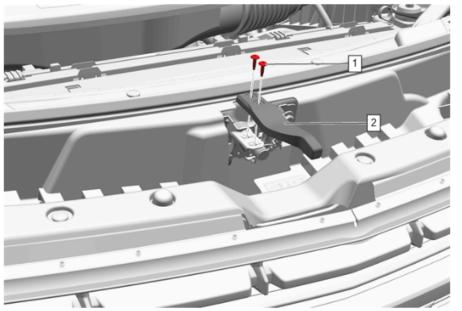
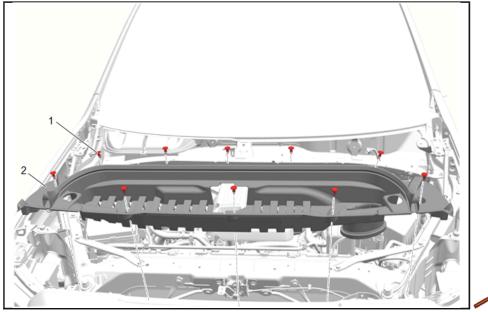
## **Front Bumper Impact Bar Removal and Installation**

## **Removal Procedure**



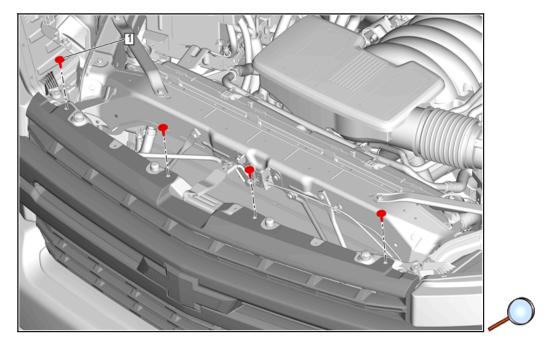
1. Hood Latch Actuator Bolt (1) » Remove [2x] (1)

2. Hood Secondary Latch Release Handle (2) » Remove

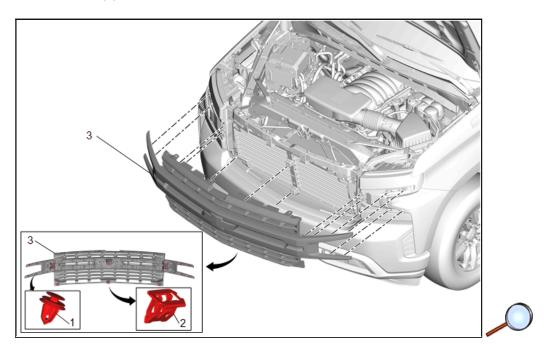




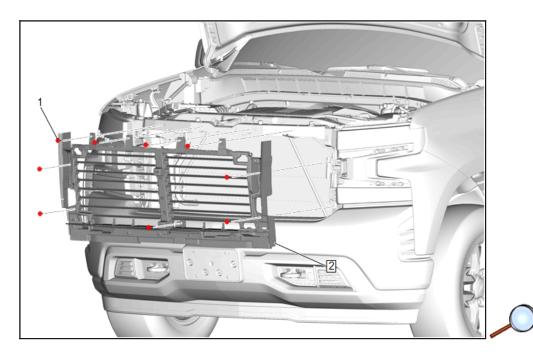
- 3. Intake Air Baffle Retainer (1) » Remove [10x]
- 4. Intake Air Splash Shield (2) » Remove



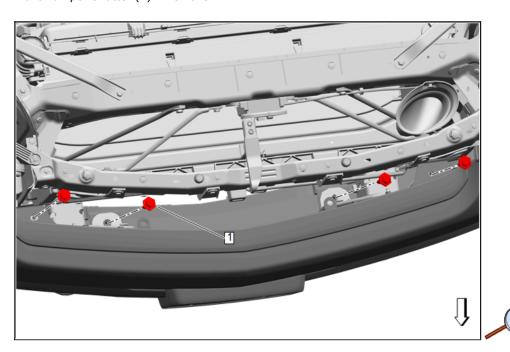
5. Front Grille Bolt (1) » Remove [4x]



