

# SLICE REPORT

LFM-0122-100-001



ReportNumber:	01	ProjectNumber:	LFM-0122-100-001
PartNumber:	LFM-0122-100-001	InquiryNumber:	LFM-0122-100-001.001
Requirements:	DO-01	Slicing date:	01.04.2022
PartTitle:	Femoral head 32mm		

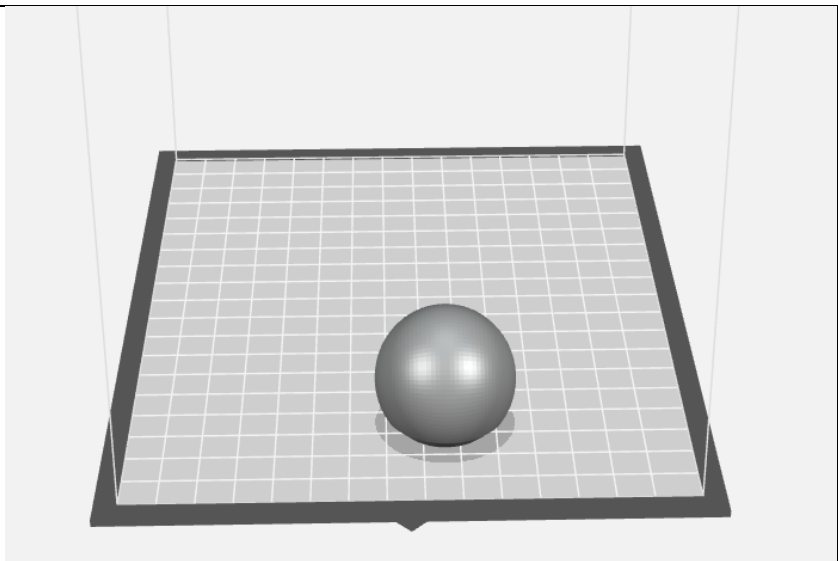
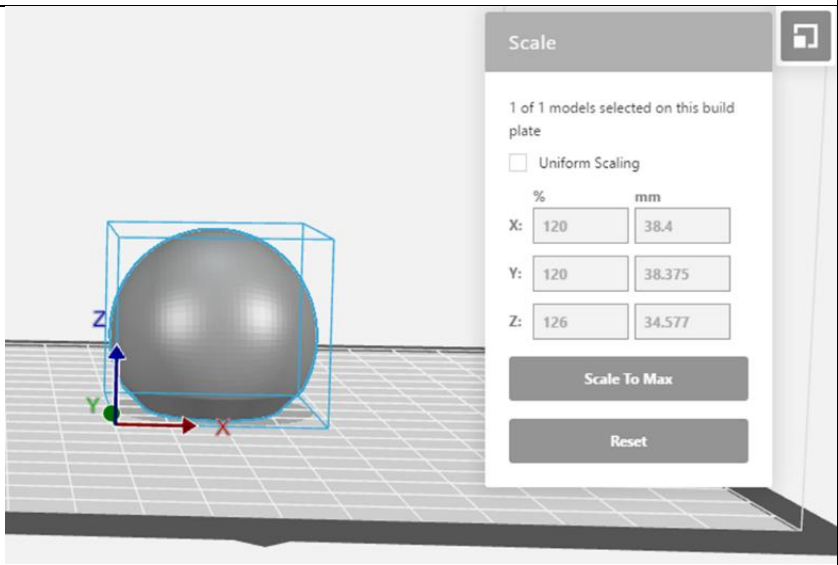
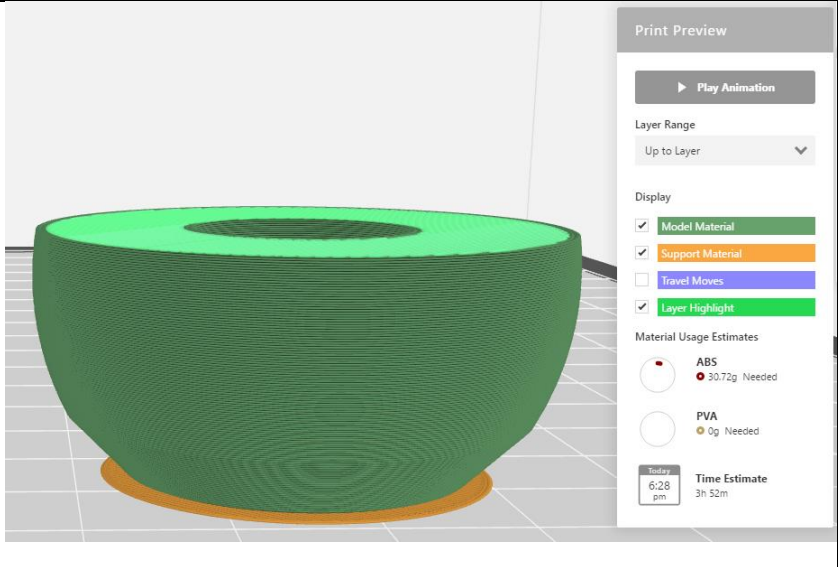
## Slicing informations

Performer:	Designer #1	Slice file:	LFM-0122-100-001.stl
Slicer system:	Makerbot Print	Slicing properties:	LFM-0122-100-001_ basf_316l.printmode
Slicer version:	4.10.1.2056	Settings file:	LFM-0122-100-001.print
		Print file	LFM-0122-100-001.makerbot

Appendix <input checked="" type="checkbox"/> YES / <input type="checkbox"/> NO (Description/Pages)	General slicing properties/ 1 page
Remarks:	<ul style="list-style-type: none"><li>• Preview with LABS extruder, Raft, no support</li><li>• ABS was used for the preview simulation because an OEM metal template does not exist</li><li>• Printing material is BASF Ultrafuse 316l</li><li>• Custom print parameters were used for printing and a separate slicing properties file was created</li></ul>

Editor		Checked		Customer release (if requested)	
Name:	Designer #1	Name:	Print Manager	Name:	
Date:	01.04.2022	Date:	01.04.2022	Date:	
Signature:	xxx	Signature:	xxx	Signature:	

Appendix

Overview													
Scaling	 <div><p><b>Scale</b></p><p>1 of 1 models selected on this build plate</p><p><input type="checkbox"/> Uniform Scaling</p><table><tr><th></th><th>%</th><th>mm</th></tr><tr><td>X:</td><td>120</td><td>38.4</td></tr><tr><td>Y:</td><td>120</td><td>38.375</td></tr><tr><td>Z:</td><td>126</td><td>34.577</td></tr></table><p>Scale To Max</p><p>Reset</p></div>		%	mm	X:	120	38.4	Y:	120	38.375	Z:	126	34.577
	%	mm											
X:	120	38.4											
Y:	120	38.375											
Z:	126	34.577											
Print preview	 <div><p><b>Print Preview</b></p><p>▶ Play Animation</p><p>Layer Range</p><p>Up to Layer ▼</p><p>Display</p><ul style="list-style-type: none"><li><input checked="" type="checkbox"/> Model Material</li><li><input checked="" type="checkbox"/> Support Material</li><li><input type="checkbox"/> Travel Moves</li><li><input checked="" type="checkbox"/> Layer Highlight</li></ul><p>Material Usage Estimates</p><table><tr><td>ABS</td><td>30.72g Needed</td></tr><tr><td>PVA</td><td>0g Needed</td></tr></table><p>6:28 min Time Estimate 3h 52m</p></div>	ABS	30.72g Needed	PVA	0g Needed								
ABS	30.72g Needed												
PVA	0g Needed												