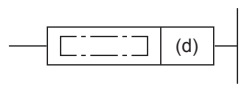


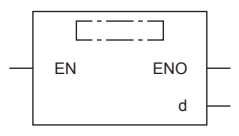
# Setting annunciator

## SET F

**FX5S** **FX5UJ** **FX5U** **FX5UC**

This instruction turns ON the specified annunciator.

| Ladder diagram  | Structured text |
|---|-----------------|
|  | ENO:=SET(EN,d); |

| FBD/LD  |
|---|
|  |
| ("SET" enters □.)   |

## Setting data

### ■Descriptions, ranges, and data types

| Operand | Description                               | Range | Data type | Data type (label) |
|---------|---|-------|-----------|-------------------|
| (d)     | Annunciator number (F number) that is set | —     | Bit       | —*1 (ANY_BOOL)    |
| EN      | Execution condition                       | —     | Bit       | BOOL              |
| ENO     | Execution result                          | —     | Bit       | BOOL              |

\*1 Regardless of the program language to be used, the data type is specified by a device. Do not specify a label.

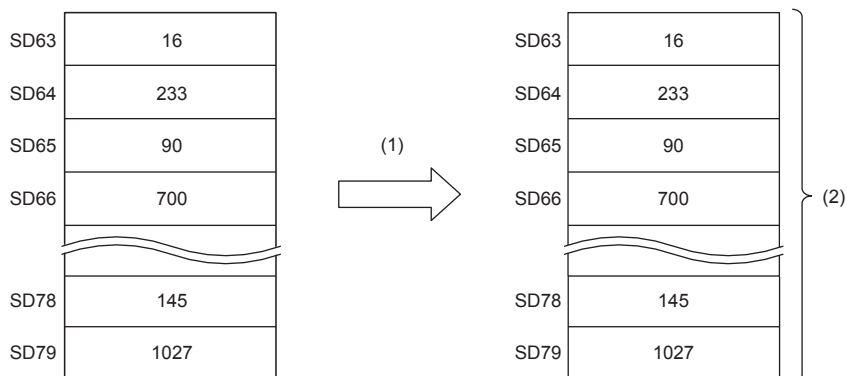
### ■Applicable devices

| Operand | Bit                         | Word                      |       |   | Double word |    | Indirect specification | Constant |   |    | Others |
|---------|-----------------------------|---------------------------|-------|---|-------------|----|------------------------|----------|---|----|--------|
|         | X, Y, M, L, SM, F, B, SB, S | T, ST, C, D, W, SD, SW, R | U□\G□ | Z | LC          | LZ |                        | K, H     | E | \$ |        |
| (d)     | ○*1                         | —                         | —     | — | —           | —  | —                      | —        | — | —  | —      |

\*1 Only F can be used.

## Processing details

- This instruction turns ON the annunciator specified by (d) when the execution command turns ON.
- Operation is as follows when annunciator (F) is turned ON.
  - The annunciator number (F number) that turns ON is stored in special registers (SD64 to SD79).
  - The content of SD63 is incremented by 1.
- When the content of SD63 is 16 (16 annunciators are already ON), the annunciator number that turns ON is not stored in SD64 to SD79 even if a new annunciator turns ON.



(1): F30 is turned ON.

(2): Does not change.

## ■Related devices

| Device       | Name                                | Description  |
|--------------|-------------------------------------|--|
| SD62         | Annunciator (F) Detection No.       | This register stores the earliest detected annunciator (F) No. |
| SD63         | Annunciator (F) Detection Number    | This register stores the number of annunciator (F) detections. |
| SD64 to SD79 | Annunciator (F) Detection No. table | This register stores the annunciator (F) detection No.         |

## Operation error

There is no operation error.