

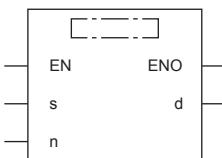
# 8.5 Data Table Operation Instruction

## Reading the oldest data from the data table

### SFRD(P)

FX5S FX5UJ FX5U FX5UC

These instructions read data for first-in first-out control.

Ladder diagram	Structured text
	ENO:=SFRD(EN,s,n,d); ENO:=SFRDP(EN,s,n,d);
FBD/LD	
	

### Setting data

#### ■ Descriptions, ranges, and data types

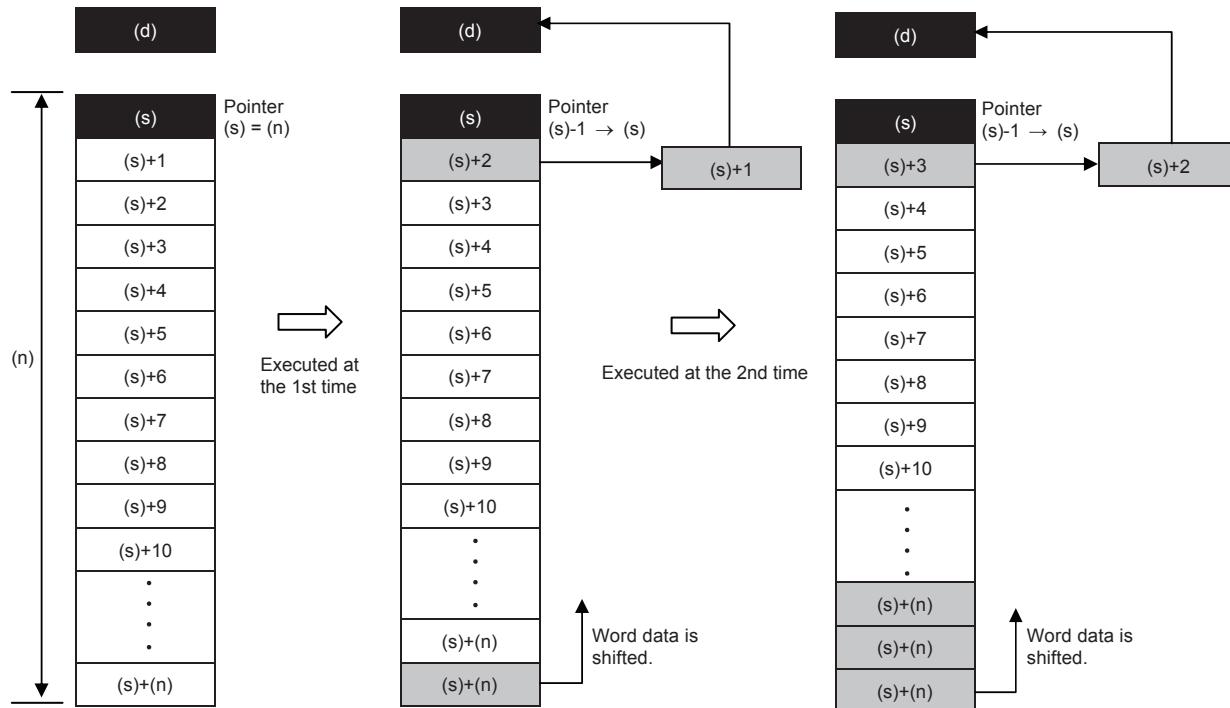
Operand	Description	Range	Data type	Data type (label)
(s)	Start number of the word device storing the data (The start is a pointer. The data is stored starting from (s)+1.)	—	16-bit signed binary	ANY16
(d)	Word device number storing data taken out first	—	16-bit signed binary	ANY16
(n)	Number of stored points plus "1". "+1" is required for the pointer.	2 to 32768	16-bit unsigned binary	ANY16_U
EN	Execution condition	—	Bit	BOOL
ENO	Execution result	—	Bit	BOOL

#### ■ Applicable devices

Operand	Bit	Word			Double word		Indirect specification	Constant			Others
		X, Y, M, L, SM, F, B, SB, S	T, ST, C, D, W, SD, SW, R	U□\G□	Z	LC		K, H	E	\$	
(s)	○	○	○	○	—	—	○	—	—	—	—
(d)	○	○	○	○	—	—	○	—	—	—	—
(n)	○	○	○	○	—	—	○	○	—	—	—

## Processing details

- These instructions transfer (read)  $(s)+1$ , which was sequentially written by the SFWR instruction, to  $(d)$ , and shift the word data of  $(n)-1$  points starting from  $(s)+1$  upward by 1 word. Then, these instructions decrease the number of data points stored in  $(s)$  by 1.

