

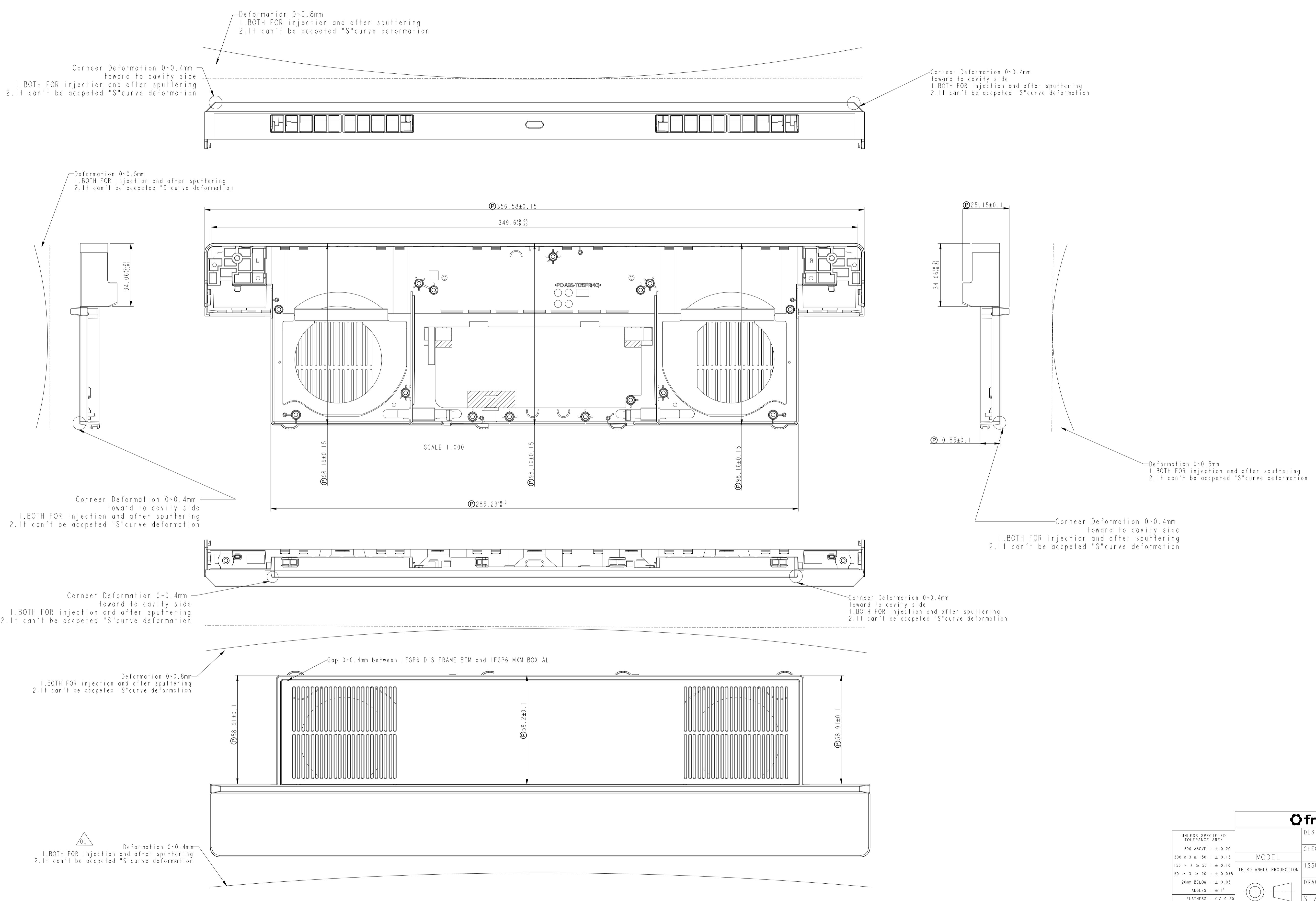
Item	Description	Q'ty	Remark
1	GRAPHIC MODULE TOP COVER ASM	1	
2	74P FBAM	2	
3	GRAPHIC MODULE FANS	1	
4	GRAPHIC MODULE BOARD	1	
5	GRAPHIC MODULE BOTTOM FRAME ASM	1	

framework		DESIGNED BY _____ DRAWN BY _____
		CHECKED BY _____ APPROVED BY _____
MODEL _____		ISSUED DATE _____ SCALE UNIT _____
THIRD ANGLE PROJECTION		Dec-30-24 1000 mm
DRAWING FILE NAME _____		FW GRAPHIC MODULE REF _____
SIZE _____	SHEET _____	REVISION VERSION _____
A1	1 OF 6	0 0

