

# SLICE REPORT

LFM-0122-100-001



ReportNumber:	01	ProjectNumber:	LFM-0122-100-001
PartNumber:	LFM-0122-100-001	InquiryNumber:	LFM-0122-100-001.001
Requirements:	DO-01	Slicing date:	15.02.2022
PartTitle:	Femoral head 32mm		

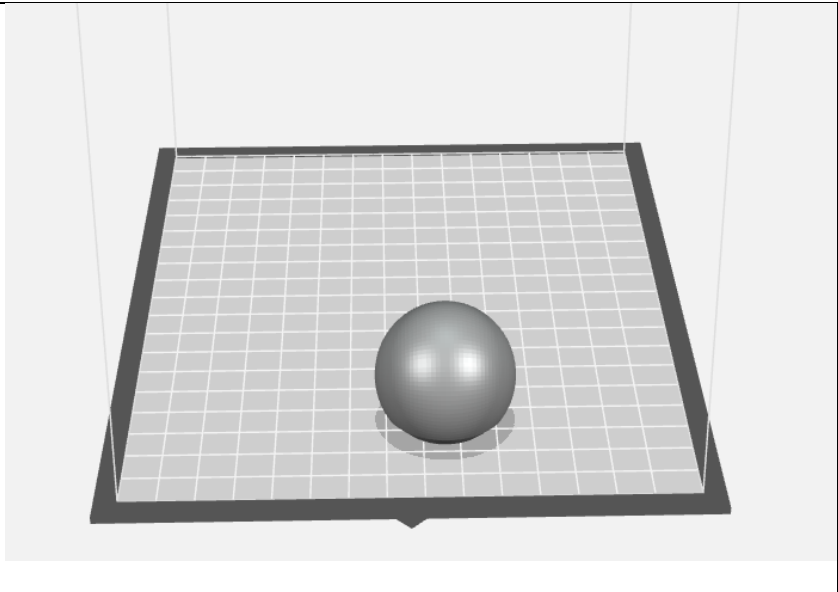
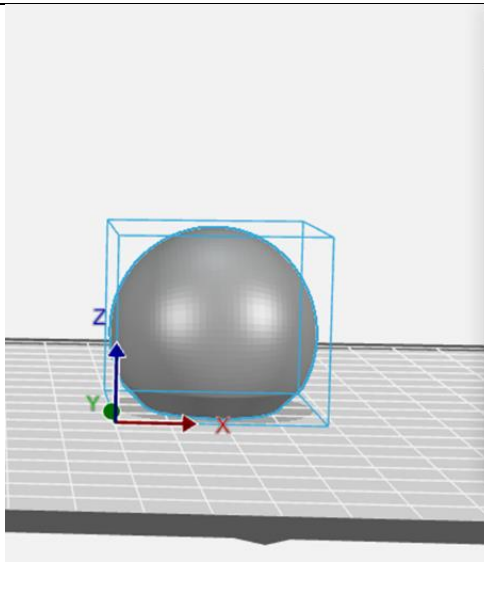
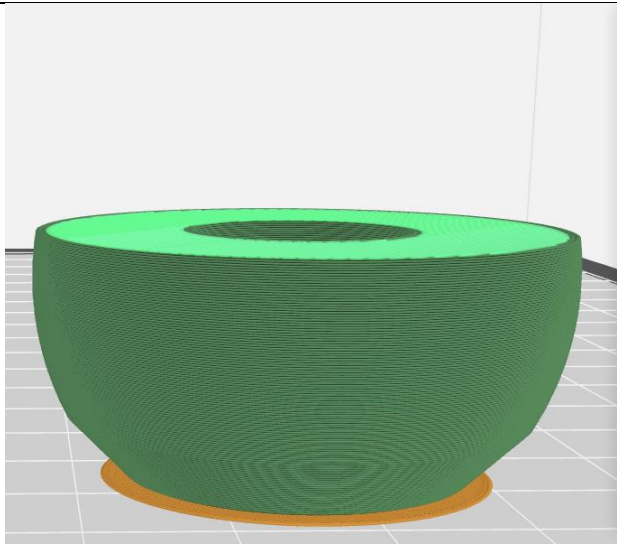
## Slicing informations

Performer:	Designer #1	Slice file:	LFM-0122-100-001.stl
Slicer system:	Makerbot Print	Slicing properties:	LFM-0122-100-001_ basf_316l.printmode
Slicer version:	4.10.1.2056	Settings file:	LFM-0122-100-001.print
		Print file	LFM-0122-100-001.makerbot

Appendix <input checked="" type="checkbox"/> YES / <input type="checkbox"/> NO (Description/Pages)	General slicing properties/ 1 page
Remarks:	<ul style="list-style-type: none"><li>• Preview with LABS extruder, Raft, no support</li><li>• ABS was used for the preview simulation because an OEM metal template does not exist</li><li>• Printing material is BASF Ultrafuse 316l</li><li>• Custom print parameters were used for printing and a separate slicing properties file was created</li></ul>

Editor		Checked		Customer release (if requested)	
Name:	Designer #1	Name:	Print Manager	Name:	
Date:	15.02.2022	Date:	15.02.2022	Date:	
Signature:	xxx	Signature:	xxx	Signature:	

Appendix

Overview													
Scaling	<div><div><div>Scale</div><div>1 of 1 models selected on this build plate</div><div><input type="checkbox"/> Uniform Scaling</div><table><thead><tr><th></th><th>%</th><th>mm</th></tr></thead><tbody><tr><td>X:</td><td>120</td><td>38.4</td></tr><tr><td>Y:</td><td>120</td><td>38.375</td></tr><tr><td>Z:</td><td>126</td><td>34.577</td></tr></tbody></table><div>Scale To Max</div><div>Reset</div></div></div>		%	mm	X:	120	38.4	Y:	120	38.375	Z:	126	34.577
	%	mm											
X:	120	38.4											
Y:	120	38.375											
Z:	126	34.577											
Print preview	<div><div><div>Print Preview</div><div><div>▶ Play Animation</div><div>Layer Range</div><div>Up to Layer ▼</div><div>Display</div><div><input checked="" type="checkbox"/> Model Material</div><div><input checked="" type="checkbox"/> Support Material</div><div><input type="checkbox"/> Travel Moves</div><div><input checked="" type="checkbox"/> Layer Highlight</div><div>Material Usage Estimates</div><div><div>ABS</div><div>30.72g Needed</div></div><div><div>PVA</div><div>0g Needed</div></div><div><div>Today</div><div>6:28 pm</div></div><div><div>Time Estimate</div><div>3h 52m</div></div></div></div></div>												