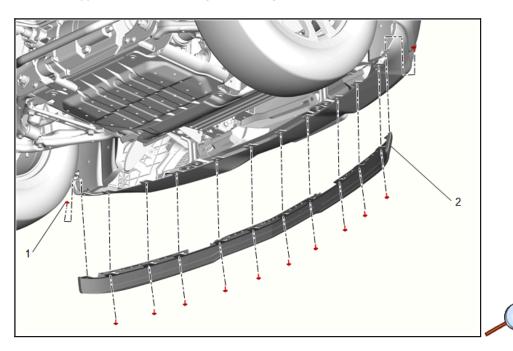
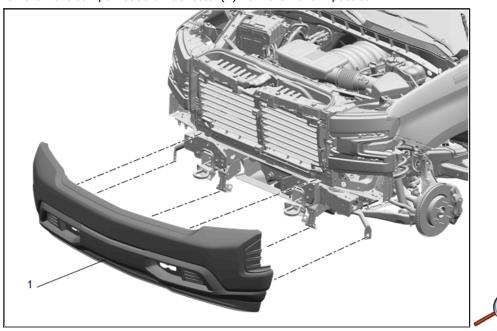
## **Front Bumper Lower Fascia Replacement**

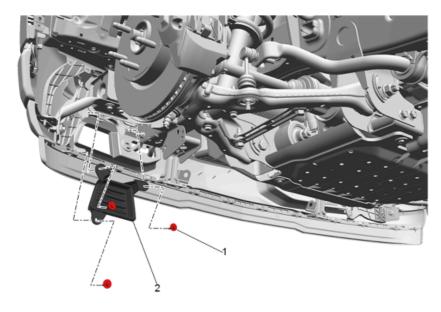
1. Raise and support the vehicle. Lifting and Jacking the Vehicle



- 2. Front Bumper Fascia Air Deflector Bolt (1) » Remove [12x]
- 3. Pull the front bumper fascia air deflector (2) from the front impact bar.

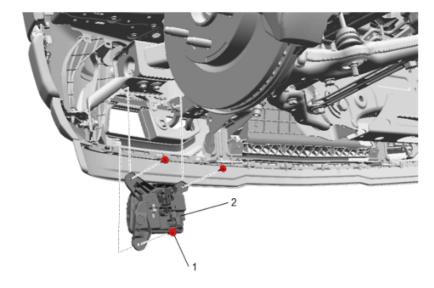


4. Front Bumper Impact Bar (1) » Remove — Front Bumper Impact Bar Removal and Installation



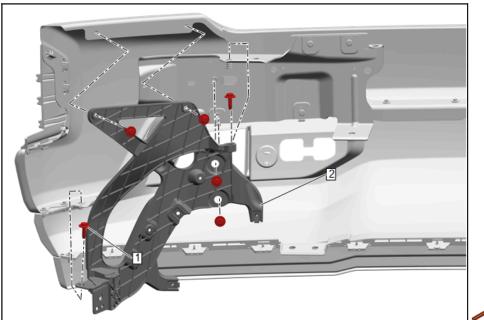


- 5. Front Fog Lamp Opening Cover Bolt (1) » Remove [6x]
- 6. Front Fog Lamp Opening Cover (2) » Remove [2x]



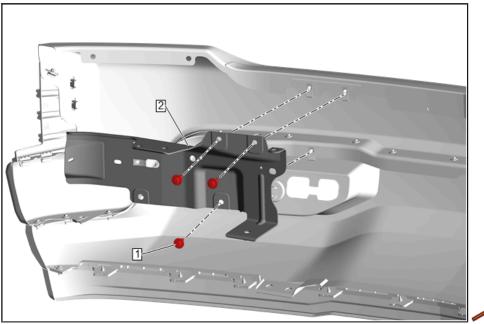


- 7. { If equipped } Front Fog Lamp Bolt (1) » Remove [6x]
- 8. { If equipped } Front Fog Lamp (2) » Remove [2x]
- 9. { If equipped } Disconnect all electrical connectors.



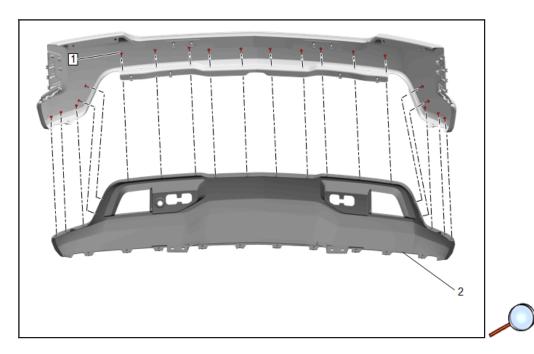


- 10. Front Bumper Impact Bar Outer Bracket Bolt (1) » Remove [12x]
- 11. Front Bumper Impact Bar Outer Bracket (2) » Remove [2x]



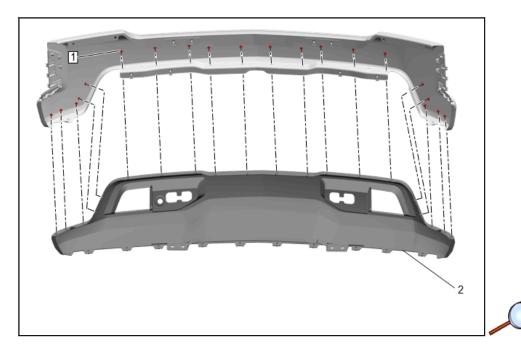


- 12. Front Bumper Impact Bar Bracket Inner Bolt (1) » Remove [6x]
- 13. Front Bumper Impact Bar Bracket Inner (2) » Remove [2x]



