

# spcadjust: An R Package for Adjusting for Estimation Error in Control Charts

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**Abstract** In practical applications of control charts the in-control state and the corresponding chart parameters are usually estimated based on some past in-control data. The estimation error then needs to be accounted for. In this paper we present an R package, **spcadjust**, which implements a bootstrap based method for adjusting monitoring schemes to take into account the estimation error. By bootstrapping the past data this method guarantees, with a certain probability, a conditional performance of the chart. In **spcadjust** the method is implemented for various types of Shewhart, CUSUM and EWMA charts, various performance criteria, and both parametric and non-parametric bootstrap schemes. In addition to the basic charts, charts based on linear and logistic regression models for risk adjusted monitoring are included, and it is easy for the user to add further charts. Use of the package is demonstrated by examples.

## Introduction

Control charts for statistical process monitoring are commonly used in a variety of different areas like industrial process control, medicine, finance, insurance, environmental science etc. See for instance Stoumbos et al. (2000), Woodall (2006), Frisén (2008) and the special issues of “Sequential Analysis” (2007, Volume 26, Issues 2,3) for an overview.

A challenge in most practical applications of control charts is that the in-control state of the process to be monitored needs to be estimated. This introduces estimation error which needs to be accounted for. A common convention in many applications has been to assume the in-control distribution to be known and ignore the estimation error (e.g. Grigg and Farewell, 2004; Bottle and Aylin, 2008; Biswas and Kalbfleisch, 2008; Fouladirad et al., 2008; Gandy et al., 2010). However, there is an increasing awareness that the estimation error might have a detrimental effect on the performance of control charts and many authors have addressed this for various specific charts (e.g. Jones, 2002; Jones et al., 2004; Albers and Kallenberg, 2004, 2005; Albers et al., 2005; Jensen et al., 2006; Champ and Jones-Farmer, 2007; Chatterjee and Qiu, 2009; Capizzi and Masarotto, 2009; Zhang et al., 2011; Saleh et al., 2015; Zhang et al., 2016).

Gandy and Kvaløy (2013) presented a bootstrap based method for adjusting for estimation error which applies to a wide variety of control charts and different performance measures. The method can in particular be used to give a guaranteed conditional in-control performance of the chart. A typical application is to calculate an adjusted signal limit of a chart to guarantee with high probability that the in-control average run length or hitting probability is not below/above a specified value. Theoretical properties and conditions needed for the method to apply are worked out in Gandy and Kvaløy (2013). A similar bootstrap approach was also briefly mentioned in Jones and Steiner (2012) in a study of risk-adjusted CUSUM charts.

We have developed an R package called **spcadjust** (Gandy and Kvaløy, 2016) which implements the bootstrap method for a number of different charts, with different performance measures and both parametric and non-parametric bootstrapping procedures. The package covers the most common set-ups for Shewhart, CUSUM and EWMA charts, including risk-adjusted charts. Moreover, it is easy for the user to add further charts, data models and estimation procedures.

There exist several other R packages for control charts. The **surveillance** package (Salmon et al., 2016) provide a variety of methods for monitoring, simulation and visualization of temporal and spatio-temporal data. The packages **spc** (Knot, 2016), **qcc** (Scrucca, 2004), **IQCC** (Scrucca, 2014) and **qcr** (Flores, 2016) provide functions for calculating various performance measures, signal limits, graphical displays etc. for a selection of classical control charts. The **edcc** package (Zhu and Park, 2013) have functions for economic design of control charts, while the **MSQC** package (Santos-Fernández, 2013) provide a tool kit for multivariate process monitoring. However, none of these packages include methods for taking into account the impact of estimation error on the performance of the charts, which is the main novelty of the **spcadjust** package.

In the next section, we give a brief introduction to the problem and describe the bootstrap approach for adjusting for estimation error. In the two sections thereafter we first illustrate basic use of the **spcadjust** package, then we describe details of the package and illustrate more advanced use. In the last section, a real data example is provided.

Stable versions of the package **spcadjust** are available on CRAN. Development versions are available in an open git repository (<https://bitbucket.org/agandy/spcadjust/>). We welcome con-

tributions to the functionality of the package.

## Adjusting for estimation error in control charts

Control charts are a set of statistical techniques for monitoring a stream of data over time. A typical application is to monitor whether a stream of measurements follows a certain distribution, often called the in-control distribution, over time. If the distribution of the measurements deviates from the in-control distribution in a certain way the control chart should quickly detect this. In more advanced situations, regression adjustments are needed, and the monitoring is based on detecting deviations from the regression model.

In most common control charts like Shewhart, CUSUM and EWMA charts, a function of the observations is plotted for each new observation and a signal is given if this function crosses a certain threshold. Both the parameters of the function and the threshold are in most cases calculated according to estimates of the in-control distribution. This implies that estimation error will affect the performance of the control charts. For instance, measurement errors might lead to control charts that give false alarms far too often.

We first give a motivating example, and then our bootstrap method for handling estimation error is described.

### Motivating example

We consider an example with a CUSUM chart for monitoring changes in the mean of a stream of normally distributed data. Assume first that we know that the stream consists of independent observations  $X_1, X_2, \dots$  following a  $N(\mu, \sigma)$  distribution in the in-control situation, and that we want to quickly detect if there is a change in the mean to the out-of-control situation  $\mu + \Delta$ . A standard CUSUM chart for this would be to plot  $S_t$  versus  $t$  where

$$S_t = \max \left( 0, S_{t-1} + \frac{X_t - \mu - \Delta/2}{\sigma} \right), \quad S_0 = 0, \quad (1)$$

where the chart signals once  $S_t > c$ . The threshold  $c$  is calculated to give a certain performance of the chart if no change occurs. Often,  $c$  is chosen to give a pre-specified in-control mean number of steps until a false alarm (often called average run length, ARL). Thus the CUSUM chart and the threshold  $c$  should be calculated using the true  $N(\mu, \sigma)$  in-control distribution.

