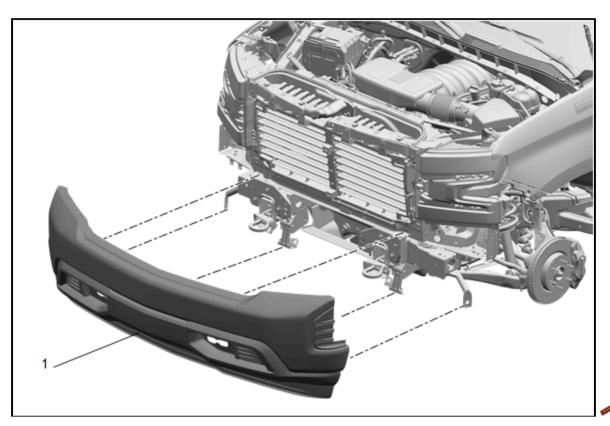
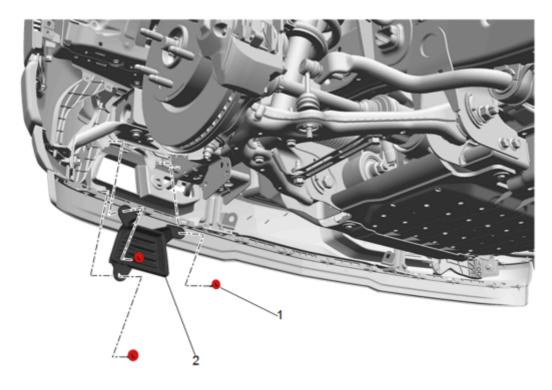
2022 Chevrolet Silverado 1500 - 4WD LTD (RPO J21, VIN Digit 5 = Y) (3GCUYGEDXNG211028) Cheyenne LTD, Silverado 1500 LTD Service Manual 15539690 | Body Repair | Bumpers and Fascias | Repair Instructions | Document ID: 5630044

Front Bumper Impact Bar Inner Bracket Replacement





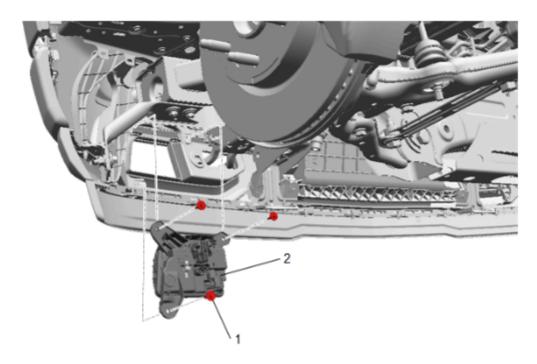
1. Front Bumper Impact Bar (1) » Remove — Front Bumper Impact Bar Removal and Installation





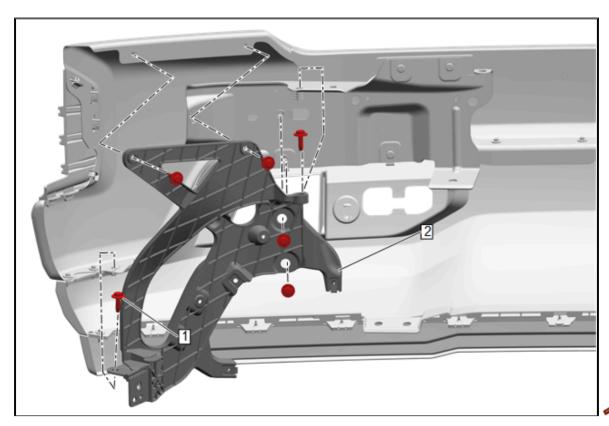
2. Front Fog Lamp Opening Cover Bolt (1) » Remove $\lceil 3x \rceil$ © 2023 General Motors. All rights reserved.

3. Front Fog Lamp Opening Cover (2) » Remove





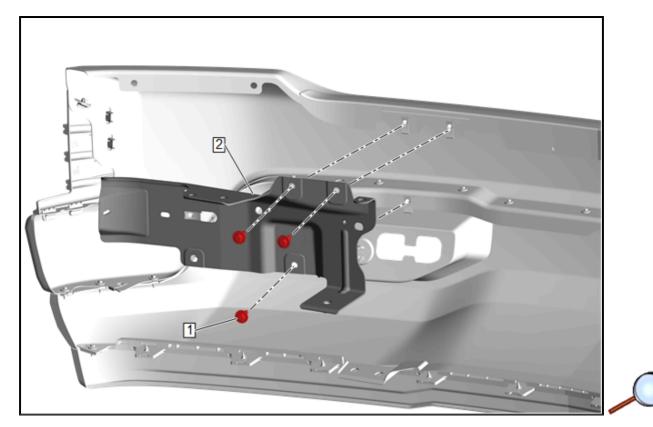
- 4. { If equipped } Front Fog Lamp Bolt (1) » Remove [3x]
- 5. { If equipped } Front Fog Lamp (2) » Remove
- 6. { If equipped } Disconnect the electrical connector.





