

ILLUSTRATED PARTS BREAKDOWN

VT100

HOW TO USE THE IPB

GENERAL

This IPB is compiled following the organization and nomenclature of the engineering drawing structure.

MAJOR ASSEMBLY LOCATOR

The Major Assembly Locator (first illustration) is an index that provides a description and a figure reference for all illustrations used in this manual.

INDENTED PARTS LIST

This manual identifies each assembly being broken down (figure reference callout), and all parts of that assembly. Further breakdown of an assembly is shown by an asterisk (*) preceding the item callouts in the Description Column. The number of asterisks preceding an item is used to denote the subordination of that item with respect to the Major Assembly. A single asterisk preceding an item description indicates that the item is part of the major assembly being illustrated. Items that are subordinate to single asterisks items, are denoted by two asterisks (**) and immediately follow the related single asterisk item. Additional asterisks are used, as required, to denote further subordination. This system of part identification, provides a means for the user to identify the next higher assembly item and make alternate selections for parts when the required replacement part or assembly is not immediately available.

COLUMN CALLOUT DESCRIPTION

Figure & Item - Indicates the figure number and item number of each part.

Description — Lists the name of the part and pertinent specifications (when required). Asterisks preceding the description denote the subordination of the part to the next higher assembly.

DEC Part No. — Lists the DEC part ordering number. A blank in this column indicates a DEC part number was not assigned at the time of publication.

ECO Cut-In — The notation at the top of this column indicates the ECO level of the system (option), at which the IPB was initially prepared. Subsequent ECO level designations, that modify existing parts or add new parts to the device, are inserted in the ECO Cut-In column next to the part that is added or modified. A bracket ([) preceding the item description is used to indicate the parts affected by ECO's.

Vendor Code/Part No. — Indicates vendor parts that are not stocked by DEC. Refer to the Field Service Spares Catalog (yendor part number to DEC part number) for the vendor code cross-reference.

Used On Code — Letters in this column correspond to the variation codes assigned in Figure 1. Parts with an Alpha notation(s) are used only in those option variations. A blank indicates that the part is used on all option variations.

Ref Fig No. — A cross reference between illustrations. For each Major Assembly, the number in this column denotes the figure of the next higher assembly. For all subassemblies, the number in this column denotes the figure showing additional detailed breakdown.

SYMBOL USAGE

Hardware Designators — Alpha designators for screws (S), washers (W), nuts (N), and retaining rings (R) are inserted after the item number callouts on the illustration when stacked item numbers are used.

Attaching Hardware — The @ symbol is inserted before any part that is used as attaching hardware. Attaching hardware is denoted as those parts that are not an integral part of the referenced assembly.

(NFR) Not Field Repairable — The (NFR) symbol is inserted after any assembly that is not to be field dismantled.

Other Symbols — Any other symbols that are required for kits, accessories, etc., will be explained and appear as part of the item description.

REVISION			HISTORY		OTHER IPB MANUALS REQUIRED		
PRINTING	ECO	LEVEL	DATE	PAGES AFFECTED	TO SUPPORT THIS OPTION		
4th Printing	VT100 70-14975 70-14979 70-15053 70-14977 70-14980 70-14653 70-15765 VT1XX-AA	00000-00038 VT100-00022 00000-00005 VT100-00038 VT100-00038 00000-00003 00000-00004 VT100-00038 00000-00001	12-8-80	N/A	N/A		
				1	g EK-VT100-IP-004 3rd Printing EK-VT100-IP-003		

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DEC is not responsible for errors which may appear in the technical description (including illustrations and photographs) of the products covered by this manual.

None of the descriptions contained in this manual imply the granting of any license whatsoever to make, use or sell equipment constructed in accordance therewith.

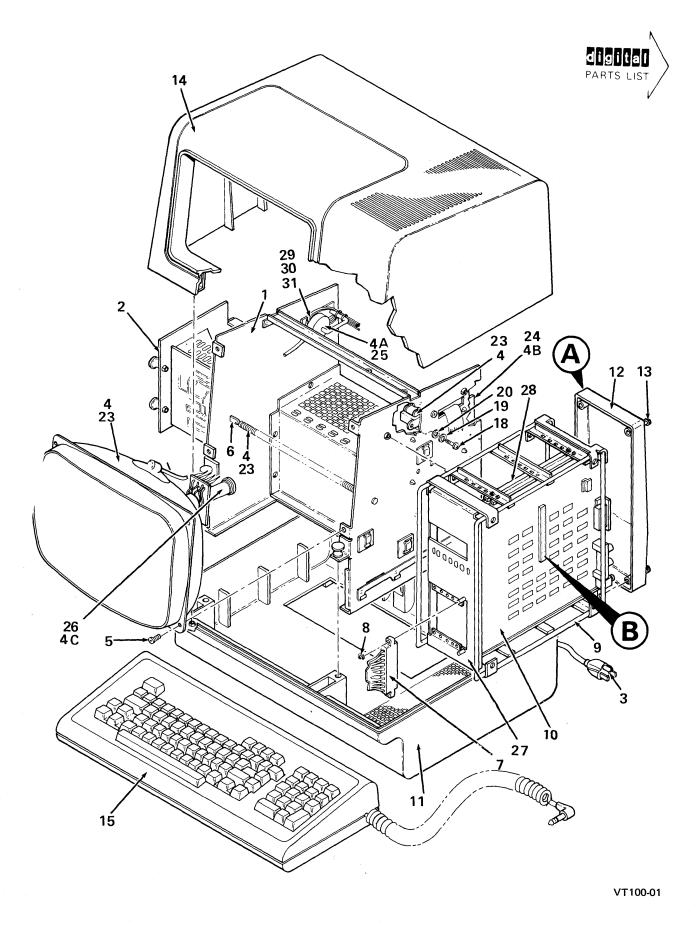
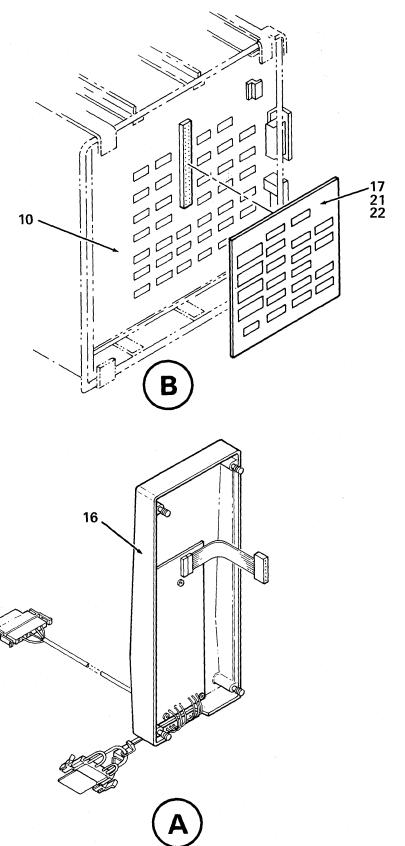