However, in practice, the true in-control distribution  $N(\mu, \sigma)$  is usually unknown, but estimated based on  $n$  past in-control observations  $X_{-n}, \dots, X_{-1}$ . For example, we can estimate the in-control mean by  $\hat{\mu} = \frac{1}{n} \sum_{i=-n}^{-1} X_i$  and the in-control variance by  $\hat{\sigma}^2 = \frac{1}{n-1} \sum_{i=-n}^{-1} (X_i - \hat{\mu})^2$ . The CUSUM chart is then given by

$$S_t = \max \left( 0, S_{t-1} + \frac{X_t - \hat{\mu} - \Delta/2}{\hat{\sigma}} \right), \quad S_0 = 0,$$

which signals when  $S_t > \hat{c}$  where  $\hat{c}$  is calculated using the estimated in-control distribution  $N(\hat{\mu}, \hat{\sigma})$ .

Since the future in-control data come from the true in-control distribution  $N(\mu, \sigma)$  rather than the estimated distribution  $N(\hat{\mu}, \hat{\sigma})$ , the performance of the chart might be substantially wrong, leading to more (or less) false alarms than expected.

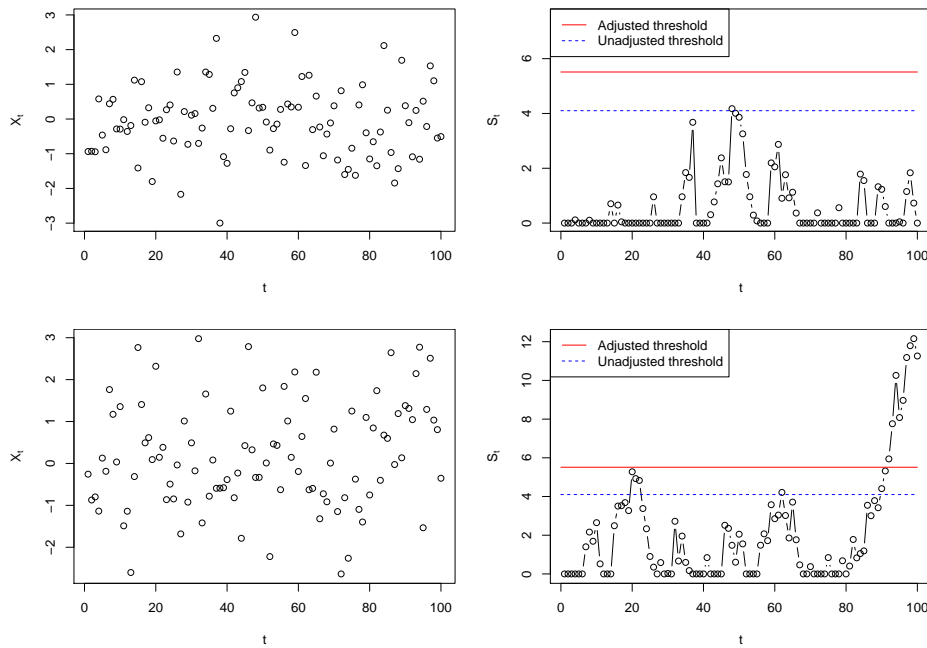
A typical application of our bootstrap method described in the next subsections will be to calculate an adjustment to the naive threshold estimate  $\hat{c}$  such that a certain in control behavior of the chart can be guaranteed with high probability.

As an illustration we generated  $n = 100$  past data from a  $N(0, 1)$  distribution giving estimates  $\hat{\mu} = -0.028$ ,  $\hat{\sigma} = 0.921$ . We want to monitor for an increase in the mean of the distribution by  $\Delta = 1$  and achieve an in-control ARL of 500.

Assuming (incorrectly) that the estimated parameters are the true parameters this would lead to a threshold of  $\hat{c} = 4.1$ . Our bootstrap method leads to an adjusted threshold of 5.5, calculated such that the ARL of 500 is achieved with a probability of 90%.

The result of running the CUSUM chart with these estimated parameters on a stream of  $N(0, 1)$  in-control data is illustrated in the top row of Figure 1. There is a false alarm with the unadjusted threshold, but not with the adjusted threshold.

In the bottom row of Figure 1 the same CUSUM chart is run on data which are out of control from observation 81 and onwards. There is only a slight delay in the detection of the out-of-control situation with the adjusted threshold. Also, there are two false alarms in the first 80 observations with the unadjusted threshold.



**Figure 1:** CUSUM charts for the motivating example. Top row: in-control data. Bottom row: data which switch to out-of-control from observation 81. The left figures show the observed data streams, the right the resulting CUSUM charts which were run with the estimated parameters. Adjusted and unadjusted thresholds are indicated.

### Homogeneous observations

In this section we describe our bootstrap procedure for situations with homogeneous observations. Assume that in-control we have a stream of independent observations  $X_1, X_2, \dots$ , following a distribution  $P$ . A control chart is used to detect when observations are no longer coming from  $P$ , also called an out of control situation, for instance a shift in mean or variance.

To run such a chart certain parameters,  $\xi$ , calculated from  $P$  are usually needed. However, in most applications the exact distribution  $P$  is unknown, we only have an estimate of the distribution, and thus have to run the chart with estimated parameters. In the example in the previous section, the parameters needed to run the chart are  $\xi = (\mu, \sigma)$  and the unknown in-control distribution  $P$  is  $N(\mu, \sigma)$ .

