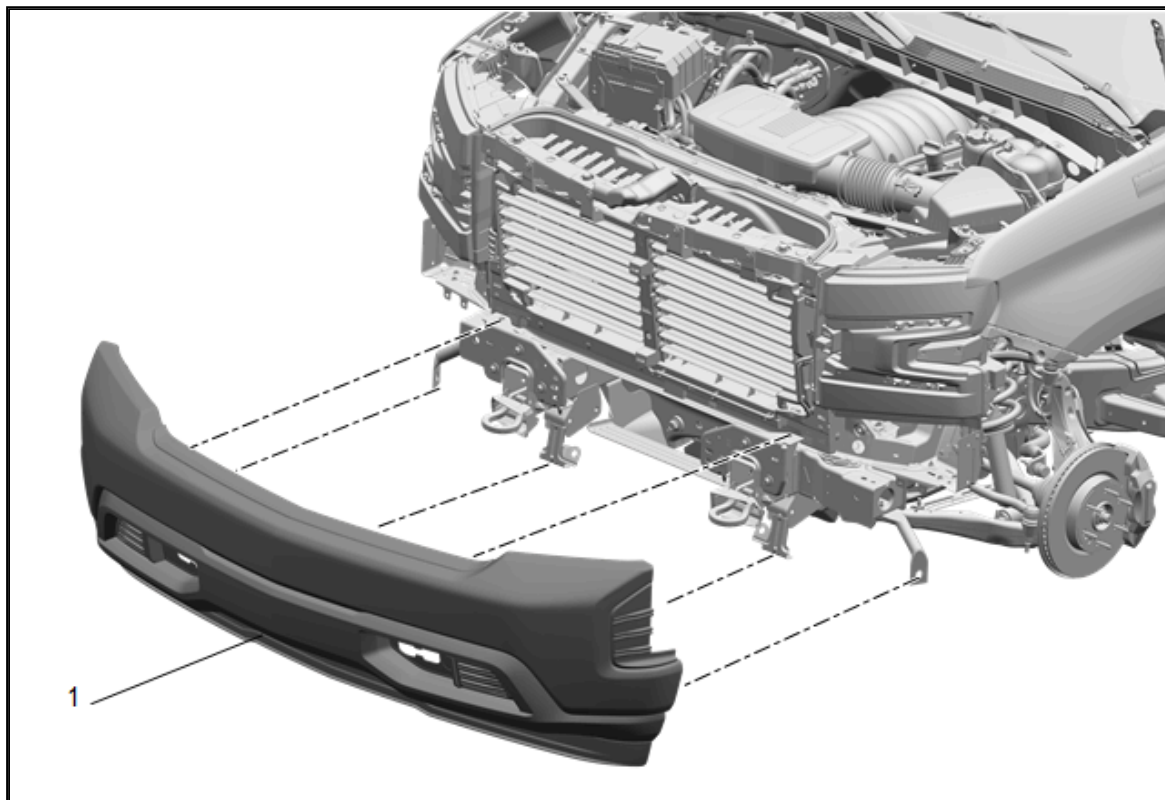
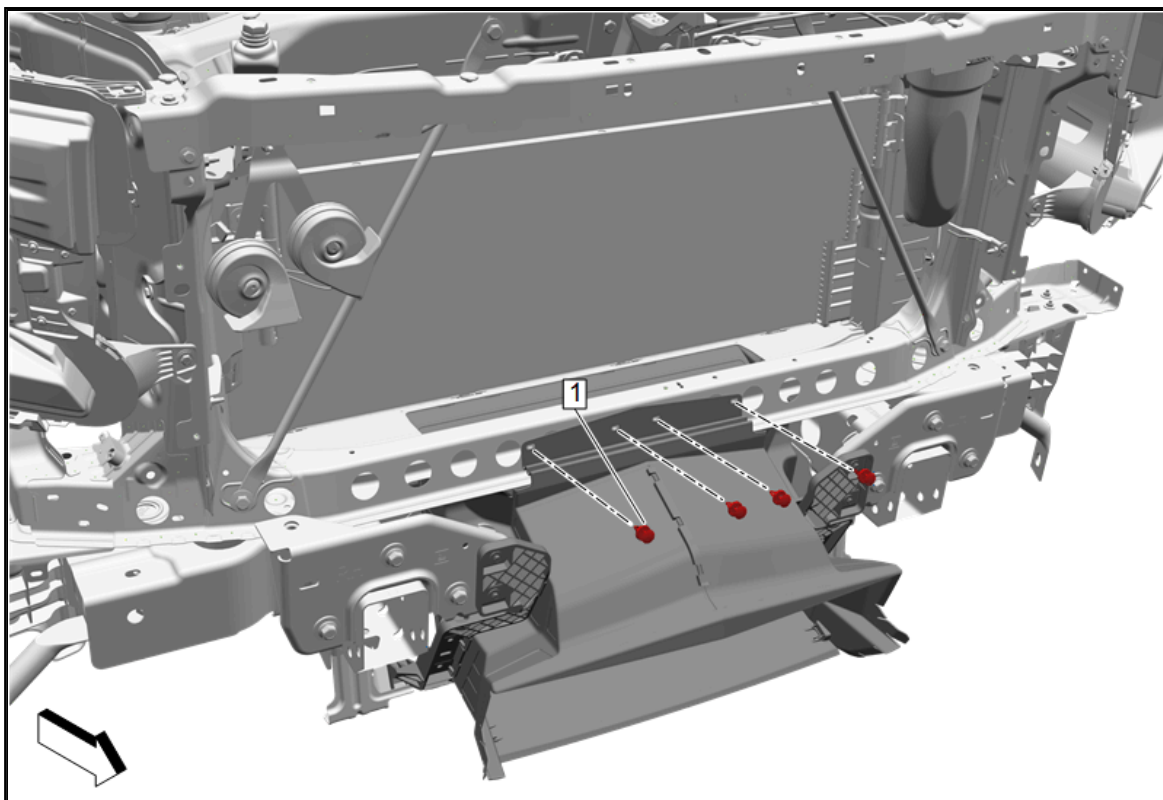


