

20以内加减法口算题（练习）姓名（ ）

$2+18=$	$18-6=$	$16-1=$	$2+12=$
$5+11=$	$17-7=$	$5+1=$	$10-1=$
$12+5=$	$11-2=$	$15+1=$	$19-11=$
$10+9=$	$16-7=$	$2+15=$	$16-15=$
$15+3=$	$9-4=$	$20-1=$	$6+8=$
$2+5=$	$11-10=$	$2+6=$	$10+1=$
$13+4=$	$20-1=$	$2+7=$	$15-12=$
$1+2=$	$20-3=$	$17-16=$	$9+1=$
$19-6=$	$5+2=$	$14-1=$	$13+7=$
$19-4=$	$3+5=$	$17+3=$	$14+3=$
$3+8=$	$8+4=$	$4+12=$	$1+5=$
$1+14=$	$9-8=$	$19-18=$	$6+13=$
$13-3=$	$3+14=$	$14+3=$	$13+5=$
$10+2=$	$2+5=$	$17-3=$	$3+7=$
$12-8=$	$9-4=$	$20-13=$	$17-1=$
$12+3=$	$5+6=$	$13+6=$	$6+7=$
$5+2=$	$7+7=$	$12-11=$	$5+8=$
$15-5=$	$20-1=$	$18-12=$	$7+1=$
$20-6=$	$8+6=$	$3+13=$	$1+19=$
$11+6=$	$2+10=$	$7+13=$	$10-2=$
$17-16=$	$1+8=$	$14+2=$	$1+12=$
$9+5=$	$11-10=$	$3+3=$	$8+2=$
$8+12=$	$3+17=$	$8+4=$	$1+4=$
$2-1=$	$9+9=$	$19-5=$	$20-18=$
$8+7=$	$20-3=$	$17-10=$	$5+6=$

20以内加减法口算题（练习） 姓名（ ）

$1+16=$	$9+1=$	$9+10=$	$6+14=$
$10-2=$	$18-17=$	$8-6=$	$9+6=$
$18-8=$	$13+2=$	$19-12=$	$17-12=$
$7-5=$	$16-4=$	$11+9=$	$2+12=$
$13-1=$	$16-8=$	$15-8=$	$19-16=$
$2+8=$	$14+3=$	$3+4=$	$15+5=$
$19-4=$	$5-1=$	$19-10=$	$7-1=$
$19-17=$	$6+13=$	$11-3=$	$20-15=$
$20-1=$	$10+4=$	$7-6=$	$19-16=$
$6-3=$	$5+8=$	$20-19=$	$1+8=$
$11+7=$	$9+7=$	$9-1=$	$17-9=$
$17-7=$	$18-4=$	$14-13=$	$14+3=$
$5+13=$	$13-2=$	$6-1=$	$15-2=$
$10-1=$	$12-2=$	$9+5=$	$13-1=$
$3+5=$	$12+8=$	$11+7=$	$16-5=$
$18-13=$	$15-5=$	$4+5=$	$13+4=$
$6+7=$	$12-1=$	$7-2=$	$5+3=$
$5-2=$	$15+5=$	$12+1=$	$19-16=$
$4+12=$	$14-6=$	$7+8=$	$16-6=$
$3+7=$	$11-9=$	$13-7=$	$19-18=$
$3+6=$	$20-9=$	$1+18=$	$4+11=$
$7+13=$	$1+7=$	$13+2=$	$17-8=$
$17-7=$	$2+5=$	$3-2=$	$7+10=$
$16-10=$	$5+6=$	$11-10=$	$18-16=$
$14-2=$	$18-2=$	$11+7=$	$10-8=$

20以内加减法口算题（练习）姓名（ ）

16-10=	5+6=	11-10=	18-16=
7+12=	9-1=	20-15=	10-9=
20-8=	20-11=	20-5=	20-18=
14+2=	14-10=	6+11=	12+7=
12-10=	14+5=	18-4=	9+8=
6+3=	16-4=	18-12=	1+17=
14+2=	4+4=	10-2=	14-6=
12-6=	12+6=	15+2=	5+13=
11-3=	2+1=	16-14=	9+6=
1+8=	4+12=	3+13=	7+6=
14-3=	18-5=	19-15=	12+1=
12-1=	18-1=	13-11=	16+1=
9-2=	16-7=	16-15=	16+4=
18-14=	18-5=	20-19=	17-5=
20-16=	10-5=	11-4=	1+8=
16-11=	17-5=	6+2=	6+10=
14-9=	18-11=	2+13=	6+8=
13-12=	13-3=	19-4=	19-18=
8+5=	6+13=	17-3=	20-6=
7-4=	1+17=	7-2=	7+3=
5-2=	14-2=	14-8=	20-15=
15+4=	17-6=	6+2=	9-4=
11-2=	16-6=	14+1=	2+5=
11-8=	2+17=	2+10=	8+12=
14+3=	8-2=	17+1=	11-9=

20以内加减法口算题（练习）姓名（ ）

11-8=	2+17=	2+10=	8+12=
20-5=	18-13=	15-9=	18-15=
1+8=	19-14=	19-12=	20-13=
10+5=	18-6=	18-14=	14-8=
12-9=	11-8=	17+3=	1+3=
7+8=	8-7=	7-4=	2+5=
5-2=	14-3=	8+9=	7+12=
13-1=	9+3=	20-19=	5-1=
17-3=	12+2=	19-18=	20-15=
15-5=	12-3=	6+4=	19-8=
7+5=	18-11=	8+9=	10-4=
19-13=	3+1=	4+10=	2+3=
7+6=	8+9=	1+18=	3+15=
12-3=	19-12=	11+2=	7+4=
15-1=	9-3=	15-5=	19-9=
17+2=	6+12=	10+1=	11-5=
9+7=	15-1=	14+5=	2+11=
1+5=	6-1=	4+15=	4+4=
2+10=	17-3=	15+2=	7+10=
6-5=	18+2=	2+14=	4+7=
5+4=	13-4=	6+1=	10-9=
19-11=	14+6=	2+18=	1+12=
16-8=	10-8=	13+3=	4-1=
8+4=	1+9=	14-5=	8+1=
4+4=	7+2=	16-2=	16+4=