Common performance measures for control charts are the ARL and the hitting probability of the chart within a certain number of steps. These depend both on the unknown  $P$  as well as on the parameters  $\xi$ . Indeed, let  $\tau$  denote the time (observation number) at which a chart gives a signal, e.g. the first time a CUSUM chart has a value above  $c$ . The distribution of this stopping time  $\tau$  depends on  $P$  and  $\xi$ . We can express the ARL as  $ARL(P; \xi) = \mathbb{E}(\tau(\xi))$ , where the expectation is with respect to  $P$ . The probability of signaling within  $m$  time steps (for some finite  $m > 0$ ) can be expressed as  $hit(P; \xi) = P(\tau(\xi) \leq m)$ .

The signal limit  $c$  is chosen to achieve a certain in-control performance of the chart. For charts which signal when a threshold  $c$  is crossed we can express this as follows.

- $c_{ARL}(P; \xi) = \inf\{c > 0 : ARL(P; \xi) \geq \gamma\}$  for some  $\gamma > 0$ , i.e. the threshold needed to give an in-control ARL of  $\gamma$ .
- $c_{hit}(P; \xi) = \inf\{c > 0 : hit(P; \xi) \leq \beta\}$  for some  $0 < \beta < 1$ , which is the threshold needed to give a false alarm probability of  $\beta$ .

Again, both  $c_{ARL}$  and  $c_{hit}$  depend on  $P$  and  $\xi$ .

Let  $\hat{P}$  and  $\hat{\xi} = \xi(\hat{P})$  denote the estimated distribution and estimated parameters, estimated from past in-control data  $X_{-n}, \dots, X_{-1}$ . Since we have to run the chart with  $\hat{\xi}$  while future in-control data follow  $P$  ideally we should use the threshold  $c_{ARL}(P; \hat{\xi})$  or  $c_{hit}(P; \hat{\xi})$ . These are unknown since  $P$  is unknown. Instead in practice  $c_{ARL}(\hat{P}; \hat{\xi})$  or  $c_{hit}(\hat{P}; \hat{\xi})$  is often used, but this may lead to performance substantially off from the nominal performance.

The suggestion in [Gandy and Kvaløy \(2013\)](#) is to, by bootstrapping, calculating an adjusted threshold which with high probability will guarantee that the in-control performance is not worse than the nominal value. For instance to calculate an adjustment to  $c_{ARL}(\hat{P}; \hat{\xi})$  which with a probability

$1 - \alpha$  guarantees that the true in-control ARL is at least as large as the nominal value.

To make a unified presentation of the bootstrap we let  $q$  be a common notation for quantities of interest like  $c_{ARL}$  and  $c_{hit}$ , or simple transformations such as  $\log(c_{ARL})$  and  $\log(c_{hit})$ . Further let  $p_\alpha$  be a constant such that

$$P(q(\hat{P}; \hat{\xi}) - q(P; \xi) > p_\alpha) = 1 - \alpha,$$

which implies the following bound on the quantity of interest

$$P(q(P; \hat{\xi}) < q(\hat{P}; \hat{\xi}) - p_\alpha) = 1 - \alpha.$$

Since  $P$  is unknown we cannot calculate  $p_\alpha$ , but an approximation can be obtained by bootstrapping. Let  $\hat{P}^*$  denote a parametric or non-parametric bootstrap replicate of the estimated in-control distribution  $\hat{P}$ , based on the same sample size  $n$  as  $\hat{P}$ , and let  $\hat{\xi}^* = \xi(\hat{P}^*)$ . Then we can approximate  $p_\alpha$  by  $p_\alpha^*$  where

$$P(q(\hat{P}^*, \hat{\xi}^*) - q(\hat{P}; \hat{\xi}^*) > p_\alpha^* | \hat{P}) = 1 - \alpha.$$

Then an approximate upper bound which guarantees a certain performance with an approximate probability of  $1 - \alpha$  is  $q(\hat{P}; \hat{\xi}) - p_\alpha^*$ . We can also think of

$$(-\infty, q(\hat{P}; \hat{\xi}) - p_\alpha^*)$$

as a sort of one-sided (approximate) confidence interval for  $q(P; \xi)$ . The bootstrap distribution has to be approximated by simulations, easily performed by generating  $B$  bootstrap samples from  $\hat{P}$  and calculating  $q(\hat{P}^*, \hat{\xi}^*) - q(\hat{P}; \hat{\xi}^*)$  for each bootstrap sample. For further details, including theoretical properties, we refer to [Gandy and Kvaløy \(2013\)](#).

If we return to the example in the previous section and consider the threshold needed to get a certain in-control ARL value  $\gamma$ , we adapt the above procedure with either  $q = c_{ARL}$  or  $q = \log(c_{ARL})$ . The latter is recommended as the log-transform usually improves the precision ([Gandy and Kvaløy, 2013](#)). Then  $B$  bootstrap samples of size  $n$  are generated from  $\hat{P}$  and from these we calculate  $\hat{P}_1^*, \dots, \hat{P}_B^*$  and  $\hat{\xi}_1^*, \dots, \hat{\xi}_B^*$ . With  $q = \log(c_{ARL})$  we then calculate  $p_\alpha^*$  as the  $1 - \alpha$  empirical quantile of  $\log c_{ARL}(\hat{P}_b^*, \hat{\xi}_b^*) - \log c_{ARL}(\hat{P}; \hat{\xi}^*)$ ,  $b = 1, \dots, B$ , and obtain the adjusted threshold  $\exp(\log c_{ARL}(\hat{P}; \hat{\xi}^*) - p_\alpha^*) = c_{ARL}(\hat{P}; \hat{\xi}^*) \exp(-p_\alpha^*)$ . With this adjusted threshold there is an approximate  $1 - \alpha$  probability that the actual ARL of the charts is at least  $\gamma$ .

