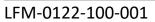
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Further processing of defective parts for validation of the documentation process





	Checked		Rated	Customer release (if requested)
Name:	Inspector #1	Name:	Production manager	Name:
Test location:	Test area			
Date:	04.05.2022	Date:	04.05.2022	Date:
Signature:	XXX	Signature:	XXX	Signature:

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Appendix

General view after re-	Part images for final quality control
Acceptance rule	 There is currently no existing standard for 3D printing that defines the possible irregularities and limits for evaluation. For this reason, only internal evaluation standards can be used. The acceptance of the examinations here is based on the individual assessment of the examiner.
Test instruction	 The assessment and evaluation must be carried out by experienced and trained personnel. Visual inspection after receiving the part from the sintering service provider. The surfaces must be free of any coating, dirt, dust, powder etc. The testing/ inspection is carried out in daylight or under artificial light. The illuminance during the test must be at least 350lx, 500lx is recommended.

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View under test conditions View of the defects (if occurred) Rough initial surface

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Z-seam on outer surface