20以内加减法口算题（练习）姓名（ ）

16-8=	10-8=	13+3=	4-1=
3+11=	17+3=	14-13=	10+9=
19-11=	6+4=	12+6=	18-5=
1+17=	6-5=	3+16=	1+6=
17-11=	10-1=	20-1=	14+1=
3+10=	17-14=	18-7=	7+10=
10-2=	19-10=	20-4=	8+11=
9-7=	15-10=	4+9=	19-1=
6+6=	14-3=	18-7=	20-13=
16+2=	3+4=	14-5=	16-2=
14-1=	17-2=	7+8=	6+3=
2+14=	20-13=	4-2=	6+8=
8-1=	20-16=	6+5=	17-13=
5+12=	5+2=	14+1=	9-2=
5+6=	11-6=	10+9=	5+8=
4+11=	18-17=	13-1=	13-2=
5+2=	4+14=	2+4=	5+3=
3+11=	13-6=	13-5=	10-9=
8+7=	11+2=	15-10=	15-4=
4+4=	5+10=	5+8=	9+6=
6-2=	4-3=	2+18=	8-2=
14-2=	14-11=	14+2=	1+2=
5+2=	4+12=	20-7=	1+19=
4+12=	9-8=	5+10=	19-14=
5+9=	20-1=	19-15=	7+1=

20以内加减法口算题（练习） 姓名（ ）

4+12=	9-8=	5+10=	19-14=
14-3=	6+14=	4+16=	10-3=
10-2=	7-1=	7+5=	5+10=
19-18=	6-3=	7+4=	14+6=
17-15=	4+15=	14-4=	15-2=
14-10=	16-13=	20-10=	5+2=
1+17=	13-1=	9-1=	16-14=
4+5=	3+15=	9-2=	9+11=
10-5=	12+8=	2+1=	10-4=
1+8=	18-7=	19-7=	9+5=
3+4=	19-4=	14+5=	10+7=
14+6=	13+4=	17-6=	7+9=
12+4=	5+9=	15+2=	9+4=
18-4=	14-3=	4+6=	6+2=
19-5=	19-9=	2+14=	7+2=
17+3=	19-6=	4+10=	17-3=
20-8=	18-14=	9-5=	4+12=
5+6=	1+2=	18-5=	9+6=
3+1=	9+7=	6-3=	14-13=
3+11=	1+8=	19-11=	16-4=
17-3=	10+3=	15-11=	18-16=
19-1=	10-7=	16-12=	8+3=
10+2=	7+12=	9+7=	19-15=
3+15=	11-10=	13-2=	15-11=
17+1=	18-8=	1+18=	5+12=

20以内加减法口算题（练习）姓名（ ）

$3+15=$	$11-10=$	$13-2=$	$15-11=$
$9+2=$	$1+14=$	$17-7=$	$5+9=$
$18-17=$	$4+12=$	$2-1=$	$10-5=$
$16-6=$	$17-12=$	$7+1=$	$9+3=$
$12+4=$	$12+5=$	$19-8=$	$17-7=$
$6+12=$	$18-15=$	$19-9=$	$7+1=$
$17-6=$	$7+12=$	$2+6=$	$14+3=$
$9+2=$	$4+14=$	$13-2=$	$18-6=$
$5+10=$	$14-11=$	$3+8=$	$17+2=$
$19-8=$	$18-8=$	$7-6=$	$18-15=$
$14-1=$	$16+2=$	$18-11=$	$19-16=$
$16-5=$	$7+13=$	$19-10=$	$6-1=$
$15-5=$	$10+10=$	$19-8=$	$5+9=$
$6-2=$	$3+14=$	$11-2=$	$3-2=$
$2+3=$	$15-13=$	$11-10=$	$20-10=$
$10-8=$	$16-14=$	$2+7=$	$3+11=$
$5+1=$	$15-3=$	$17-1=$	$15+3=$
$17-5=$	$6+13=$	$3+13=$	$17-11=$
$14-3=$	$5+5=$	$14-9=$	$1+7=$
$18-6=$	$19-2=$	$9+8=$	$18+2=$
$15-6=$	$18-8=$	$3+11=$	$11+1=$
$16-7=$	$9+7=$	$15+3=$	$7+8=$
$3+10=$	$12+8=$	$1+6=$	$11+4=$
$18-7=$	$10-6=$	$2+14=$	$1+17=$
$14+2=$	$10+9=$	$6+3=$	$4+11=$

20以内加减法口算题（练习8） 姓名（ ）

$20-17=$	$7+13=$	$19-10=$	$6-1=$
$15-6=$	$12-7=$	$5-1=$	$16-13=$
$3+17=$	$10+5=$	$13+4=$	$19-11=$
$14-7=$	$18-17=$	$1+10=$	$6+8=$
$13+3=$	$4+1=$	$9+8=$	$2+5=$
$17-7=$	$20-4=$	$20-19=$	$1+6=$
$2+13=$	$18-3=$	$5-2=$	$6+7=$
$2+17=$	$5+4=$	$12-8=$	$11+8=$
$16-4=$	$9+11=$	$15-3=$	$11+4=$
$17-15=$	$12+1=$	$10-4=$	$5+4=$
$14-8=$	$13-11=$	$15-1=$	$7+10=$
$16-1=$	$11-1=$	$7+1=$	$13-9=$
$12+5=$	$7+10=$	$16-5=$	$9-3=$
$7+10=$	$3+4=$	$20-18=$	$19-1=$
$3+7=$	$18-10=$	$14-10=$	$1+17=$
$20-1=$	$18-2=$	$1+7=$	$1+14=$
$2+13=$	$13+2=$	$6+3=$	$2+15=$
$6+9=$	$6-2=$	$12-2=$	$2+10=$
$1+13=$	$6-5=$	$19-16=$	$8+8=$
$9+5=$	$5+2=$	$10+9=$	$6+13=$
$17-7=$	$9+11=$	$5-2=$	$12+7=$
$15-5=$	$16-15=$	$8-1=$	$3+14=$
$3+5=$	$9+6=$	$19-6=$	$4+12=$
$2+18=$	$20-14=$	$3+11=$	$16-11=$
$15-9=$	$10+8=$	$4+5=$	$14-13=$