## Risk-adjusted charts

In many applications of control charts the units being monitored are heterogeneous, for instance when monitoring data from human beings. To make reasonable monitoring systems in such situations the explainable part of the difference between units should be accounted for by regression models. Charts based on regression models are often called risk-adjusted, an overview of some such charts is found in [Grigg and Farewell \(2004\)](#).

For risk-adjusted charts the regression model has to be estimated based on past data, and the impact of estimation error thus has to be taken into account. The bootstrap procedure outlined in the previous section also applies to risk adjusted charts. Let the stream of observations now be denoted  $(Y_1, X_1), (Y_2, X_2), \dots$ , where  $Y_i$  is a response variable and  $X_i$  a corresponding vector of covariates. Further let  $P$  denote the joint distribution of  $(Y_i, X_i)$ . For regression models we recommend to use a non-parametric bootstrap. Let  $\hat{P}$  be the empirical distribution which puts weight  $1/n$  on each of the  $n$  past observations  $(Y_{-n}, X_{-n}), \dots, (Y_{-1}, X_{-1})$ . Then by resampling from this  $\hat{P}$  the bootstrap procedure also applies to a wide variety of risk adjusted charts ([Gandy and Kvaløy, 2013](#)).

As an example consider a CUSUM chart for a linear regression model. Suppose that in-control  $\mathbb{E}(Y_i | X_i) = X_i \beta$  (where the first component of  $X_i$  is 1) and we want to detect a change in the mean response to  $\mathbb{E}(Y_i | X_i) = \Delta + X_i \beta$  for some  $\Delta > 0$ . For linear regression models it is natural to base the monitoring on the residuals of the model ([Horváth et al., 2004](#)). A CUSUM to monitor changes in the mean can for instance be defined by

$$S_t = \max(0, S_{t-1} + Y_t - X_t \beta - \Delta/2), \quad S_0 = 0,$$

which signals when  $S_t \geq c$ . In practice since  $\beta$  and the distribution of the residuals,  $P_e$ , are estimated the CUSUM is run with  $\hat{\beta}$  and a threshold calculated e.g. as  $c_{ARL}(\hat{P}_e; \hat{\beta})$ . This might lead to an ARL far off from the nominal ([Gandy and Kvaløy, 2013](#)).

To account for the estimation error we can use the bootstrap procedure from the previous section with e.g.  $q = \log(c_{ARL})$  and non-parametric bootstrapping as outlined above to calculate the adjusted threshold  $\exp(\log c_{ARL}(\hat{P}_e; \hat{\beta}) - p_\alpha^*) = c_{ARL}(\hat{P}_e; \hat{\beta}) \exp(-p_\alpha^*)$ . Using this adjusted threshold there is an approximate  $1 - \alpha$  probability that the actual ARL of the charts is at least as large as desired.

class name	data model
SPCModelNormal	normally distributed updates of the form $(X_t - \mu - \Delta/2)/\sigma$ (Sections <i>CUSUM chart with estimated in-control state</i> and <i>Shewhart chart with estimated in-control state</i> )
SPCModelNonparCenterScale	updates $(X_t - \mu - \Delta/2)/\sigma$ , no distributional assumptions (Section <i>CUSUM chart with estimated in-control state</i> )
SPCModelNonpar	user defined updates, no distributional assumptions
SPCModellm	linear regression model with updates $Y_t - X_t\beta - \Delta/2$ (Sections <i>CUSUM chart with linear regression model</i> and <i>EWMA chart with linear regression model</i> )
SPCModellogregLikRatio	logistic regression model, likelihood ratio updates (Section <i>Application to cardiac surgery data</i> )
SPCModellogregOE	logistic regression model, observed minus expected updates

**Table 1:** Overview of pre-implemented data models.

Further risk-adjusted charts are discussed in Section *EWMA chart with linear regression model* and Section *Application to cardiac surgery data*.

### Other adjustments

So far we have focused on how to adjust the signal limit of the control chart to achieve a certain performance with a high probability. In practice that will be a typical application, but it is easy to change focus to other quantities. For instance, instead of adjusting the threshold to obtain a certain ARL we could instead fix the threshold and calculate which ARL we with high probability at least will achieve. For instance with Shewhart charts it is very common to use  $c = 3$  standard deviations as signal limit, and if we with estimated parameters still choose to stick with this limit we can use the bootstrap approach to calculate a lower limit of the achieved ARL. In practice this is done by defining the appropriate  $q$ -function and then run the general bootstrap procedure as before. For the Shewhart example with fixed  $c$  and focus on ARL the  $q$  would simply be the ARL or  $\log(\text{ARL})$ . See Gandy and Kvaløy (2013) for details and Section *Shewhart chart with estimated in-control state* for an example.

Another variant which we consider further in Section *Implementing a new type of chart* is Shewhart charts with non-symmetric signal limits for skew distributions. For such charts the signal limit can be defined in terms of the quantiles corresponding to a certain tail probability  $\alpha$ . Then we can via the bootstrap find the appropriate adjustment of this  $\alpha$  to achieve a certain performance with high probability.

### Basic usage of the package

In this section we discuss how the package can be used for pre-implemented chart types and data models. The framework provided in the package can also easily be extended to work with other charts, data models and/or estimation procedures as will be explained in Section *Details of the package and advanced usage*.

An important basic structure of the package is that chart types and data models are implemented in separate objects and in such a way that they can be flexibly combined. The implemented chart types are the Shewhart chart (SPCShew), the CUSUM chart (SPCCUSUM) and the EWMA chart (SPCEWMA). Table 1 lists the implemented data models.