Figure 1. VT100 Unit Assembly (Sheet 1 of 2)





VT100-01A

Figure 1. VT100 Unit Assembly (Sheet 2 of 2)

FIG.		S	ECO		
& ITEM		DEC	CUT-IN VT100	USED ON	REF FIG
NO.	DESCRIPTION	PART NO.	00000	CODE	NO.
1	VT100 LIMIT ACCEMBLY			<u> </u>	
1-	VT100 UNIT ASSEMBLY				
	Code A - Used on Model VT100-AA, W/115 V Plug	VT100-AA		Α	
	Code B - Used on Model VT100-AB, W/230 V Plug	VT100-AB VT100-NA		B C	
	Code C - Used on Model VT100-NA, DecForm W/115 V Plug	V1100-NA	·		
	Code D - Used on Model VT100-NB, DecForm W/230 V Plug	VT100-NB		D	
	Code E - Used on Model VT100-WA, Word Processing W/115 V Plug (added)	VT100-WA	00003	E	
	Code F - Used on Model VT100-WB, Word Processing W/230 V Plug (added)	VT100-WB	00003	F	
	Code G - Used on Model VT100-WC, AVO, French Canadian WP Keycaps, Foreign Language Roms, W/115 V Plug (added)	VT100-WC	00028	G	
	Code H - Used on Model VT100-WD, AVO, French Canadian WP Keycaps, Foreign Language	VT100-WD	00028	н	
	Roms, W/230 V Plug (added) Code J - Used on Model VT100-WE, AVO, French WP Keycaps, Foreign Language Roms, W/115 V Plug (added)	VT100-WE	00028	J	
	Code K - Used on Model VT100-WF, AVO, French WP Keycaps, Foreign Language Roms, W/230 V Plug (added)	VT100-WF	00028	К	
	Code L - Used on Model VT100-WG, AVO, Dutch Keycaps, Foreign Language Roms, W/115 V Plug (added)	VT100-WG	00028	L	
	Code M - Used on Model VT100-WH, AVO, Dutch Keycaps, Foreign Language Roms, W/230 V Plug (added)	VT100-WH	00028	М	
	Code N - Used on Model VT100-WJ, AVO, German Keycaps, Foreign Language Roms, W/115 V Plug (added)	VT100-WJ	00028	N	
	Code P - Used on Model VT100-WK, AVO, German Keycaps, Foreign Language Roms, W/230 V Plug (added)	VT100-WK	00028	P	
	Code R - Used on Model VT100-WY, AVO, WP Keycaps, Foreign Language Roms, W/115 V Plug (added)	VT100-WY	00028	R	
	Code S - Used on Model VT100-WZ, AVO, WP Keycaps, Foreign Language Roms, W/230 V Plug (added)	VT100-WZ	00028	S	
	Code T - Used on Model VT100-LA, W/115 V Plug (added)	VT100-LA	00031	Т	
	(added) Code U - Used on Model VT100-LB, W/230 V Plug (added)	VT100-LB	00031	U	
				<u> </u>	

FIG.			ECO		
4 &			ECO CUT-IN		REF
ITEM		DEC	VT100	USED ON	FIG
NO.	DESCRIPTION	PART NO.	00000	CODE	NO.
1	0 1 1 1 1 1 1 1 1 1) (TT 1 0 0 D 1			
	Code V - Used on Model VT100-PA, W/115 V Plug	VT100-PA	00032	\	
1 1	(added) Code W – Used on Model VT100-PB, W/230 V Plug	VT100-PB	00032	w	
	(added)	V 1 100-PB	00032	VV	
	Code X - Used on Model VT100-PC, W/115 V Plug	VT100-PC	00032	х	
	(added)	* 110010	00002	^	
	Code Y - Used on Model VT100-PD, W/230 V Plug	VT100-PD	00032	Υ	
	(added)				
Ì	Code Z - Used on Model VT100-PE, W/115 V Plug	VT100-PE	00032	Z	
	(No Keyboard/Keycap Assembly) (added)				
	Code AA – Used on Model VT100-PF, W/230 V Plug	VT100-PF	00032	AA]
	(No Keyboard/Keycap Assembly) (added)		ut.		
				 	
