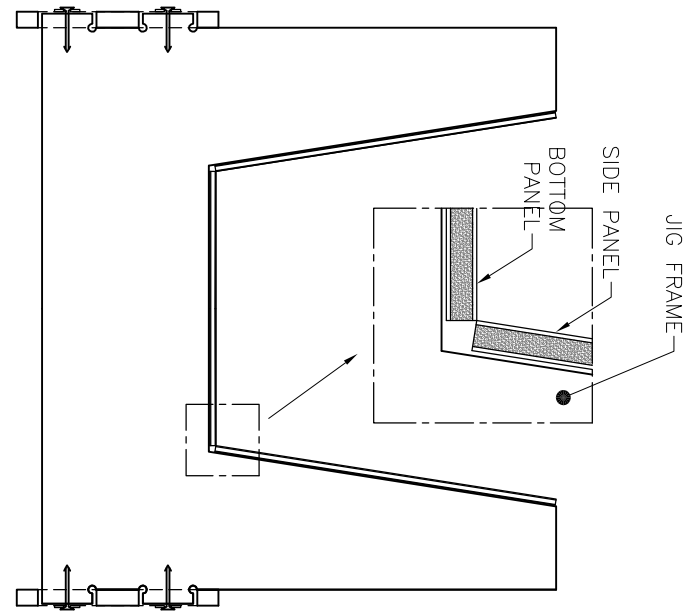
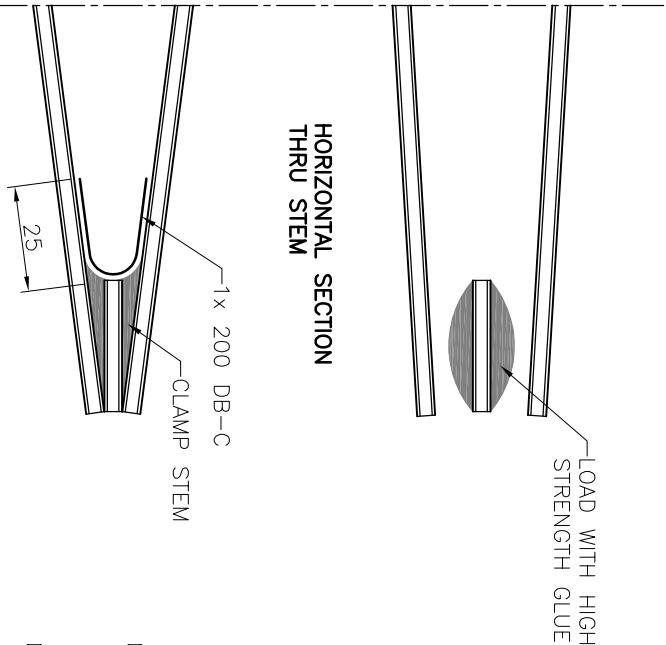