Calculation of charts and chart properties like thresholds, ARLs and hitting probabilities are defined with the chart type object. Estimation of chart parameters, the form and cdf of updates and the bootstrap procedure are defined in the data model object. With “updates” we mean the quantity added to the chart in each step. Parametric bootstrapping is used in the normal model, nonparametric bootstrapping in all the other pre-implemented models.

The parameter  $\Delta$  in the updates in some of the data models listed in Table 1 specifies the out-of-control situation for CUSUM charts, but should be set to the default value `Delta = 0` for Shewhart and EWMA charts.

The main steps for basic usage of the package is to define a chart object with the new function and to calculate the properties of interest with the `SPCproperty` function. A generic description of these functions is given below.



To define a chart object we need to specify the combination of chart type and data model as follows:

```
chartgeneric <- new("Charttype", model = Datamodel(Delta = x),...)
```

Here Charttype should be one of SPCShew, SPCCUSUM or SPCEWMA and Datamodel should be one of the class names listed in Table 1. Finally x should be 0 for Shewhart and EWMA chart and set to the desired value for CUSUM charts.

The following function invokes the bootstrap procedure and calculate the property of interest for the chart:

```
SPCproperty(data, nrep, property = "specifyproperty", chart = chartgeneric,
            params = list(specifyparameters), covprob=0.9, parallel=1,...)
```

Here data are the past observations (usually a vector) and nrep is the number of bootstrap replications. Further, specifyproperty specifies the property of interest, with choices calARL, calhitprob, ARL and hitprob. The two first choices calculate a calibrated threshold to achieve, with high probability, a desired ARL or a desired hitting probability. Based on a specified choice of threshold, the two last choices calculate the smallest ARL or the largest hitting probability that is attained with high probability. Necessary parameters are given in specifyparameters (depending on the property this includes the desired ARL, the desired hitting probability or the threshold). Finally, covprob, gives the desired coverage probability  $1 - \alpha$  with a default of 90%. The bootstrap can be sped up by parallel processing by specifying the number of cores to be used via the 'parallel' option.

Further functions and details are explained in the examples below. In the two first subsections below we consider situations with homogeneous observations, in the next subsections, we consider situations with risk-adjusted charts.

### CUSUM chart with estimated in-control state

We now return to the motivating example in Section *Motivating example*. Recall that we want to run a CUSUM chart of the form (1) to monitor for a change in the mean in a stream of normally distributed data. We first define the chart object by specifying chart type and data model.

```
> library(spcadjust)
> chart <- new("SPCCUSUM", model = SPCModelNormal(Delta = 1))
```

Here SPCCUSUM specifies that it should be a CUSUM chart, and SPCModelNormal(Delta = 1) specifies that it is a model with normally distributed updates of the form  $(X_t - \mu - \Delta/2)/\sigma$  with  $\Delta = 1$ .

Next we generate  $n = 100$  past observations and use the function xiofdata to calculate the estimated chart parameters  $\hat{\xi}$ .

```
> X <- rnorm(100)
> xihat <- xiofdata(chart, X)
> str(xihat)
```

```
List of 3
 $ mu: num -0.0284
 $ sd: num 0.921
 $ m : int 100
```

Now we can use the function SPCproperty to calculate the naive and adjusted threshold:

```
> cal <- SPCproperty(data = X, nrep = 50, property = "calARL",
+                   chart = chart, params = list(target = 500), covprob = 0.9, quiet = TRUE)
> cal
```

90 % CI: A threshold of 5.513 gives an in-control ARL of at least 500.

Unadjusted result: 4.101

Based on 50 bootstrap repetitions.

Here property = "calARL" specifies that the chart should be calibrated to achieve a certain ARL, this ARL is specified to be 500 (target = 500) and the probability of attaining at least this ARL specified to be 90% (covprob = 0.9). The adjusted threshold of 5.5 is calculated using parametric bootstrapping with nrep replications assuming normality of the observations. For real applications nrep should of course be more than 50. If nonparametric bootstrapping is preferred the model specification in the definition of the chart should be replaced by SPCModelNonparCenterScale.

If we rather would like to calibrate the chart according to a certain hitting probability, for instance a hitting probability of 0.05 within 100 steps, this is achieved by specifying property = "calhitprob" and params = list(target = 0.05, nsteps=100):

```
> SPCproperty(data = X, nrep = 50, property = "calhitprob",
+   chart = chart, params = list(target = 0.05, nsteps=100), covprob = 0.9, quiet = TRUE)

90 % CI: A threshold of 7.137 gives an in-control false alarm probability
  of at most 0.05 within 100 steps.
Unadjusted result: 5.285
Based on 50 bootstrap repetitions.
```

The function `runchart` is used to run the chart on future data, and the option `xi` specifies which parameters to use when running the chart:

```
> newX <- rnorm(100)
> S <- runchart(chart, newdata = newX, xi = xihat)
```

The following code produces the plots in the first row of Figure 1, using the ARL calibrated threshold calculated above:

```
> par(mfrow = c(1, 2), mar = c(4, 5, 0, 0))
> plot(newX, xlab = "t")
> plot(S, ylab = expression(S[t]), xlab = "t", type = "b",
+   ylim = range(S, cal@res+2, cal@raw))
> lines(c(0,100), rep(cal@res, 2), col = "red")
> lines(c(0,100), rep(cal@raw, 2), col = "blue", lty = 2)
> legend("topleft", c("Adjusted threshold", "Unadjusted threshold"),
+   col = c("red", "blue"), lty = 1:2)
```

### Shewhart chart with estimated in-control state

Next we consider a two-sided Shewhart chart, assuming that all observations are normally distributed. The in-control mean and standard deviation are estimated from  $n$  past in-control observations  $X_{-n}, \dots, X_{-1}$ . For new observations  $X_1, X_2, \dots$  a two-sided Shewhart chart is defined by

$$S_t = \frac{X_t - \hat{\mu}}{\hat{\sigma}},$$

which signals when  $|S_t| > c$  for some threshold  $c$ . A common choice for Shewhart charts is to set  $c = 3$ , corresponding to three standard deviations if the chart is run with the correct in-control mean and standard deviation.

