

REVISIONS

Revision date	Revision	Description
October 2014	A	First Edition
January 2015	B	Added or modified parts Section 6.5, 6.6, 7.12, 7.16, 7.17, Chapter 8, 9, 10, 11, 12, 13, Appendix 1 "FBD/LD language" (for each instruction) Error correction
February 2015	C	Error correction
April 2015	D	■A part of the cover design is changed.
August 2015	E	■Added or modified parts RELEVANT MANUALS, Section 8.24, 10.1, Chapter 12, Appendix 3 Section 1.4 was changed to Chapter 2.
May 2016	F	■Added or modified parts RELEVANT MANUALS, TERMS, Section 4.1, 4.2, 8.2, 8.15, 8.24, Chapter 12, 13, 14, 16
October 2016	G	■Added or modified parts TEAMS, 3.3, 3.5, 6.3, 8.25, 10.3, 10.4, 14.1, Appendix 2, 3
April 2017	H	■Added or modified parts RELEVANT MANUALS, TERMS, Section 4.6, Chapter 6, 7, 8, 10, 11, 12, 13, 14, 15, 16, 17, 24, 30, Appendix 2, 3
October 2017	J	■Added or modified parts RELEVANT MANUALS, TERMS, Section 3.3, 7.7, 8.6, 8.7, 8.28, 10.2, 14.1, 23.2, 23.3, Chapter 21, 24, Appendix 2, 3
April 2018	K	■Added or modified parts Section 1.2, 2.4, 6.3, 6.5, 7.4, 7.5, 8.6, 8.7, 8.8, 8.9, 8.13, 8.14, 8.17, 8.21, 8.22, 8.23, 8.24, 8.25, 8.26, Chapter 9, Section 10.1, 10.2, 10.4, Chapter 12, 13, Section 14.1, 15.3, Chapter 16, Appendix 3
July 2018	L	■Added or modified parts TERMS, Section 1.4, 6.3, 18.35, 18.36, 20.5, Appendix 1
October 2018	M	■Added or modified parts RELEVANT MANUALS, TERMS, Section 1.2, 3.5, 4.2, 12.1, 12.2, 12.3, 12.4, 12.5, Appendix 2, 3
May 2019	N	■Added or modified parts TERMS, Section 6.1, 6.2, 6.3, 6.4, 6.6, 7.1, 7.2, 7.3, 7.4, 7.5, 7.7, 8.2, 8.3, 8.4, 8.5, 8.8, 8.9, 8.10, 8.11, 8.12, 8.13, 8.17, 8.22, 8.24, 8.25, 8.26, 14.1, 17.1
October 2019	P	■Added models FX5UJ CPU module Added or modified parts RELEVANT MANUALS, TERMS, HOW TO READ THIS MANUAL, Section 1.4, Chapter 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, Appendix 1, 3
May 2020	Q	■Added or modified parts RELEVANT MANUALS, TERMS, Section 1.2, 1.3, Chapter 4, Section 8.4, 8.18, Chapter 11, Section 12.4, 12.5, Chapter 13, Appendix 1, 2, 3, TRADEMARKS
October 2020	R	■Added or modified parts RELEVANT MANUALS, HOW TO READ THIS MANUAL, Section 3.3, 3.6, 7.5, 8.9, 8.14, 8.17, 8.28, 9.1, Chapter 11, Section 25.2, Appendix 1, 2, 3
April 2021	S	■Added or modified parts RELEVANT MANUALS, TERMS, Section 1.2, 3.3, 4.2, 8.7, 8.9, 9.1, 13.5, 20.35, 20.36, 32.1, 32.2, 32.3, Appendix 1, 2, 3
October 2021	T	■Added or modified parts RELEVANT MANUALS, TERMS, GENERIC TERMS AND ABBREVIATIONS, Section 4.3, 14.1, 14.3, Appendix 2
April 2022	U	■Added model FX5S CPU module ■Added or modified parts RELEVANT MANUALS, GENERIC TERMS AND ABBREVIATIONS, HOW TO READ THIS MANUAL, Section 1.2, 1.3, 4.3, 6.1, 6.2, 7.5, 7.6, 8.3, 8.7, 8.8, 8.9, 8.12, 8.13, 8.18, 8.19, 8.25, 8.26, 9.1, 12.1, 13.5, 14.1, 16.2, 17.1, 17.2, 17.4, 18.1, 22.1, 22.2, 22.3, 22.4, 25.4, 26.1, Appendix 3

Revision date	Revision	Description
October 2022	V	■Added or modified parts Section 7.5, 8.9
April 2023	W	■Added or modified parts Section 3.6, Chapter 11, Appendix 3
October 2023	X	■Added or modified parts GENERIC TERMS AND ABBREVIATIONS, Section 3.2, 7.5, 8.7, 8.18, 12.1, Chapter 13, 14, 15, 17, 18

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