20以内加减法口算题（练习9） 姓名（ ）

$20-7=$	$10-6=$	$2+14=$	$1+17=$
$14+2=$	$17-5=$	$14-9=$	$11+1=$
$8+12=$	$18-1=$	$13+1=$	$19-4=$
$19-12=$	$13-10=$	$8-1=$	$16-4=$
$12+4=$	$3+5=$	$15+1=$	$1+2=$
$16-4=$	$3+2=$	$12-10=$	$1+15=$
$17-1=$	$18-10=$	$15-8=$	$3+3=$
$7+9=$	$8-3=$	$10+10=$	$6+10=$
$13-9=$	$14+5=$	$20-17=$	$13+7=$
$10-2=$	$11-4=$	$2+17=$	$6+5=$
$13-8=$	$15+3=$	$11-6=$	$4+3=$
$16-2=$	$17-11=$	$7+12=$	$10+9=$
$6+13=$	$14-11=$	$8+3=$	$3+1=$
$11-7=$	$2+18=$	$4+16=$	$17-3=$
$20-7=$	$4-2=$	$1-4=$	$19-11=$
$4+1=$	$15-13=$	$1-9=$	$5+6=$
$14-6=$	$8+9=$	$10-7=$	$11+4=$
$10+10=$	$10+9=$	$2+13=$	$10-4=$
$5+3=$	$3+12=$	$5+13=$	$15+3=$
$9+6=$	$9+9=$	$7+7=$	$7+10=$
$17-4=$	$4+11=$	$6-1=$	$8+5=$
$10+5=$	$9+6=$	$3+9=$	$8-1=$
$16-11=$	$3+11=$	$3+5=$	$19-5=$
$4+3=$	$9-2=$	$8+11=$	$20-5=$
$16-12=$	$1+11=$	$2+12=$	$20-8=$

20以内加减法口算题（练习0）姓名（ ）

$10+10=$	$10+9=$	$2+13=$	$10-4=$
$17-7=$	$9+11=$	$5-2=$	$12+7=$
$20-17=$	$7+13=$	$19-10=$	$6-1=$
$15-9=$	$10+10=$	$13-8=$	$5+9=$
$6-2=$	$3+14=$	$11-2=$	$3-2=$
$2+3=$	$15-13=$	$11-10=$	$20-10=$
$10-8=$	$16-14=$	$2+7=$	$3+11=$
$5+1=$	$15-3=$	$17-1=$	$15+3=$
$17-5=$	$6+13=$	$3+13=$	$17-11=$
$14-3=$	$5+5=$	$14-9=$	$1+7=$
$4-3=$	$7+2=$	$2+6=$	$1+6=$
$11+5=$	$6+8=$	$7-3=$	$20-10=$
$9+4=$	$1+19=$	$12-10=$	$16-9=$
$10-2=$	$7-1=$	$7+5=$	$5+10=$
$19-18=$	$6-3=$	$7+4=$	$14+6=$
$17-15=$	$4+15=$	$14-4=$	$15-2=$
$14-10=$	$16-13=$	$20-11=$	$5+2=$
$1+17=$	$13-1=$	$9-1=$	$16-14=$
$4+5=$	$3+15=$	$9-2=$	$9+11=$
$17-13=$	$14-13=$	$9+3=$	$5+12=$
$12+7=$	$13+4=$	$16-11=$	$17+3=$
$6+8=$	$20-9=$	$8-2=$	$20-5=$
$3+8=$	$15-2=$	$10+6=$	$13-9=$
$10+1=$	$14+5=$	$18-7=$	$10+2=$
$10+6=$	$16-6=$	$10+9=$	$10+3=$

20以内加减法口算题（练习1）姓名（ ）

$16-2=$	$17-11=$	$7+12=$	$10+9=$
$11+2=$	$19-5=$	$11+4=$	$15-3=$
$11+5=$	$18-5=$	$11+7=$	$11+8=$
$11+9=$	$12+3=$	$18-8=$	$12+4=$
$13-2=$	$12+5=$	$12+7=$	$16-5=$
$12+8=$	$13+1=$	$18-4=$	$17-4=$
$13+2=$	$19-7=$	$10+7=$	$18-3=$
$13+3=$	$19-8=$	$13+4=$	$10+5=$
$14-4=$	$13+5=$	$13-3=$	$13+7=$
$15-2=$	$14+1=$	$12-2=$	$14+2=$
$16-4=$	$14+3=$	$17-5=$	$10+8=$
$18+2=$	$17-6=$	$14+6=$	$15+1=$
$15+2=$	$15+3=$	$19-0=$	$15+4=$
$12+6=$	$20-0=$	$14-3=$	$15+5=$
$14-2=$	$16+1=$	$16+2=$	$17-0=$
$16+3=$	$11+3=$	$16+4=$	$17+1=$
$17+2=$	$17+3=$	$18+1=$	$19+1=$
$20+0=$	$12+1=$	$10+4=$	$3+14=$
$19-1=$	$19-2=$	$19-3=$	$19-4=$
$11+1=$	$19-6=$	$11+6=$	$19-9=$
$18-1=$	$11+3=$	$18-2=$	$18-6=$
$17-1=$	$11+4=$	$13+3=$	$17-2=$
$10+6=$	$17-3=$	$14+1=$	$17-7=$
$13+6=$	$16-1=$	$12+3=$	$16-2=$
$12+8=$	$13+4=$	$15-4=$	$13+2=$

20以内加减法口算题（练习2）姓名（ ）

13+2=	19-7=	10+7=	18-3=
16-3=	13+1=	15-1=	14+2=
2+5=	18-0=	13+5=	13-1=
15-5=	14-1=	10+5=	12-1=
11-1=	16-0=	13-3=	18-3=
18+2=	17-6=	14+6=	15+1=
15+2=	15+3=	19-0=	15+4=
11+9=	12+3=	18-8=	12+4=
13-2=	12+5=	12+7=	16-5=
17-1=	11+4=	13+3=	17-2=
10+6=	17-3=	14+1=	17-7=
15-2=	14+1=	12-2=	14+2=
16-4=	14+3=	17-5=	10+8=
20+0=	12+1=	10+4=	3+14=
19-1=	19-2=	19-3=	19-4=
16+3=	11+3=	16+4=	17+1=
17+2=	17+3=	18+1=	19+1=
15-2=	14+1=	12-2=	14+2=
16-4=	14+3=	17-5=	10+8=
10+1=	14+5=	18-7=	10+2=
10+6=	16-6=	10+9=	10+3=
12+6=	20-0=	14-3=	15+5=
14-2=	16+1=	16+2=	17-0=
11+1=	19-6=	11+6=	19-9=
18-1=	11+3=	18-2=	18-6=