1	*CRT CHASSIS ASSEMBLY (See Note)	70-14975-00			2
2	*POWER SUPPLY ASSEMBLY	70-14979-00			3
3	*Power Cord (115 V USA)	17-00083-09		ACEGJL	
	*Device Count (220) / HCA)	17 00002 10		NRTVXZ	
	*Power Cord (230 V USA)	17-00083-10		BDFHKM	
				PSUWY, AA	1
4	*CRT MONITOR ASSEMBLY (Phosphor P4 CRT)	30-16080-00	s.	A-S, V-AA	
4A	**PCB Monitor Assembly	30-16080-02		A-S, V-AA	. [
4B	**Flyback/Choke Assembly	30-16080-04		A-S, V-AA	
4C	**CRT/Yoke Assembly	30-16080-06		A-S, V-AA	
5	*Screw, Slotted Hex Hd No. 6-32 x .31	90-09967-00		i	
6	*Retainer, Ground Sprint CRT	74-19836-00			
7	*D.C. POWER CABLE ASSEMBLY	70-14978-01	00030		
8	*Retaining Ring	90-10007-00			
9	*P.C. CARD FRAME ASSEMBLY	70-14977-00			5
10	*Basic Video Module Assembly	54-13009-00	00000	A-F,T-W	İ
	*Foreign Character Set W/WP Roms Video Module	54-13009-02	00028	G-S	
11	Assembly (added) *BASE ENCLOSURE ASSEMBLY	70-14980-00			6
12	*WORT BOX ASSEMBLY	70-14980-00		[Ĭ
13	**Screw, Captive	90-08911-01			
14	*TOP ENCLOSURE ASSEMBLY	70-14974-00		A-U	
	*TOP ENCLOSURE ASSEMBLY	70-14974-02	00033	V-AA	
15	*KEYBOARD ASSEMBLY (W/AUX, KEYPAD)	70-14653-00		ABTU	7
	*KEYBOARD ASSEMBLY (DECFORM)	70-14653-02		CD	7
	*KEYBOARD ASSEMBLY (WORD PROCESSING) (added)	70-14653-03	00003	EFRS	7
	*KEYBOARD ASSEMBLY (FRENCH CANADIAN) (added)		00028	GH	7
	*KEYBOARD ASSEMBLY (FRENCH) (added)	70-14653-06	00028	JK	7
	*KEYBOARD ASSEMBLY (DUTCH) (added)	70-14653-07	00028	LM	7 7
	*KEYBOARD ASSEMBLY (GERMAN) (added)	70-14653-08	00028 00032	NP VWXY	7
	*KEYBOARD ASSEMBLY (added) *KEYBOARD ASSEMBLY (added)	70-14653-09 70-14653-10	00032	Z, AA	7
	KLIDOMNU MOSEWIDLI (added)	/0-14003-10	00032	2, ~~	′

FIG.			ECO		
&	İ	D.E.O.	CUT-IN		REF
ITEM		DEC	VT100	USED ON	FIG
NO.	DESCRIPTION	PART NO.	00000	CODE	NO.
1_					
16	*20 mA Current Loop Adapter (Optional)	VT1XX-AA			9
17	*Advance Video Board (Optional)	VT1XX-AB		A-F	
[[*Foreign Advanced Video Board (ROM "A") (added)	54-13097-03	00028	G-S	
18	*Screw, Self Tap No. 6 x 3/8 (added)	90-10112-00	00002		
19	*Washer, External Tooth Lock No. 6 (added)	90-07649-00	00002		
20	*Washer, Flat No. 6 (added)	90-06659-00	00002	j .	ı
21	*Word Processing Advance Video Module (added)	54-13097-01	00003	EF	
22	*Support, Circuit (added)	90-09313-01	00003	E-S	
23	*CRT MONITOR ASSEMBLY (Phosphor P40 CRT) (added)	30-16080-53	00031	TU	
24	**PCB Monitor Assembly (added)	30-16080-02	00031	TU	1
25	**Flyback/Choke Assembly (added)	30-16080-04	00031	TU	i
26	**CRT/Yoke Assembly (added)	30-16080-54	00031	TU	ľ
27	*PC Card Stop (added)	74-19469-00	00035	1	İ
28	*Card Guide (added)	12-12405-00	00035		1
29	*Isolation Mount (Used to Assemble Item 25 to Chassis Item 1) (added)	74-23018-00	00034		
30	*Screw, 4-40 x .375 (Used to Assemble Item 25 to	74-23006-00	00034		
	Chassis Item 1) (added)				
31	*Washer, Flat (Used to Assemble Item 25 to Chassis Item 1) (added)	90-08193-00	00034		
	Labels (Not Shown)				
,	*Label, UL (deleted)	74-14213-00	00038		l
	*Label, Electrical Data (deleted)	36-13210-01	00038		1
	*Label, Electrical Data (deleted)	36-13210-02	00038	Ì	
	*Label, CSA (deleted)	36-13211-01	00038		1
[*Label, Switch Position	36-15680-00			1
	*Label, X-Ray Radiation (added)	36-17544-00	00036	1	
	*Label, Serial and Power, Universal (added)	36-17674-00	00038		
	NOTE: When ordering a "Field Service Monitor				
	Assembly Kit" specify Part No. 70-16187-00.				1
	This assembly consists of a CRT Monitor				1
	Assembly 30-16080-00 (Item 4) mounted				1
	in a CRT Chassis Assembly 70-14975-00				i
	(Item 1).				1
				1	
		*			} }
					<i> </i>