We first define the chart by

```
> chartShew <- new("SPCShew", model = SPCModelNormal(), twosided = TRUE)
```

and then generate  $n = 250$  past observations and estimate the chart parameters:

```
> X <- rnorm(250)
> xihat <- xiofdata(chartShew, X)
> str(xihat)
```

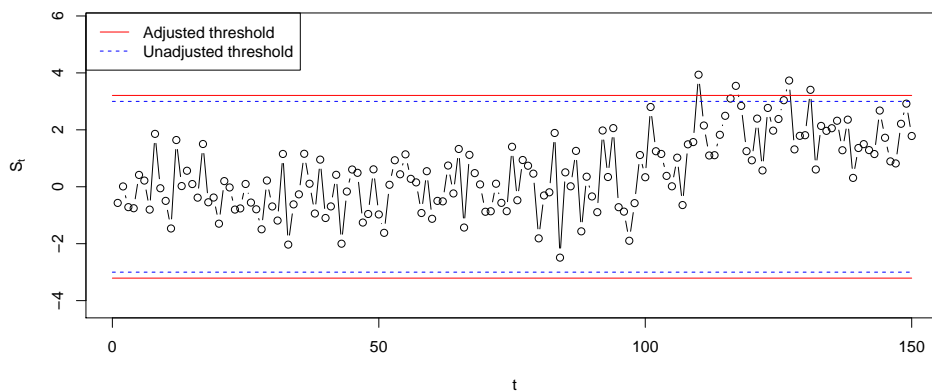
```
List of 3
 $ mu: num 0.0251
 $ sd: num 1.05
 $ m : int 250
```

If the Shewhart chart is run with the standard threshold  $c = 3$ , we can use the bootstrap method to calculate a lower limit for the actual ARL of the chart by specifying `property = "ARL"` and `params = list(threshold = 3)`:

```
> SPCproperty(data = X, nrep = 50, property = "ARL", chart = chartShew,
+   params = list(threshold = 3), quiet = TRUE)
```

```
90 % CI: A threshold of 3 gives an in-control ARL of at least 213.1.
Unadjusted result: 370.4
Based on 50 bootstrap repetitions.
```

A two-sided Shewhart chart for normally distributed data with true parameters and a threshold of  $c = 3$  will correspond to an ARL of roughly 370. We can thus compute an adjusted threshold that with roughly 90% probability results in an average run length of at least 370 in control:



**Figure 2:** Shewhart charts with estimated parameters run on data which are in-control until observation 100 and with a shift in the mean from observation 101 onwards.

```
> cal <- SPCproperty(data = X, nrep = 50, property = "calARL", chart = chartShew,
+                   params = list(target = 370), quiet = TRUE)
> cal
```

90 % CI: A threshold of 3.209 gives an in-control ARL of at least 370.  
 Unadjusted result: 3  
 Based on 50 bootstrap repetitions.

Finally we run the chart with new observations. The simulated new observations are in-control for the first 100 observations, and then there is a shift in the mean from observations 101 onwards. The corresponding plot is given in Figure 2.

```
> newX <- rnorm(150, mean = c(rep(0, 100), rep(2, 50)))
> S <- runchart(chartShew, newdata = newX, xi = xihat)
```

### CUSUM chart with linear regression model

The set up is as described in Section *Risk-adjusted charts*, and with estimated regression coefficients  $\hat{\beta}$  the CUSUM is

$$S_t = \max(0, S_{t-1} + Y_t - X_t \hat{\beta} - \Delta/2), \quad S_0 = 0.$$

The following generates a data set of past observations from the model  $\mathbb{E}(Y) = 2 + x_1 + x_2 + x_3$  with standard normal noise and distribution of the covariate values as specified below.

```
> n <- 500
> Xlinreg <- data.frame(x1 = rbinom(n, 1, 0.4), x2 = runif(n, 0, 1), x3 = rnorm(n))
> Xlinreg$y <- 2 + Xlinreg$x1 + Xlinreg$x2 + Xlinreg$x3 + rnorm(n)
```

Next, we initialize the chart

```
> chartlinregCUSUM <-
+ new("SPCCUSUM", model = SPCModel1m(Delta = 1, formula = "y~x1+x2+x3"))
```

where SPCModel1m uses non-parametric bootstrapping as explained in Section *Risk-adjusted charts*. The estimated parameters for running the chart,  $\hat{\beta}$ , are:

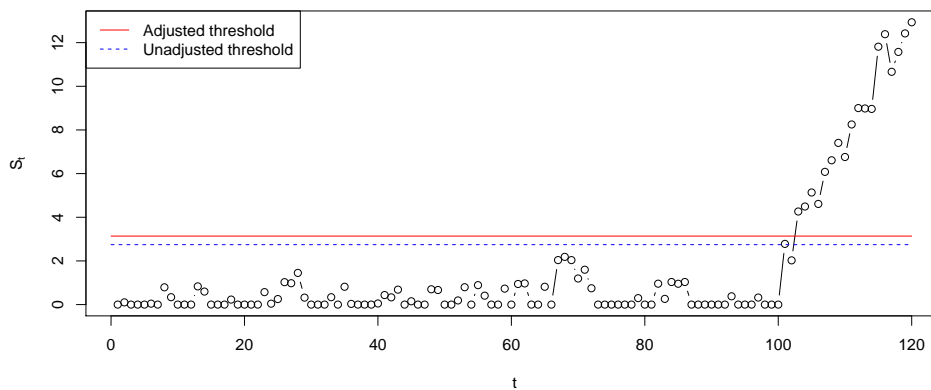
```
> xihat <- xiofdata(chartlinregCUSUM, Xlinreg)
> xihat
```

Call:  
 lm(formula = formula, data = P)

Coefficients:  
 (Intercept)      x1      x2      x3  
 2.0222      1.0360      1.0350      0.9711

Next we find the threshold that with roughly 90% probability results in an average run length of at least 100 in control.