UNLESS SPECIFIED TOLERANCE ARE:	
300 > X ≥ 150 :	± 0.20
300 > X ≥ 150 :	± 0.15
150 > X ≥ 50 :	± 0.10
50 > X ≥ 20 :	± 0.075
20mm BELOW :	± 0.05
ANGLES :	± 1°
FLATNESS :	± 0.20
CONCENTRICITY :	± 0.05

BOTTOM FRAME SUB ASM DIMENSION

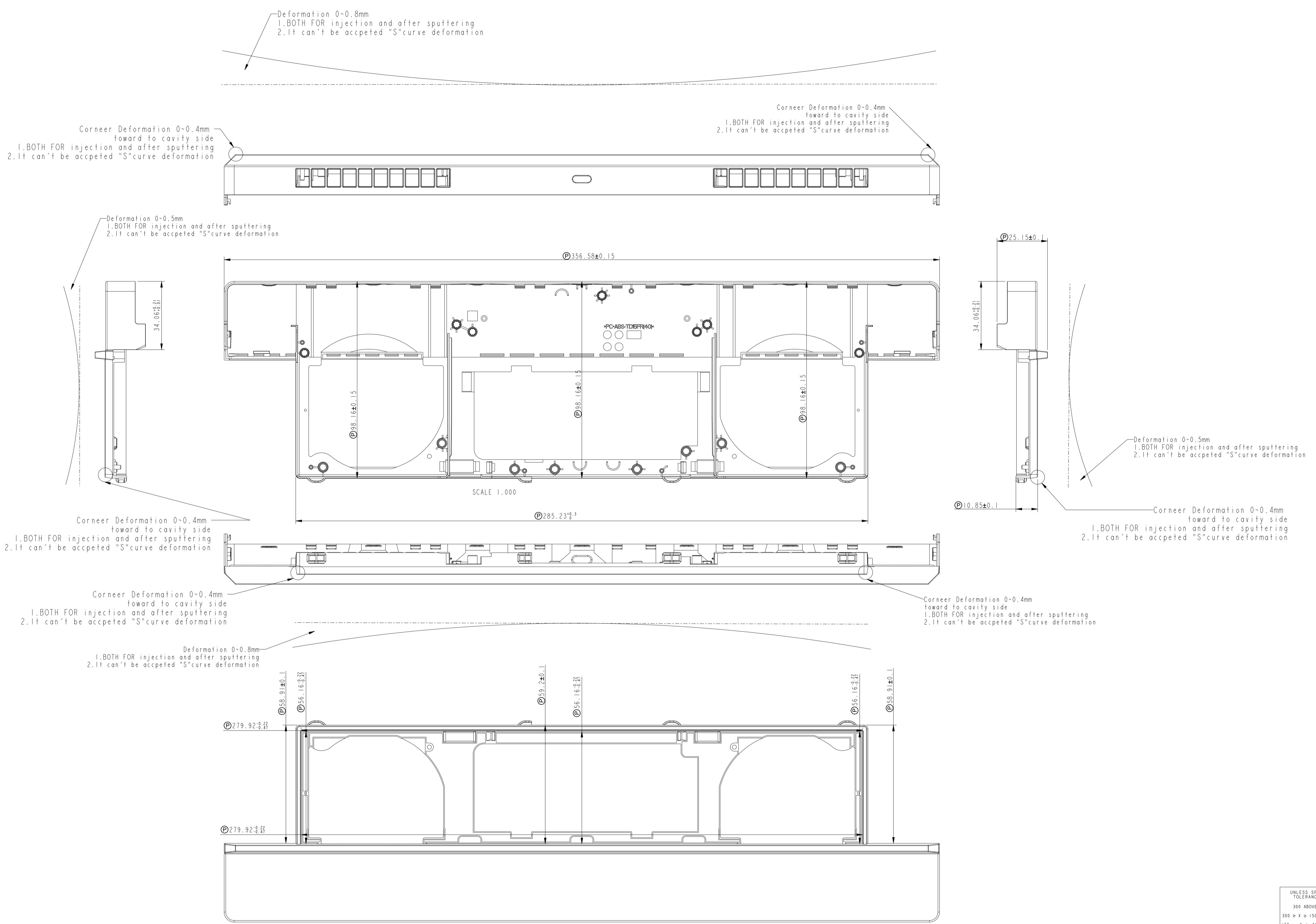
REV	DESCRIPTION OF CHANGE	REV BY	DATE



framework	
DESIGNED BY	DRAWN BY
CHECKED BY	APPROVED BY
MODEL	
THIRD ANGLE PROJECTION	SCALE UNIT
ISSUED DATE	Dec-30-24 1000 mm
DRAWING FILE NAME	FW GRAPHIC MODULE REF
SIZE	SHEET
A1	2 OF 6
	REVISION VERSION
	0 0 0