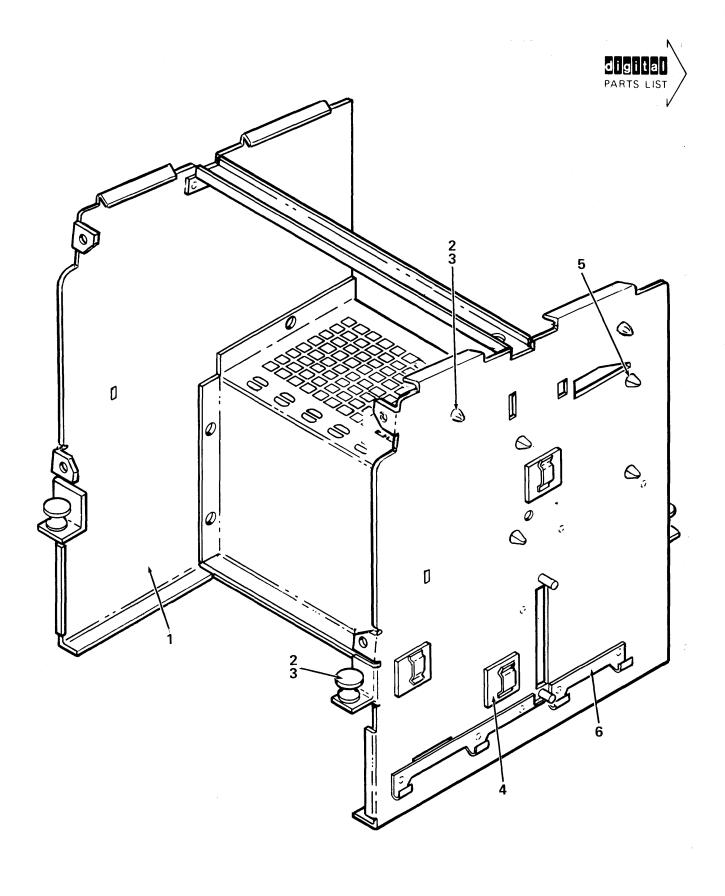


Figure 2. CRT Chassis Assembly

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-14975 00000	USED ON CODE	REF FIG NO.
2–	CRT CHASSIS ASSEMBLY	70-14975-00			1
1 2 3 4 5 6	*Chassis, CRT Weldment *Plunger *Grommet [*Clamp, Cable (deleted) *Clamp, Cable (added) *Support, Circuit Board *Clip, Support	70-14552-00 90-09964-00 90-09966-01 90-10016-00 90-09636-00 90-09747-01 74-19419-00	00002		,

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-14979 00001	USED ON CODE	REF FIG NO.
3—	POWER SUPPLY ASSEMBLY	70-14979-00			1
1 2 3 4 5	*EMI FILTER ASSEMBLY *H7831 POWER SUPPLY MODULE *Screw, Slotted Self Tap No. 6-32 x 5/16 *Label, VT100 "DANGER" *Label, Serial	70-15053-00 54-12996-00 90-09967-00 36-15869-00 36-13210-02			4