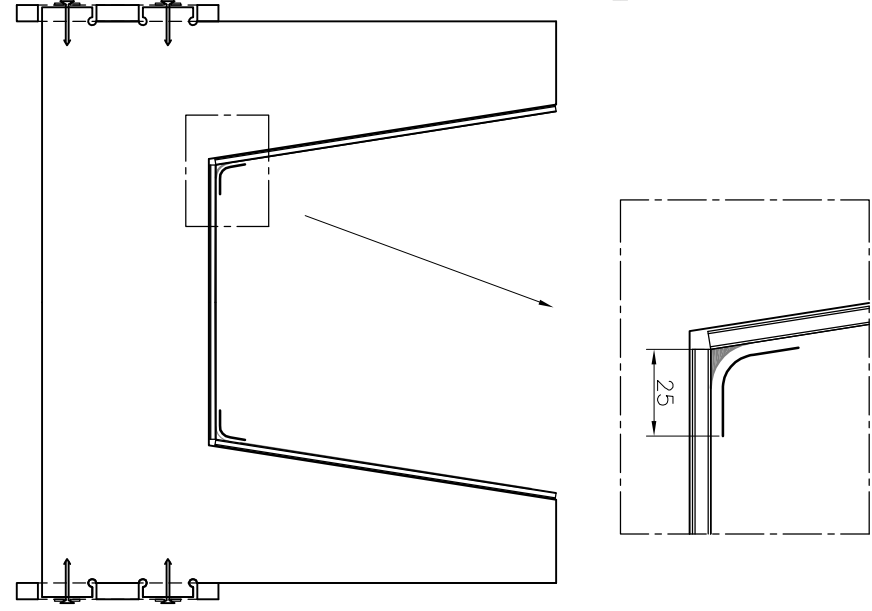
ISSUE	DESCRIPTION	DATE	DRAWN
A	INITIAL RELEASE	20.10.11	MARKLA



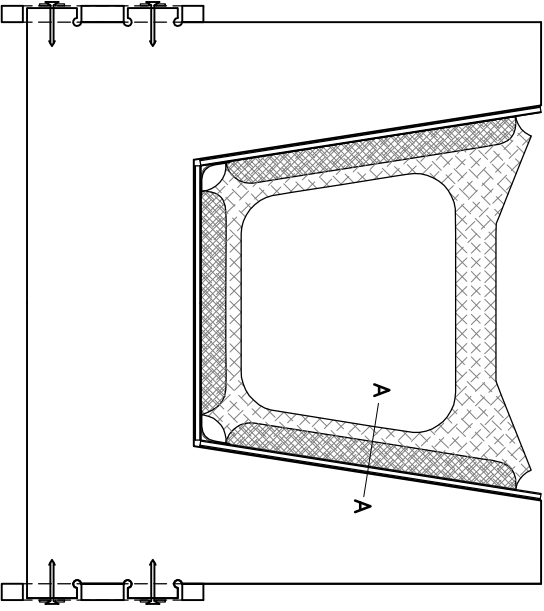
STAGE 1: ASSEMBLE JIG AND DROP PANELS INTO JIG. RETAIN WITH TAPE OR SMALL PATCHES OF HOT GLUE.



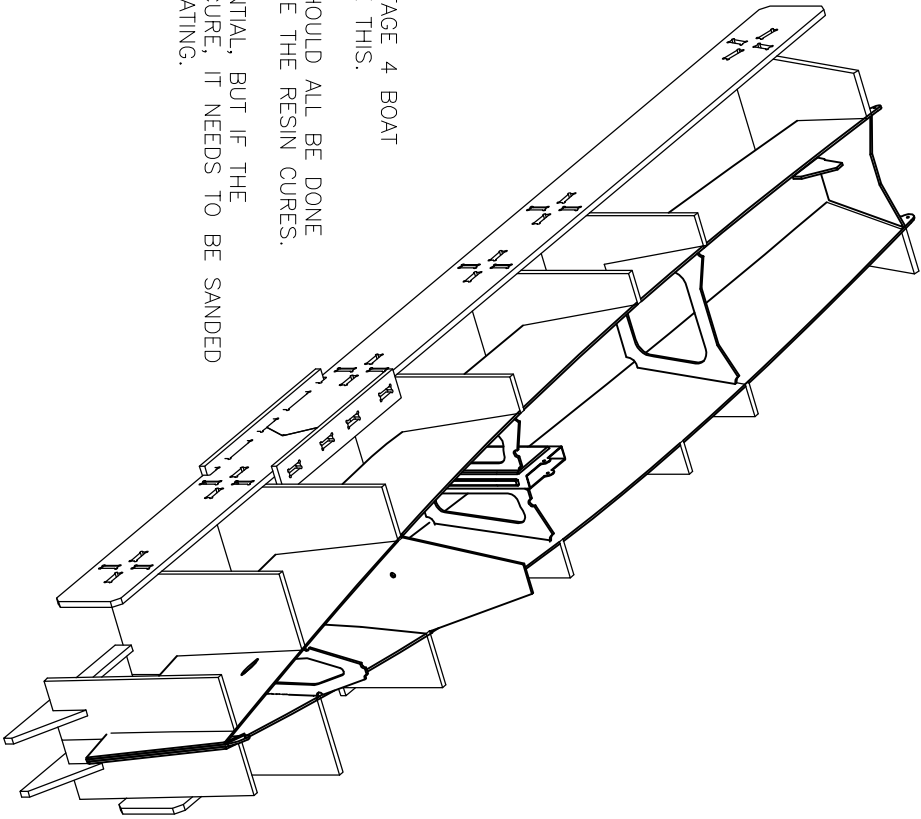
STAGE 2: BOND STEM PART IN. FORESTAY LUG MUST BE INSTALLED PRIOR TO THIS STAGE (SEE DWG SL2-E3-01)