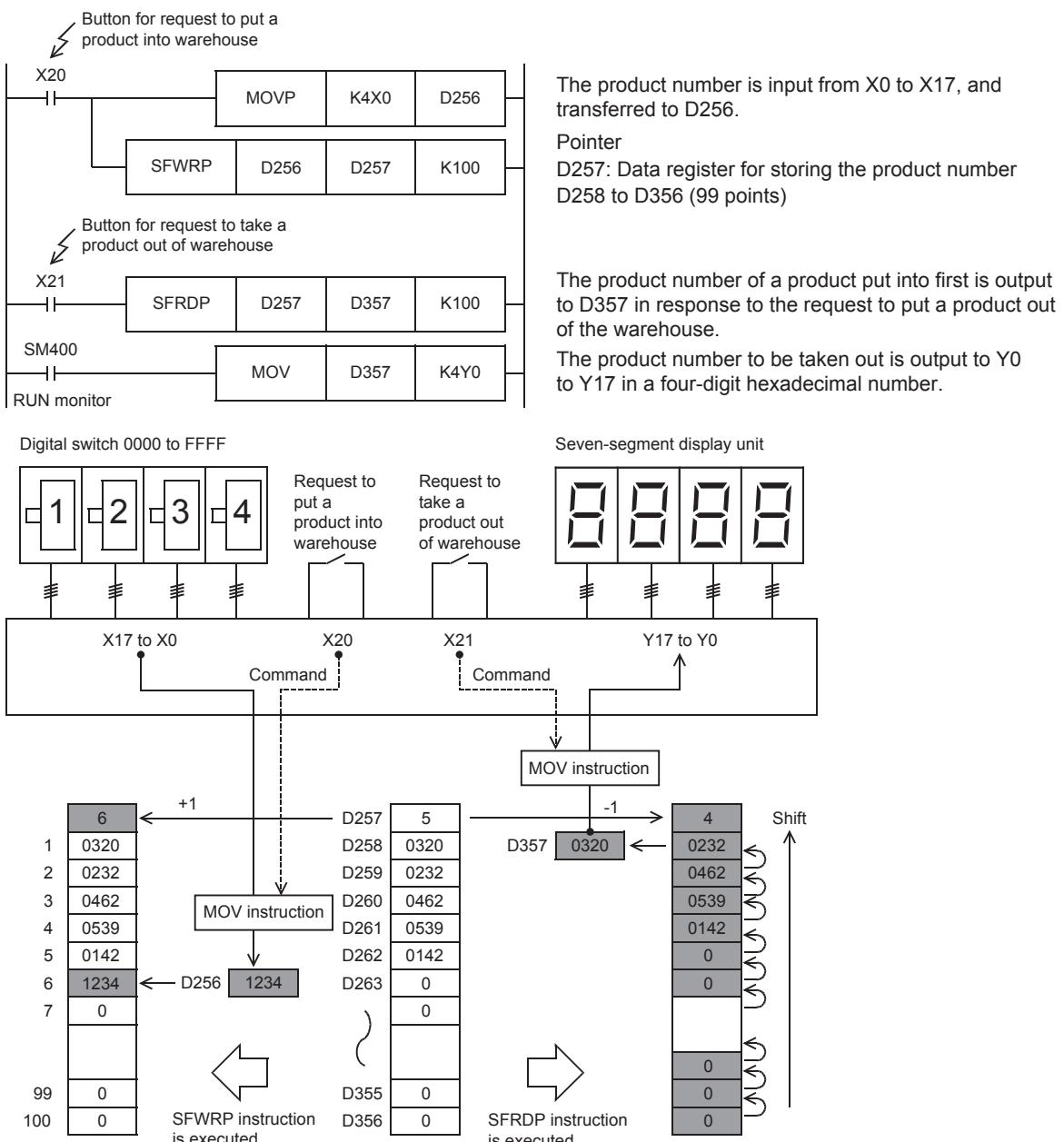


- The data of  $(s)+1$  is transferred (read) to  $(d)$ . Accompanied by this transfer, the contents of the pointer  $(s)$  decrease, and the data is shifted upward by 1 word. (When the continuous operation type SFRD instruction is used, the contents are stored in turn in each operation cycle. Use the pulse operation type SFRDP instruction in programming.)

## Precautions

- The contents of  $(s)+(n)$  do not change by reading.
- When the continuous operation type (SFRD) instruction is used, data is read in turn in each scan time (operation cycle), but the contents of  $(s)+(n)$  do not change.
- When 0 is set in the pointer  $(s)$ , no processing is executed and the contents of  $(d)$  do not change.

## Program example



## Operation error

Error code (SD0/SD8067)	Description
2820H	The number of device points (n) from (s) exceed the device range.
3405H	<p>The value set in (n) is other than the following. <math>2 \leq (n) \leq 32768</math></p> <p>In (s), a negative value is specified.</p>