

MOTOROLA

K1100AM[™]
K1114AM[™],K1115AM[™],K1116AM[™]

K1145AM™

REPRESENTED BY
KOTTMEIER ASSOCIATES, INC.
2470 WINCHESTER BLVD., SUITE B
CAMPBELL, CA 95008
(408) 866-5153

Crystal Clock

Oscillators

250 kHz to 70 MHz

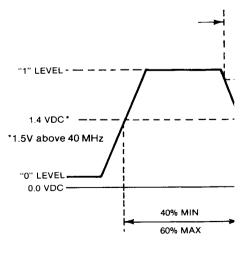
TTL COMPATIBLE OUTPUT
ALL METAL WELDED PACKAGE
CASE GROUND MINIMIZES E.M.I.

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features

ALL-METAL, WELDED PACKAGE - offers full hermetic seal to provide excellent resistance to extremes of heat/humidity. With pin 7 case ground. the all-metal package also offers improved shielding to minimize RF radiation, helping to meet FCC EMI specifications. The oscillator can be soldered in standard wave-line operations without damage; insulated stand-offs permit proper de-fluxing. Can also be plugged into a DIP socket. Takes up only .820" x .520" on a circuit board, and its seated height of .270" lets you use standard logic boards with no loss of spacing.

- TTL COMPATIBLE—uses standard +5V dc input, drives standard TTL logic.
- ±0.01% FREQUENCY STABILITY (K1100AM) over the range of 0°C to 70°C, suitable for most applications in data communication logic timing. The K1145AM has ±0.005% stability over the same operating range. This specification is inclusive of calibration tolerance, stability vs. input voltage change, stability vs. load change, aging, and stability vs. shock and vibration.
- RELAXED SPECS, RELAXED PRICES
 for applications where frequency stability is not a primary requisite, Models K1114AM (±0.05%), K1115AM (±0.1%), and K1116AM (±1%) are ideal. They are cost-effective with discrete components and crystals. To the user of multi-vibrator, RC and LC circuits, they offer orders of magnitude better stability and reliability at minimum cost. Economies of scale plus relaxed design and manufacturing tolerances result in cost savings which are passed on to you.
- RUGGED, RELIABLE maximum reliability at minimum cost results from Motorola's extensive experience



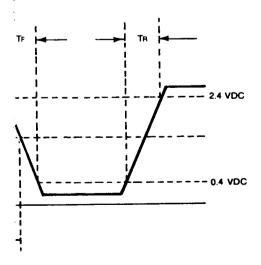
CRYSTAL CLOCK OSC

in quartz crystal technology and in thick film hybrid IC processing. High precision crystals and clean-room processing testify that no short-cuts are taken that might diminish reliability. Environmental testing proves the effectiveness of the rugged design for those applications in which shock and vibration are common hazards.

YOUR TIMING NEEDS IN ONE PACKAGE - The oscillators use essentially the same components to generate any discrete frequency from 250 kHz to 70 MHz; only the frequencydetermining elements and laser-trim settings change. The manufacturing savings inherent in this design are passed on to you, simplifying your make vs. buy decision. The single package oscillator saves you the board space required by discrete components, and eliminates production man-hours wasted analyzing oscillator circuits and matching crystal parameters to circuit components. And with a packaged oscillator, you eliminate source-hunting and source-qualifying for its components, cut down on direct labor for parts insertion, cut down on overhead costs for Receiving, Incoming Inspection, Purchasing and Accounts Payable.

■ COMPLETE PROCESS CONTROL

- Motorola is a totally integrated manufacturer of quartz frequency control devices. Full control of all the processes from growing, sawing, lapping, and finishing quartz to combining it with other components into an electronic product CRYSTAL CLOCK OSCILLATORS.
- VOLUME PRODUCTION Modern automated production techniques are used to provide Motorola's high volume, high quality crystal clock oscillators.



JILLATOR WAVE SHAPE

specifications

■ FREQUENCY RANGE: 250 kHz-70 MHz (K1145AM not available above 50 MHz)

■ FREQUENCY STABILITY:

K1145AM, ±0.005%; K1100AM, ±0.01%; K1114AM, ±0.05%; K1115AM, ±0.1%; K1116AM, ±1.0% (Inclusive of calibration tolerance at 25°C, operating temperature range, input voltage change, load change, aging, shock, and vibration).

