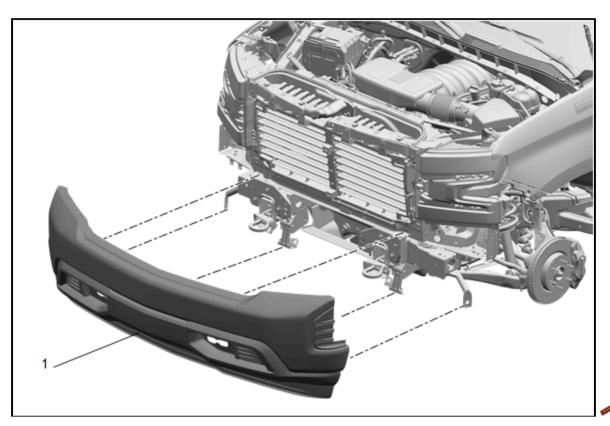
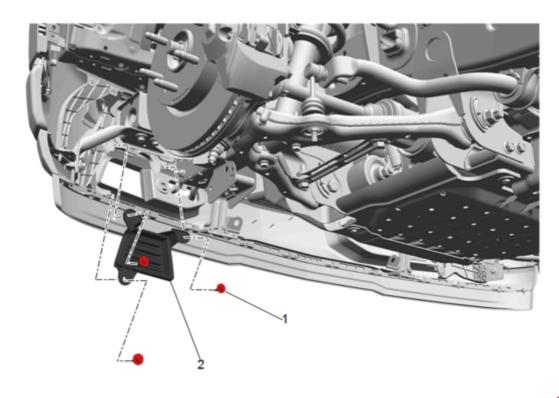
2022 Chevrolet Silverado 1500 - 4WD LTD (RPO J21, VIN Digit 5 = Y) (3GCUYGEDXNG211028) Cheyenne LTD, Silverado 1500 LTD Service Manual 15539690 | Body Repair | Bumpers and Fascias | Repair Instructions | **Document ID: 5629983** 

## Front Bumper Impact Bar Outer Bracket Replacement





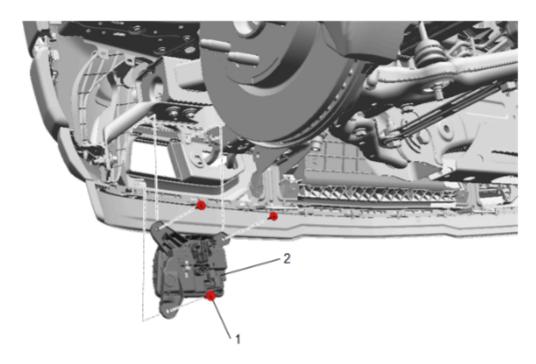
1. Front Bumper Impact Bar (1) » Remove — Front Bumper Impact Bar Removal and Installation





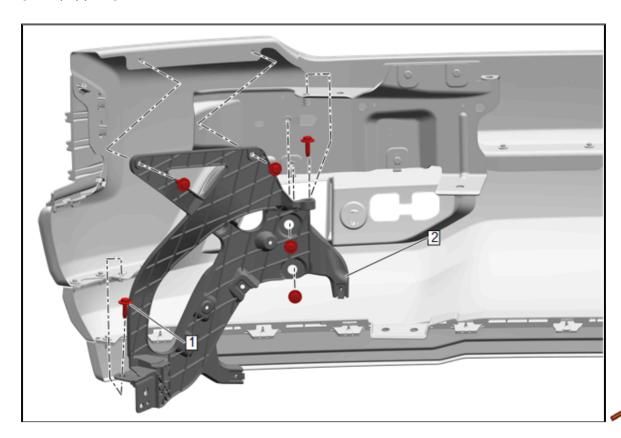
2. Front Fog Lamp Opening Cover Bolt (1) » Remove  $\lceil 3x \rceil$  © 2023 General Motors. All rights reserved.

## 3. Front Fog Lamp Opening Cover (2) » Remove





- 4. { If equipped } Front Fog Lamp Bolt (1) » Remove [3x]
- 5. { If equipped } Front Fog Lamp (2) » Remove
- 6. { If equipped } Disconnect the electrical connector.