BOTTOM FRAME DIMENSION

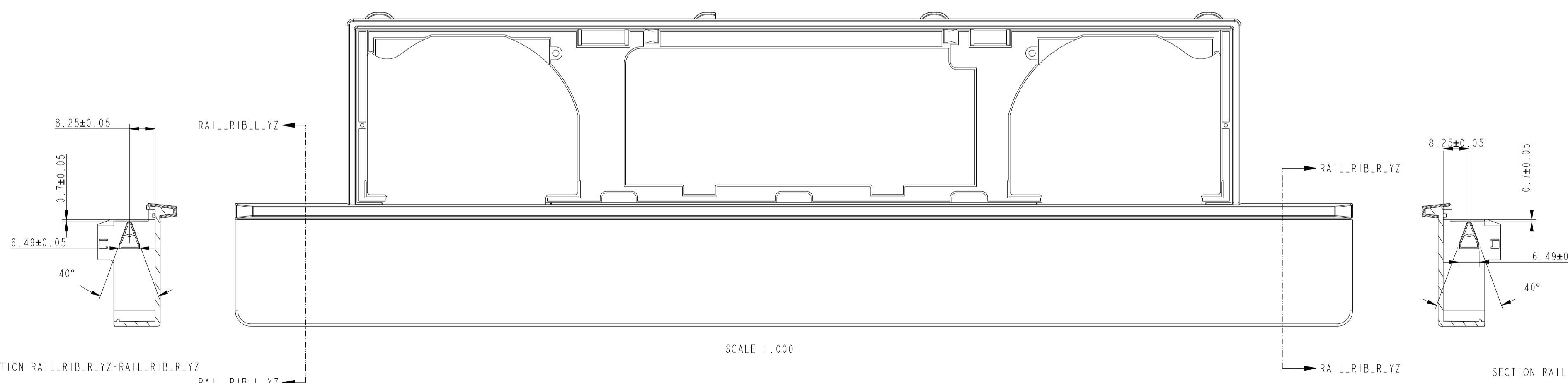
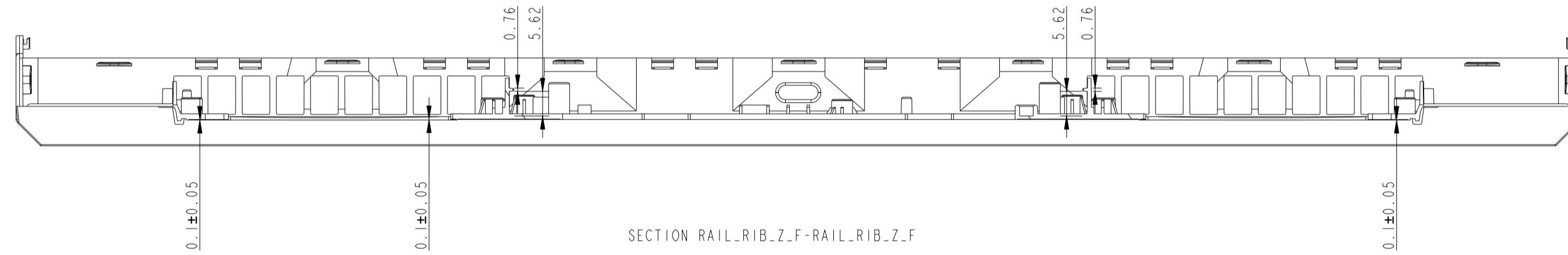
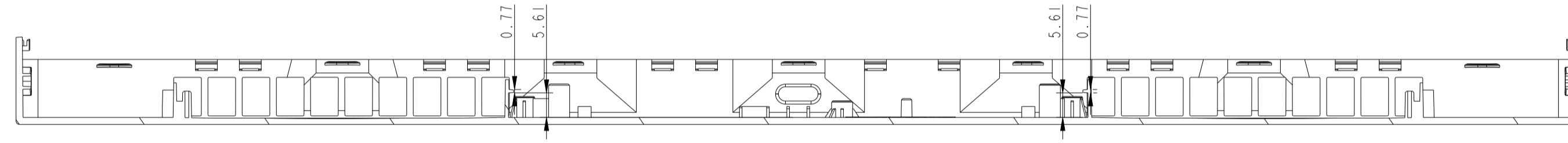
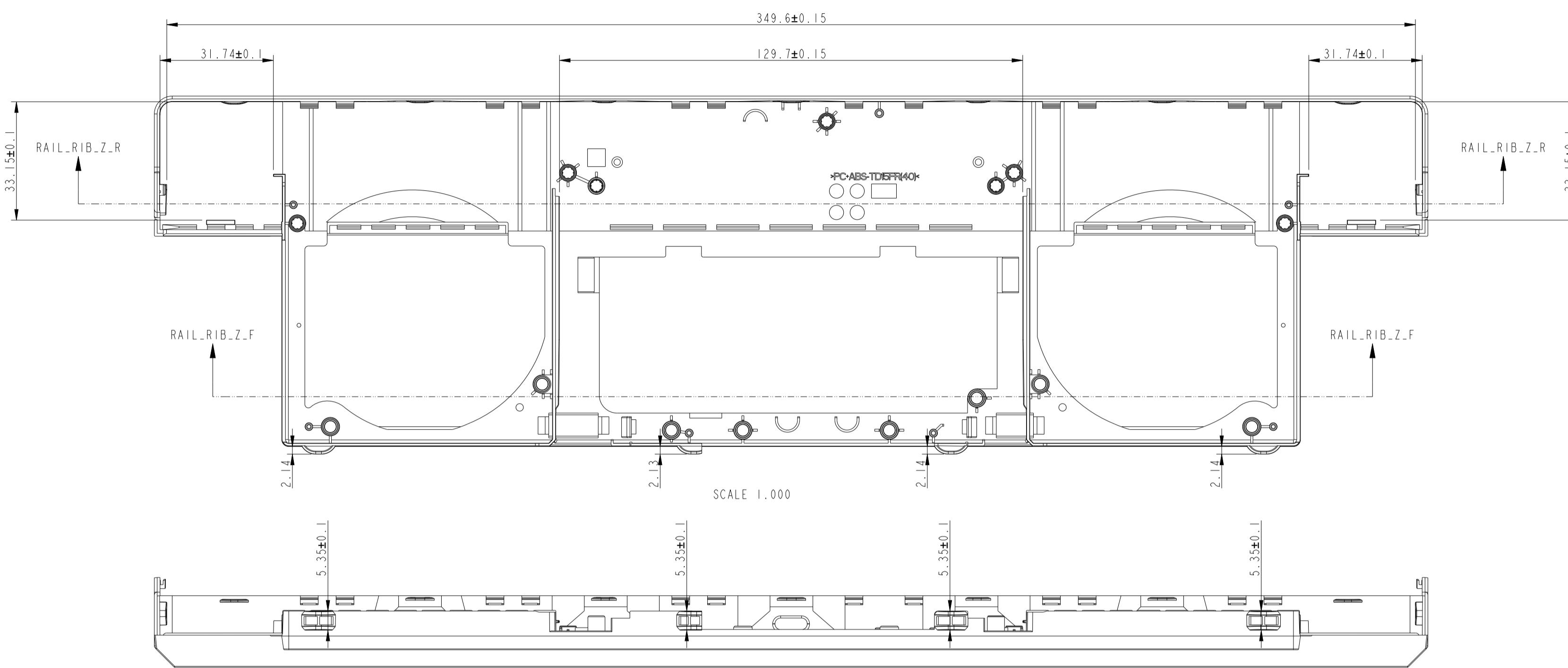
REV	DESCRIPTION OF CHANGE	REV BY	DATE



framework	
DESIGNED BY	DRAWN BY
CHECKED BY	APPROVED BY
MODEL	
ISSUED DATE	SCALE UNIT
THIRD ANGLE PROJECTION	Dec-30-24 1000 mm
DRAWING FILE NAME	
SIZE	SHEET
A1	3 OF 6
	REVISION VERSION
	0 0