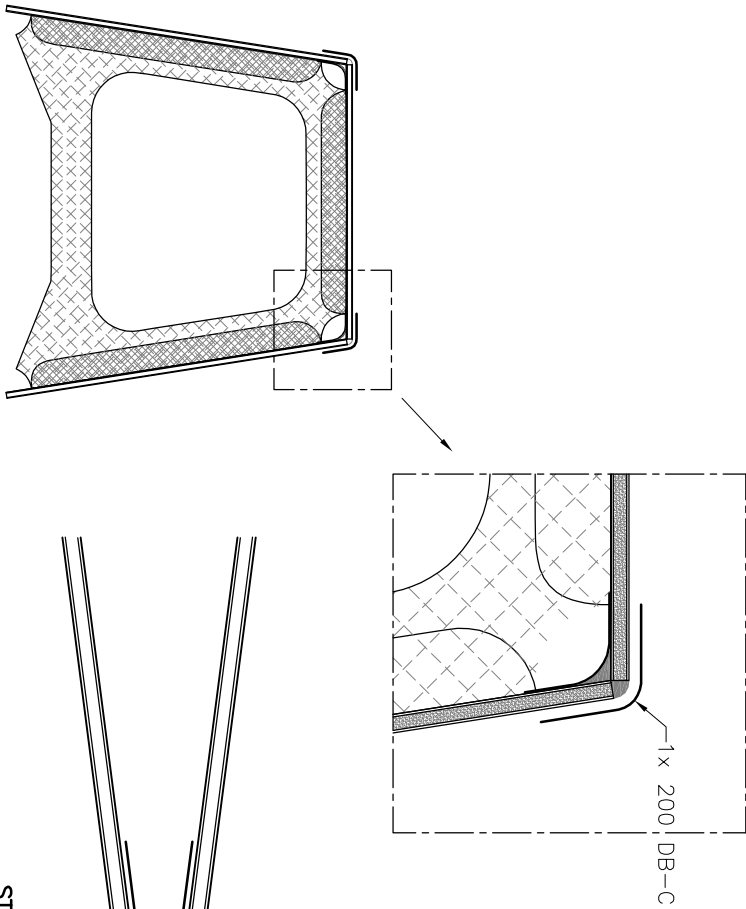
STAGE 3: COVE AND BOND INNER SKIN



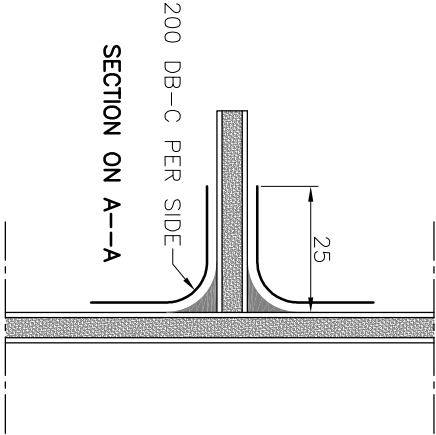
STAGE 4: INSTALL ALL FRAMES, BULKHEAD, TRANSOM LUG AND CENTREBOARD CASE.



AT THE END OF STAGE 4 BOAT SHOULD LOOK LIKE THIS.
STAGES 1 TO 4 SHOULD ALL BE DONE IN ONE HIT, BEFORE THE RESIN CURES.
THIS IS NOT ESSENTIAL, BUT IF THE RESIN DOES CURE, IT NEEDS TO BE SANDED BEFORE OVERLAMINATING.