**Figure 3:** CUSUM chart for a linear regression model with estimated parameters. The data shift from in-control to out-of-control from observation 101 onwards.

```
> cal <- SPCproperty(data = Xlinreg, nrep = 50, property = "calARL",
+                   chart = chartlinregCUSUM, params = list(target = 100), quiet = TRUE)
> cal
```

90 % CI: A threshold of 3.138 gives an in-control ARL of at least 100.

Unadjusted result: 2.745

Based on 50 bootstrap repetitions.

Finally, we run the chart with new observations that are in-control for the first 100 observations and then switches to out-of-control. A plot of the resulting CUSUM is given in Figure 3.

```
> n <- 120
> newXlinreg <- data.frame(x1 = rbinom(n, 1, 0.4), x2 = runif(n, 0, 1),
+                          x3 = rnorm(n))
> outind <- c(rep(0, 100), rep(1, n-100))
> newXlinreg$y <-
+   2 + newXlinreg$x1 + newXlinreg$x2 + newXlinreg$x3 + rnorm(n) + outind
> S <- runchart(chartlinregCUSUM, newdata = newXlinreg, xi = xihat)
```

### EWMA chart with linear regression model

An EWMA chart based on the residuals of a linear regression model can be defined by

$$M_t = \lambda(Y_t - X_t\beta) + (1 - \lambda)M_{t-1}, \quad M_0 = 0,$$

where  $\lambda$  is a smoothing parameter determining how to weight the most recent observation versus the past data. We can now set up the chart, calculate adjusted thresholds and run the chart on the new data with estimated parameters in the same manner as for the CUSUM chart. The only differences are that we have to specify `SPCEWMA`, `Delta = 0` and a value of  $\lambda$  when the chart is initialized.

```
> chartlinregEWMA <- new("SPCEWMA", model = SPCModellm(Delta = 0,
+               formula = "y~x1+x2+x3"), lambda = 0.1)
> calEWMA <- SPCproperty(data = Xlinreg, nrep = 50, property = "calARL",
+                   chart = chartlinregEWMA, params = list(target = 100), quiet = TRUE)
> calEWMA
```

90 % CI: A threshold of +/- 0.5337 gives an in-control ARL of at least 100.

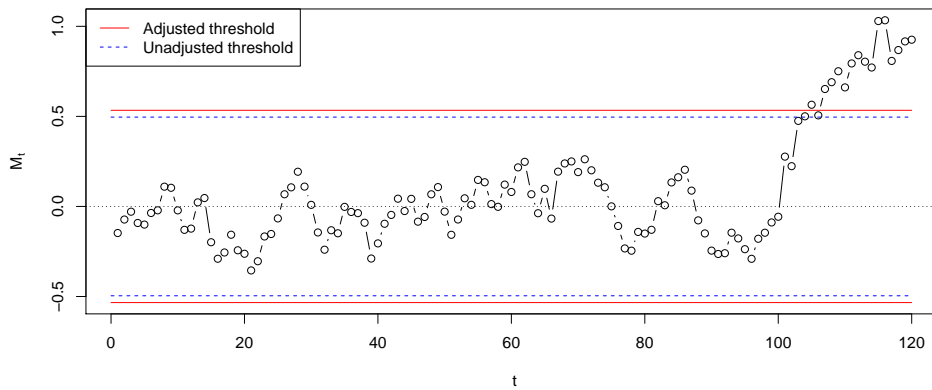
Unadjusted result: 0.496

Based on 50 bootstrap repetitions.

```
> xihat <- xiofdata(chartlinregEWMA, Xlinreg)
> M <- runchart(chartlinregEWMA, newdata = newXlinreg, xi = xihat)
```

A plot of the resulting EWMA chart is given in Figure 4.

Further usage of risk-adjusted charts will be demonstrated in Section [Application to cardiac surgery data](#) where a CUSUM for logistic regression will be explained and used.



**Figure 4:** EWMA chart for a linear regression model with estimated parameters. The data shift from in-control to out-of-control from observation 101 onwards.

## Details of the package and advanced usage

A basic structure of the package is, as explained in the introduction of Section [Basic usage of the package](#), a definition of two types of objects. We will now look further into the details of these two objects and how they can be used to add new charts, new data models and other estimation procedures.

One object is an S3 class of type "SPCDataModel" that implements how observed data are used to fit the model and how updates for the chart are being computed. The second object is an S4 class of type "SPCchart" which implements how these updates are converted into charts and how the charts are being calibrated. The main advantage of this separation into two different objects is that it reduces the amount of redundancy in the code.

The package was originally developed with S4 classes only, to take advantage of the more flexible method dispatch. However, to improve performance, the data model classes, whose methods are called very frequently, were switched to S3 classes.

### Bespoke data model

We first focus on how to generate a bespoke data model. For this one needs to implement a class of type "SPCDataModel". Every element of the class has to consist of a list of the following functions: `updates`, `getcdfupdates`, `Pofdata`, `resample`, `xiofP`, which have to be of a specific form. The arguments generally have the following meaning: `xi` denotes the parameter vector needed to create updates for running the chart from observed data, `data` is observed data, `P` is a data model.