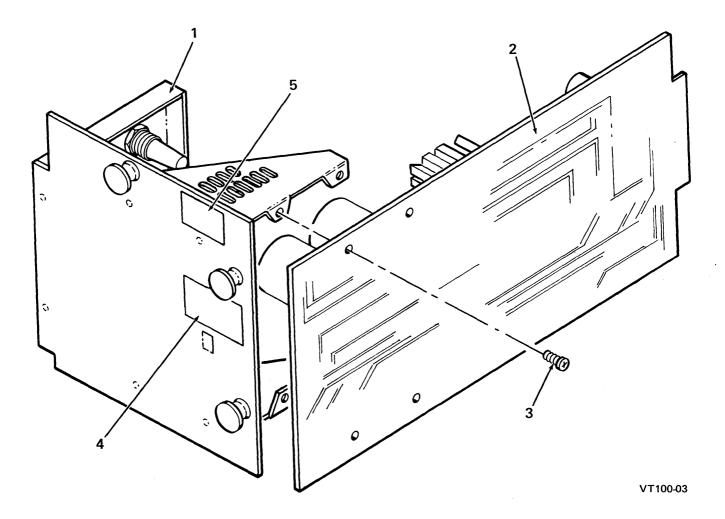


Figure 3. Power Supply Assembly



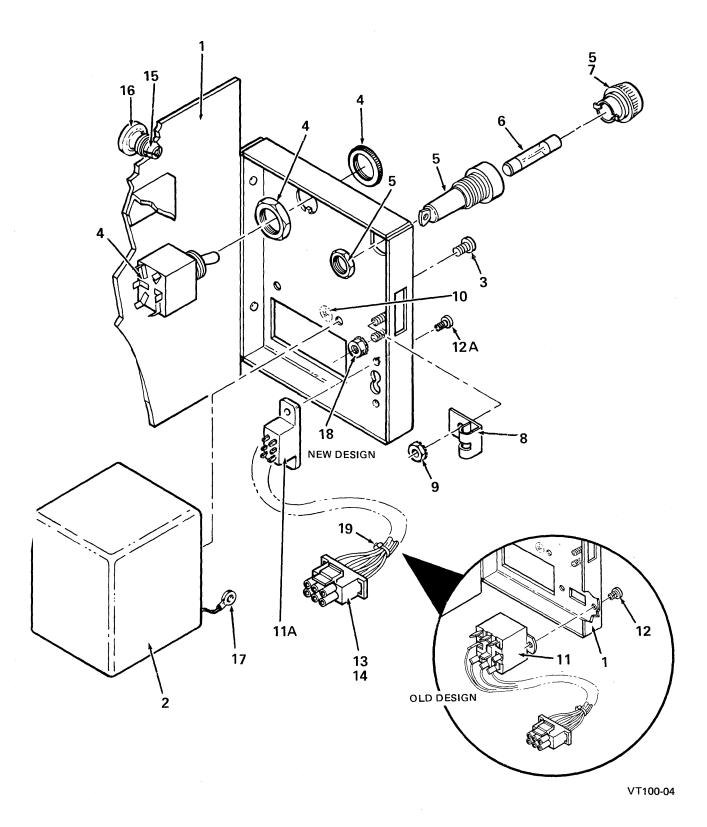


Figure 4. EMI Filter Assembly

FIG.		D	ECO		
&		DEC	CUT-IN		REF
ITEM NO.	DECCRIPTION	PART NO.	70-15053	USED ON	FIG
NO.	DESCRIPTION	PART NO.	00000	CODE	NO.
4	EMI FILTER ASSEMBLY	70-15053-00			3
1 1	r				
1	*Cover, Power Supply Stop (deleted)	70-14313-00			
	L*Cover, Power Supply Stop (added)	70-17066-00	VT100-		
	T*:MEUTED / LL . W		00033		
2	*EMI FILTER (deleted) *EMI FILTER (added)	12-15493-00	V-T400		
	CEWIFILIER (added)	12-15494-00	VT100- 00014		
3	*Screw, Slotted Hex Hd No. 6-32 x .38	90-06453-00	00014		
4	*Switch, Toggle (deleted)	12-15232-00			
	L*Switch, Toggle (added)	12-16985-00	VT100-		
		12 /3333 33	00033		
5	*Fuse Holder	12-12893-00			
6	*Fuse, 3A 250 V	90-07217-00			
7	*Decal, Fuse Current	36-15285-00			
8	*Clip, Ground	74-20322-00			
9	*Nut, Kep No. 6-32	90-06560-00			
10	*Decal, Ground	36-12680-00			
11	*Switch, Slide (deleted)	12-14155-00			
11A	_*Switch Slide (added)	12-16901-00	VT100-		
12	*Screw PhI Flat Hd No. 4-40 x .25 (deleted)	90-09643-02	00033		
12A	*Screw, Hex Washer, 8-18 x 3/8 (added)	90-10193-00	VT100-		
	Costs of the state	00 10100 00	00033		
13	*Connector, (P1) 6 Pin Mate-N-Lok	12-12167-06			
14	*Terminal, (P1) Socket Crimp	12-12170-00			
15	*Grommet	90-09966-01			
16	*Plunger	90-09964-00			
17	*Terminal, Ring Tongue (added)	90-07930-00	VT100-		
10	*N	22 225 25	00024		
18	*Nut, Kep No. 10-32 (added)	90-06565-00	VT100- 00024		
19	*Tie Wrap (added)	90-07031-00	VT100-		
"	The Wrap (added)	90-07031-00	00025		
			00020		
1	•				
			,		
1					
				1	

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-14977 00000	USED ON CODE	REF FIG NO.
5	P.C. CARD FRAME ASSEMBLY	70-14977-00			1
1	*Frame, P.C. Card (deleted) *Frame, P.C. Card (added)	70-14247-00 70-16624-00	VT100 00035		
2	*Guide, P.C. Board	12-12405-00		ļ	
3	*Stop, P.C. Card	74-19469-00			
4	*Screw, Hex Hd Self Tap No. 6-32 x .31	90-09967-00	00004		
5	*Nut, "U" Type Speed No. 6-32 (deleted)	90-09978-00	00001		:

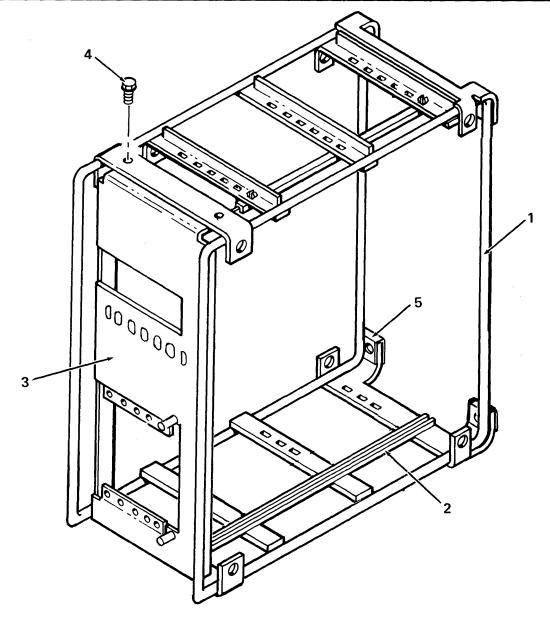


Figure 5. P.C. Card Frame Assembly

FIG. & ITEM NO.	DESCRIPTION	DEC PART NO.	ECO CUT-IN 70-14980 00000	USED ON CODE	REF FIG NO.
6— 1 2 3 4 5	*Enclosure, CRT Bottom *Screen, Insert *Plunger, Special *Grommet (deleted) *Grommet (added) *Grommet (deleted) *Plunger (deleted) *Plunger (deleted) *Plunger (added) *Feet, Black Rubber	70-14980-00 74-18871-00 74-19837-00 12-14740-00 90-09966-00 90-09966-02 12-17630-00 90-09965-00 12-17631-00 90-09624-00	VT100 00009 00003 00003		1

