

Process Parameters

Inputs

Power

Velocity

Material

Hatch Spacing

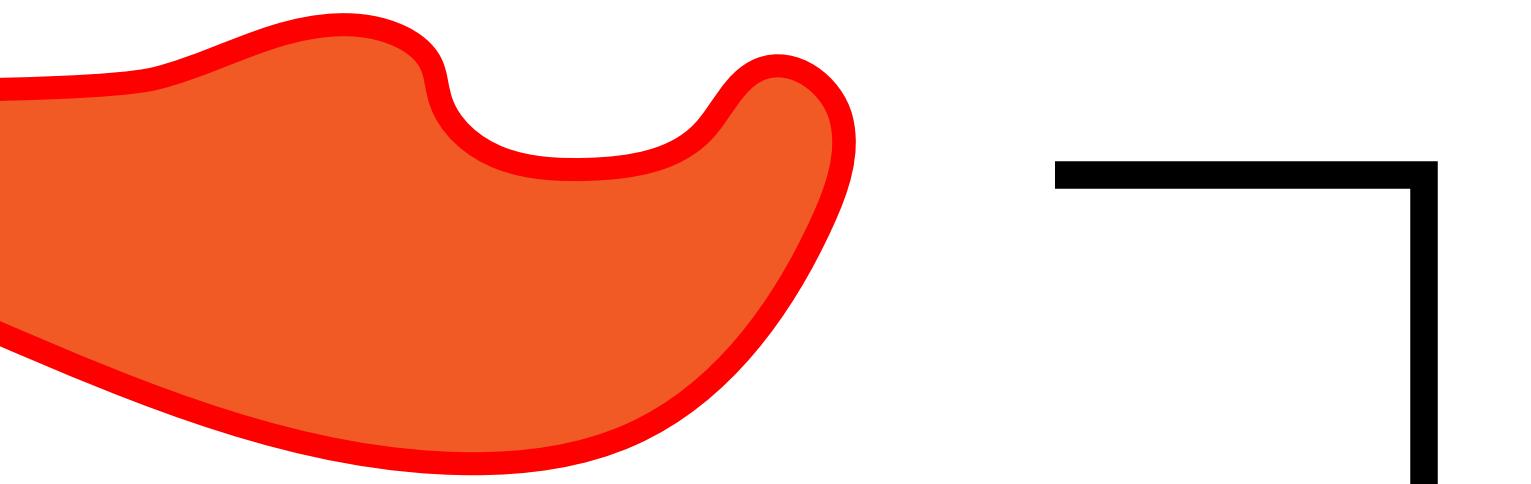
Layer Height

Beam Diameter

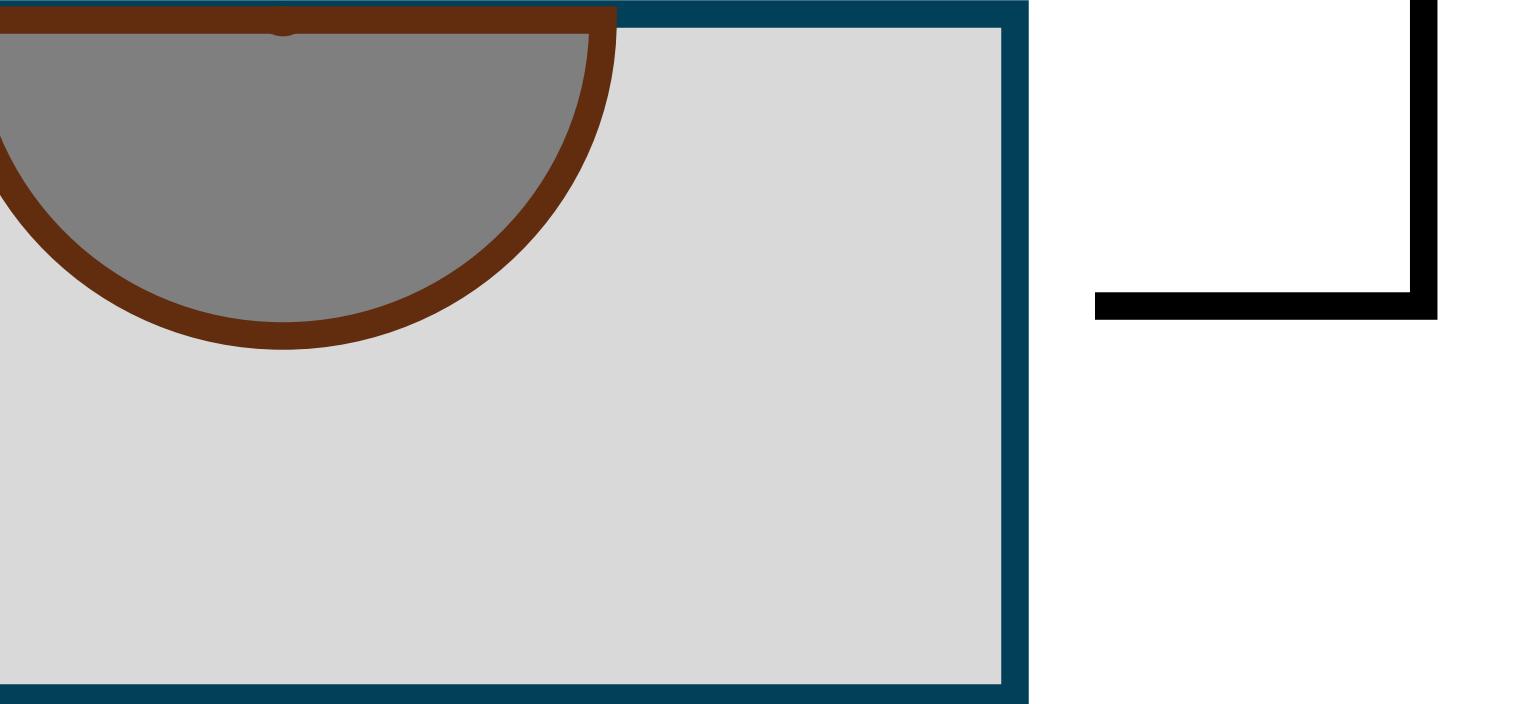
Simulation

Melt Pool Dimensions

Visualizations



Cross-Sections



Experimental

Depth

Length

Width

Criterion

Labels

Keyhole Porosity

Lack of Fusion Porosity

Balling Porosity

None