Front Bumper Lower Shutter Replacement

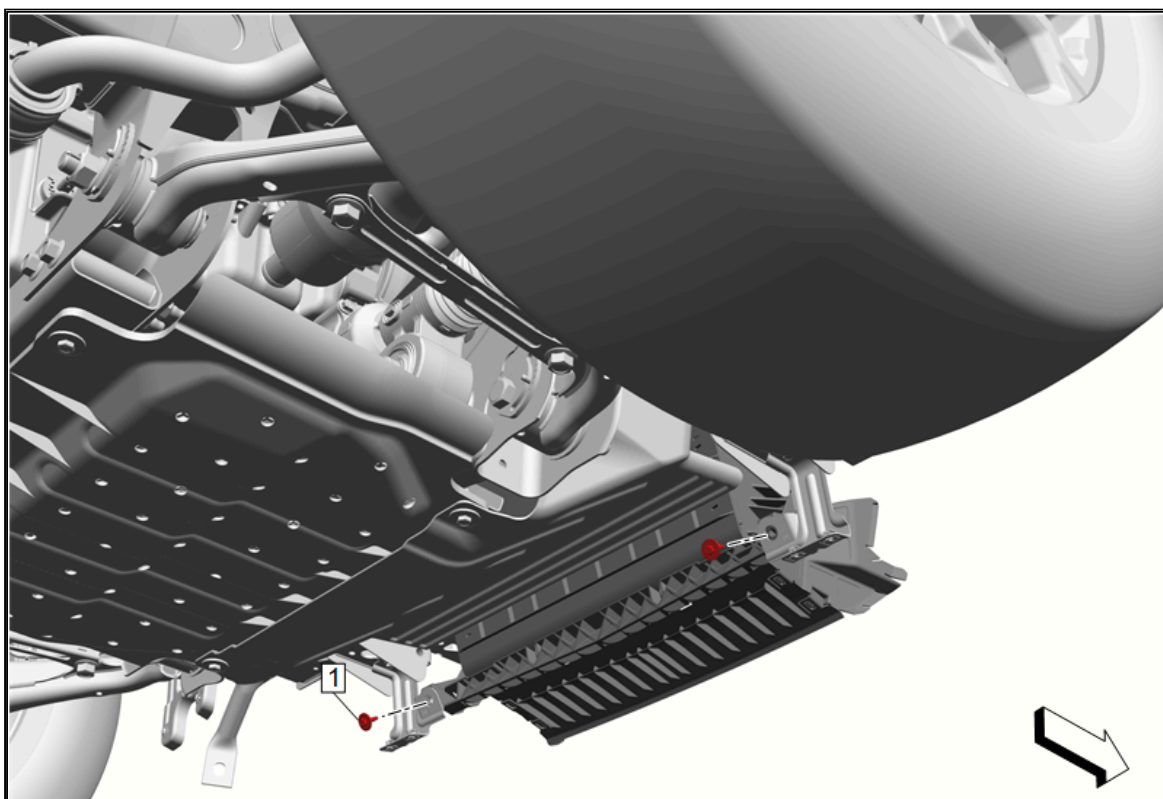
Removal Procedure



1. With the aid of an assistant, install the impact bar (1). [Front