BOTTOM FRAME DIMENSION

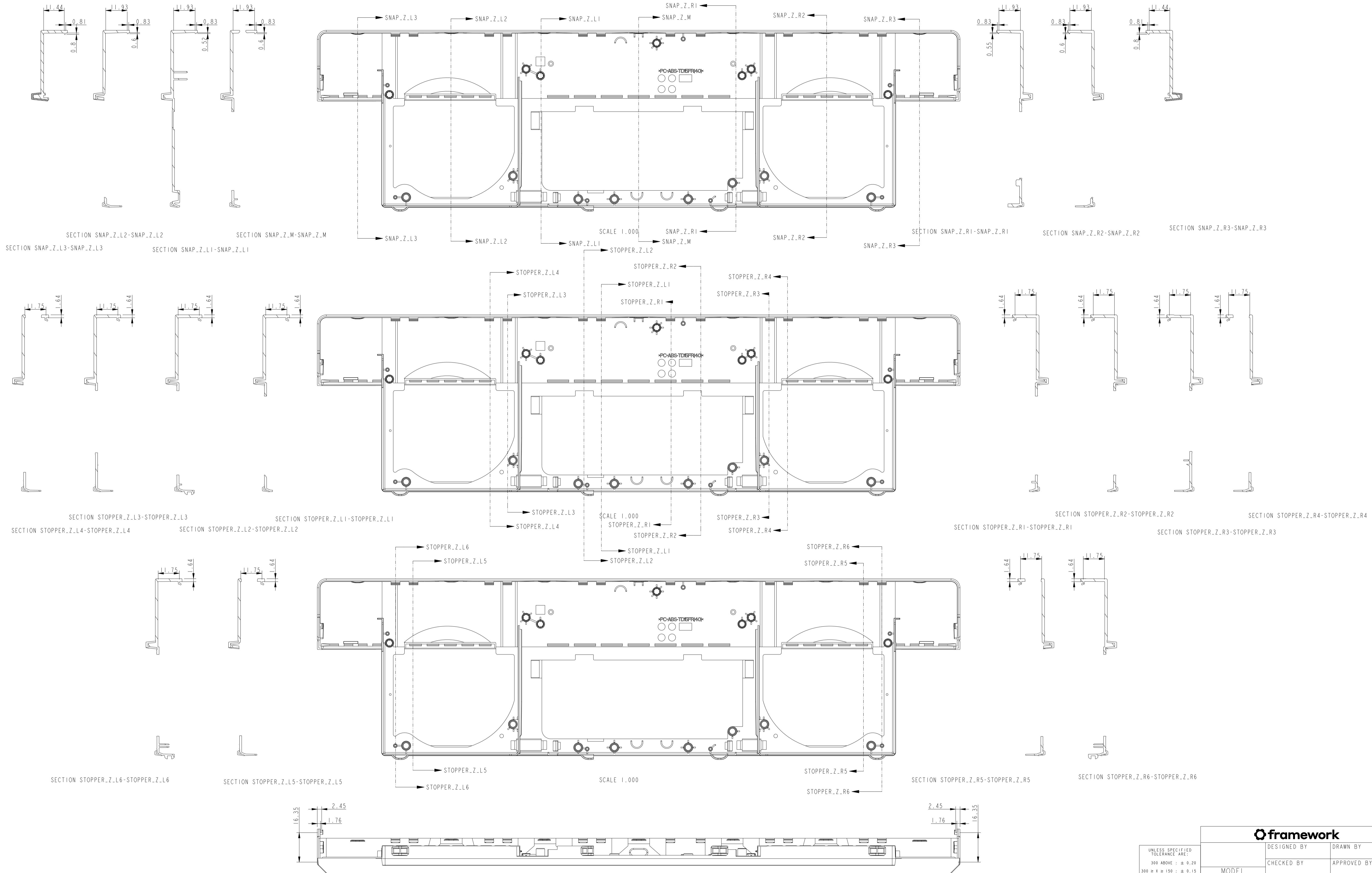
REV	DESCRIPTION OF CHANGE	REV BY	DATE



framework	
DESIGNED BY	DRAWN BY
CHECKED BY	APPROVED BY
MODEL	
ISSUED DATE	SCALE UNIT
Dec-30-24	1000 mm
DRAWING FILE NAME	
FW GRAPHIC MODULE REF	
SIZE	SHEET
A1	4 OF 6
REVISION VERSION	0 0

