

SLICE REPORT

LFM-0122-200-166



ReportNumber:	01	ProjectNumber:	LFM-0122-200-166
PartNumber:	LFM-0122-200-166	InquiryNumber:	LFM-0122-200-166.001
Requirements:	DO-01	Slicing date:	15.02.2022
PartTitle:	Turbinde blade		

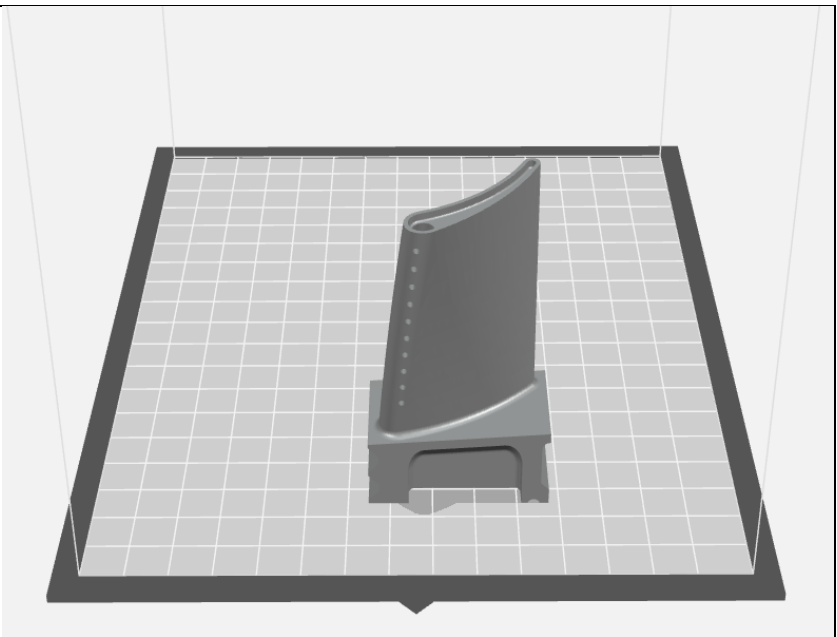
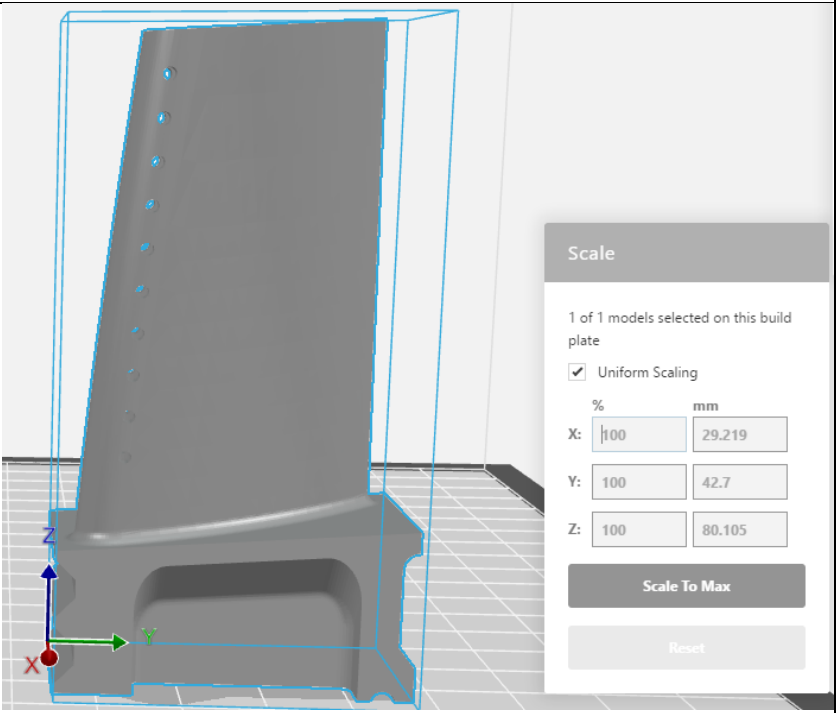
Slicing informations

Performer:	Designer #2	Slice file:	LFM-0122-200-166.stl
Slicer system:	Makerbot Print	Slicing properties:	LFM-0122-200-166_ basf_316l.printmode
Slicer version:	4.10.1.2056	Settings file:	LFM-0122-200-166.print
		Print file	LFM-0122-200-166.makerbot

Appendix <input checked="" type="checkbox"/> YES / <input type="checkbox"/> NO (Description/Pages)	General slicing properties/ 2 pages
Remarks:	<ul style="list-style-type: none">• Preview with LABS extruder, Raft, no support• ABS was used for the preview simulation because an OEM metal template does not exist• Printing material is BASF Ultrafuse 316l• Custom print parameters were used for printing and a separate slicing properties file was created

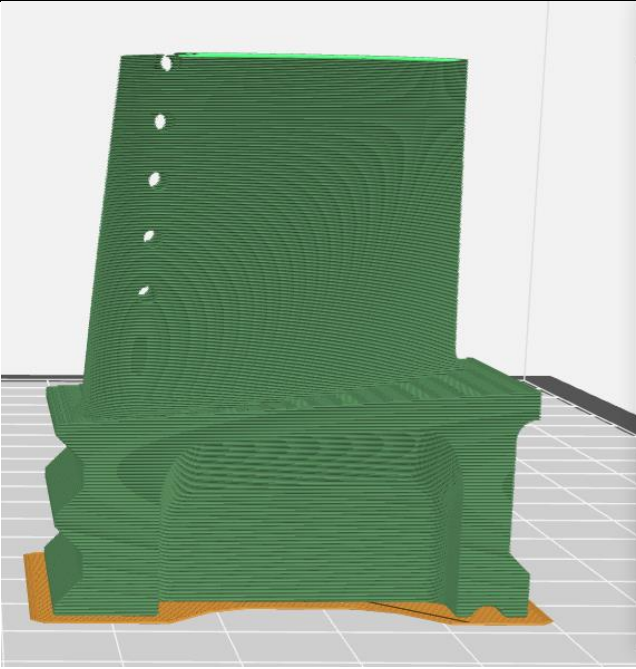
Editor		Checked		Customer release (if requested)	
Name:	Designer #2	Name:	Print Manager	Name:	
Date:	15.02.2022	Date:	15.02.2022	Date:	
Signature:	xxx	Signature:	xxx	Signature:	

Appendix

<p>Overview</p>	
<p>Scaling</p>	



Print preview



Print Preview

► Play Animation

Layer Range

Up to Layer ▼

Display

☒ Model Material

☒ Support Material

☐ Travel Moves

☒ Layer Highlight

Material Usage Estimates

ABS

PVA

32.55g Needed

0g Needed

Today

7:31 pm

Time Estimate

5h 59m