Bumper Impact Bar Removal and Installation](#)

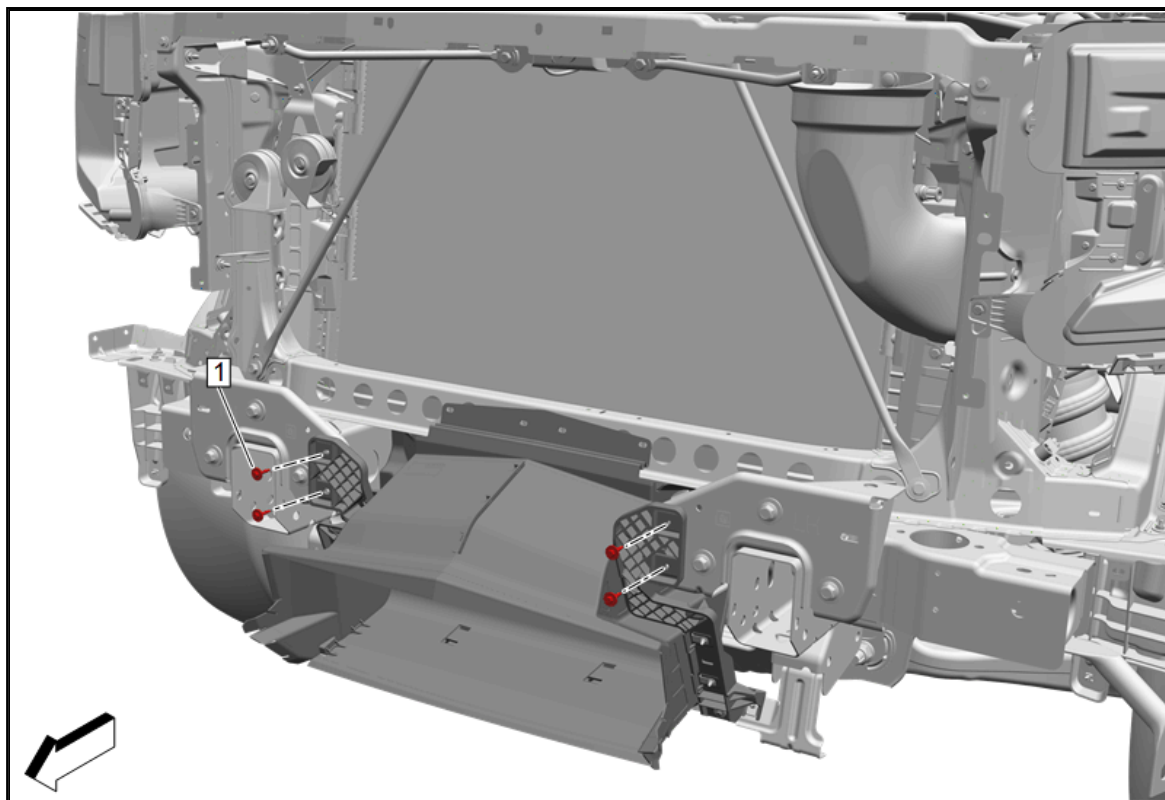


2. Radiator Air Lower Baffle Retainer (1) » Remove [4x]

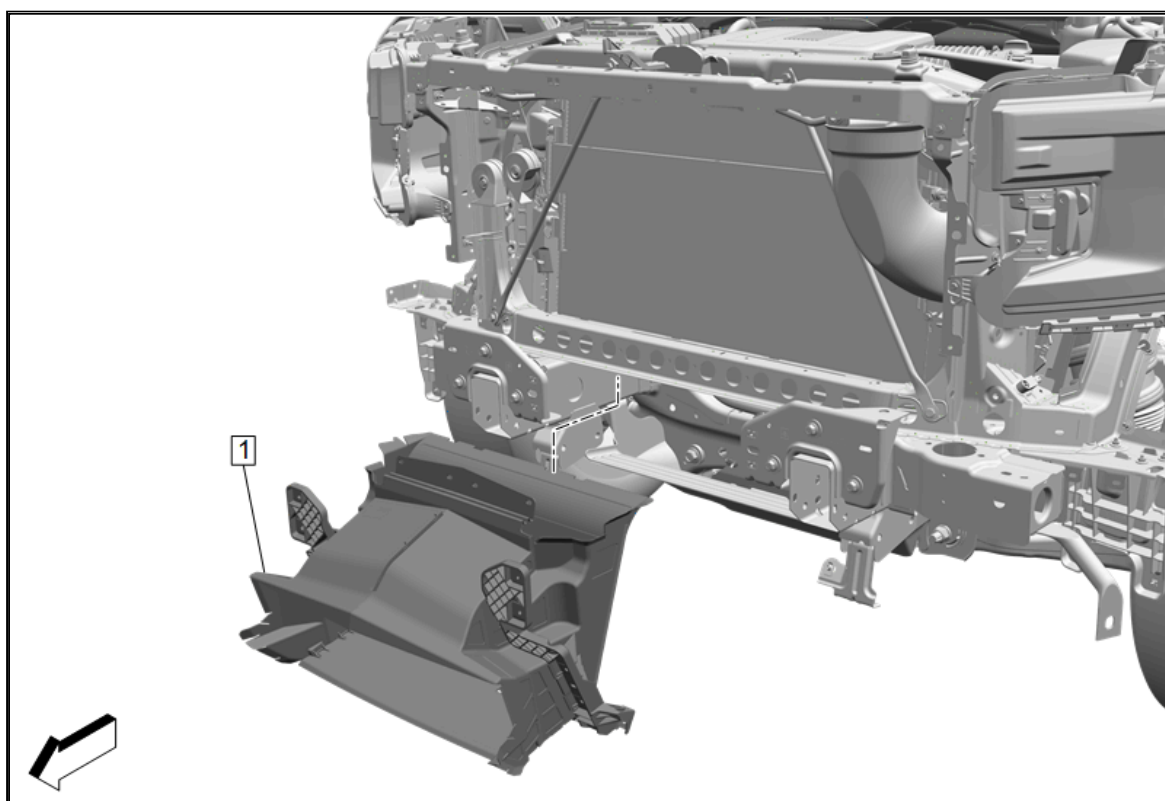