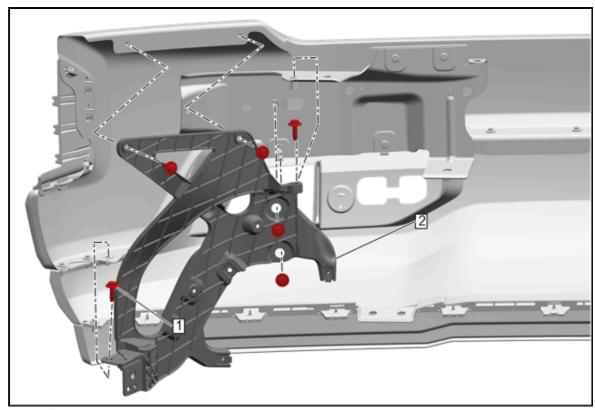




- 7. Front Bumper Impact Bar Outer Bracket Bolt (1) » Remove [6x]
- 8. Front Bumper Impact Bar Outer Bracket (2) » Remove

## **Installation Procedure**

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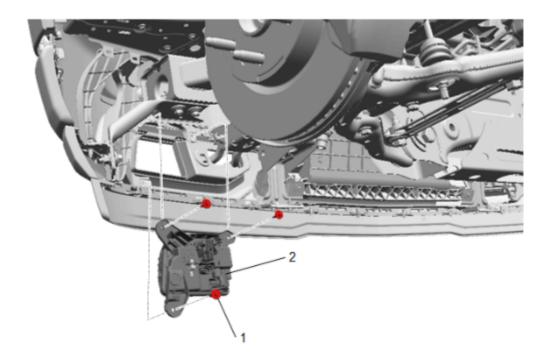




1. Front Bumper Impact Bar Outer Bracket (2) » Install

**Caution:** Refer to <u>Fastener Caution</u>.

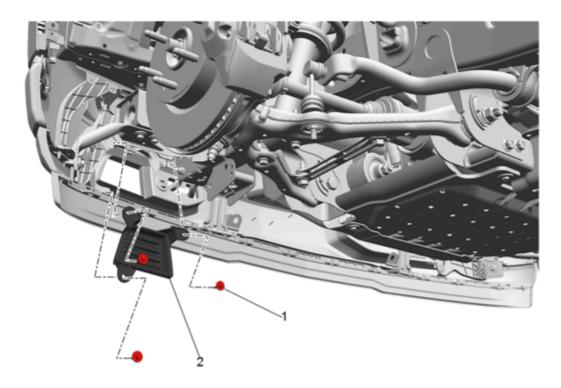
2. Front Bumper Impact Bar Outer Bracket Bolt (1) » Install and tighten [6x] — Fastener **Specifications** 





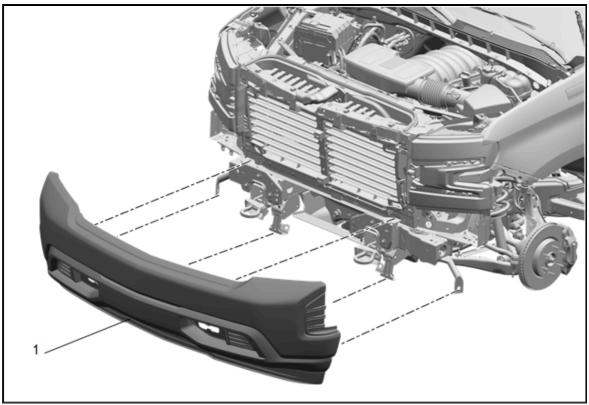
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- 3. { If equipped } Front Fog Lamp (2) » Install
- 4. { If equipped } Front Fog Lamp Bolt (1) » Install and tighten [3x] Fastener **Specifications**
- 5. { If equipped } Connect the electrical connector.





- 6. Front Fog Lamp Opening Cover (2) » Install
- 7. Front Fog Lamp Opening Cover Bolt (1) » Install and tighten [3x] Fastener Specifications





8. Front Bumper Impact Bar (1) » Install — Front Bumper Impact Bar Removal and Installation