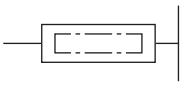
11.2 SFC Dedicated Instruction

Creating a dummy transition condition

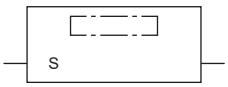
TRAN

FX5S FX5UJ FX5U FX5UC

This instruction is a dummy output which satisfies a transition condition.

Ladder diagram	Structured text
	TRAN(s);

FBD/LD



Point

For details on transitions, refer to the following.

MELSEC iQ-F FX5 Programming Manual (Program Design)