3. Radiator Air Baffle Bracket Lower Bolt (1) » Remove [2x]

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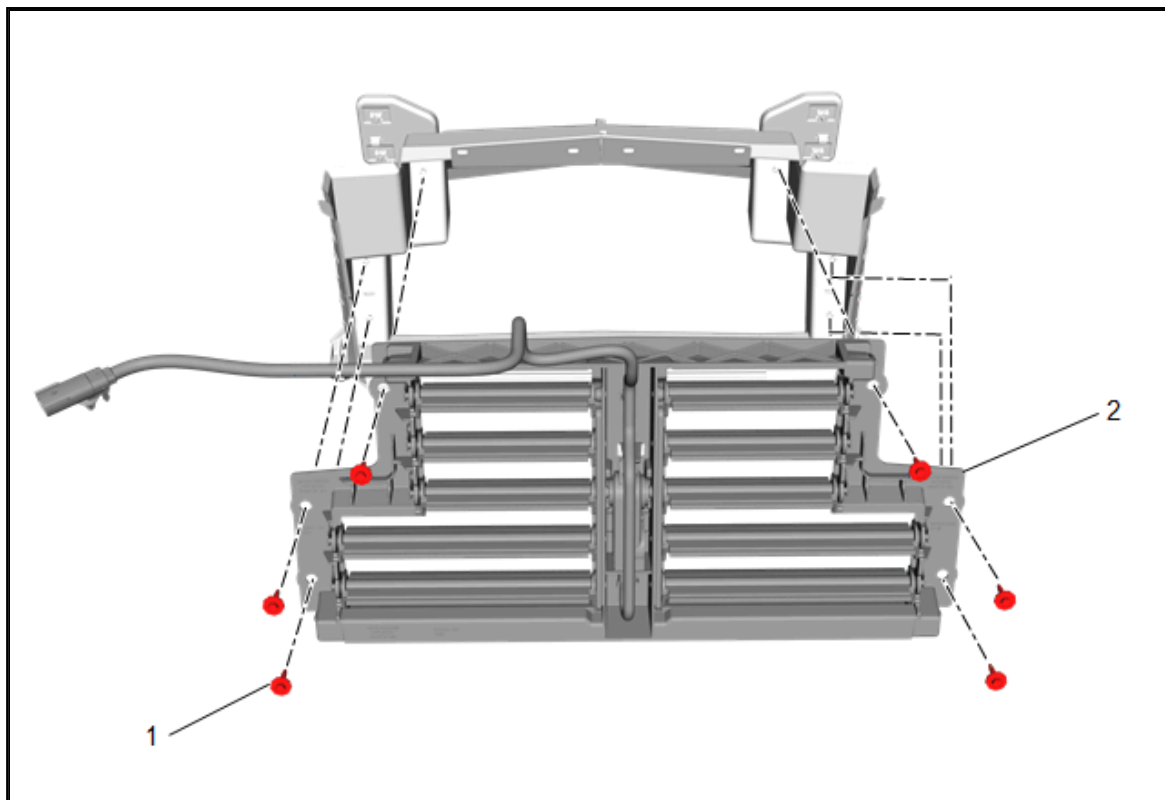


