

# SLICE REPORT

LFM-0122-200-056



ReportNumber:	01	ProjectNumber:	LFM-0122-200-056
PartNumber:	LFM-0122-200-056	InquiryNumber:	LFM-0122-200-056.001
Requirements:	DO-01	Slicing date:	15.02.2022
PartTitle:	Tube honeycomb		

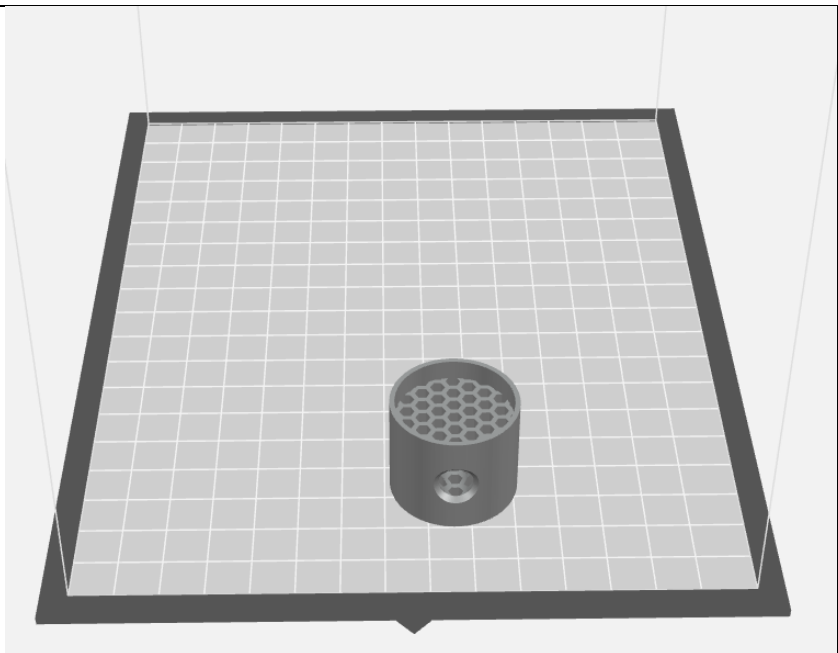
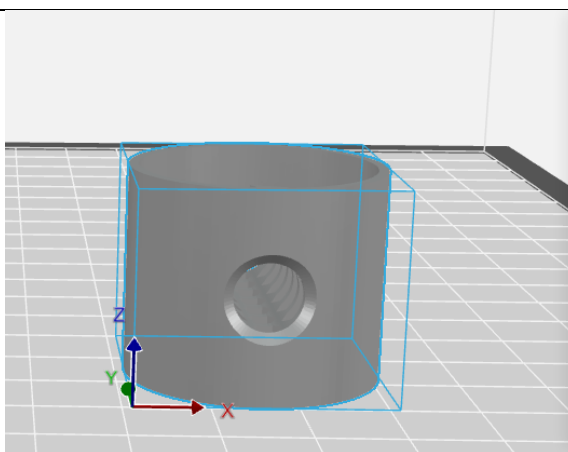
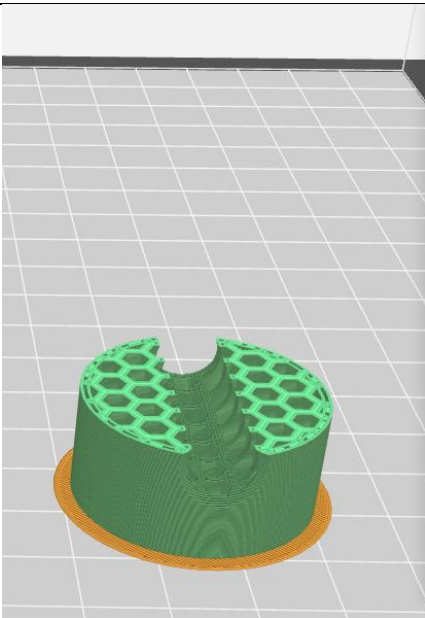
## Slicing informations

Performer:	Designer #2	Slice file:	LFM-0122-100-001.stl
Slicer system:	Makerbot Print	Slicing properties:	LFM-0122-200-056_ basf_316l.printmode
Slicer version:	4.10.1.2056	Settings file:	LFM-0122-200-056.print
		Print file	LFM-0122-200-056.makerbot

Appendix <input checked="" type="checkbox"/> YES / <input type="checkbox"/> NO (Description/Pages)	General slicing properties/ 1 page
Remarks:	<ul style="list-style-type: none"><li>• Preview with LABS extruder, Raft, no support</li><li>• ABS was used for the preview simulation because an OEM metal template does not exist</li><li>• Printing material is BASF Ultrafuse 316l</li><li>• Custom print parameters were used for printing and a separate slicing properties file was created</li></ul>

Editor		Checked		Customer release (if requested)	
Name:	Designer #2	Name:	Print Manager	Name:	
Date:	15.02.2022	Date:	15.02.2022	Date:	
Signature:	xxx	Signature:	xxx	Signature:	

Appendix

Overview													
Scaling	<div><div><p>Scale</p><p>1 of 1 models selected on this build plate</p><p><input checked="" type="checkbox"/> Uniform Scaling</p><table><tr><th></th><th>%</th><th>mm</th></tr><tr><td>X:</td><td>100</td><td>29.992</td></tr><tr><td>Y:</td><td>100</td><td>30</td></tr><tr><td>Z:</td><td>100</td><td>25</td></tr></table><p>Scale To Max</p><p>Reset</p></div></div>		%	mm	X:	100	29.992	Y:	100	30	Z:	100	25
	%	mm											
X:	100	29.992											
Y:	100	30											
Z:	100	25											
Print preview	<div><div><p>Print Preview</p><p>► Play Animation</p><p>Layer Range</p><p>Up to Layer ▼</p><p>Display</p><ul style="list-style-type: none"><li><input checked="" type="checkbox"/> Model Material</li><li><input checked="" type="checkbox"/> Support Material</li><li><input type="checkbox"/> Travel Moves</li><li><input checked="" type="checkbox"/> Layer Highlight</li></ul><p>Material Usage Estimates</p><table><tr><td>ABS</td><td>12.28g Needed</td></tr><tr><td>PVA</td><td>0g Needed</td></tr></table><p>Today 8:27 pm</p><p>Time Estimate 6h 6m</p></div></div>	ABS	12.28g Needed	PVA	0g Needed								
ABS	12.28g Needed												
PVA	0g Needed												