Work Balance Board Report CLEVELAND ENGINE PLANT #1

Plan: CEP #1 Production UNCONTROLLED DOCUMENT Area: ENGINE ASSEMBLY Department: 2 Main Engine ... Zone: 1 Zone/Team 1 Date: 2013/09/16 15:15 - E... 70 60 50 Time (secs) 40 30 20 10 23.96 20.24 16.49 19.58 26.97 MANUAL UNLOAD NO BUILD BLOCK INSTL 6 PISTON SQUIRTERS MANUAL BLOCK LOAD STN 0240 REPAIR BAY INSTRUCTIONS MANUAL BLOCK LOAD TO HMM #0225 THRST WSHRS & #4 CAP ASSY INSTL #1, 2 AND 3 CAPS DOWELS, DIVERTER, O/P SWITCH CLEAN ENGINE PALLETS INSTL 8 MBC BOLTS TO BLOCK CRANK LOAD MANUAL BACK-UP LOAD CRNKSHFT TO CONVYR NSTALL MOG PLUG INSTL 4 UPR BLOCK BEARINGS PISTON SQUIRTER EVALUATION O/L MOG PLUG RELACEMENT INST PAGE: 1- Report: 2709519 Operations