4. Radiator Air Lower Baffle Bolt (1) » Remove [4x]



5. Remove the radiator air front lower baffle and radiator air lower baffle brackets as an assembly (1).

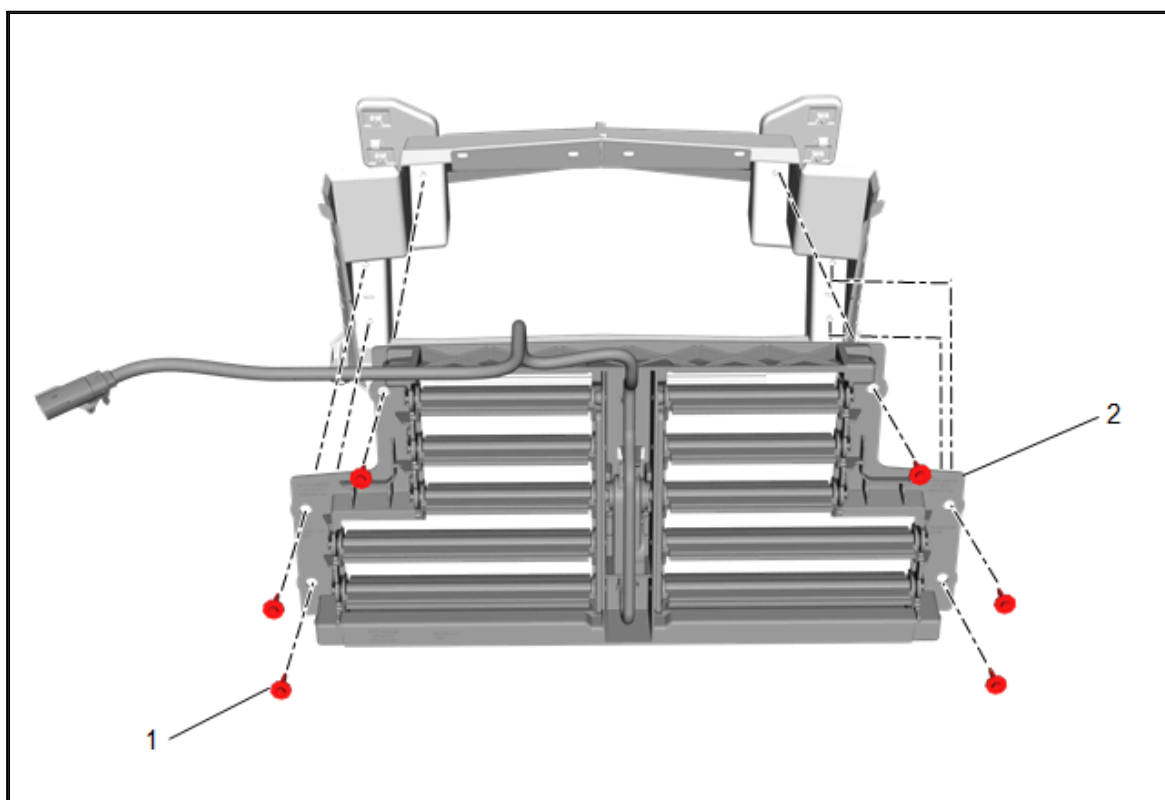
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6. Front Bumper Shutter Bolt (1) » Remove [6x]