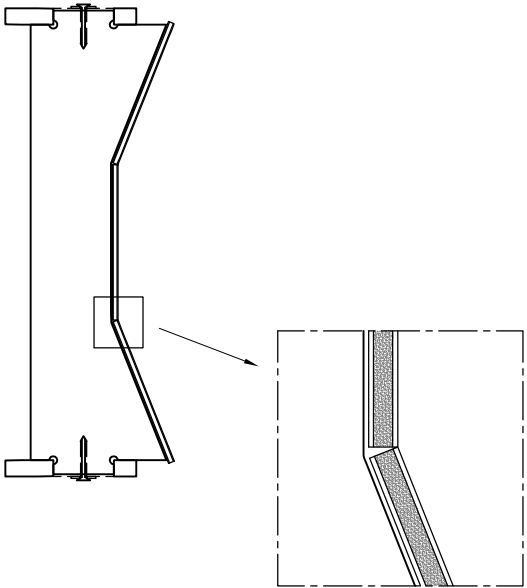


STAGE 6: – BUILD SHAPE INTO THE STEM WITH FILLER THEN WRAP IN 2x 200 DB-C

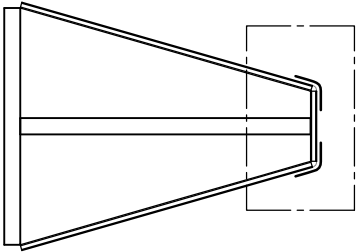
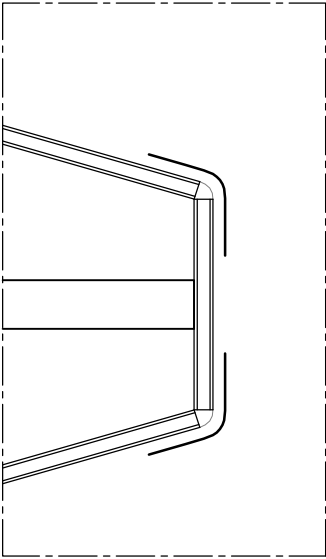


MODEL : SLINO	TITLE:HULL CONSTRUCTION DETAILS		
CLIENT : MARKLA	SHEET 1 OF 3		
DRAWN : MARKLA	NUMBER	ISSUE	
SCALE : 1:7.5	A 3	SL2-E1-02	A