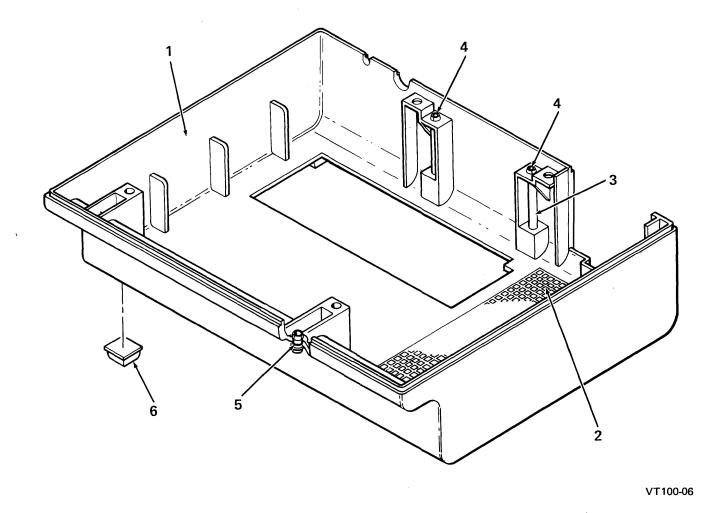


Figure 6. Base Enclosure Assembly

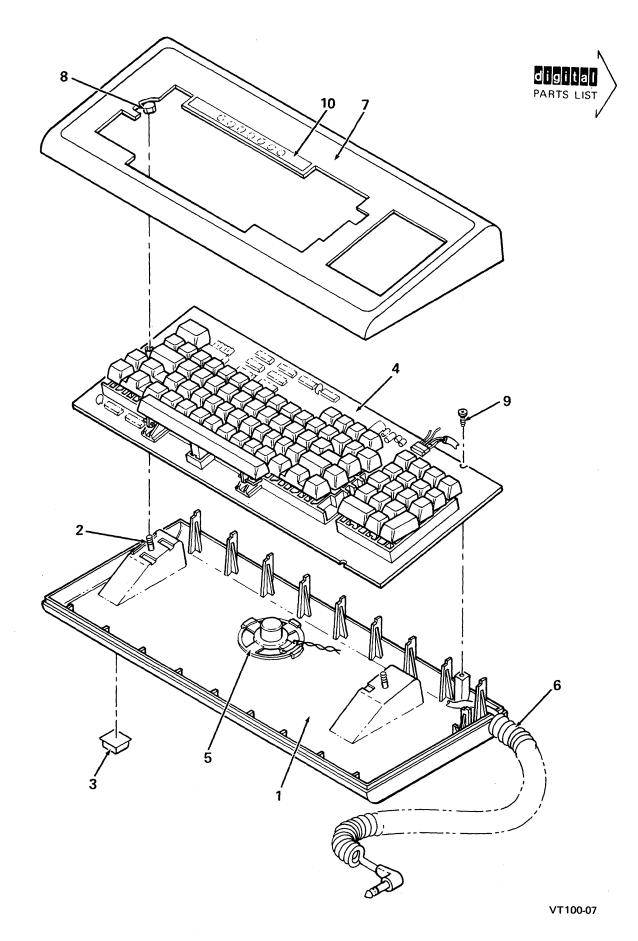


Figure 7. Keyboard Assembly

TEM NO. DESCRIPTION DEC 70-14653 USE1 00000 CO	REF
T	ON FIG
KEYBOARD ASSEMBLY (DECFORM)	
KEYBOARD ASSEMBLY (WORD PROCESSING) (added)	- I
KEYBOARD ASSEMBLY (FRENCH CANADIAN) (added)	1
KEYBOARD ASSEMBLY (FRENCH) (added)	
KEYBOARD ASSEMBLY (FRENCH) (added)	1
KEYBOARD ASSEMBLY (DUTCH) (added)	1
KEYBOARD ASSEMBLY (GERMAN) (added)	1
KEYBOARD ASSEMBLY (added) 70-14653-09 VT100- 00032 VT100-	1
Tol. Tol.	(Y 1
2 **Screw, Captive No. 6-32 3 **Feet, Rubber 4 *KEYBOARD/KEYCAP ASSEMBLY (W/AUX, KEYPAD) 4 *KEYBOARD/KEYCAP ASSEMBLY (DECFORM) 5 *KEYBOARD/KEYCAP ASSEMBLY (WORD 70-15765-02 70-15765-03 70-15765-03 70-15765-03 70-15765-05 70-15765-05 70-15765-05 70-15765-05 70-15765-05 70-15765-05 70-15765-06 70-15765-07 70-15765-07 70-15765-07 70-15765-07 70-15765-08 70-15765-09 7	A 1
2	
**Feet, Rubber *KEYBOARD/KEYCAP ASSEMBLY (W/AUX, KEYPAD) *KEYBOARD/KEYCAP ASSEMBLY (DECFORM) *KEYBOARD/KEYCAP ASSEMBLY (DECFORM) *KEYBOARD/KEYCAP ASSEMBLY (WORD PROCESSING) (added) *KEYBOARD/KEYCAP ASSEMBLY (FRENCH CANADIAN) (added) *KEYBOARD/KEYCAP ASSEMBLY (FRENCH) (added) *KEYBOARD/KEYCAP ASSEMBLY (DUTCH) (added) *KEYBOARD/KEYCAP ASSEMBLY (GERMAN) (added) *KEYBOARD/KEYCAP ASSEMBLY (GERMAN) (added) *KEYBOARD/KEYCAP ASSEMBLY (GERMAN) (added) *KEYBOARD/KEYCAP ASSEMBLY (added) *Speaker, Round *Power Cable Assembly *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added)	
*KEYBOARD/KEYCAP ASSEMBLY (W/AUX, KEYPAD) 70-15765-00 *KEYBOARD/KEYCAP ASSEMBLY (DECFORM) 70-15765-02 *KEYBOARD/KEYCAP ASSEMBLY (WORD 70-15765-03 00002 EFI PROCESSING) (added) *KEYBOARD/KEYCAP ASSEMBLY (FRENCH 70-15765-05 VT100-CANADIAN) (added) 70-15765-06 VT100-00028 *KEYBOARD/KEYCAP ASSEMBLY (FRENCH) (added) 70-15765-06 VT100-00028 *KEYBOARD/KEYCAP ASSEMBLY (DUTCH) (added) 70-15765-07 VT100-00028 *KEYBOARD/KEYCAP ASSEMBLY (GERMAN) (added) 70-15765-08 VT100-00028 *KEYBOARD/KEYCAP ASSEMBLY (GERMAN) (added) 70-15765-09 VT100-00028 KEYBOARD/KEYCAP ASSEMBLY (added) 70-15765-09 VT100-00032 *Speaker, Round 12-15050-00 70-14652-00 70-14654-00 70-14654-00 70-14654-00 VT100-00032 *Top Enclosure Assembly (added) 70-14654-09 VT100-00032	
*KEYBOARD/KEYCAP ASSEMBLY (DECFORM) *KEYBOARD/KEYCAP ASSEMBLY (WORD PROCESSING) (added) *KEYBOARD/KEYCAP ASSEMBLY (FRENCH CANADIAN) (added) *KEYBOARD/KEYCAP ASSEMBLY (FRENCH CANADIAN) (added) *KEYBOARD/KEYCAP ASSEMBLY (FRENCH) (added) *KEYBOARD/KEYCAP ASSEMBLY (DUTCH) (added) *KEYBOARD/KEYCAP ASSEMBLY (DUTCH) (added) *KEYBOARD/KEYCAP ASSEMBLY (GERMAN) (added) *KEYBOARD/KEYCAP ASSEMBLY (GERMAN) (added) *KEYBOARD/KEYCAP ASSEMBLY (added) *Speaker, Round *Power Cable Assembly *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added)	U 8
