

**OPERATION DIRECTORY**  
 BY ZONE  
 CLEVELAND ENGINE PLANT #1

**Uncontrolled Document**  
 Date: 2013/09/16 - 03:10 - GMT

Source: TIME STUDY  
 PLAN: CEP #1 Production  
 AREA: ENGINE ASSEMBLY

Dept	Zone	Team	Line	Sta.	Nbr	Operation	Operator		Tls/Prts		C/S/I/K				Time		Study	
							Qty	Class	T	P	C	S	I	K	N	P	W	C
EA	A	00	BF	280N 310N	0280 0310 6000	INSTALL MOG PLUG DOWELS,DIVERTER, O/P SWITCH Team Leader	1 1 1	Base Base Group Coordinator	T T									PC PC
EA	A	00				** Team Total **	2 1	Base Group Coordinator				**Primary** **Non-Primary** **Total**			0 0 0	0 0 0	0 0 0	2 2 2
EA	A					** Zone Total **	2 1	Base Group Coordinator				**Primary** **Non-Primary** **Total**			0 0 0	0 0 0	0 0 0	2 2 2
						** Report Total **	2 1	Base Group Coordinator				**Primary** **Non-Primary** **Total**			0 0 0	0 0 0	0 0 0	2 0 2