7. Remove the front bumper lower shutter (2) from the radiator air front lower baffle.

Installation Procedure

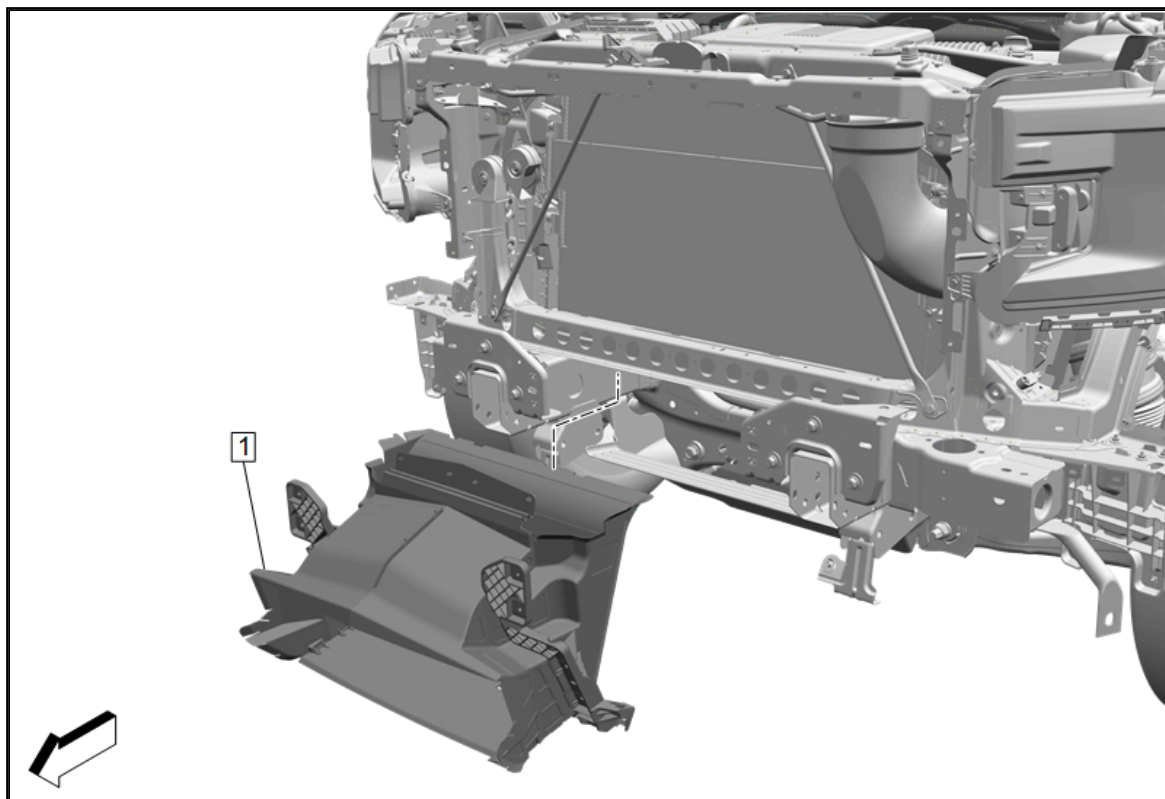


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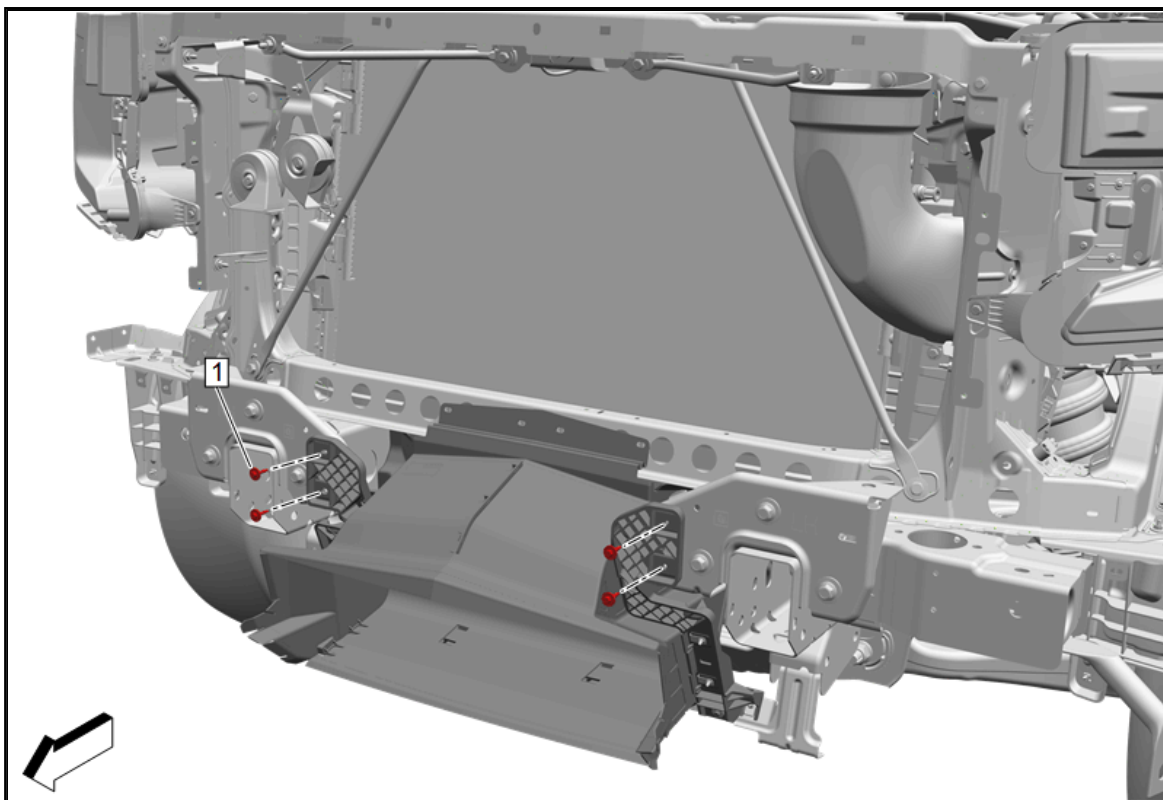
1. Install the front bumper lower shutter (2) to the radiator air front lower baffle.

Caution: Refer to [Fastener Caution](#).