*KEYBOARD/KEYCAP ASSEMBLY (WORD PROCESSING) (added) *KEYBOARD/KEYCAP ASSEMBLY (FRENCH 70-15765-05 VT100- O0028 (KEYBOARD/KEYCAP ASSEMBLY (FRENCH) (added) 70-15765-06 VT100- O0028 (KEYBOARD/KEYCAP ASSEMBLY (DUTCH) (added) 70-15765-07 VT100- O0028 (KEYBOARD/KEYCAP ASSEMBLY (DUTCH) (added) 70-15765-08 VT100- O0028 (KEYBOARD/KEYCAP ASSEMBLY (GERMAN) (added) 70-15765-09 VT100- O0028 (KEYBOARD/KEYCAP ASSEMBLY (added) 70-15765-09 VT100- O0032 (*Speaker, Round *Power Cable Assembly (added) 70-14652-00 (*Top Enclosure Assembly (added) 70-14654-00 (*Top Enclosure Assembly (added) 70-14654-00 (*Top Enclosure Assembly (added) 70-14654-09 (*Top Enclosure Assembly (added) (*Top Enclosure Assembly (8
*KEYBOARD/KEYCAP ASSEMBLY (FRENCH CANADIAN) (added)	1 -
*KEYBOARD/KEYCAP ASSEMBLY (FRENCH) (added) 70-15765-06 VT100- 00028 *KEYBOARD/KEYCAP ASSEMBLY (DUTCH) (added) 70-15765-07 VT100- 00028 *KEYBOARD/KEYCAP ASSEMBLY (GERMAN) (added) 70-15765-08 VT100- 00028 KEYBOARD/KEYCAP ASSEMBLY (added) 70-15765-09 VT100- 00028 KEYBOARD/KEYCAP ASSEMBLY (added) 70-15765-09 VT100- 00032 *Speaker, Round 12-15050-00 70-14652-00 70-14654-00 70-14654-00 70-14654-02 00004 A-L *Top Enclosure Assembly (added) 70-14654-09 VT100- 00032	8
*KEYBOARD/KEYCAP ASSEMBLY (GERMAN) (added) 70-15765-08 VT100- 00028 KEYBOARD/KEYCAP ASSEMBLY (added) 70-15765-09 VT100- 00032 *Speaker, Round 12-15050-00 *Power Cable Assembly (3000000000000000000000000000000000000	8
KEYBOARD/KEYCAP ASSEMBLY (added) *Speaker, Round *Power Cable Assembly *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top Enclosure Assembly (added) *Top O00032	8
*Speaker, Round 12-15050-00 70-14652-00 70-14654-00 70-14654-02 70-14654-02 70-14654-09 70	8
*Power Cable Assembly 70-14652-00 70-14654-00 70-14654-00 70-14654-00 70-14654-02 70-14654-02 70-14654-02 70-14654-09 70-14654	(Y 8
7 *Top Enclosure Assembly (deleted) 70-14654-00 70-14654-02 00004 A-U 70-14654-09 VT100- 00032 70-14654-09 VT2 70-14654-09 V	- 1
*Top Enclosure Assembly (added) 70-14654-02 00004 A-U -*Top Enclosure Assembly (added) 70-14654-09 VT100- 00032	
*Top Enclosure Assembly (added) 70-14654-09 VT100- 00032	4
00032	
l	A
8 **Onsert, Faston No. 6-32 90-09601-00	
9 *Screw, Phi Hd Self Tap No. 6-32 x .25 (deleted) 90-09680-00 00003	
10 *Label,LED Display Panel (added) 74-19592-00 00004 A-U	
*Label, LED Display Panel (added) (Dark Gray) 74-19592-01 00004 V-/	A