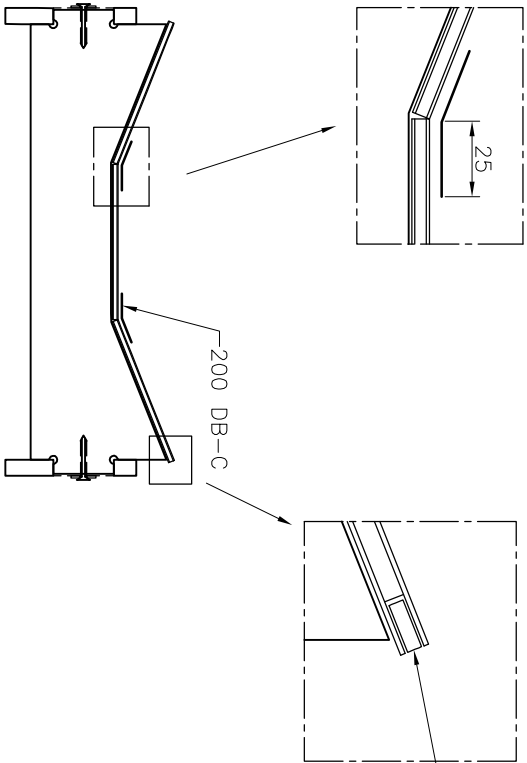
ISSUE	DESCRIPTION	DATE	DRAWN
A	INITIAL RELEASE	20.10.11	MARKLA



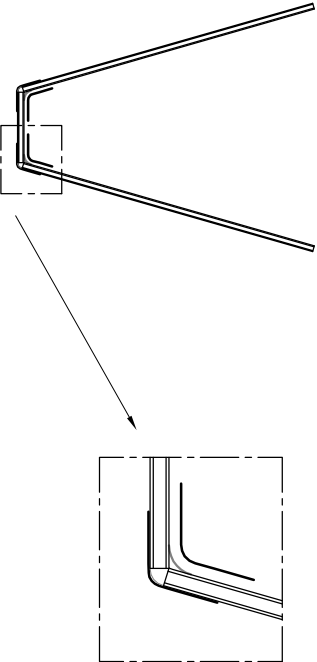
STAGE 1: ASSEMBLE DECK JIG AND DROP PANELS INTO JIG. RETAIN WITH TAPE OR SMALL PATCHES OF HOT GLUE.



STAGE 1: ASSEMBLE FOREDECK JIG AND FIT PANELS TO IT WITH TAPE OR SMALL AMOUNTS OF HOT GLUE. TAPE EXTERIOR SEAMS.

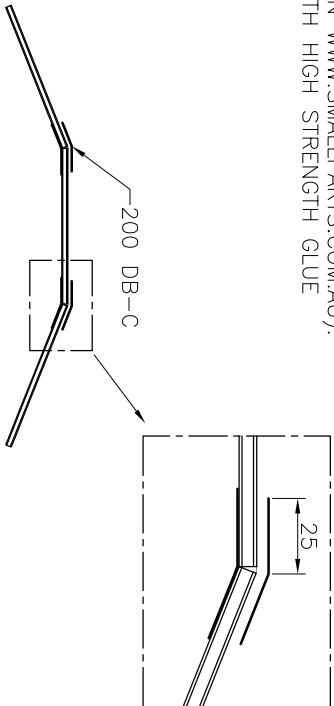


STAGE 2: TAPE UPPER SEAMS. DECORE DECK EDGE BACK FILL WITH GLUE (AND SOLID STRIP) AS SHOWN IN DETAIL.

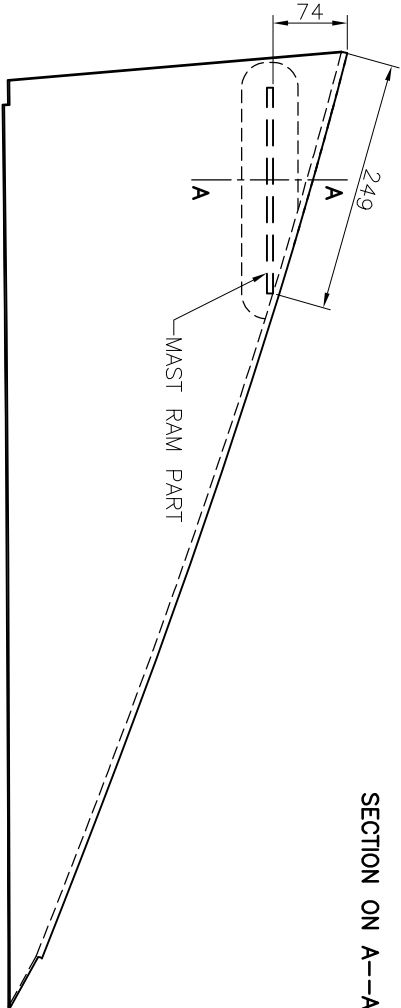


STAGE 2: FOLLOWING STAGE 1 CURE, REMOVE FROM DECK AND TAPE INTERIOR SEAMS.