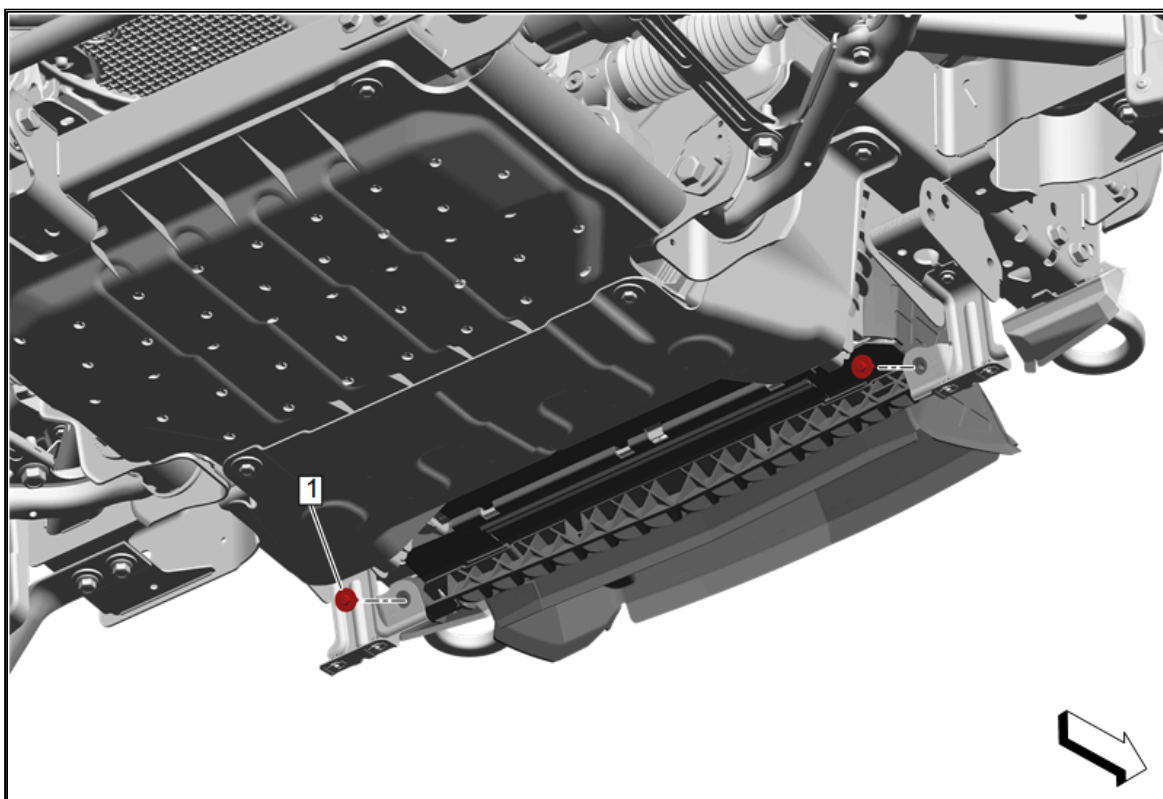
2. Front Bumper Shutter Bolt (1) » Install and tighten [6x] — [Fastener Specifications](#)