BOTTOM FRAME DIMENSION

REV DESCRIPTION OF CHANGE REV BY DATE

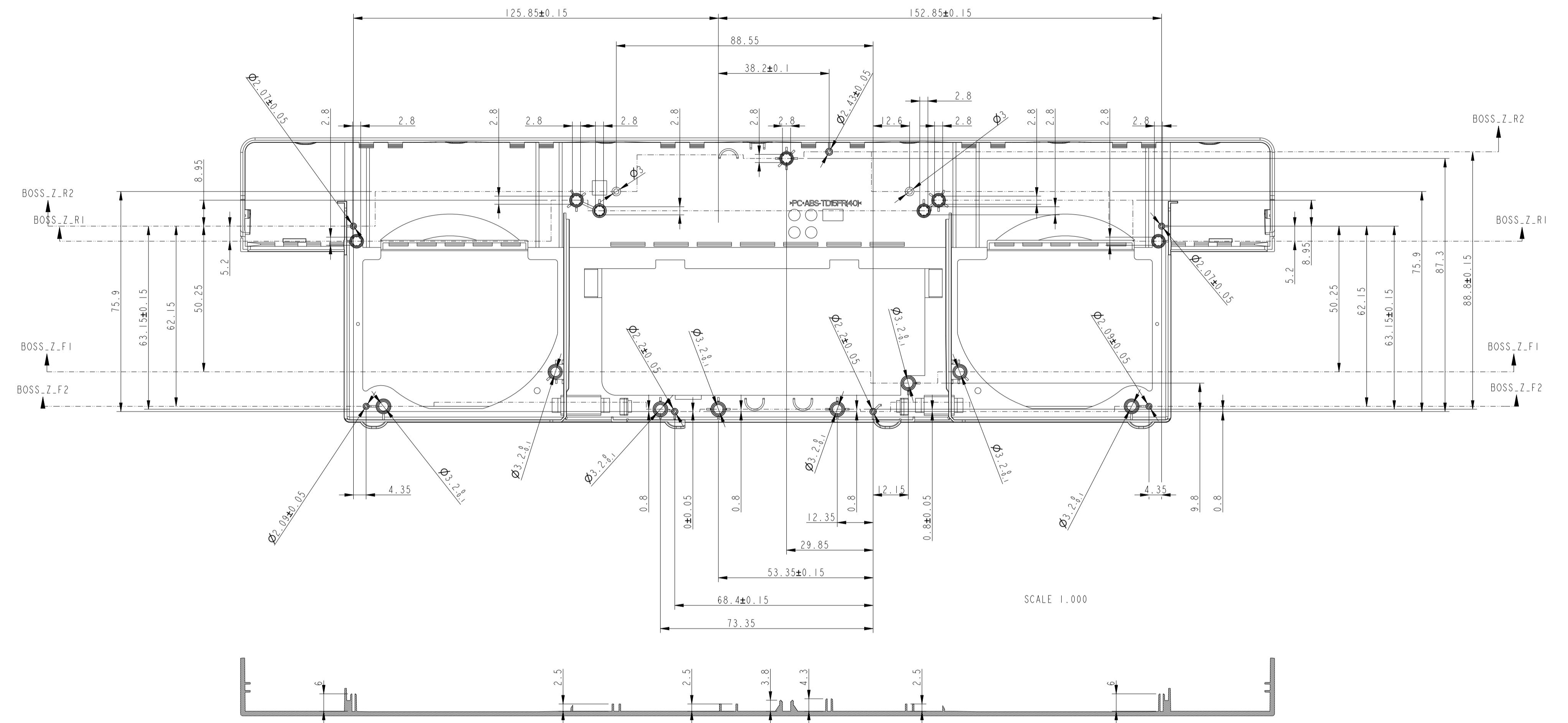


framework	
DESIGNED BY	DRAWN BY
CHECKED BY	APPROVED BY
MODEL	
ISSUED DATE	SCALE UNIT
Dec-30-24	1000 mm
DRAWING FILE NAME	
FW GRAPHIC MODULE REF	
SHEET	
A1	5 OF 6
REVISION VERSION	0 0