DECORE EDGE FULL EXTERIOR PERIMETER. IN WAY IN WAY OF TRAMPOLINES INSERT CARBON OR GLASS FLAT BAR (SEE Strip – “Carbon Fibre” ON WWW.SMALLPARTS.COM.AU). ELSEWHERE JUST BACK FILL WITH HIGH STRENGTH GLUE



STAGE 3: FOLLOWING STAGE 2 CURE, REMOVE FROM DECK JIG AND TAPE INNER SKIN

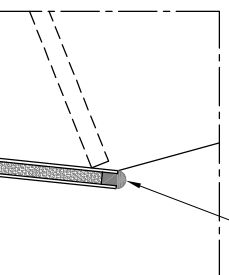
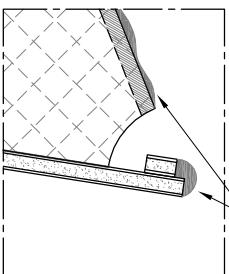
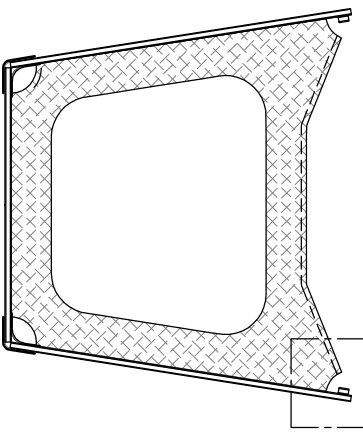
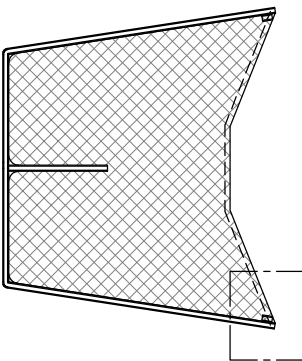
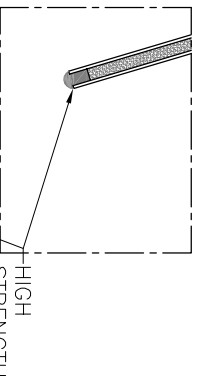
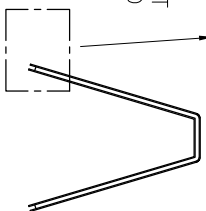
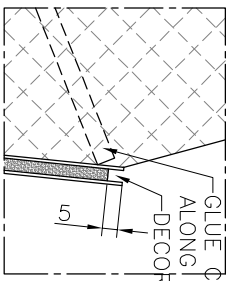
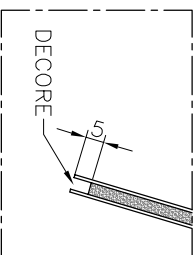
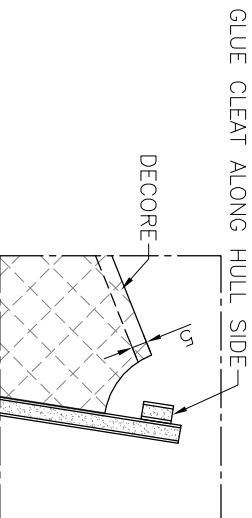
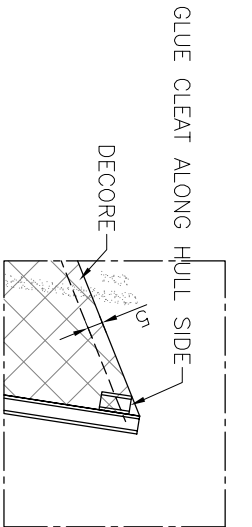


SECTION ON A--A

STAGE 3: COVE AND TAPE INTERNAL PART OF MAST RAM INSIDE OF FOREDECK.

MODEL : SLINO	TITLEHULL CONSTRUCTION DETAILS		
CLIENT : MARKLA	SHEET 2 OF 3		
DRAWN : MARKLA	NUMBER		
SCALE : 1:7.5	A3	SL2-E1-03	ISSUE
			A

