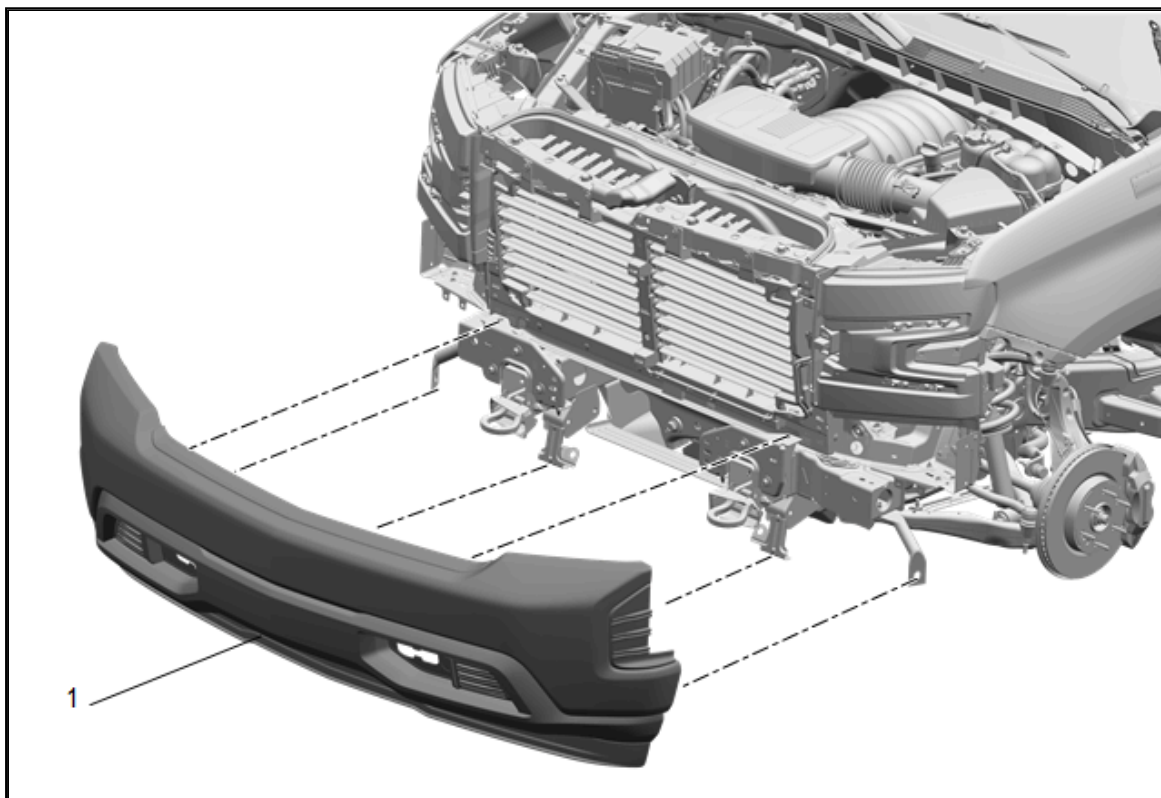


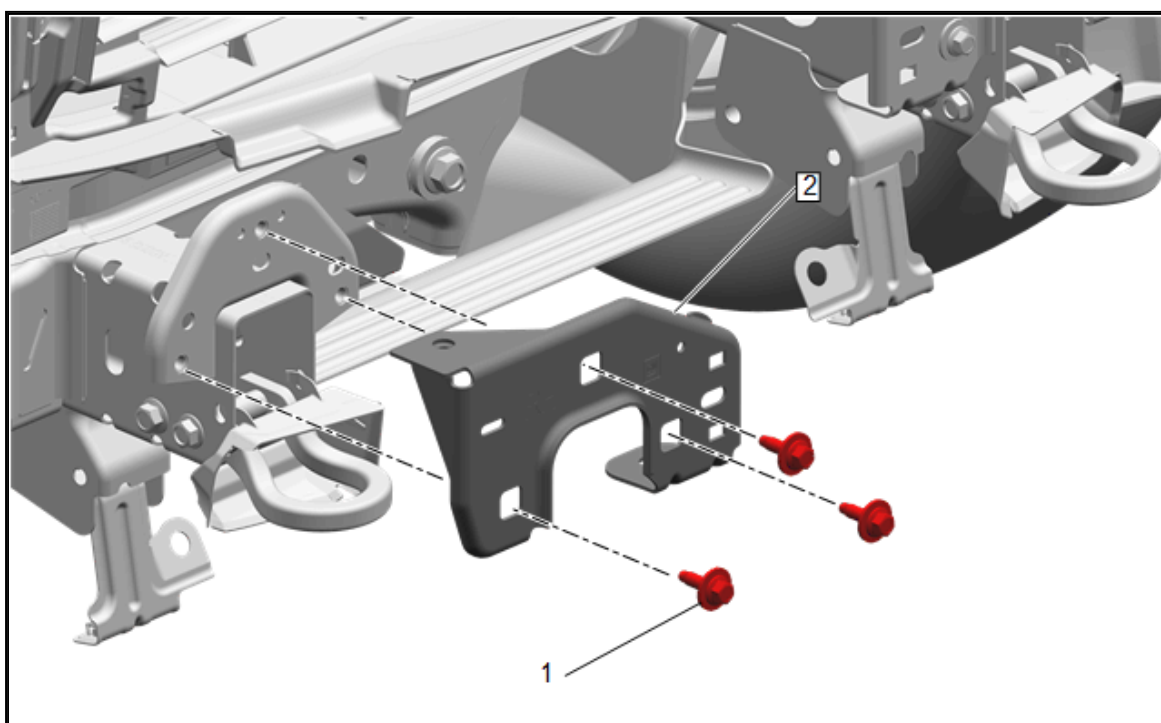
## Front Bumper Impact Bar Adjustment

### Removal Procedure

1. Measure and document the impact bar to headlamps dimensions and the impact bar to fenders dimensions and