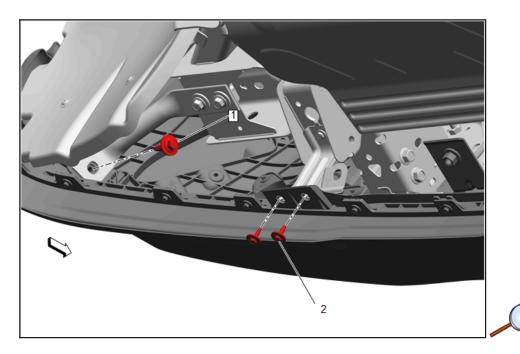
- 6. Front Grille Retainer (1) » Release [8x]
- 7. Front Grille Clip (2) » Release [8x]
- 8. Front Grille (3) » Remove



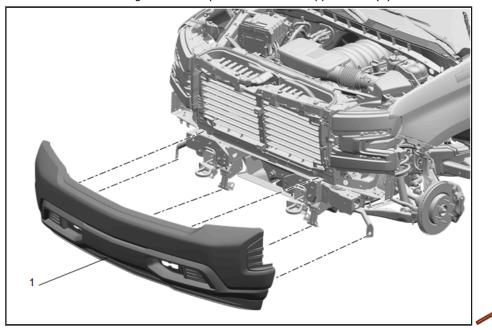
- 9.  $\{$  If equipped  $\}$  Disconnect and reposition the lower shutter harness.
- 10. Disconnect the electrical connector.
- 11. Front Bumper Shutter Bolt (1) » Remove [9x]
- 12. Front Bumper Shutter (2) » Remove



13. Front Bumper Impact Bar Bolt (1) » Remove [4x]

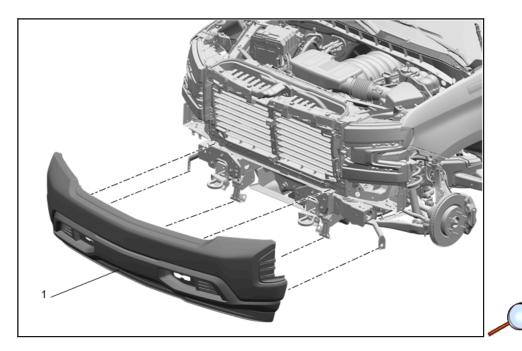


- 14. Remove the left and right front bumper fascia support brace bolts (1).
- 15. Remove the 2 left and right front bumper fascia center support bolts (2).

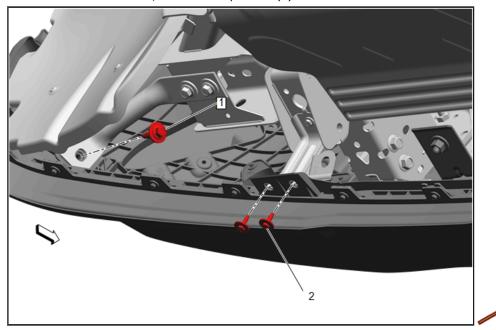


- 16. With the aid of an assistant remove the fascia (1).
- 17. Disconnect electrical connections, if applicable.

## **Installation Procedure**

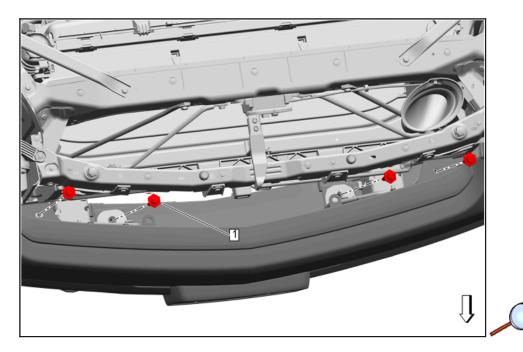


- 1. Connect electrical connections, if applicable.
- 2. With the aid of an assistant, install the impact bar (1).

