.006		0.010	0.004
Angularity1	Nei	0.024	0.000	0.015		0.024	0.009
Roundness1(1)	Runh	0.016	0.000	0.010		0.016	0.006
Cone Angle1	WK	0.524	0.524	0.009	-0.009	0.000	----
Y-value1	Y	-32.196	-32.000	0.150	-0.150	-0.196	-0.046
Cylindricity1	Zyl	0.008	0.000	0.007		0.008	0.001
Angle of Inclination1	KippWi	0.698	0.698	0.017	-0.017	0.000	----
Roundness2(3)	Runh	0.010	0.000	0.010		0.010	0.000
Diameter_circle on cone	D	27.300	27.200	0.100	-0.100	0.100	----
Roundness1(3)	Runh	0.010	0.000	0.010		0.010	----
Concentricity1	Kon	0.861	0.000	0.900		0.861	----
True Position1	Po2d	0.451	0.000	0.500		0.451	----
GDT Symmetrie1	Sym	0.177	0.000	0.200		0.177	----
Parallelism1	Par	0.052	0.000	0.060		0.052	----
Diameter2(2)	D	6.042	6.000	0.050	-0.050	0.042	----
Diameter2(3)	D	6.042	6.000	0.050	-0.050	0.042	----
Roundness2(2)	Runh	0.008	0.000	0.010		0.008	----
Diameter Two1	D2	14.928	15.000	0.150	-0.100	-0.072	----
Diameter1	D	30.175	30.000	0.200	0.000	0.175	---
Y-Wert_IntersectionPlane-Circle1Alignment2	Y	17.541	17.466	0.100	-0.100	0.075	---
Radial Runout1	Runl	0.361	0.000	0.500		0.361	---
Diameter2(4)	D	6.032	6.000	0.050	-0.050	0.032	---

Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
Diameter2(1)	D	6.027	6.000	0.050	-0.050	0.027	---
Z-value_IntersectionCon-Cyl1Alignment2	Z	-33.158	-33.096	0.150	-0.150	-0.062	--
Z-value_Intersection Cyl-Cyl1Alignment2	Z	-33.157	-33.096	0.150	-0.150	-0.062	--
X-value1	X	-9.740	-9.800	0.150	-0.150	0.060	--
Diameter_cone with two Probes	D	15.037	15.000	0.100	-0.100	0.037	--
Distance1	Dist	78.007	78.000	0.020	-0.020	0.007	--
Z-Value_IntersectionCon-Cyl	Z	-33.152	-33.100	0.150	-0.150	-0.052	--
Z-Value_Intersection Cyl-Cyl	Z	-33.151	-33.100	0.150	-0.150	-0.051	--
Z-value1	Z	-33.068	-33.000	0.200	-0.200	-0.068	--
X-Value_Intersection3D Line-Circle	X	-16.349	-16.316	0.100	-0.100	-0.033	--
Roundness1(2)	Runh	0.003	0.000	0.010		0.003	--
3-D Polar Distance1	Dist3d	33.451	33.500	0.150	-0.150	-0.049	--
Perpendicularity1	Rec	0.008	0.000	0.030		0.008	--
X-value_Intersection1Plane-Plane	X	-51.758	-51.800	0.150	-0.150	0.042	--
Roundness1(4)	Runh	0.003	0.000	0.010		0.003	--
Diameter_Minimum2	D	11.976	12.000	0.100	-0.100	-0.024	-
X-value_Intersection 3D Line-Plane	X	-9.599	-9.378	1.000	-1.000	-0.221	-
Roundness2(4)	Runh	0.002	0.000	0.010		0.002	-
Z-value_Intersection Plane-Cyl	Z	-33.067	-33.100	0.150	-0.150	0.033	-
Z-value_Intersection Plane-Cyl1Alignment2	Z	-33.066	-33.098	0.150	-0.150	0.032	-
X-Value_IntersectionPlane-Cone	X	-0.011	0.000	0.050	-0.050	-0.011	-
X-Value_Intersection3D-Line-Cyl	X	-0.006	0.000	0.030	-0.030	-0.006	-
X-Value_Intersection3D-Line-Cone	X	-0.009	0.000	0.050	-0.050	-0.009	-
Roundness2(1)	Runh	0.002	0.000	0.010		0.002	-
X-Value_Intersection3D Line-Circle1Alignment2	X	-56.531	-56.507	0.150	-0.150	-0.025	-
X-value_IntersectionCircle-Circle1Alignment2	X	-48.068	-48.091	0.150	-0.150	0.024	-
X-Value_Intersection 2D-Line-2D-Line1Alignment1	X	-28.168	-28.183	0.100	-0.100	0.015	-
X-value_Intersection 3D Line-Plane1Alignment2	X	-49.780	-49.572	1.500	-1.500	-0.207	-
X-Value_IntersectionCircle-Circle	X	-7.913	-7.900	0.100	-0.100	-0.013	-
Durchmesser_Average2	D	11.987	12.000	0.100	-0.100	-0.013	-
Radius_Radius-Point1	R	15.073	15.200	1.000	-1.000	-0.127	-
X-Value_Intersection3D-3DLine	X	-0.006	0.000	0.050	-0.050	-0.006	-
X-value_Intersection3D-3DLine1Alignment2	X	-40.174	-40.191	0.150	-0.150	0.017	-
X-value_Intersection3D-Line-Cyl1Alignment2	X	-40.174	-40.191	0.150	-0.150	0.017	-
Cartesian Distance1	DistKart	25.012	25.000	0.100	-0.100	0.012	-
Point spacing1	PktAbst	-0.010	0.000	0.101	-0.100	-0.010	-
Z-value_IntersectionPerpendicular-Plane1Alignment2	Z	-33.104	-33.091	0.150	-0.150	-0.013	-
X-value_IntersectionPlane-Cone1Alignment2	X	-40.178	-40.191	0.150	-0.150	0.013	-
X-Value_Intersection 2D-Line-Plane1	X	-28.157	-28.166	0.100	-0.100	0.008	-
X-Value_Intersection 2D-Line-2D-Line	X	12.016	12.008	0.100	-0.100	0.008	-
Radius1^2	R	6.034	6.000	0.500	-0.500	0.034	-
X-Value_Intersection3D-Line-Cone1Alignment2	X	-40.210	-40.191	0.300	-0.300	-0.019	-