note how far to move the impact bar right, left, up, and down to achieve an equal gap to the fenders and headlamps.



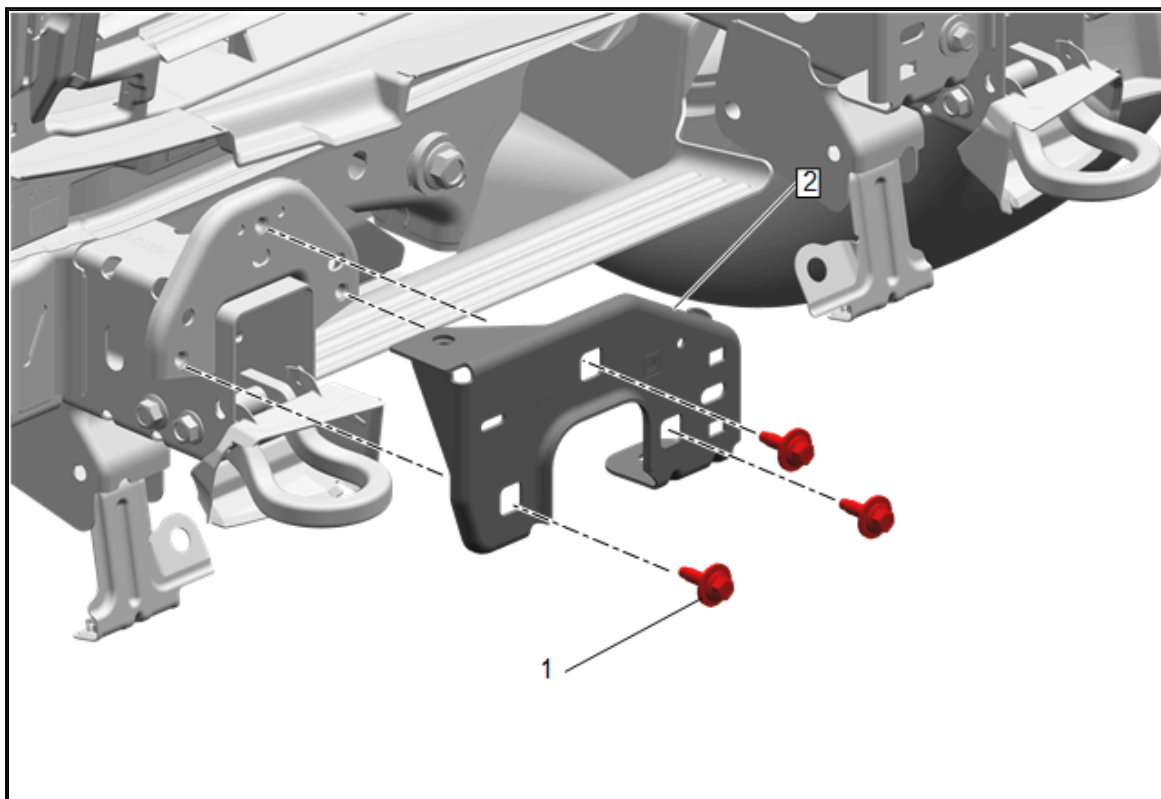
2. Front Bumper Impact Bar (1) » Remove — [Front Bumper Impact Bar Removal and Installation](#)