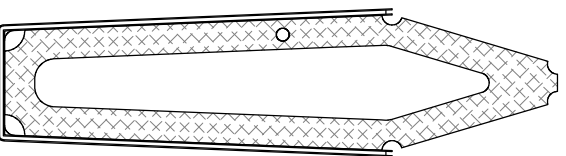
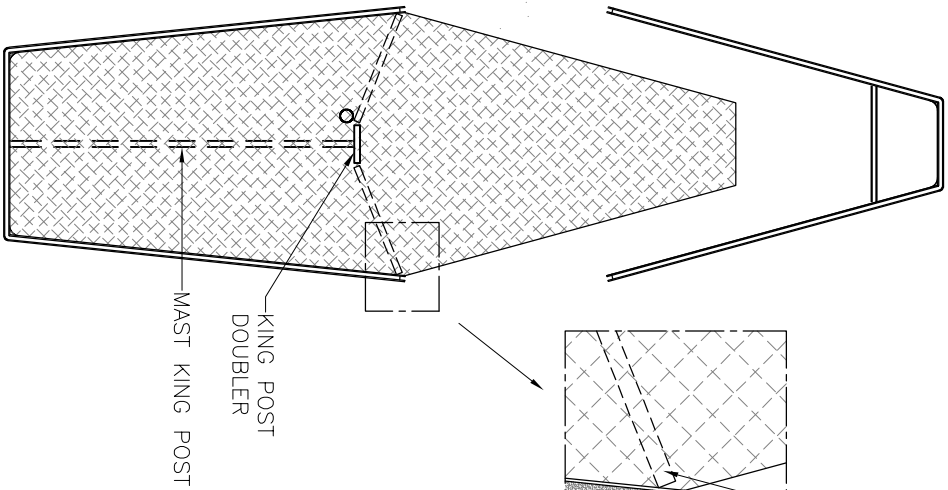
ISSUE	DESCRIPTION	DATE	DRAWN
A	INITIAL RELEASE	20.10.11	MARKLA



TRANSOM

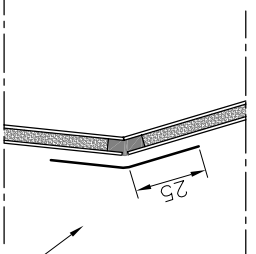
AFT FRAME

STAGE 1: DECORE TOP OF FRAMES AND HULL SIDES IN WAY OF FOREDECK. GLUE CLEATS TO HULL SIDES, TRANSOM BULKHEAD AND

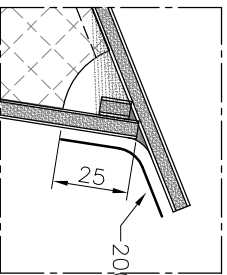


BULKHEAD

FWD FRAME



STAGE 2: LOAD CLEATS AND DECORED AREAS WITH HIGH STRENGTH GLUE



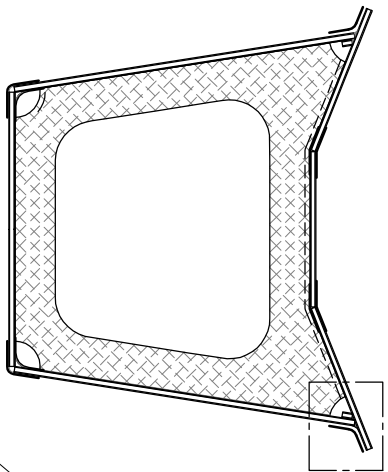
200 DB-C

SEE CB CASE CONSTRUCTION DRAWINGS

200 DB-C

TAPE BHD TO FOREDECK TOO

200 DB-C



AFT FRAME

200 DB-C

STAGE 4: GLUE AND TAPE REMAINING COMPONENTS OF MAST RAM

STAGE 3: TAPE ALL ACCESSIBLE SEAMS WITH 1x 200 DB-C LAPPING BOTH SURFACES BY 25mm.

E GLASS TUBE MOULDED OFF WINGS GLUED IN PLACE

SECTION ON A--A

E GLASS TUBE MOULDED OFF WINGS GLUED IN PLACE

E GLASS TUBE MOULDED OFF WINGS GLUED IN PLACE

MODEL : SLINO	TITLE:HULL CONSTRUCTION DETAILS
CLIENT : MARKLA	SHEET 3 OF 3
DRAWN : MARKLA	NUMBER SL2-E1-04
SCALE : 1:7.5	ISSUE A