20以内加减法口算题（练习3）姓名（ ）

16-4=	14+3=	17-5=	10+8=
6+8=	9+2=	7+4=	5+5=
4+9=	10+6=	9+5=	10+4=
6+10=	8+5=	14-6=	7+2=
6+5=	6+8=	9+6=	8+5=
3+6=	8+5=	7+9=	5+7=
6+8=	4+7=	5+9=	9+4=
7+8=	6+5=	4+9=	5+7=
7+7=	8+4=	5+3=	2+7=
6+4=	7+4=	3+6=	13-6=
18-9=	11-7=	6+9=	17-9=
13-6=	14-5=	15-6=	12-9=
12+8=	11-9=	4+8=	16-4=
7+9=	16-7=	2+17=	12-8=
17-8=	18-1=	17-8=	15-7=
10-4=	14+6=	16-9=	15+5=
16-8=	14-7=	12+8=	8+6=
14-10=	8+8=	14-9=	7+5=
14-4=	11+9=	11-6=	17+1=
15-8=	16+3=	5+8=	9+2=
8+4=	7+5=	6+6=	5+6=
15-9=	14-8=	12-7=	11-6=
13-5=	9+4=	7+8=	7+7=
6+5=	5+7=	12-9=	16-8=
15-7=	14-6=	11-5=	9+6=

20以内加减法口算题（练习4）姓名（ ）

16+3=	11+3=	16+4=	17+1=
8+8=	7+6=	6+8=	5+8=
6-9=	11-8=	13-7=	15-6=
12-5=	9+8=	5+8=	7+4=
6+9=	5+9=	13-9=	13-8=
14-7=	12-6=	14-5=	9+3=
9+8=	7+8=	6+7=	4+9=
11-9=	12-8=	16-7=	13-6=
15-5=	14-9=	15-8=	17-10=
12-3=	11-4=	11-3=	12-4=
13-4=	11-2=	14-10=	4+8=
5+7=	2+9=	7+5=	8+6=
14-6=	12-5=	11-5=	13-8=
15-6=	7+7=	9+9=	9+6=
8+5=	8+9=	11-5=	12-6=
14-9=	16-9=	15-8=	4+7=
6+6=	8+8=	9+3=	7+7=
14-8=	15-6=	16-9=	17-8=
18-9=	9+9=	7+5=	8+6=
5+9=	13-8=	17-10=	16-1=
16-2=	16-3=	16-4=	1+11=
1+12=	1+13=	1+14=	1+15=
20-10=	19-1=	19-2=	19-3=
19-4=	18-5=	18-6=	18-7=
18-8=	18-9=	17-5=	17-6=

20以内加减法口算题（练习5）姓名（ ）

12-8=	9-4=	20-13=	17-1=
17-7=	17-8=	17-9=	16-10=
15-1=	15-2=	15-3=	15-4=
2+7=	2+8=	2+9=	2+10=
2+11=	15-10=	14-1=	14-2=
14-3=	14-4=	1+16=	1+17=
1+18=	1+19=	19-5=	19-6=
19-7=	19-8=	19-9=	2+12=
2+13=	2+14=	2+15=	2+16=
15-5=	15-6=	15-7=	15-8=
15-9=	18-10=	17-1=	17-2=
17-3=	17-4=	2+17=	2+18=
19-10=	18-1=	18-2=	18-3=
18-4=	3+16=	3+17=	4+4=
4+5=	4+6=	13-5=	13-6=
13-7=	13-8=	13-9=	4+7=
4+8=	4+9=	4+10=	4+11=
13-10=	12-1=	12-2=	12-4=
12-5=	4+12=	4+13=	4+14=
4+15=	4+16=	18-1=	11-7=
15-3=	19-4=	16-5=	12-7=
9+2=	8+4=	7+5=	6+6=
5+6=	15-9=	14-8=	12-7=
11-6=	13-5=	9+4=	7+8=
7+7=	6+5=	5+7=	12-9=

20以内加减法口算题（练习6）姓名（ ）

15+3=	9-4=	20-1=	6+8=
16-8=	15-7=	14-6=	11-5=
9+6=	8+8=	7+6=	6+8=
5+8=	16-9=	11-8=	13-7=
15-6=	12-5=	9+8=	5+8=
7+4=	6+9=	5+9=	13-9=
3-8=	14-7=	12-6=	14-5=
9+3=	9+8=	7+8=	6+7=
4+9=	11-9=	12-8=	16-7=
13-6=	15-5=	9+5=	8+6=
7+9=	3+8=	4+7=	14-9=
15-8=	17-10=	12-3=	11-4=
11-3=	12-4=	13-4=	11-2=
14-10=	4+8=	5+7=	2+9=
7+5=	8+6=	14-6=	12-5=
11-5=	13-8=	15-6=	7+7=
9+9=	9+6=	8+5=	8+9=
11-5=	12-6=	14-9=	16-9=
15-8=	4+7=	6+6=	8+8=
9+3=	7+7=	14-8=	15-6=
16-9=	17-8=	18-9=	9+9=
7+5=	8+6=	5+9=	13-8=
12+1=	12+3=	19-15=	13+5=
8+1=	15-15=	13-2=	8+9=
3+1=	8+8=	11-10=	18-2=

20以内加减法口算题（练习7）姓名（ ）

1+16=	9+1=	9+10=	6+14=
10-10=	19-11=	5+2=	18-11=
14+2=	17-11=	18-6=	16-11=
15-11=	17+2=	9-7=	14-11=
17-6=	12-11=	11-11=	8+7=
9+1=	11+1=	16+1=	17+1=
1+2=	5+8=	5+11=	15-2=
17-6=	3+9=	5+5=	17-2=
6+2=	19-3=	6-4=	19-2=
7+12=	13-1=	10-9=	8+2=
19-16=	17-2=	15-13=	15-2=
14-10=	11+2=	7+8=	16+2=
2+7=	16-16=	6+8=	1+13=
11+9=	10+8=	14-13=	12+3=
3+13=	10+1=	13-11=	4+3=
18-14=	17-12=	14-14=	5+3=
19-14=	6+3=	9+3=	16-14=
10+3=	14-1=	15-3=	6-5=
11+3=	8-6=	13+3=	3+12=
18-10=	14+3=	16+3=	18-18=
1+4=	2+4=	19-13=	13+4=
15+4=	14-12=	17-6=	6+14=
7+4=	10-7=	8+4=	7+9=
9+4=	11+4=	19-7=	12+4=
0+18=	13+4=	19-1=	11+5=