■ TEMPERATURE RANGE:

OPERATING:

0°C to 70°C

STORAGE:

-55°C to +125°C

■ INPUT VOLTAGE:

+5V dc +0.5V

■ INPUT CURRENT:

MAX. @ 25°C MAX. OVER TEMP. 250-999.999 kHz 105 mA 115 mA 1.0-3.999 MHz 90 mA 100 mA 4.0-8.999 MHz 40 mA 50 mA 70 mA 9.0-20.0 MHz 60 mA 20.01-70 MHz 60 mA CURRENT, OUTPUT 18 mA min. SHORTED: (1 sec. max.) 100 mA max.

■ TTL OUTPUT (O°C to 70°C):

SYMMETRY:

60/40% @ 1.4V dc level* (*1.5V level above 40 MHz)

RISE AND FALL TIMES:

(.4 -2.4V dc levels)

250 kHz-8.999 MHz

15 ns max 10 ns max

9.0 MHz-31.999 MHz

6 ns max. 32.0-54.999 MHz

4 ns max 55-70 MHz

"0" LEVEL:

+0.4V max +2 4V min

"1" LEVEL:

"0" SINK CURRENT: 250 kHz-20 MHz: 20.001 MHz -70 MHz

16 mA min. 20 mA min.

"1" SOURCE CURRENT: **OUTPUT LOAD:**

−400 µA minimum 250 kHz-3.999 MHz 1 to 10 TTL gates 4 MHz - 70 MHz

1 to 5 TTL gates

■ ENVIRONMENTAL:

TEMPERATURE CYCLE

±5 ppm max., 0 to 120°C, 3 cycles, 2 hrs. max. each, 25 ±2°C ref.

1000 G's 0.35 millisec, 1/2 sine wave; SHOCK

3 shocks each plane

VIBRATION:

10-55 Hz, .060" D.A., 55 Hz-2000 Hz 35 G's. Duration time—12 hours

HUMIDITY: 85% Relative humidity, @ +85° C, 500 hrs.

■ MECHANICAL:

GROSS LEAK TEST

All units 100% leak tested

in de-ionized H₂O.

HERMETICALLY SEALED PACKAGE:

Mass spectrometer leak rate less than 2 × 10⁻⁸ atmos. cc/sec. of

helium

20 lbs. max. force perpendicular

STRENGTH:

SEAL

to top and bottom

BEND TEST: Pins will withstand maximum bend of 90° reference to base for 2 bends.

MARKING INK:

Epoxy, heat cured Isopropyl alcohol, Tricholoroethane

SOLVENT Freon TMC

RESISTANCE:

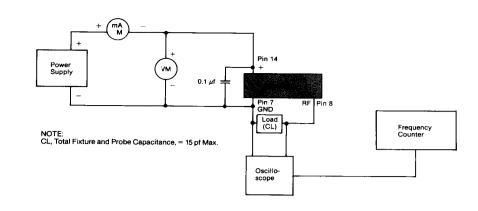
No marking or seal destruction

Dipped 1 minute @ +25° C ±5° C in solvent

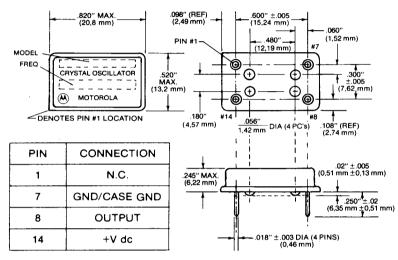
Note: (1) Unit can be cleaned by only one type solvent listed.

Note: (2) Ultrasonic degreaser not to be used.

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Clock Oscillator Test Circuit



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■ MATERIALS:

SOLDER: FLUX:

60% tin and 40% lead

Fully activated rosin base type such as Kester 1544 or Alpha 809.

PROCEDURE:

PREPARATION:

No wiping, cleaning, scraping, or abrading shall be performed on the leads.

SOLDER BATH:

The solder bath shall be maintained at 265 ±5°C.

SOLDERABILITY:

Dip the terminals into room temperature flux, to a maximum of .020" from the unit base, for 5 to 10 seconds. Withdraw from the flux and dip the terminals to the same depth in the molten solder from 5 to 7 seconds. Flux residue may be removed with Freon rinse, or with soft swab moistened with isopropyl alcohol or Freon.

■ REQUIREMENTS:

EVALUATION:

All leads must exhibit a maximum of 90% continuous solder coating over their entire length beyond .020" from the unit base. Pinholes or voids may not be concentrated in any one area and are not to exceed 10% of the total area under examination.



Component Products

2553 N. Edgington Franklin Park, III. 60131 312/451-1000 TWX: 910-227-0799 Telex: 4330067

Printed in U.S.A. (8206)

R29-3-27A