

Scaling 32-bit binary data (XY coordinates)

DSCL2(P)(_U)

FX5S FX5UJ FX5U FX5UC

These instructions process the scaling conversion data (in 32-bit data units) specified by (s2) by scaling it based on the input value specified by (s1), and store the operation result in the device specified by (d).

Ladder diagram	Structured text
	ENO:=DSCL2(EN,s1,s2,d); ENO:=DSCL2P(EN,s1,s2,d);
FBD/LD	

Setting data

■ Descriptions, ranges, and data types

Operand	Description	Range	Data type	Data type (label)
(s1)	DSCL2(P) DSCL2(P)_U	Input value used in scaling or head device number storing the input value 0 to 4294967295	-2147483648 to +2147483647	32-bit signed binary
			32-bit unsigned binary	ANY32_U
(s2)	DSCL2(P) DSCL2(P)_U	Head device number where the scaling conversion data is stored	—	32-bit signed binary ^{*1}
				32-bit unsigned binary ^{*1}
(d)	DSCL2(P) DSCL2(P)_U	Head device number storing the output value controlled by scaling	—	32-bit signed binary
				32-bit unsigned binary
EN	Execution condition	—	Bit	BOOL
ENO	Execution result	—	Bit	BOOL

*1 The numbers of coordinate points of (s2)+1 and (s2) are 32-bit unsigned binary data.

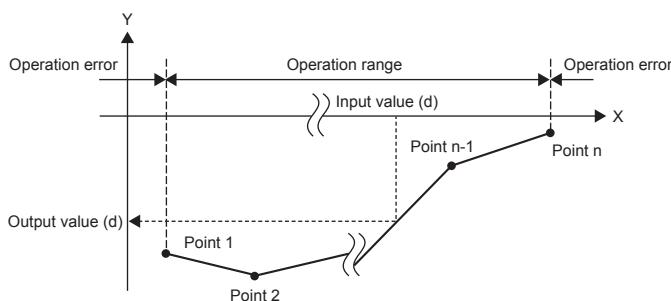
■ Applicable devices

Operand	Bit	Word			Double word		Indirect specification	Constant			Others
		X, Y, M, L, SM, F, B, SB, S	T, ST, C, D, W, SD, SW, R	U□\G□	Z	LC		K, H	E	\$	
(s1)	○	○	○	○	○	○	○	○	—	—	—
(s2)	—	○	—	—	—	—	○	—	—	—	—
(d)	○	○	○	○	○	○	○	—	—	—	—

Processing details

- These instructions process the scaling conversion data (in 32-bit data units) specified by (s2) by scaling it based on the input value specified by (s1), and store the operation result in the device number specified by (d). The scaling conversion is performed based on the scaling conversion data stored in the device specified by (s2) and later.

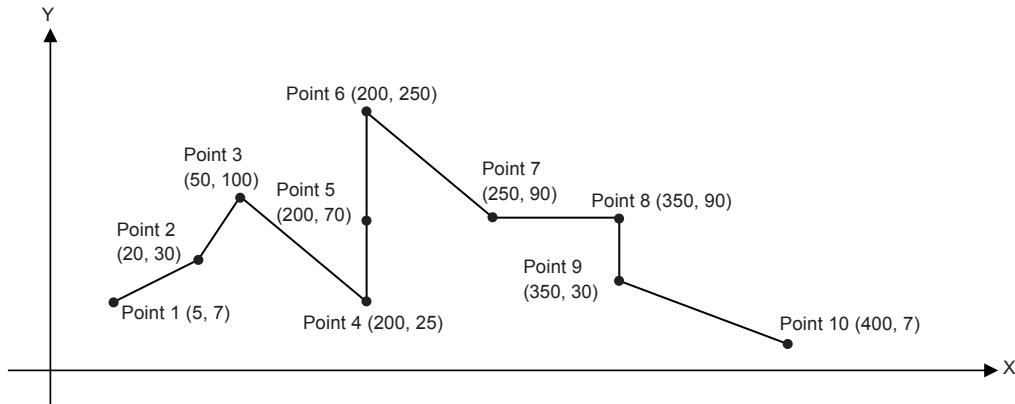
Setting item ("n" indicates the number of coordinate points specified by (s2).)		Device assignment
Number of coordinate points		(s2)+1, (s2)
X coordinate	Point 1	(s2)+3, (s2)+2
	Point 2	(s2)+5, (s2)+4
	:	:
	Point n	(s2)+2n+1, (s2)+2n
Y coordinate	Point 1	(s2)+2n+3, (s2)+2n+2
	Point 2	(s2)+2n+5, (s2)+2n+4
	:	:
	Point n	(s2)+4n+1, (s2)+4n