20以内加减法口算题（练习8）姓名（ ）

15-8=	17-10=	12-3=	11-4=
8-8=	17-5=	19-2=	4+15=
7+6=	19-10=	8+6=	10+6=
13-13=	10-4=	16-2=	12+6=
16-13=	13+6=	11+7=	13+7=
17-16=	18-2=	6+11=	18-1=
7+11=	17-1=	5+7=	14+4=
15-4=	18-16=	15+4=	15-12=
11-0=	16-3=	7+7=	16-6=
17-3=	11+7=	12+7=	11+8=
12+8=	4+8=	19-12=	11+8=
4+7=	10+9=	12+1=	18-15=
19-1=	14+4=	16-1=	11+1=
9+7=	14-1=	13-5=	3+8=
11-11=	14-2=	18+1=	12-2=
11+6=	10-2=	2+12=	13-2=
18-3=	10+4=	17-3=	13-3=
9-3=	13-10=	8-3=	5-3=
6+9=	5+8=	7+3=	6+6=
9+5=	7+9=	8+8=	5+8=
14-9=	17-6=	4+7=	9+4=
6+8=	9+7=	7+8=	9+8=
4+6=	5+3=	6+8=	17-5=
3+7=	6+8=	9+6=	2+8=
6+9=	14-6=	5+7=	4+7=

20以内加减法口算题（练习9）姓名（ ）

20-5=	18-13=	15-9=	18-15=
7+9=	15-8=	6+9=	8+4=
9+8=	8+5=	9+11=	16-7=
13-7=	7+4=	8+3=	17-6=
19-8=	8+5=	9+5=	8+6=
7+14=	8+2=	4+7=	3+9=
12-8=	5+8=	3+5=	13-6=
6+9=	9+5=	13-8=	14+6=
9+9=	8+7=	4+7=	6+3=
12-9=	9-3=	8+3=	5+7=
5+6=	6+8=	9+2=	7+4=
5+5=	4+9=	10+6=	9+5=
10+4=	6+10=	8+5=	14-6=
7+2=	6+5=	6+8=	9+6=
8+5=	3+6=	8+5=	7+9=
5+7=	6+8=	4+7=	5+9=
9+4=	7+8=	6+5=	4+9=
5+7=	7+7=	8+4=	13-6=
18-9=	11-7=	6+9=	17-9=
13-6=	14-5 =	15-6=	12-9=
12+8=	11-9=	4+8=	16-4=
7+9=	16-7=	2+17=	12-8=
17-8=	18-1=	17-8=	15-7=
10-4=	14+6=	16-9=	15+5=
16-8=	14-7=	12+8=	8+6=

20以内加减法口算题（练习20）姓名（ ）

18-3=	10+4=	17-3=	13-3=
14-10=	8+8=	14-9=	11-6=
17+1=	15-8=	16+3=	5+8=
9+2=	8+4=	7+5=	6+6=
5+6=	15-9=	14-8=	12-7=
11-6=	13-5=	9+4=	7+8=
7+7=	6+5=	5+7=	12-9=
16-8=	15-7=	14-6=	11-5=
9+6=	8+8=	7+6=	6+8=
5+8=	16-9=	11-8=	13-7=
15-6=	12-5=	9+8=	5+8=
7+4=	6+9=	5+9=	13-9=
13-8=	14-7=	12-6=	14-5=
9+3=	9+8=	7+8=	6+7=
4+9=	11-9=	12-8=	16-7=
13-6=	15-5=	14-9=	15-8=
17-10=	12-3=	11-4=	11-3=
12-4=	13-4=	11-2=	14-10=
4+8=	5+7=	2+9=	7+5=
8+6=	14-6=	12-5=	11-5=
13-8=	15-6=	7+7=	9+9=
9+6=	8+5=	8+9=	11-7=
12-6=	14-9=	16-9=	15-8=
4+7=	6+6=	8+8=	9+3=
7+7=	14-8=	15-6=	16-9=

20以内加减法口算题（练习1）姓名（ ）

2+18=	18-6=	16-1=	2+12=
17-8=	18-9=	9+9=	7+5=
8+6=	5+9=	13-8=	17-10=
16-1=	16-2=	16-3=	16-4=
1+11=	1+12=	1+13=	1+14=
1+15=	20-10=	19-1=	19-2=
19-3=	19-4=	18-5=	18-6=
18-7=	18-8=	18-9=	17-5=
17-6=	17-7=	17-8=	17-9=
16-2=	16-3=	16-4=	16-5=
16-6=	16-10=	15-1=	15-2=
15-3=	15-4=	12+7=	12+8=
2+9=	2+10=	2+11=	15-10=
14-1=	14-2=	14-3=	14-4=
1+16=	1+17=	1+18=	1+19=
2+10=	19-5=	19-6=	19-7=
19-8=	19-9=	2+12=	2+13=
2+14=	2+15=	2+16=	15-5=
15-6=	15-7=	15-8=	15-9=
18-10=	17-1=	17-2=	17-3=
17-4=	2+17=	2+18=	3+13=
13+4=	13+5=	19-10=	18-1=
18-2=	18-3=	18-4=	3+16=
3+17=	14+4=	4+5=	4+6=
13-5=	13-6=	13-7=	13-8=