WName mein_block_testv

Datum 28. Februar 2022



Prüfer Master

Blatt 3

Uhrzeit 11:39:58

Name	id	actual	nominal	pos tol	neg tol	diff	<-- -->
Y-value2	Y	6.895	6.900	0.100	-0.100	-0.005	-
Radius1^4	R	5.974	6.000	0.500	-0.500	-0.026	-
Diameter_Maximum1	D	11.995	12.000	0.100	-0.100	-0.005	-
DiamToPRecal	D	54.995	55.000	0.150	-0.150	-0.005	-
Z-value_Perpendicular1	Z	-33.095	-33.100	0.150	-0.150	0.005	-
Radius1^1	R	5.987	6.000	0.500	-0.500	-0.013	-
Z-Value_IntersectionPerpendicular-Plane	Z	-33.104	-33.100	0.150	-0.150	-0.004	-
Z-Value_Point1withRef.Probe	Z	-9.998	-10.000	0.100	-0.100	0.002	-
Radius Two1	R2	7.464	7.450	1.000	-1.000	0.014	-
2-D Polar Distance1	Dist2d	20.999	21.000	0.100	-0.100	-0.001	
Z-value_Projection1	Z	-33.098	-33.100	0.150	-0.150	0.002	-
Y-Wert_IntersectionPlane-Circle	Y	-14.642	-14.641	0.100	-0.100	-0.001	
X-Value_Intersection 2D-Line-Plane	X	12.026	12.025	0.100	-0.100	0.001	
Radius1^3	R	6.003	6.000	0.500	-0.500	0.003	-
Curve form1 Toleranzform: Standard	KurvForm	0.094	0.000	0.500	-0.500	0.094	-
Curve form2 Toleranzform: Standard	KurvForm	0.333	0.000	0.200	-0.200	0.333	-