- If the operation result is not an integer, the number in the first decimal place is rounded off.
- Set the X coordinate data of the scaling conversion data in the ascending order.
- Set (s1) within the scaling conversion data range (device values of (s2) and (s2)+1).
- If the same X coordinate is specified by multiple points, the Y coordinate value of the point whose number is the largest is output.
- Set the number of coordinate points for the scaling conversion data within the range of 1 to 4294967295.

- Setting example of the conversion table for scaling

In the case of the conversion characteristics for scaling shown in the figure below, set each value as shown in the following data table.



Setting item		Setting device and setting contents		Setting details
		When R0 is specified in (s2)		
Number of coordinate points		(s2)+1, (s2)		K10
X coordinate	Point 1	(s2)+3, (s2)+2	R3, R2	K5
	Point 2	(s2)+5, (s2)+4	R5, R4	K20
	Point 3	(s2)+7, (s2)+6	R7, R6	K50
	Point 4*1	(s2)+9, (s2)+8	R9, R8	K200
	Point 5*1	(s2)+11, (s2)+10	R11, R10	K200
	Point 6*1	(s2)+13, (s2)+12	R13, R12	K200
	Point 7	(s2)+15, (s2)+14	R15, R14	K250
	Point 8*2	(s2)+17, (s2)+16	R17, R16	K350
	Point 9*2	(s2)+19, (s2)+18	R19, R18	K350
	Point 10	(s2)+21, (s2)+20	R21, R20	K400
Y coordinate	Point 1	(s2)+23, (s2)+22	R23, R22	K7
	Point 2	(s2)+25, (s2)+24	R25, R24	K30
	Point 3	(s2)+27, (s2)+26	R27, R26	K100
	Point 4*1	(s2)+29, (s2)+28	R29, R28	K25
	Point 5*1	(s2)+31, (s2)+30	R31, R30	K70
	Point 6*1	(s2)+33, (s2)+32	R33, R32	K250
	Point 7	(s2)+35, (s2)+34	R35, R34	K90
	Point 8*2	(s2)+37, (s2)+36	R37, R36	K90
	Point 9*2	(s2)+39, (s2)+38	R39, R38	K30
	Point 10	(s2)+41, (s2)+40	R41, R40	K7

*1 When coordinates are specified using three points as shown in the points 4, 5 and 6, the output value can be set to an intermediate value.

In this example, the output value (intermediate value) is specified by the Y coordinate of the point 5.

Even if the X coordinate is the same at three points or more, the value at the second point is output.

*2 When coordinates are specified using two points as shown in the points 8 and 9, the output value is the Y coordinate at the next point. In this example, the output value is specified by the Y coordinate of the point 9.

Operation error

Error code (SD0/SD8067)	Description
3405H	<p>The Xn data is not set in the ascending order in the data table. However, the instructions before the occurrence of an error are executed.</p> <p>The input value specified by (s1) is out of the range for the set scaling conversion data.</p> <p>The value in the middle of operation exceeds the 32-bit data range. In this case, verify that the distance between points is not "65535" or more. If the distance is "65535" or more, reduce the distance between points.</p> <p>The number of coordinate points from the device specified by (s2) is 0 or less.</p>