20以内加减法口算题（练习2）姓名（ ）

3+15=	11-10=	13-2=	15-11=
13-9=	4+7=	4+8=	4+9=
4+10=	4+11=	13-10=	12-1=
12-2=	12-4=	12-5=	4+12=
4+13=	4+14=	4+15=	4+16=
11-1=	11-2=	11-3=	11-4=
11-5=	15+3=	12+7=	6+14=
7+4=	13+6=	15-9=	14-5=
15-8=	12-4=	9+8=	4+9=
5+6=	14-7=	16-8=	19-8=
13-5=	7+6=	11-4=	13-4=
14-9=	12-6=	16-9=	7+8=
15-6=	9+9=	7+9=	12-8=
11-2=	18-9=	11-5=	13-9=
11-6=	3+8=	13-6=	5+8=
12-3=	11-8=	14-8=	12-8=
18-9=	4+7=	6+6=	9+2=
12-5=	15-7=	14-9=	16-9=
8+6=	4+8=	13-7=	15-9=
11-3=	17-8=	11-9=	12-7=
17-9=	7+7=	14-6=	12-9=
9+9=	16-7=	13-9=	5+7=
13-9=	11-5=	8+8=	8+4=
15-8=	15-9=	14-8=	12-8=
18-9=	4+7=	6+6=	9+2=

20以内加减法口算题（练习3）姓名（ ）

12-8=	9-4=	20-13=	17-1=
12-5=	15-7=	14-9=	16-9=
8+6=	4+8=	13-7=	15-9=
11-3=	17-8=	11-9=	12-7=
17-9=	7+7=	14-6=	12-9=
9+9=	16-7=	13-9=	5+7=
13-9=	11-5=	8+8=	8+4=
15-8=	15-9=	15-9=	14-5=
15-8=	12-4=	13-8=	14-8=
11-2=	15-7=	12-4=	11-4=
20-5=	15-8=	20-9=	11-3=
15-7=	17-8=	12-7=	16-4=
12-4=	14-8=	11-8=	12-9=
20-3=	20-5=	14-7=	12-6=
11-6=	6+7=	17-9=	7+8=
16-9=	15-8=	17-8=	6+9=
14-9=	13-7=	11-9=	14-6=
15-6=	17-8=	11-7=	11+2=
8+6=	13-6=	15-4=	15-8=
12-6=	16-7=	11-9=	14-3=
14-7=	16-8=	11-3=	18-7=
12-8=	13-6=	18-9=	8+6=
17-8=	13-2=	11-5=	16-7=
5+6=	12-6=	11-6=	14-6=
15-8=	14-8=	2+8=	18-3=

20以内加减法口算题（练习4）姓名（ ）

16-8=	15-7=	14-6=	11-5=
7+4=	18-10=	18-4=	2+9=
18-2=	7+5=	7+6=	18-5=
13+7=	17-5=	20-7=	7+7=
18-6=	3+8=	5+9=	17-4=
7+8=	19-2=	17-3=	14+6=
19-3=	7+9=	8+4=	19-4=
4+7=	10+8=	19-5=	18+2=
17-2=	4+8=	4+9=	19-6=
8+3=	16-2=	9+7=	15+5=
19-7=	8+7=	8+8=	16-3=
15+6=	19-8=	16-4=	8+5=
10-9=	5+7=	5+8=	10-8=
8+6=	14-2=	10-7=	5+9=
15-2=	8+9=	9+11=	20-6=
6+14=	15-3=	10+7=	9+2=
10-5=	6+5=	6+7=	9+9=
9+3=	20-4=	20-3=	6+8=
16-6=	9+4=	9+5=	20-2=
6+9=	19-0=	17+0=	9+6=
10-1=	17+3=	19-10=	16-10=
15-10=	15+3=	6+13=	8+5=
11+4=	2+14=	13+4=	2+15=
13+6=	4+16=	11+7=	10-10=
11-10=	10-0=	10+9=	18-10=

20以内加减法口算题（练习5）姓名（ ）

18-9=	11-7=	6+9=	17-9=
17-10=	10+4=	1+18=	12+8=
16-11=	17-12=	8+6=	7+13=
18-13=	19-17=	16-12=	13-12=
14-5=	15-12=	16-6=	17-14=
18-9=	13+5=	14+5=	15+5=
11+6=	14-4=	19-7=	20-8=
16+3=	7+12=	14-5=	19-13=
3+11=	20-3=	15-4=	16-7=
11+4=	7+5=	7+6=	17-4=
14+4=	11+5=	18-4=	19-4=
20-9=	16-8=	18-5=	17-9=
18-9=	19-6=	10-6=	12+7=
3+17=	18-7=	4+9=	19-7=
20-7=	19-8=	20-9=	9+2=
9+5=	9+6=	9+8=	8+3=
8+7=	8+8=	9+11=	7+7=
7+8=	7+9=	9+7=	9+9=
8+4=	6+5=	6+6=	6+7=
12-1=	13-11=	14-12=	9+3=
9+4=	15-13=	6+8=	6+9=
5+6=	5+7=	3+8=	3+9=
15-3	11+3=	2+9=	17-3=
10+1=	18-13=	10+2=	10+7=
15+4=	10-8=	10+14=	20+3=

20以内加减法口算题（练习6）姓名（ ）

9+3=	9+8=	7+8=	6+7=
6+14=	10+18=	18-8=	10+9=
17-7=	11+11=	19-9=	2+11=
4+13=	16-6=	13+2=	10+15=
20+6=	14+2=	8+9=	7+4=
8+11=	5+12=	15-5=	13-3=
13-10=	14-9=	12-11=	11-11=
12-2=	0+15=	6+10=	5+8=
5+9=	17+0=	2+16=	4+7=
16-13=	5+8=	8+5=	9+4=
6+8=	7+8=	6+9=	5+6=
4+7=	8+4=	6+6=	0+16=
7+5=	5+7=	9+0=	7+6=
9+8=	8+8=	7+5=	5+6=
5+8=	7+7=	7+9=	10+5=
6+7=	8+6=	7+5=	6+9=
8+5=	9+10=	4+7=	10+10=
0+12=	6+7=	5+6=	7+8=
6+6=	9+3=	5+8=	9+9=
2+9=	4+8=	5+7=	15+5=
3+8=	5+8=	7+6=	5+9=
8+7=	5+8=	7+9=	9+8=
5+7=	8+4=	9+3=	9+9=
3+8=	6+5=	7+4=	8+8=
6+8=	2+9=	7+7=	3+7=

