

# 16.2 High-speed Current Value Transfer Instruction

## High-speed current value transfer of 16-bit data

### HCMOV(P)

**FX5S** **FX5UJ** **FX5U** **FX5UC**

These instructions read and write (updates) special register for high-speed counter, pulse width measurement, PWM, and positioning.

Ladder diagram	Structured text
	ENO:=HCMOV(EN,s,n,d); ENO:=HCMOVP(EN,s,n,d);

FBD/LD

### Setting data

#### ■Descriptions, ranges, and data types

Operand	Description	Range	Data type	Data type (label)
(s)	Transfer source device number	—	Bit/16-bit signed binary	ANY_ELEMENTARY
(d)	Transfer destination device number	—	Bit/16-bit signed binary	ANY_ELEMENTARY
(n)	Specification to clear the device value of the transfer source after the transfer	K0, K1	16-bit unsigned binary	ANY16_U
EN	Execution condition	—	Bit	BOOL
ENO	Execution result	—	Bit	BOOL

#### ■Applicable devices

Operand	Bit	Word			Double word		Indirect specification	Constant			Others
	X, Y, M, L, SM, F, B, SB, S	T, ST, C, D, W, SD, SW, R	U□\G□	Z	LC	LZ		K, H	E	\$	
(s)	○	○	○	○	—	—	○	○	—	—	—
(d)	○	○	○	○	—	—	○	—	—	—	—
(n)	○	○	○	○	—	—	○	○	—	—	—

## Processing details

These instructions transfer the data in the device specified by (s) to the device specified by (d). At this time, if the value of (n) is K0, the value of (s) is not cleared. If the value of (n) is K1, the value of (s) is cleared to "0" after the transfer. The value is cleared only for the SD8099 special device supporting high-speed transfer.

### Point

When (s) is a device supporting high-speed transfer

- When the HCMOV instruction is executed, the latest value is acquired such as the current value of a high-speed counter and transferred to (d).

When (d) is a device supporting high-speed transfer

- When the HCMOV instruction is executed, value such as the current value of a high-speed counter is changed.

## Effect of HCMOV instruction

- By using both input interrupt and HCMOV instruction, the current value of a high-speed counter can be received at the rising edge or falling edge of an external input.
- When HCMOV instruction is used just before a comparison instruction (CMP, ZCP or comparison contact instruction), the latest value of the high-speed counter is used in comparison.

## Precautions

- When it is necessary to execute comparison and outputting as soon as the current value of a high-speed counter changes, use the high-speed comparison table, multi-output high-speed comparison table, or one of the DHSCS, DHSCR, and DHSZ instructions.
- If 32-bit binary data special device which supports the high-speed transfer (such as the current value of a high-speed counter) is read using the HCMOV instruction, the operation is the same as that when the MOV instruction is used.
- Do not overwrite the current value of a high-speed counter using the HCMOV instruction while executing the pulse density (rotation speed measurement) or the SPD instruction.
- If (s) is SD8099, and the (n) value is K1, SD8099 is cleared at the timing the instruction is executed (after the SD8099 current value is transferred). Do not clear the SD8099 current value with an application instruction such as a MOV instruction, which is affected by the scan.

### Point

The HCMOV instruction is mainly used to read the current value of the high-speed counter/pulse width measurement and change the current address (in the user units) or the current address (in the pulse unit) of positioning.

## Operation error

Error code (SD0/SD8067)	Description
2801H	The channel number of a module that does not exist is specified.
2821H	Operands that execute transmission between an SM supporting high-speed transfer and an SD supporting high-speed transfer is designated.
3056H	Timeout occurred while communicating with the target modules during execution of the instruction.
3060H	Signal error was detected while accessing the target modules during execution of the instruction.
3405H	A value outside the data range is set in (n).
3580H	An instruction that cannot be used in an interrupt program is used.