

Source: TIME STUDY
PLAN: CEP #1 Production
AREA: ENGINE ASSEMBLY

OPERATION UTILIZATION
CLEVELAND ENGINE PLANT #1
BY LINE for null

Uncontrolled Document
Date: 2013/09/16 - 03:04 - GMT

Dept	Zone	Team	Line	Sta.	Nbr	Operation	Time Study					Work Class (Min/Hr)			
							Name				Min/Hr	Util%	VA	NVABN	NVA
EA	A	00	BF	280N	0280	INSTALL MOG PLUG	INSTL MOG, 2 DOWELS, DIVERTER				39.16	65.27	5.30	33.86	0.00
EA			BF							Line Total	39.16	65.27	5.30	33.86	0.00