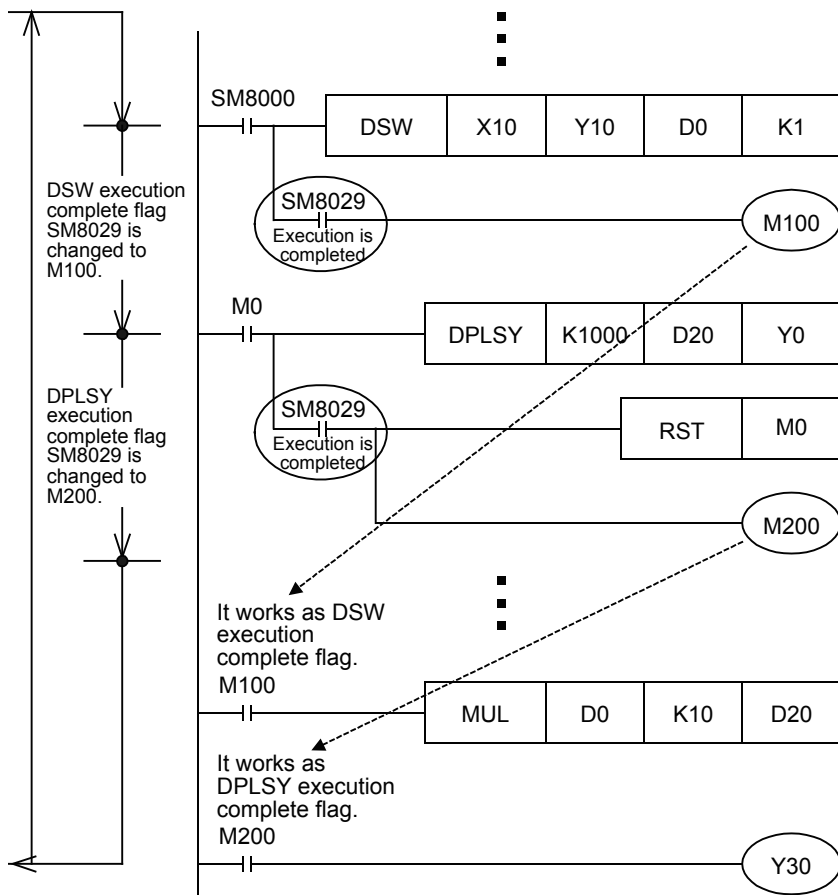


Method for using flags in any positions other than directly under instructions (example of SM8029 (Instruction execution complete flag))

When two or more instructions are programmed, general flags turn ON or OFF when each instruction turns ON.

Accordingly, when using a flag in any position other than directly under an instruction, set another device to ON or OFF just under the instruction, and then use the contact of the device as the command input.



2.5 Standard Function/Function Block Return Values

When standard functions/function blocks are used, always set a device or label for the output variable, and make sure to receive the return value.

If the output variable is not set, an error may occur after writing to the PLC.

