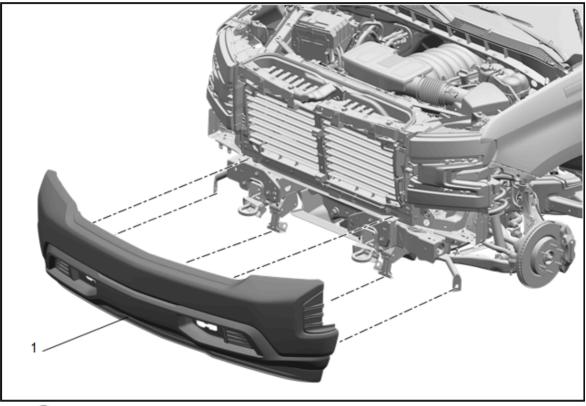
2022 Chevrolet Silverado 1500 - 4WD LTD (RPO J21, VIN Digit 5 = Y) (3GCUYGEDXNG211028) Cheyenne LTD, Silverado 1500 LTD Service Manual 15539690 | Body Repair | Bumpers and Fascias | Repair Instructions |

Document ID: 5654340

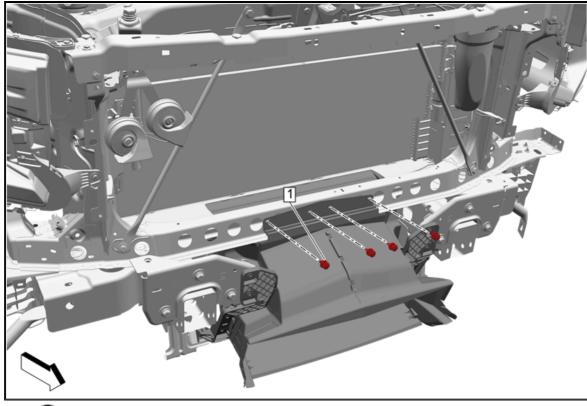
Front Bumper Lower Shutter Replacement

Removal Procedure



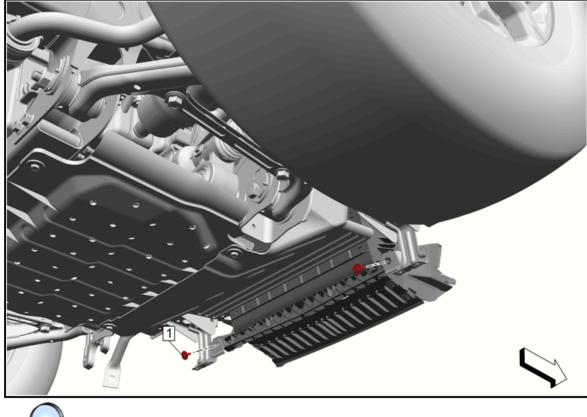


1. With the aid of an assistant, install the impact bar (1). Front Bumper Impact Bar Removal and Installation



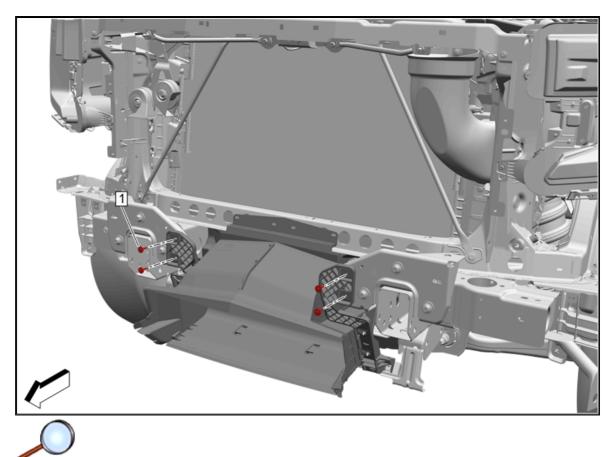


2. Radiator Air Lower Baffle Retainer (1) » Remove [4x]

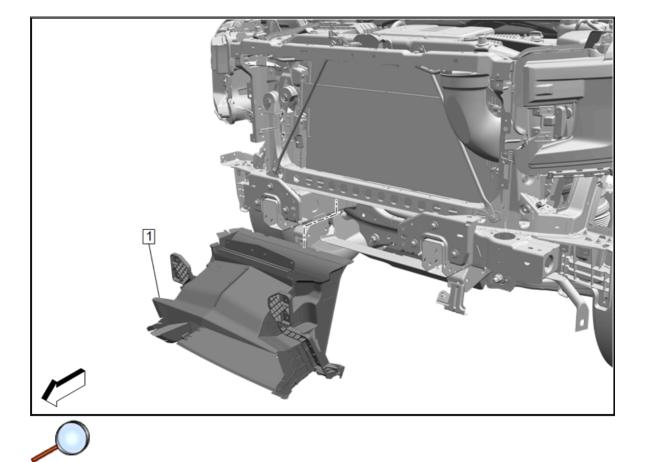