3. Install the radiator air front lower baffle and radiator air lower baffle brackets as an assembly (1).

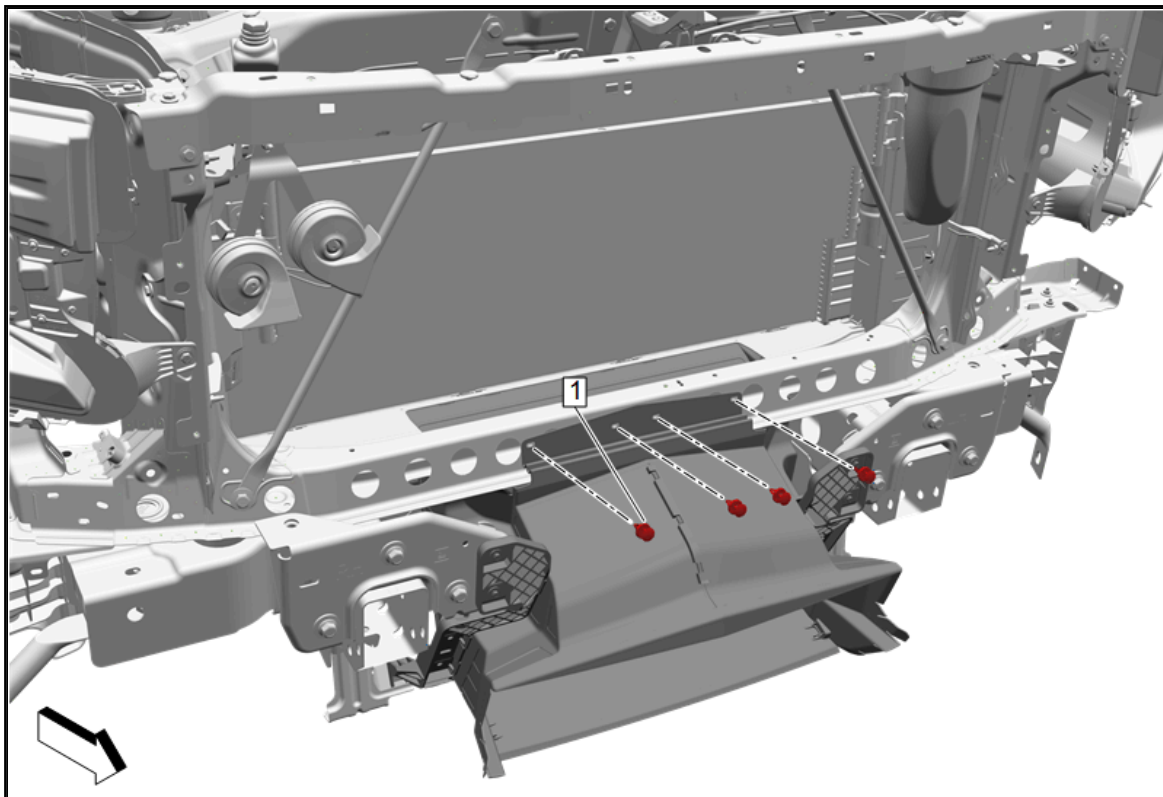


4. Radiator Air Lower Baffle Bolt (1) » Install and tighten [4x] — [Fastener Specifications](#)

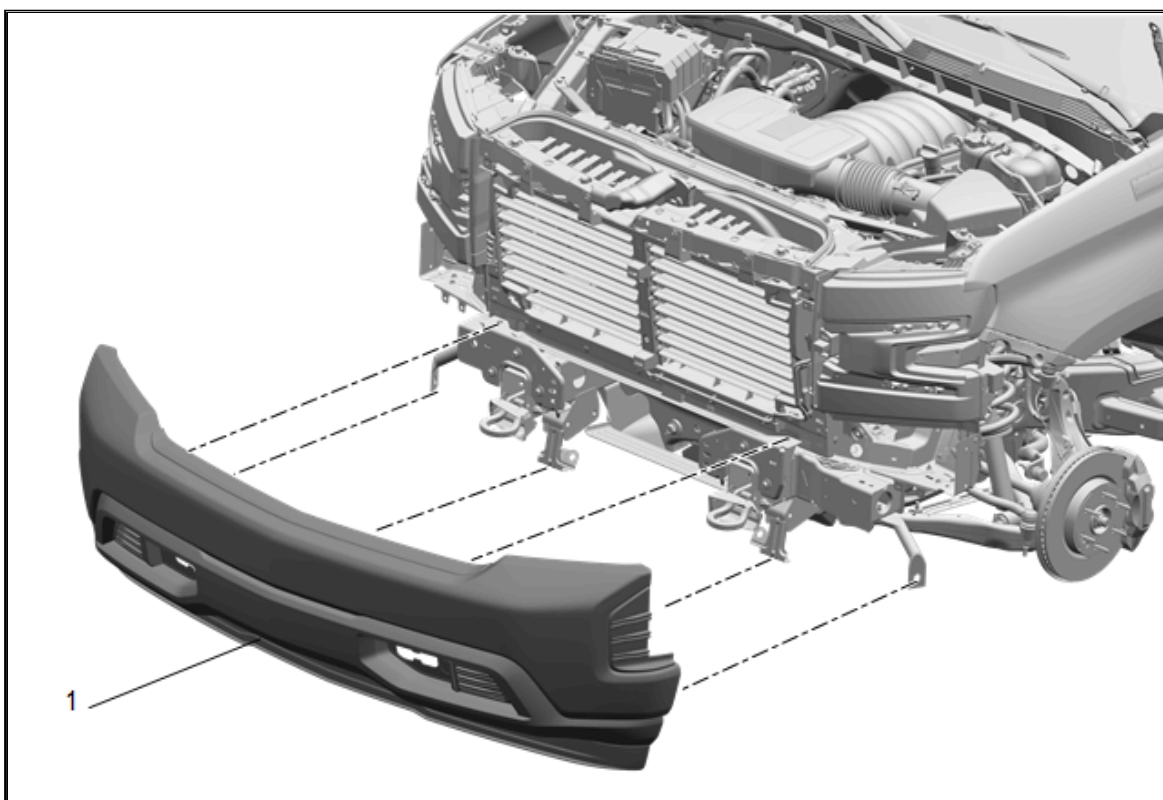


5. Radiator Air Baffle Bracket Lower Bolt (1) » Install and tighten [2x] — [Fastener Specifications](#)

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6. Radiator Air Lower Baffle Retainer (1) » Install [4x]



7. With the aid of an assistant, install the impact bar (1). [Front Bumper Impact Bar Removal](#)
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