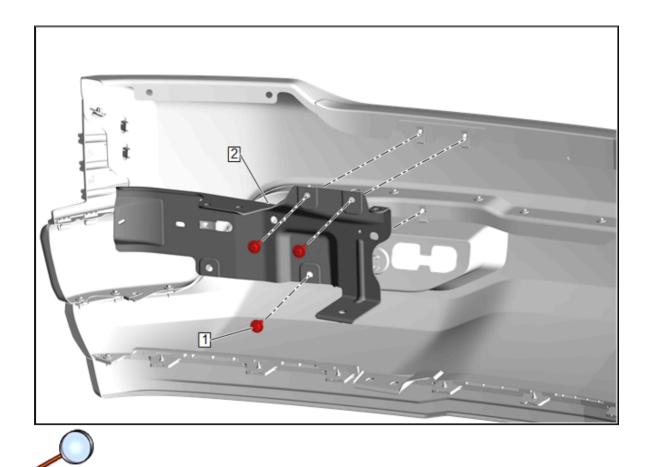
- 7. Front Bumper Impact Bar Bolt Outer (1) » Remove [6x]
- 8. Front Bumper Impact Bar Outer Bracket (2) » Remove

© 2023 General Motors. All rights reserved.



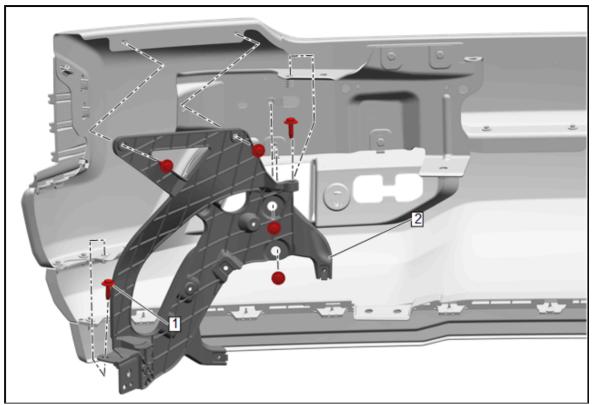
- 9. Front Bumper Impact Bar Bolt Inner (1) » Remove [3x]
- 10. Front Bumper Impact Bar Inner Bracket (2) » Remove

Installation Procedure



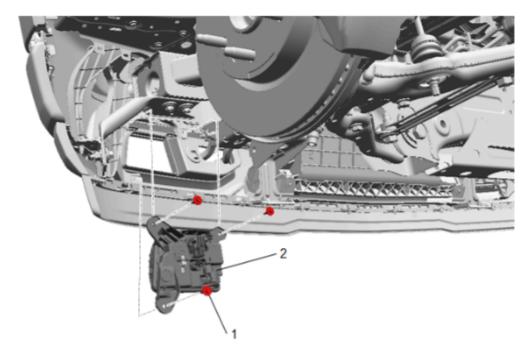
1. Front Bumper Impact Bar Inner Bracket (2) » Install © 2023 General Motors. All rights reserved.

> 2. Front Bumper Impact Bar Bolt - Inner (1) \Rightarrow Install and tighten [3x] - Fastener **Specifications**



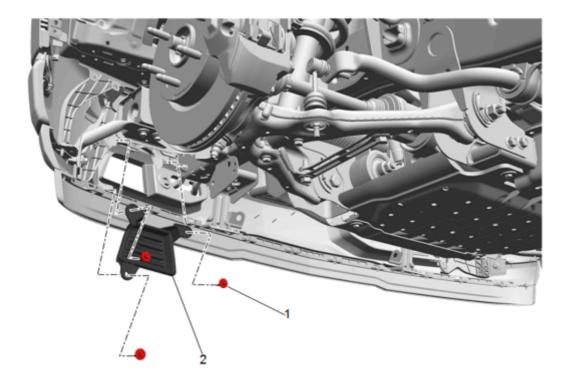


- 3. Front Bumper Impact Bar Outer Bracket (2) » Install
- 4. Front Bumper Impact Bar Bolt Outer (1) » Install and tighten [6x] <u>Fastener</u> **Specifications**





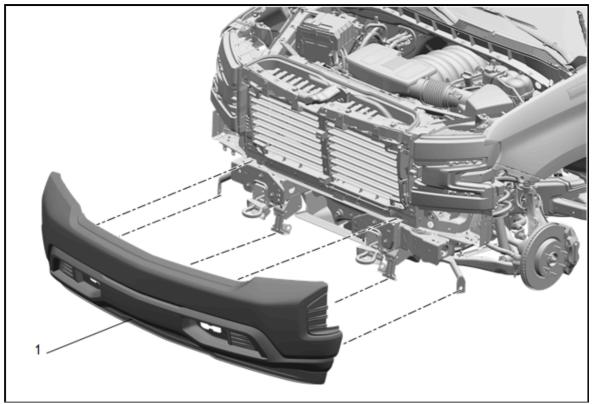
- 5. { If equipped } Front Fog Lamp (2) » Install
- 6. { If equipped } Front Fog Lamp Bolt (1) » Install and tighten [3x] <u>Fastener</u> **Specifications**
- 7. { If equipped } Connect the electrical connector.





© 2023 General Motors. All rights reserved.

9. Front Fog Lamp Opening Cover Bolt (1) » Install and tighten [3x] — <u>Fastener Specifications</u>





10. Front Bumper Impact Bar (1) » Install — Front Bumper Impact Bar Removal and <u>Installation</u>