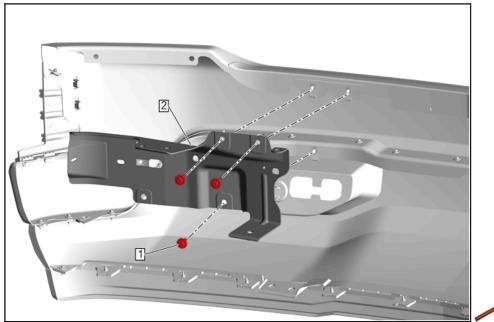
- 14. Front Bumper Lower Fascia Bolt (1) » Remove [20x]
- 15. Front Bumper Lower Fascia (2) » Remove

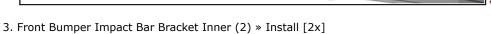
## **Installation Procedure**



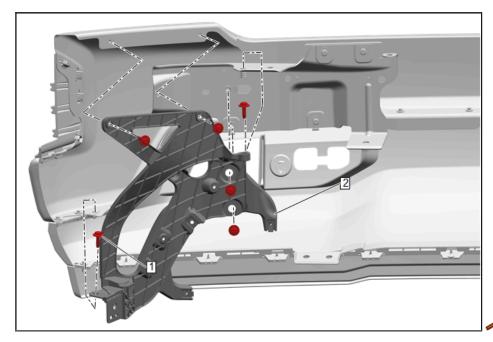
- 1. Front Bumper Lower Fascia (2) » Install
- Caution: Refer to <u>Fastener Caution</u>.

  2. Front Bumper Lower Fascia Bolt (1) » Install and tighten [20x] <u>Fastener Specifications</u>



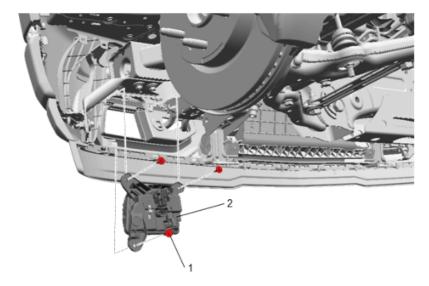


4. Front Bumper Impact Bar Bracket Inner Bolt (1) » Install and tighten  $[6x] - \underline{\text{Fastener Specifications}}$ 



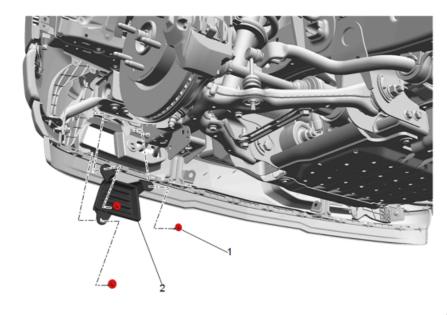


- 5. Front Bumper Impact Bar Outer Bracket (2) » Install [2x]
- 6. Front Bumper Impact Bar Outer Bracket Bolt (1) » Install and tighten  $[12x] \underline{\text{Fastener Specifications}}$



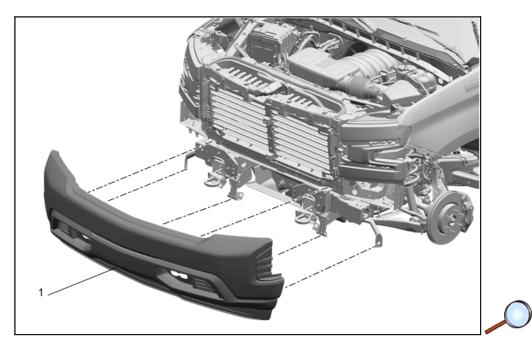


- 7. { If equipped } Front Fog Lamp (2) » Install [2x]
- 8. { If equipped } Front Fog Lamp Bolt (1)  $\Rightarrow$  Install and tighten [6x] Fastener Specifications
- 9. { If equipped } Connect the electrical connectors.

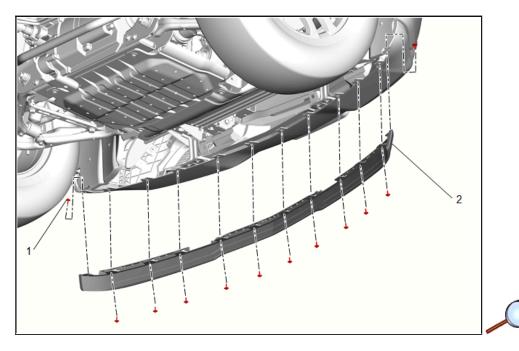




- 10. Front Fog Lamp Opening Cover (2) » Install [2x]
- 11. Front Fog Lamp Opening Cover Bolt (1) \* Install and tighten [6x] Fastener Specifications



12. Front Bumper Impact Bar (1) » Install — Front Bumper Impact Bar Removal and Installation



- 13. Front Bumper Fascia Air Deflector (2) » Install
- 14. Front Bumper Fascia Air Deflector Bolt (1) » Install and tighten [12x] Fastener Specifications
- 15. Lower the vehicle.