20以内加减法口算题（练习7）姓名（ ）

$19-18=$	$6-3=$	$7+4=$	$14+6=$
$6+6=$	$6+9=$	$8+6=$	$3+8=$
$5+5=$	$12-4=$	$15-6=$	$14-7=$
$11-8=$	$14-9=$	$15-7=$	$15-9=$
$16-7=$	$13-6=$	$16-9=$	$11-5=$
$12-8=$	$11-7=$	$18-9=$	$17-8=$
$14-8=$	$13-7=$	$15-8=$	$14-5=$
$11-9=$	$17-9=$	$11-5=$	$13-8=$
$15-7=$	$12-8=$	$14-9=$	$13-7=$
$16-8=$	$20-10=$	$17-7=$	$14-9=$
$17-8=$	$11-6=$	$12-6=$	$13-8=$
$14-6=$	$14-8=$	$11-7=$	$19-10=$
$16-6=$	$12-5=$	$13-6=$	$18-0=$
$13-8=$	$14-5=$	$15-6=$	$11-9=$
$16-7=$	$15-5=$	$11-8=$	$12-7=$
$13-5=$	$18-9=$	$17-8=$	$12-3=$
$14-7=$	$16-9=$	$13-4=$	$12-4=$
$15-8=$	$11-5=$	$12-6=$	$13-6=$
$14-0=$	$16-6=$	$13-5=$	$10-5=$
$6+7=$	$7+6=$	$13-6=$	$13-7=$
$6+6=$	$5+8=$	$0+15=$	$13-9=$
$17-8=$	$4+7=$	$12-2=$	$15+5=$
$13-8=$	$12-4=$	$5+9=$	$6+8=$
$14-5=$	$7+7=$	$13-13=$	$18-9=$
$7+5=$	$6+8=$	$2+9=$	$11-6=$

20以内加减法口算题（练习8）姓名（ ）

10-8=	16-14=	2+7=	3+11=
18-0=	16-10=	3+8=	6+9=
12-10=	18-8=	7+8=	4+9=
12-8=	0+9=	8+8=	13-8=
12-6=	15-6=	3+8=	7+5=
18-8=	18-0=	13-5=	11-4=
11+2=	11-4=	20-6=	15+5=
12-1=	11+10=	13+9=	23+7=
20-3=	20+0=	20-10=	13-1=
17-6=	14-8=	19+6=	17-7=
16+2=	22-2=	18-1=	11+3=
11-6=	18-5=	12-9=	11-8=
16+6=	12-3=	16-2=	14-9=
13-2=	15-10=	17+3=	15-1=
12+2=	10-4=	11-6=	19-3=
15+4=	12-6=	16+1=	14-4=
11+9=	17+8=	10+0=	11-9=
12+8=	16-6=	19+10=	18-7=
17-8=	16+4=	20-20=	15-2=
11-3=	16-1=	5+9=	19+5=
11-7=	13+9=	11-10=	12-8=
12+10=	10+6=	12+3=	17+5=
19+3=	11+6=	12-4=	10+3=
12-5=	16+7=	19-1=	11+4=
12-7=	11-8=	19-2=	4+7=

20以内加减法口算题（练习9）姓名（ ）

$19-13=$	$3+1=$	$4+10=$	$2+3=$
$16+5=$	$18+3=$	$19+2=$	$61+3=$
$14+8=$	$14-2=$	$11+6=$	$14-1=$
$17+4=$	$11-1=$	$15+6=$	$11+5=$
$15-8=$	$6+10=$	$12+4=$	$13+3=$
$19-9=$	$19+8=$	$10-10=$	$15+7=$
$8-5=$	$13+8=$	$20-10=$	$17+0=$
$18-6=$	$17+1=$	$17+7=$	$13+9=$
$14-3=$	$15-7=$	$13-8=$	$9+9=$
$14-7=$	$15+3=$	$7+8=$	$15+8=$
$10+6=$	$19-6=$	$10+7=$	$9+7=$
$18-10=$	$5+8=$	$16-3=$	$15-6=$
$17-9=$	$15-4=$	$10+5=$	$18-9=$
$7+9=$	$13-4=$	$18-4=$	$5+10=$
$14-6=$	$19-4=$	$13+6=$	$6+8=$
$15-5=$	$13+4=$	$16+9=$	$17-10=$
$18-8=$	$16-4=$	$11-9=$	$17+6=$
$18+6=$	$13+5=$	$17-4=$	$18+7=$
$14-5=$	$13-6=$	$15+9=$	$14+6=$
$13-5=$	$7-1=$	$18+9=$	$16-8=$
$7+10=$	$18-2=$	$11+7=$	$17-2=$
$16-9=$	$10+8=$	$16-10=$	$12-12=$
$14-8=$	$18+7=$	$12+6=$	$17-3=$
$13-9=$	$18+5=$	$12-5=$	$14+4=$
$13-10=$	$17-5=$	$19+4=$	$13-7=$

20以内加减法口算题（练习10）姓名（ ）

20-5=	18-13=	15-9=	18-15=
4+10=	19-4=	16-7=	18-3=
15-9=	17-7=	18-0=	18+1=
12-3=	14+9=	17+2=	19-5=
10+10=	12-2=	14-14=	4+9=
16+8=	12-5=	10+7=	11-5=
17+8=	11-6=	15+4=	17+6=
18+6=	13+5=	17-4=	18+7=
14-5=	13-6=	15+9=	14+6=
13-5=	17-1=	18+9=	16-8=
7+10=	18-2=	11+7=	17-2=
16-9=	20+8=	16-10=	12-0=
14-8=	8+7=	12+6=	17-3=
13-9=	8+5=	12-5=	4+14=
13-10=	7-15=	9+14=	13-7=
14+10=	19-4=	16-7=	18-3=
15-9=	17-7=	18-0=	8+11=
0+12=	4+19=	7+12=	19-5=
10+10=	12-12=	14-14=	4+9=
6+18=	12-5=	10+17=	11-5=
7+18=	11-6=	15-6=	1+12=
11-4=	10-6=	5+15=	12-11=
1+10=	2+19=	3+17=	10-3=
10+0=	10-10=	13-1=	17-6=
14+8=	9+16=	17-7=	6+12=

