

Zero return(OPR) with 32-bit data DOG search

DDSZR

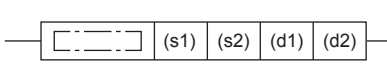
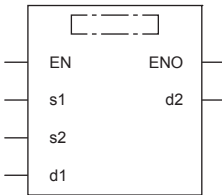
FX5S

FX5UJ

FX5U

FX5UC

This instruction executes mechanical zero return.

Ladder diagram	Structured text
	ENO:=DDSZR(EN,s1,s2,d1,d2);
FBD/LD	
	

Setting data

■Descriptions, ranges, and data types

Operand	Description	Range	Data type	Data type (label)
(s1)	Zero return speed	1 to 2147483647	32-bit signed binary	ANY32
(s2)	Creep speed	1 to 2147483647	32-bit signed binary	ANY32
(d1)	Axis number from which pulses are to be output	■FX5S/FX5UJ CPU module K1 to K3, K5 to K12 ■FX5U/FX5UC CPU module K1 to K12	16-bit unsigned binary	ANY16
(d2)	Bit device number of the zero return complete flag or abnormal end flag	—	Bit	ANY_BOOL
EN	Execution condition	—	Bit	BOOL
ENO	Execution result	—	Bit	BOOL

■Applicable devices

Operand	Bit	Word			Double word		Indirect specification	Constant			Others
	X, Y, M, L, SM, F, B, SB, S	T, ST, C, D, W, SD, SW, R	U□\G□	Z	LC	LZ		K, H	E	\$	
(s1)	○	○	○	○	○	○	○	○	—	—	—
(s2)	○	○	○	○	○	○	○	○	—	—	—
(d1)	—	○	○	○	—	—	○	○	—	—	—
(d2)	○	○*1	—	—	—	—	—	—	—	—	—

*1 T, ST, and C cannot be used.

Processing details

This instruction executes mechanical zero return. The near-point dog signal and zero-phase signal function follow the device set with parameters. With the forward limit or reverse limit, zero return with the dog search function can be executed.

- For (s1), specify the zero return speed in the user units. (The speed must be 200 kpps or lower in frequency.)
- For (s2), specify the creep speed in the user units. Set the creep speed equal to or slower than the zero return speed set in (s1). (The speed must be 200 kpps or lower in frequency.)
- For (d1), specify the axis number for which zero return is performed.
- For (d2), specify the bit device of the zero return complete flag or abnormal end flag.

For details on the function and error code, refer to  MELSEC iQ-F FX5 User's Manual (Application).

Precautions

Two devices are occupied from the device specified in (d2). Make sure that these devices are not used in other controls.

For other precautions, refer to  MELSEC iQ-F FX5 User's Manual (Application).