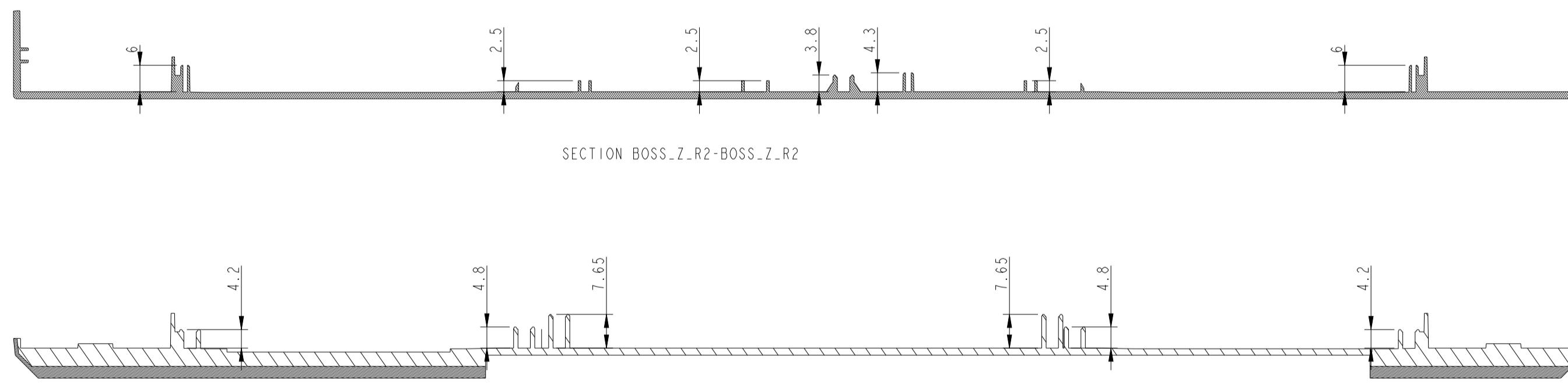
UNLESS SPECIFIED
TOLERANCE ARE:
300 ABOVE : ± 0.20
300 $\geq X \geq 150$: ± 0.15
150 $\geq X \geq 50$: ± 0.10
50 $\geq X \geq 20$: ± 0.075
20mm BELOW : ± 0.05
ANGLES : $\pm 1^\circ$
FLATNESS : ± 0.20
CONCENTRICITY : ± 0.05

BOTTOM FRAME DIMENSION

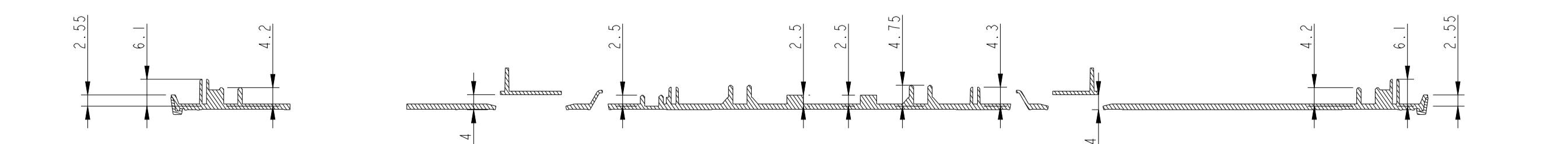
REV	DESCRIPTION OF CHANGE	REV BY	DATE



SECTION BOSS_Z_R2-BOSS_Z_R2



SECTION BOSS_Z_F1-BOSS_Z_F1



UNLESS SPECIFIED TOLERANCE ARE:		DESIGNED BY	DRAWN BY	
		CHECKED BY	APPROVED BY	
	MODEL			
THIRD ANGLE PROJECTION		ISSUED DATE	SCALE	UNIT
		Dec-30-24	1.000	mm
DRAWING FILE NAME FW GRAPHIC MODULE REF				
FLATNESS :  0.20	SHEET	REVISION	VERSION	
CONCENTRICITY : ± 0.05	A1	6 OF 6	0 0	