20以内加减法口算题（练习1）姓名（ ）

19-13=	3+1=	4+10=	2+3=
12-2=	18-12=	16+13=	11-5=
18-5=	12-9=	10-8=	16+6=
12-3=	16-2=	14-9=	11-8=
7+18=	12+8=	25-2=	7+13=
13+5=	11+5=	15+5=	22-2=
15+5=	24-4=	19+1=	27-7=
10+9=	18-8=	20-5=	16+2=
13+2=	9+7=	8+8=	3+9=
6+7=	9+9=	7+9=	6+5=
3+16=	15+3=	19-8=	18-6=
16+4=	11+5=	8+7=	6+14=
12+8=	4+12=	15-3=	13-7=
11-9=	17-2=	10-9=	8+6=
7+3=	11+13=	22+6=	13+9=
8+15=	14+9=	7+12=	14+5=
7+11=	12+5=	13+3=	15+9=
6+19=	8+13=	13+15=	14+11=
16+6=	17+7=	9+22=	9+8=
23-3=	19-6=	18-4=	17-3=
14-2=	15-3=	15-9=	19-6=
14-3=	18-5=	19-5=	19-4=
19-8=	16+4=	14+3=	19-5=
17-9=	18-8=	13-5=	14-7=
14-6=	15-2=	11-6=	12+3=

20以内加减法口算题（练习2）姓名（ ）

12+6=	20-0=	14-3=	15+5=
14+4=	15+5=	12+8=	16-9=
19-2=	15+2=	17+3=	19+1=
18+2=	1+19=	12+8=	3+17=
14+6=	25+5=	16+4=	17+3=
8+12=	19+1=	11+9=	12+8=
13+7=	14+6=	15+5=	16+4=
17+3=	18+2=	19+1=	12+4=
12+5=	20-19=	18-9=	20-7=
20-9=	20-6=	18-9=	16-8=
13-7=	20-4=	20-2=	20+5=
6+7=	6+8=	6+9=	1+19=
9+11=	2+13=	2+16=	13+4=
13-2=	14-1=	16-3=	16-6=
9+8=	11+7=	23+3=	5+8=
8+5=	9+4=	6+8=	7+8=
6+9=	5+6=	4+7=	8+4=
6+6=	0+16=	7+5=	5+7=
9+0=	7+6=	9+8=	8+8=
7+5=	5+6=	5+8=	7+7=
7+9=	10+5=	6+7=	8+6=
7+12=	6+9=	8+5=	9+10=
4+7=	10+10=	0+12=	6+7=
5+6=	6+6=	9+3=	5+8=
9+9=	2+9=	4+8=	5+7=

20以内加减法口算题（练习3）姓名（ ）

18-8=	13+2=	19-12=	17-12=
15+5=	3+8=	5+8=	7+6=
5+9=	8+7=	5+8=	7+9=
9+8=	5+7=	8+4=	9+3=
9+9=	3+8=	6+5=	7+4=
8+8=	6+8=	2+9=	7+7=
3+7=	6+6=	6+9=	8+6=
3+8=	15+5=	7+8=	12-4=
15-6=	14-7=	11-8=	14-9=
15-7=	15-9=	16-7=	13-6=
16-9=	11-5=	12-8=	11-7=
18-9=	17-8=	14-8=	13-7=
15-8=	14-5=	11-9=	17-9=
11-5=	13-8=	15-7=	12-8=
14-9=	13-7=	16-8=	20-10=
17-7=	14-9=	17-8=	11-6=
12-6=	13-8=	14-6=	14-8=
11-7=	19-10=	16-6=	12-5=
13-6=	18-0=	13-8=	14-5=
15-6=	11-9=	16-7=	15-5=
11-8=	12-7=	13-5=	18-9=
17-8=	12-3=	14-7=	16-9=
13-4=	12-4=	15-8=	11-5=
12-6=	13-6=	14-0=	16-6=
13-5=	10-5=	6+7=	7+6=

20以内加减法口算题（练习4）姓名（ ）

14+6=	13+4=	14-6=	7+9=
13-6=	13-7=	6+6=	5+8=
0+15=	13-9=	17-8=	4+7=
12-2=	15+5=	13-8=	12-4=
5+9=	6+8=	14-5=	7+7=
13-13=	18-9=	7+5=	6+8=
2+9=	11-6=	18-0=	16-10=
3+8=	6+9=	12-10=	18-8=
7+8=	4+9=	12-8=	0+9=
8+8=	13-8=	12-6=	15-6=
3+8=	7+5=	8-8=	8-0=
13-5=	11-4=	17+3=	19-10=
12+4=	5+9=	15+2=	9+4=
20-4=	14-3=	4+6=	6+2=
20-5=	12-9=	2+14=	7+2=
17+3=	19-6=	4+10=	17-3=
20-8=	20-14=	9-5=	4+12=
5+6=	1+2=	12-5=	9+6=
3+1=	9+7=	6-3=	14-13=
3+11=	1+8=	19-11=	20-4=
17-3=	10+3=	15-11=	18-16=
19-1=	10-7=	16-12=	8+3=
10+2=	7+12=	9+7=	19-15=
3+15=	11-10=	13-2=	15-11=
17+1=	14-8=	1+18=	5+12=

20以内加减法口算题（练习5）姓名（ ）

17+1=	14-8=	1+18=	5+12=
13-5=	10-5=	6+7=	7+6=
9+9=	2+9=	4+8=	5+7=
14-6=	15-2=	11-6=	12+3=
14+8=	9+16=	17-7=	6+12=
13-10=	17-5=	19+4=	13-7=
12-7=	11-8=	19-2=	4+7=
7+5=	6+8=	2+9=	11-6=
6+8=	2+9=	7+7=	3+7=
15+4=	10-8=	10+14=	20+3=
11-10=	10-0=	10+9=	18-10=
15-8=	14-8=	2+8=	18-3=
18-9=	4+7=	6+6=	9+2=
13-5=	13-6=	13-7=	13-8=
7+7=	14-8=	15-6=	16-9=
16-8=	14-7=	12+8=	8+6=
6+9=	14-6=	5+7=	4+7=
0+18=	13+4=	19-1=	11+5=
16-9=	17-8=	18-9=	9+11=
18-8=	18-9=	17-5=	17-6=
15-7=	14-6=	11-5=	9+6=
17-15=	4+15=	14-4=	15-2=
13-8=	12-4=	5+9=	6+8=
12+4=	5+9=	15+2=	9+4=
19-17=	6+13=	11-3=	20-15=