

SLICE REPORT

LFM-0122-200-166



ReportNumber:	<u>01</u>	ProjectNumber:	<u>LFM-0122-200-166</u>
PartNumber:	<u>LFM-0122-200-166</u>	InquiryNumber:	<u>LFM-0122-200-166.001</u>
Requirements:	<u>DO-01</u>	Slicing date:	<u>04.04.2022</u>
PartTitle:	<u>Turbinde blade</u>		

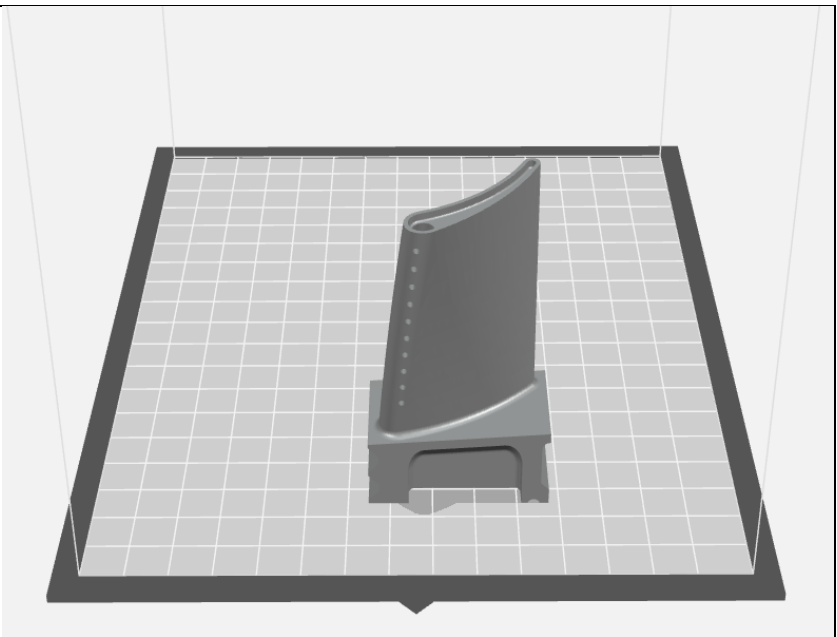
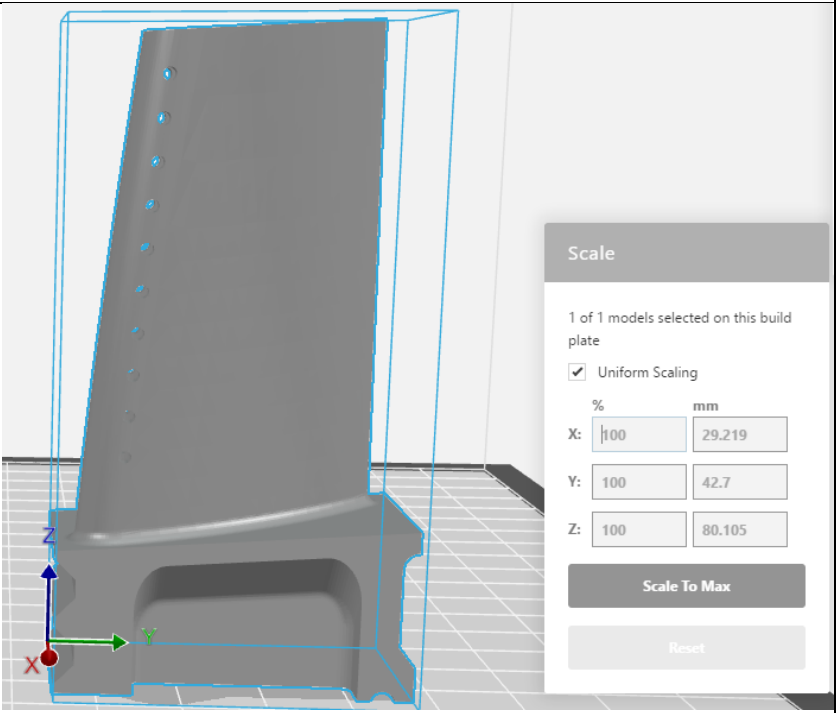
Slicing informations

Performer:	<u>Designer #2</u>	Slice file:	<u>LFM-0122-200-166.stl</u>
Slicer system:	<u>Makerbot Print</u>	Slicing properties:	<u>LFM-0122-200-166_ basf_316l.printmode</u>
Slicer version:	<u>4.10.1.2056</u>	Settings file:	<u>LFM-0122-200-166.print</u>
		Print file	<u>LFM-0122-200-166.makerbot</u>

Appendix <input checked="" type="checkbox"/> YES / <input type="checkbox"/> NO (Description/Pages)	General slicing properties/ 2 pages
Remarks:	<ul style="list-style-type: none">• Preview with LABS extruder, Raft, no support• ABS was used for the preview simulation because an OEM metal template does not exist• Printing material is BASF Ultrafuse 316l• Custom print parameters were used for printing and a separate slicing properties file was created

Editor		Checked		Customer release (if requested)	
Name:	<u>Designer #2</u>	Name:	<u>Print Manager</u>	Name:	<u> </u>
Date:	<u>04.04.2022</u>	Date:	<u>04.04.2022</u>	Date:	<u> </u>
Signature:	<u>xxx</u>	Signature:	<u>xxx</u>	Signature:	<u> </u>

Appendix

<p>Overview</p>	
<p>Scaling</p>	



Print preview

Print Preview

▶ Play Animation

Layer Range

Up to Layer ▼

Display

☒ Model Material

☒ Support Material

☐ Travel Moves

☒ Layer Highlight

Material Usage Estimates

ABS

32.55g Needed

PVA

0g Needed

Today

7:31 pm

Time Estimate

5h 59m