# Al Ethics and Bias Mitigation

## Building Responsible and Fair Artificial Intelligence Systems

#### Introduction

Al Ethics ensures technology aligns with human values such as fairness, accountability, and transparency. Bias in Al can lead to discrimination, misinformation, or reputational harm. Ethical Al aims to be transparent, inclusive, and safe.

## Why AI Ethics Matters

Al systems influence hiring, healthcare, finance, and law enforcement. Without ethical considerations, models may amplify societal inequalities and reduce public trust in Al.

#### Pillars of AI Fthics

Fairness: Avoid discrimination

Transparency: Explainable and auditable decisions Accountability: Defined ownership of outcomes

Privacy: Data protection and consent Safety: Prevention of harm and misuse

#### Sources of Bias in Al

- Data bias: Skewed or non-representative data
- Labeling bias: Subjective or erroneous annotations
- Algorithmic bias: Optimization favoring certain groups
- Societal bias: Inherited cultural or systemic inequalities
- Measurement bias: Incorrect proxies for fairness

### Real-World Examples

- COMPAS criminal justice tool racial bias
- Facial recognition misidentifying people of color
- Amazon's AI recruiting favoring male candidates
- GPT models producing gendered stereotypes

#### **Bias Detection Techniques**

Data audits, fairness metrics, and explainability tools help identify bias.

Example:

from fairlearn.metrics import demographic\_parity\_difference metric = demographic\_parity\_difference(y\_true, y\_pred, sensitive\_features=gender)

### **Bias Mitigation Approaches**

Pre-processing: Re-sampling, data balancing

In-processing: Fair loss functions, adversarial debiasing

Post-processing: Re-ranking and output calibration

## Fairness-Aware Algorithms

Adversarial debiasing minimizes correlation between bias attributes and predictions. Reweighing assigns balanced sample weights.

Example:

from aif360.algorithms.preprocessing import Reweighing rw = Reweighing(unprivileged\_groups=[{'gender':0}], privileged\_groups=[{'gender':1}]) dataset\_transf = rw.fit\_transform(dataset)

## Explainable AI (XAI)

Interpretability improves trust and accountability.

Popular techniques:

- SHAP (Shapley values)
- LIME (Local Interpretable Model Explanations)
- Counterfactual explanations

#### Ethical AI Frameworks

- OECD AI Principles (2019)
- EU AI Act (2024)
- NIST AI RMF
- UNESCO AI Ethics Recommendations
- NITI Aayog: Responsible AI for All (India)

## **Organizational Practices**

Create AI Ethics Boards
Maintain Model Cards and Datasheets for Datasets
Conduct Ethical Impact Assessments
Train employees on Responsible AI principles

## Tools for Bias & Ethics Management

- AIF360 (IBM)
- Fairlearn (Microsoft)
- What-If Tool (Google)
- Explainable AI Dashboards
- Model Cards Toolkit

#### **Best Practices**

- ✓ Use diverse and representative datasets
- ✓ Include human oversight
- ✓ Make AI models explainable
- ✓ Continuously monitor models post-deployment

#### ✓ Establish escalation channels for ethical risks

## Case Study

COMPAS Recidivism Prediction System:

Displayed racial bias by predicting higher risk for black defendants.

Outcome: Sparked introduction of fairness-aware metrics and auditing practices.

#### **Future Directions**

Al-by-Design ethical frameworks
Federated and privacy-preserving learning
Transparent LLM pipelines with audit trails
Integration of ethics into Al education and governance

## Summary

Ethical AI ensures fairness, transparency, and accountability throughout the lifecycle. Bias mitigation requires interventions in data, model, and governance levels.

### Q&A; / Discussion

Prompt: How can we balance accuracy and fairness without compromising ethical principles?