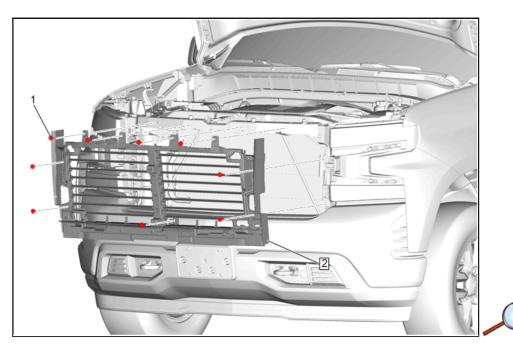


- **Caution:** Refer to <u>Fastener Caution</u>.

  3. Front Bumper Fascia Support Brace Bolt (1) » Install and tighten <u>Fastener Specifications</u>
- 4. Front Bumper Fascia Center Support Bolt (2) » Install and tighten  $[4x] \underline{\text{Fastener Specifications}}$

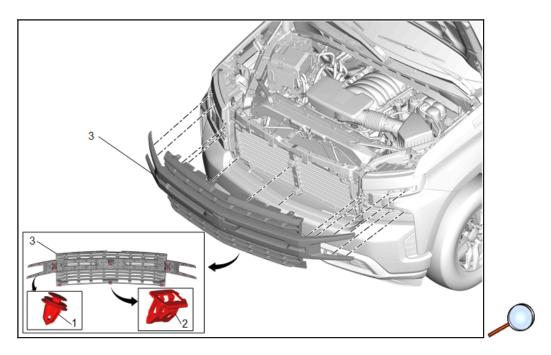


5. Front Bumper Impact Bar Bolt (1) » Install and tighten [4x] — Fastener Specifications

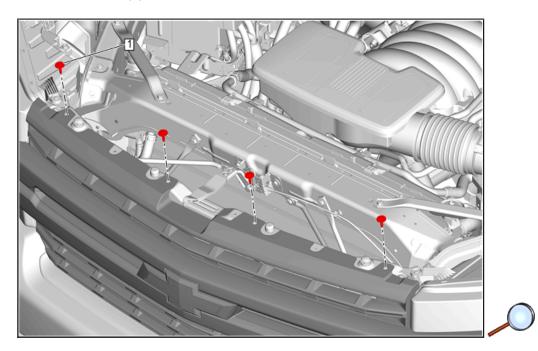


- 6. Front Bumper Shutter (2) » Install
- **Caution:** Refer to <u>Fastener Caution</u>.

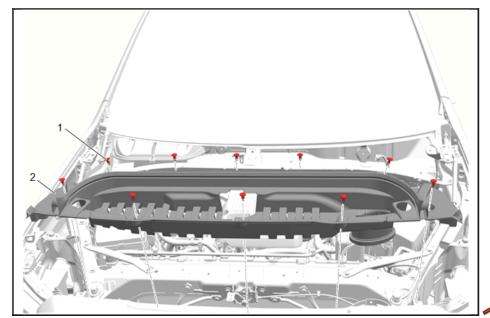
  7. Front Bumper Shutter Bolt (1) Install and tighten [9x] <u>Fastener Specifications</u>
- 8. Connect the electrical connector.
- 9. { If equipped } Connect and install the lower shutter harness.



- 10. Front Grille (3) » Install
- 11. Front Grille Clip (2) » Install [8x]
- 12. Front Grille Retainer (1) » Install [8x]

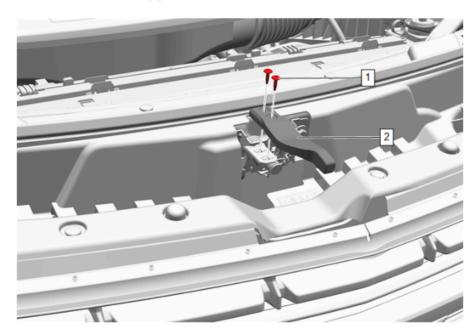


13. Front Grille Bolt (1) » Install and tighten [4x] —  $\underline{\text{Fastener Specifications}}$ 





- 14. Intake Air Splash Shield (2) » Install
- 15. Intake Air Baffle Retainer (1) » Install [10x]





- 16. Hood Secondary Latch Release Handle (2) » Install
- 17. Hood Latch Actuator Bolt (1) » Install and tighten [2x] <u>Fastener Specifications</u>