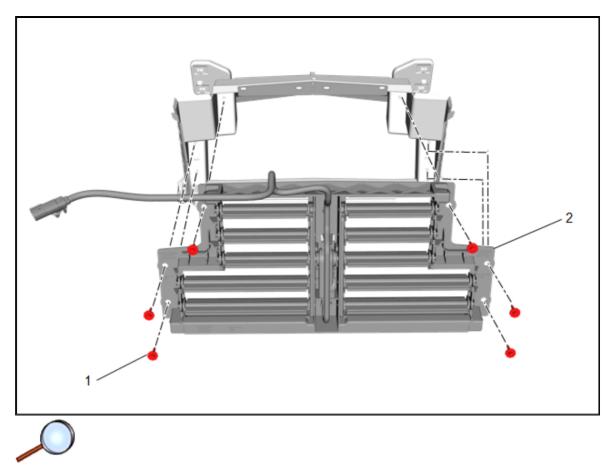
- 3. Radiator Air Baffle Bracket Lower Bolt (1) » Remove [2x]
 - © 2023 General Motors. All rights reserved.



4. Radiator Air Lower Baffle Bolt (1) » Remove [4x]

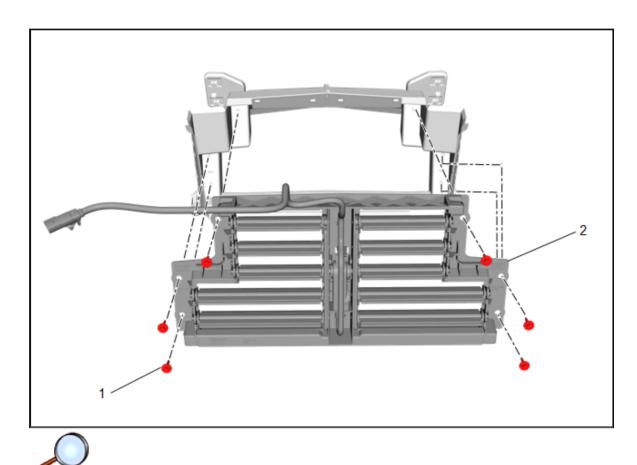


- 5. Remove the radiator air front lower baffle and radiator air lower baffle brackets as an assembly (1).
 - © 2023 General Motors. All rights reserved.



- 6. Front Bumper Shutter Bolt (1) » Remove [6x]
- 7. Remove the front bumper lower shutter (2) from the radiator air front lower baffle.

Installation Procedure

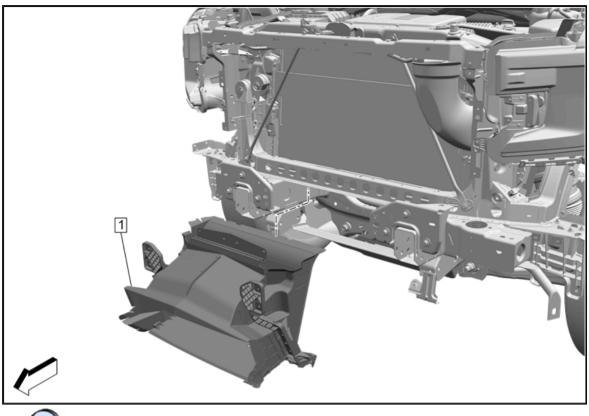


© 2023 General Motors. All rights reserved.

