

# SLICE REPORT

LFM-0122-200-056



ReportNumber:	01	ProjectNumber:	LFM-0122-200-056
PartNumber:	LFM-0122-200-056	InquiryNumber:	LFM-0122-200-056.001
Requirements:	DO-01	Slicing date:	02.04.2022
PartTitle:	Tube honeycomb		

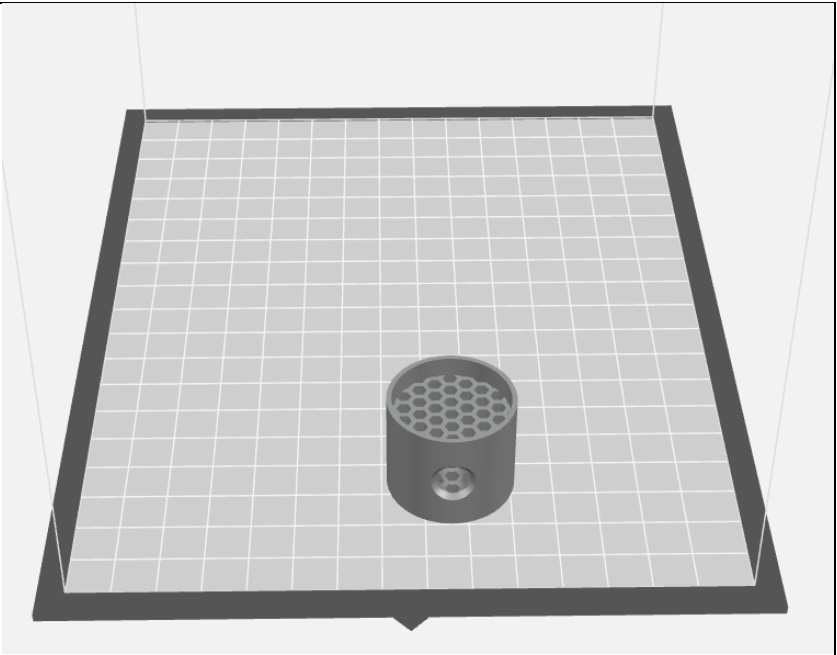
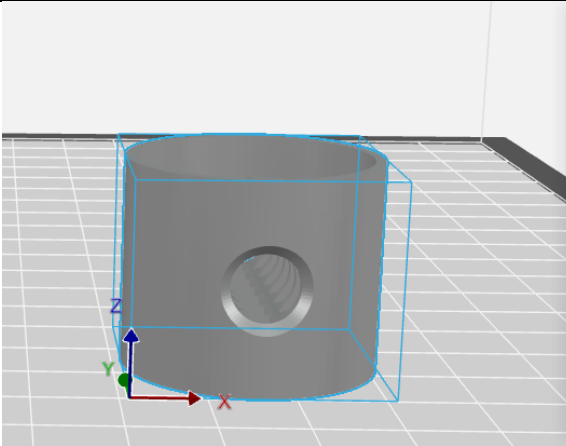
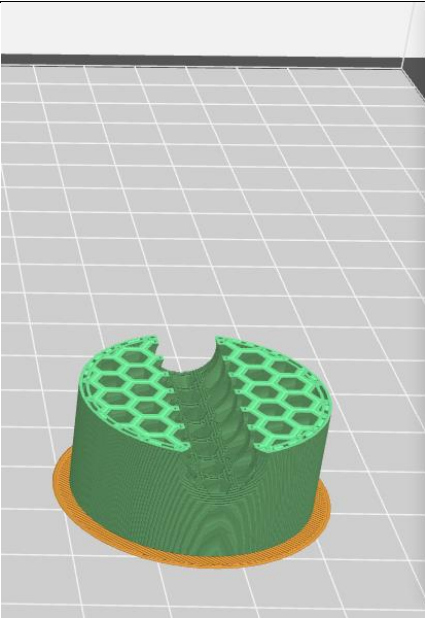
## Slicing informations

Performer:	Designer #2	Slice file:	LFM-0122-100-001.stl
Slicer system:	Makerbot Print	Slicing properties:	LFM-0122-200-056_ basf_316l.printmode
Slicer version:	4.10.1.2056	Settings file:	LFM-0122-200-056.print
		Print file	LFM-0122-200-056.makerbot

Appendix <input checked="" type="checkbox"/> YES / <input type="checkbox"/> NO (Description/Pages)	General slicing properties/ 1 page
Remarks:	<ul style="list-style-type: none"><li>• Preview with LABS extruder, Raft, no support</li><li>• ABS was used for the preview simulation because an OEM metal template does not exist</li><li>• Printing material is BASF Ultrafuse 316l</li><li>• Custom print parameters were used for printing and a separate slicing properties file was created</li></ul>

Editor		Checked		Customer release (if requested)	
Name:	Designer #2	Name:	Print Manager	Name:	
Date:	02.04.2022	Date:	02.04.2022	Date:	
Signature:	xxx	Signature:	xxx	Signature:	

Appendix

Overview	
Scaling	<div><div><div>Scale</div><div>1 of 1 models selected on this build plate</div><div><input checked="" type="checkbox"/> Uniform Scaling</div><div><div>%mm</div><div>X:10029.992</div><div>Y:10030</div><div>Z:10025</div></div><div>Scale To Max</div><div>Reset</div></div></div>
Print preview	<div><div><div>Print Preview</div><div><div>▶ Play Animation</div><div>Layer Range</div><div>Up to Layer</div><div>Display</div><div><input checked="" type="checkbox"/> Model Material</div><div><input checked="" type="checkbox"/> Support Material</div><div><input type="checkbox"/> Travel Moves</div><div><input checked="" type="checkbox"/> Layer Highlight</div><div>Material Usage Estimates</div><div><div>Today8:27 pm</div><div>ABS12.28g Needed</div><div>PVA0g Needed</div><div>Time Estimate6h 6m</div></div></div></div></div>