Calypso
7.2.08

Carl Zeiss

Datum
Auftrag

28. Februar 2022
1

Teil-Nummer
9

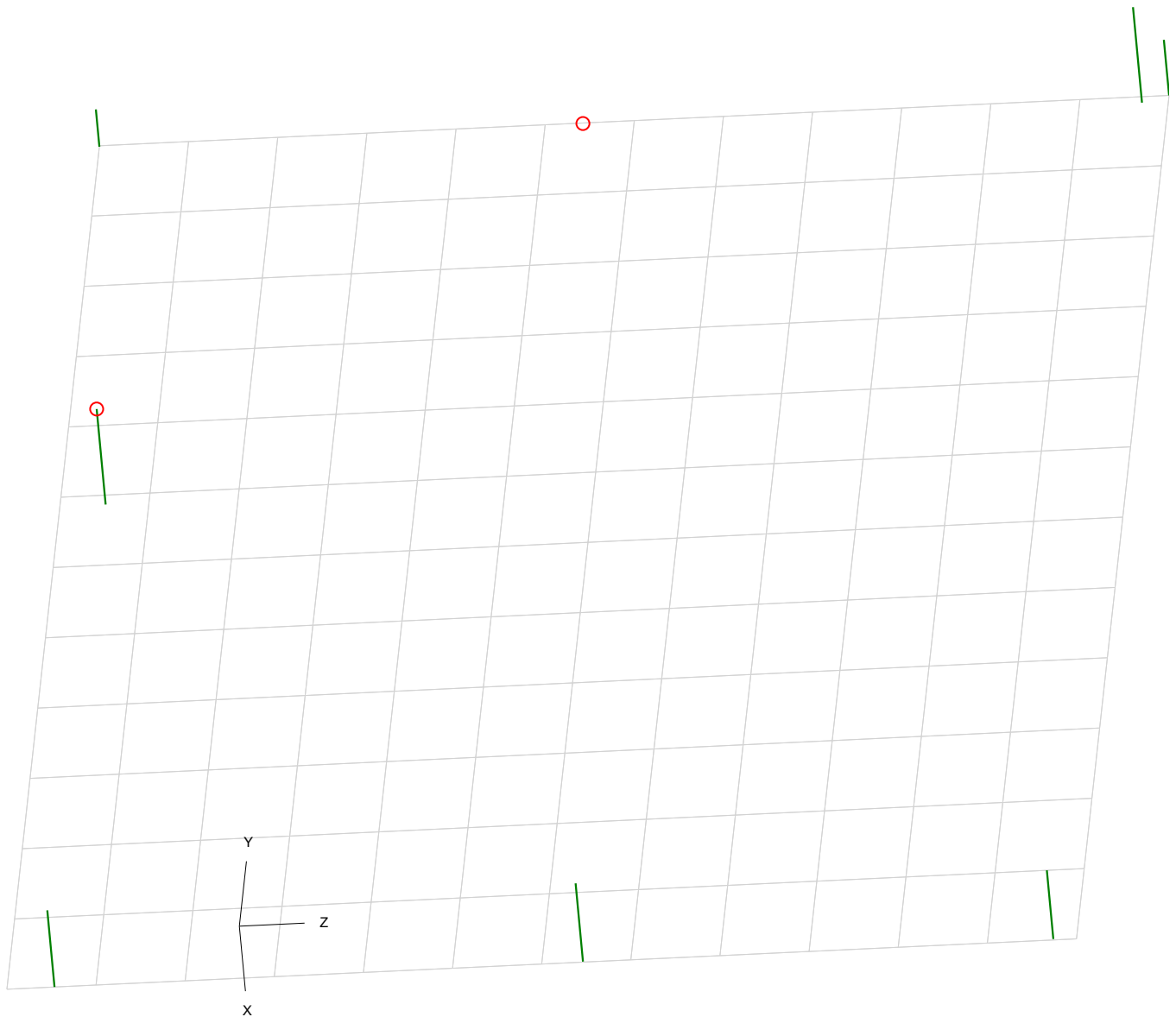
KMG-Typ
Prismo

Zeichnungsnummer
321654987 v 24

Abteilung:
Prüfer
Unterschrift: Master

Prüfplanname
mein_block_testv

1: Flatness1



10 µm
1000 : 1

Nr	Bezeichnung	Istwert [mm]	Toleranz [mm]	Anzahl Punkte	Vmess [mm/s]	Tasterradius [mm]	F.Typ	L-C	W/U
1	Flatness1	0,018	0,005	9	0.00	0,000			