1. Install the front bumper lower shutter (2) to the radiator air front lower baffle.

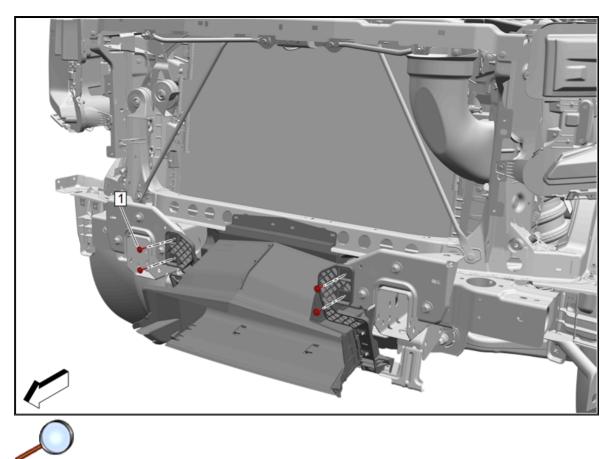
Caution: Refer to Fastener Caution.

2. Front Bumper Shutter Bolt (1) » Install and tighten [6x] — <u>Fastener Specifications</u>

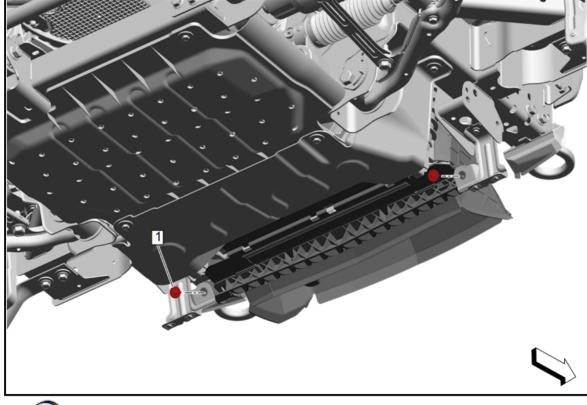




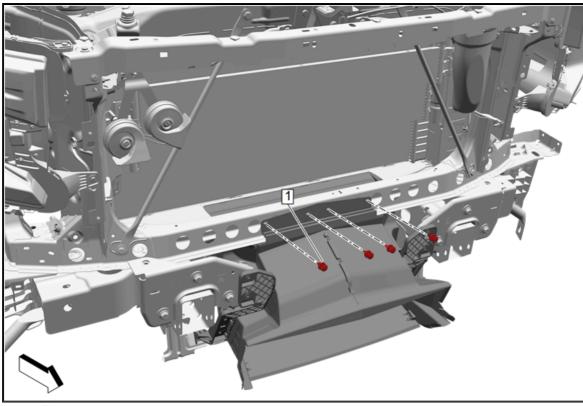
3. Install the radiator air front lower baffle and radiator air lower baffle brackets as an assembly (1).



4. Radiator Air Lower Baffle Bolt (1) » Install and tighten [4x] — Fastener Specifications

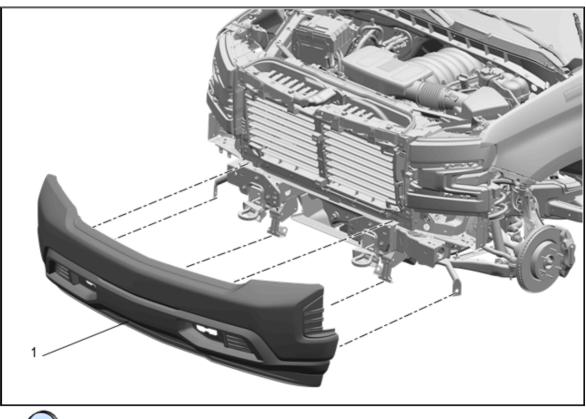


- 5. Radiator Air Baffle Bracket Lower Bolt (1) \times Install and tighten [2x] Fastener **Specifications**
 - © 2023 General Motors. All rights reserved.





6. Radiator Air Lower Baffle Retainer (1) » Install [4x]



7. With the aid of an assistant, install the impact bar (1). Front Bumper Impact Bar Removal © 2023 General Motors. All rights reserved.