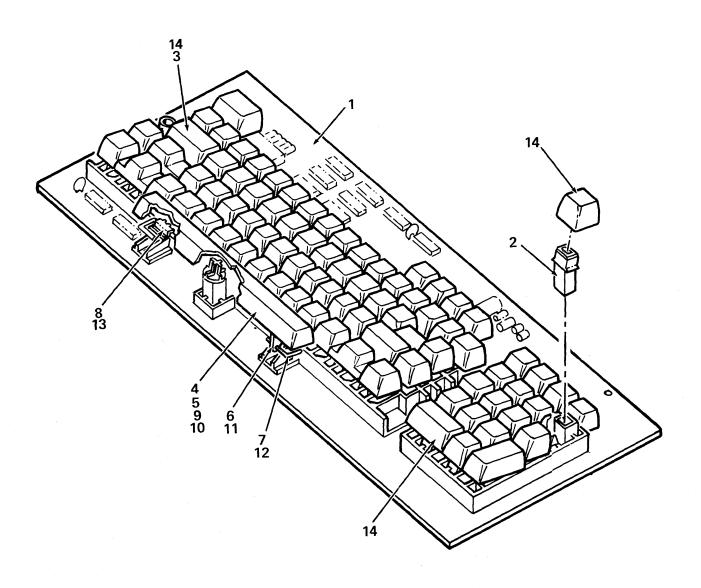


Figure 8. Keyboard/Keycap Assembly

FIG.		E	ECO		
&		DEC	CUT-IN		REF
ITËM NO.	DECODERTION	1	70-15765	USED ON	FIG
110.	DESCRIPTION	PART NO.	00000	CODE	NO.
8	KEYBOARD/KEYCAP ASSEMBLY (W/AUX KEYPAD)	70-15765-00		AB	7
	KEYBOARD/KEYCAP ASSEMBLY (DECFORM)	70-15765-02		CD	7
	KEYBOARD/KEYCAP ASSEMBLY (WORD	70-15765-03	00002	EFRS	7
	PROCESSING (added)			İ	
	KEYBOARD/KEYCAP ASSEMBLY (FRENCH	70-15765-05	VT100-	GH	7
1	CANADIAN) (added)		00028		
	KEYBOARD/KEYCAP ASSEMBLY (FRENCH) (added)	70-15765-06	VT100-	JK	7
	KEVDO A DD (KEVO A D. A CCEMBL V (DUTOU) (a d. a d)	70 15705 07	00028		7
	KEYBOARD/KEYCAP ASSEMBLY (DUTCH) (added)	70-15765-07	VT100- 00028	LM	'
(KEYBOARD/KEYCAP ASSEMBLY (GERMAN) (added)	70-15765-08	VT100-	NP	7
	KETBOAND/KETCAL ASSEMBET (GETIMAN) (added)	70-13703-00	00028	'"	,
	KEYBOARD/KEYCAP ASSEMBLY (added)	70-15765-09	VT100-	V-Y	7
	· · · · · · · · · · · · · · · · · · ·		00032		
1	*KEYBOARD MODULE ASSEMBLY	54-13404-00	-		
2	*Adapter, Keycap	12-14332-00			
3	*Keycap Set (Basic Set VT100)	12-14333-72		AB	
	*Keycap Set (DECform Set)	12-14333-CO	1	CD	
	*Keycap Set (Word Processing) (deleted)	12-14333-JO	00002	EFRS	
4	*SPACE BAR ASSEMBLY	70-15050-00			
5	**Bar, Space	12-11857-02			
6 7	**Bracket, Spacer Bar	74-20119-00			
8	**Bar, Equalizer *Clip, Equalizer Bar	12-11858-00 74-20120-00			
9	*SPACE BAR ASSEMBLY (added)	70-15050-01	VT100-	V-Y	
	SI ACE BAN ASSEMBLY (See See	70:13030-01	00032	V-1	
10	**Bar, Space	12-11857-02			
11	**Bracket, Space Bar	74-24159-00			
12	**Bar, Equalizer	12-11858-00			
13	*Clip, Equalizer Bar	74-20120-00			
14	*Keycap Set (Basic Numeric Pad)	12-14333-91		AB	
	*Keycap Set (French Canadian) (added)	12-14333-CP	VT100-	GH	
	****	40 44000 00	00028		
	*Keycap Set (French) (added)	12-14333-CB	VT100-	JK	
	*Keycap Set (Dutch) (added)	12-14333-8U	00028 VT100-	LM	
	Reycap Set (Dutch) (added)	12-14333-60	00028	Livi	
	*Keycap Set (German) (added)	12-14333-EY	VT100-	NP	
	to your contain, tables,		00028		
	*Keycap Set (Special) (added)	12-14333-2Y	VT100-	V-Y	
			00032		
	*Keycap Set (Special Numeric) (added) (Dark Gray)	12-14333-3W		V-Y	
			00032		
			•		
		<u> </u>		<u> </u>	



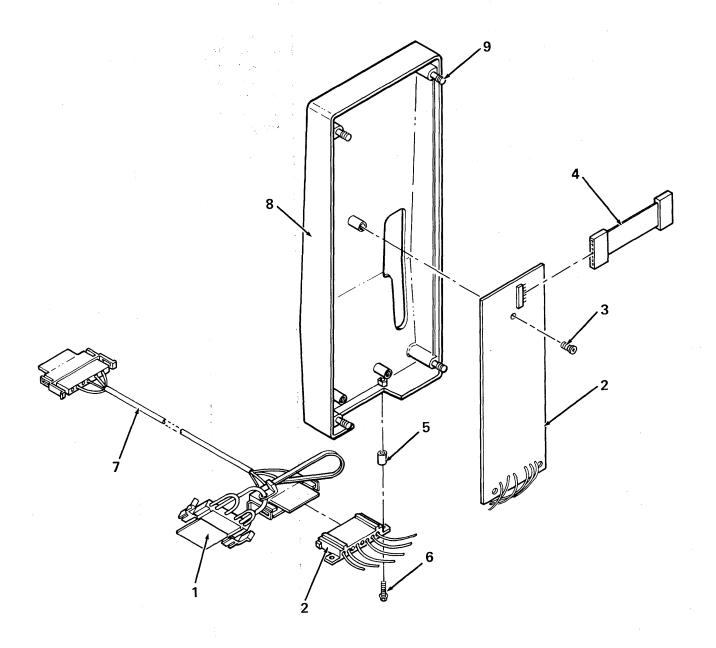


Figure 9. 20 mA Current Loop Adapter (Optional)

21

FIG. & ITEM		® A	ECO CUT-IN VT1XX	USED ON	REF FIG
NO.	DESCRIPTION	PART NO.	00000	CODE	NO.
9	20 MA CURRENT LOOP ADAPTER (Optional)	VT1XX-AA			1
1 2 3 4 5 6 7 8 9	*20 MA Loopback Connector *20 MA Adapter Assembly *Screws, Sems PhI Hd No. 6-32 x .312 *Cable, Internal *Spacer, Round *Screw, Self Tapping No. 6-32 x .62 *Cable, Interface *Wort Box Assembly **Screw, Contine Hey Hd No. 6-32 x 1.3/8	70-15503-00 70-15273-00 90-09701-00 70-15506-08 90-09672-02 90-10097-00 BC05F-15 70-14976-00 90-08911-01			
9	**Screw, Captive Hex Hd No. 6-32 x 1-3/8	90-08911-01			
		. '			
			·		
			4		
			,		
					DEC
		I			

ILLUSTRATED PARTS BREAKDOWN COMMENT SHEET

Any and all comments and suggestions for correcting errors and/or additional information to improve this manual will be reviewed and researched for possible use when this manual is revised and/or reprinted. Enter your comments and suggestions in the form provided below and return to Technical Documentation.

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CHANGE TO)	CHANGE TO				
FIGURE NO ITEM NO		_ FIGURE NO ITEM NO				
CHANGE FROM		CHANGE FROM	CHANGE FROM			
CHANGE TO		CHANGE TO				
FIGURE NO	ITEM NO	FIGURE NO	ITEM NO			
CHANGE FR	OM	CHANGE FROM				
CHANGE TO		CHANGE TO				
ADDITIONA	L COMMENT(S)					
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