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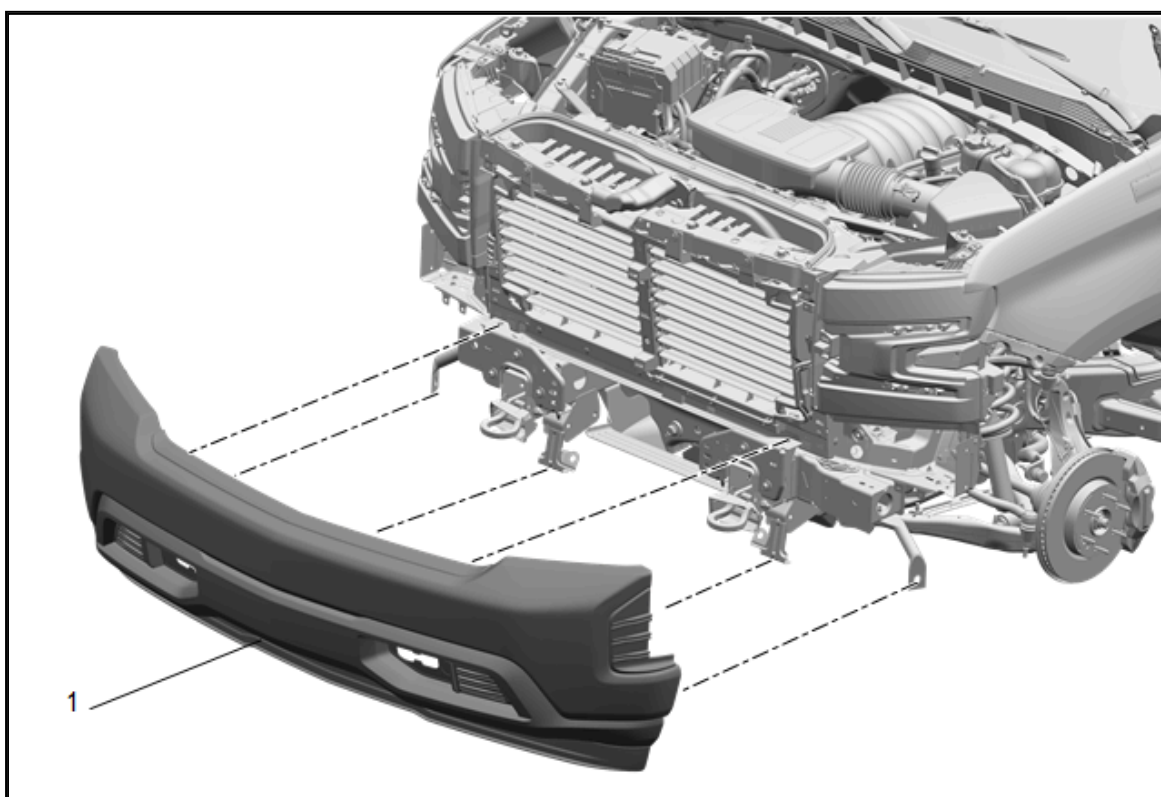
3. With a grease pencil, mark the top and side bumper adjustment bracket (2).
4. Loosen the 6 impact bar adjustment bracket bolts (1) and move the 2 adjustment brackets (2) to the pre determined measurements taken.

## Installation Procedure



**Caution:** Refer to [Fastener Caution](#).

1. Tighten the 6 impact bar adjustment bracket bolts (1). [Fastener Specifications](#)



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## 2. Front Bumper Impact Bar (1) » Install — [Front Bumper Impact Bar Removal and Installation](#)