


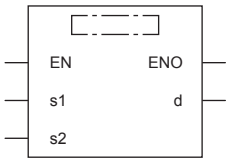
28 TIME DATA FUNCTIONS

28.1 Addition

ADD_TIME(_E)

FX5S **FX5UJ** **FX5U** **FX5UC**

These functions output the sum of input values (TIME data) ((s1) + (s2)).

Ladder diagram, FBD/LD		Structured text
[Without EN/ENO]	[With EN/ENO]	[Without EN/ENO] d:=ADD_TIME(s1,s2); [With EN/ENO] d:=ADD_TIME_E(EN,ENO,s1,s2);
		

Setting data

■Descriptions, types, and data types

Argument	Description	Type	Data type
EN	Execution condition (TRUE: Execution, FALSE: Stop)	Input variable	BOOL
s1(IN1), s2(IN2)	Input	Input variable	TIME
ENO	Output status (TRUE: Normal, FALSE: Abnormal)	Output variable	BOOL
d(ADD_TIME(_E))	Output	Output variable	TIME

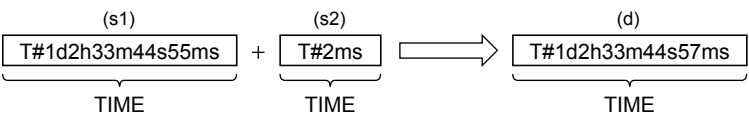
Processing details

■Operation processing

- These functions add the TIME type data input to (s1) and (s2) ((s1) + (s2)), and output the operation result from (d) as TIME type data.

Ex.

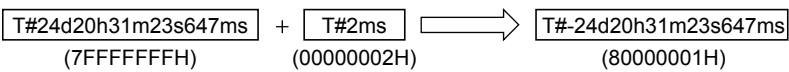
When a value input to (s1) and (s2) is T#1d2h33m44s55ms (1 day 2 hours 33 minutes 44 seconds 55 milliseconds) and T#2ms (2 milliseconds)



- A value input to (s1) and (s2) is the TIME type data value.
- Even if underflow or overflow occurs in the operation result, it is not regarded as an operation error. The data is output from (d) as follows: "ADD_TIME_E" outputs "TRUE" from the output variable ENO.

Ex.

Overflow



The most significant bit becomes 1, and a negative time is output.

Ex.

Underflow

$$\begin{array}{ccc} \boxed{\text{T\#-24d20h31m23s648ms}} & + & \boxed{\text{T\#-2ms}} \\ (80000000\text{H}) & & (\text{FFFFFFFFEH}) \end{array} \longrightarrow \boxed{\text{T\#24d20h31m23s646ms}} \\ (7\text{FFFFFFFFEH})$$

The most significant bit becomes 0, and a positive time is output.

■Operation result

1. Function without EN/ENO

The operation processing is executed. The operation output value is output from (d).

2. Function with EN/ENO

The following table lists the execution conditions and operation results.

Execution condition	Operation result	
EN	ENO	(d)
TRUE (Executes operation)	TRUE	Operation output value
FALSE (Stops operation)	FALSE ^{*1}	Indefinite value

^{*1} When FALSE is output from ENO, data output from (d) is undefined. In that case, modify a program so that the data output from (d) is not used.

28

Operation error

There is no operation error.