- `updates(xi, data)`: Returns updates for the chart using the parameter `xi` and the observed data `data`.
- `Pofdata(data)`: Estimates a probability model from the data.
- `xiofP(P)`: Computes the parameter `xi` needed to compute updates from an (estimated) probability model `P`.
- `resample(P)`: Generates a new data set from the probability model `P`.
- `getcdfupdates(P, xi)`: Returns the cumulative distribution function (CDF) of updates with data generated from the probability model `P` and updates computed using the parameter `xi`.

In the following we give some examples.

### Robust estimation

Consider again the example discussed in Sections [Motivating example](#) and [CUSUM chart with estimated in-control state](#) of a CUSUM chart which assumes a normal distribution of the observations with unknown mean and standard deviation. We now demonstrate how to change the estimators to use the median the mean absolute deviation (MAD) instead of using the mean and the sample standard deviation. Using these robust estimators could be desirable if there could be outliers present in the past in-control data.

For this we only need to override one function of the existing data model `SPCModelNormal`, the method `Pofdata` that estimates the parameters. The format of the input and output for the new `Pofdata` function needs to be unchanged. The following code first list the old function and then overrides it with the new.

```

> model <- SPCModelNormal(Delta = 1)
> model$Pofdata

function (data)
{
  list(mu = mean(data), sd = sd(data), m = length(data))
}

> model$Pofdata <- function(data){
+   list(mu = median(data), sd = mad(data), m = length(data))
+ }

```

Properties of this chart can then be computed as before:

```

> X <- rnorm(100)
> chartrobust <- new("SPCCUSUM", model = model)
> SPCproperty(data = X, nrep = 50, property = "calARL",
+   chart = chartrobust, params = list(target = 100), quiet = TRUE)

```

90 % CI: A threshold of 4.162 gives an in-control ARL of at least 100.

Unadjusted result: 2.987

Based on 50 bootstrap repetitions.

### Parametric exponential CUSUM chart

In this example we illustrate how to construct a CUSUM chart that assumes that the observations are coming from an exponential distribution with unknown rate  $\lambda$  in control. Again, only the data model needs to be defined, but now all functions are needed from scratch. I.e. we need to define all the functions `updates`, `Pofdata`, `xiofP`, `resample` and `getcdfupdates`. The basic CUSUM chart class "SPCCUSUM" will be used without changes.

The updates for a CUSUM chart can in general situations be based on the log likelihood ratio between an out-of-control model and the in-control model (Hawkins and Olwell, 1998). I.e. the CUSUM can be written

$$S_t = \max(0, S_{t-1} + R_t), \quad S_0 = 0,$$

where the update  $R_t$  is the log likelihood ratio for observation  $t$ . Suppose that we want to detect a change of the rate to  $\lambda\Delta$  for some given  $\Delta > 0$ ,  $\Delta \neq 1$ . To define the updates, we need to compute the log likelihood ratio between the out-of-control and the in-control model for an observation  $X_t$ , which gives

$$R_t = \log \left( \frac{\lambda\Delta \exp(-\lambda\Delta X_t)}{\lambda \exp(-\lambda X_t)} \right) = \log(\Delta) - \lambda(\Delta - 1)X_t,$$

defining the function 'updates'.

To define the data model the cdf of these updates must also be computed. This can be done in closed form, but requires distinguishing the case  $\Delta > 1$  and  $\Delta < 1$  and taking into account that the rate parameter used in the updates typically differs from the true rate parameter. Let  $\hat{\lambda}$  be the rate parameter used in the updates (typically an estimated parameter) and  $\lambda$  be the true parameter. Then the cdf (conditional on the value of  $\hat{\lambda}$ ) is

$$P(\log(\Delta) - \hat{\lambda}(\Delta - 1)X_i \leq x) = \begin{cases} 1 - \exp(-\lambda(x - \log(\Delta))/(\hat{\lambda}(1 - \Delta))) & \text{for } \Delta < 1 \\ \exp(-\lambda(\log(\Delta) - x)/(\hat{\lambda}(\Delta - 1))) & \text{for } \Delta > 1, \end{cases}$$

which needs to be implemented in `getcdfupdates`. We decide to use parametric resampling of the data ('resample') and we decide to estimate the parameter  $\lambda$  based on the past observations  $X_{-n}, \dots, X_{-1}$  using the maximum likelihood estimator  $\hat{\lambda} = n / \sum_{i=1}^n X_{-i}$ .

The following code implements this.

```

> SPCModelExponential = function(Delta = 1.25){
+   structure(list(
+     Pofdata = function(data){
+       list(lambda = 1/mean(data), n = length(data))
+     },
+     xiofP = function(P) P,
+     resample = function(P) rexp(P$n, rate = P$lambda),
+     getcdfupdates = function(P, xi) {
+       if (Delta<1)

```

```

+     function(x)
+       pmax(0, 1-exp(-P$lambda*(x-log(Delta))/(xi$lambda*(1-Delta))))
+     else
+       function(x)
+         pmin(1, exp(-P$lambda*(log(Delta)-x)/(xi$lambda*(Delta-1))))
+   },
+   updates = function(xi, data) log(Delta)-xi$lambda*(Delta-1)*data
+   ), class = "SPCDataModel")
+ }

```

Next, we put this into practice. First we initiate the chart.

```
> ExpCUSUMchart <- new("SPCCUSUM", model = SPCModelExponential(Delta = 1.25))
```

The following creates some past observations and compute the threshold needed to achieve an ARL of 1000.

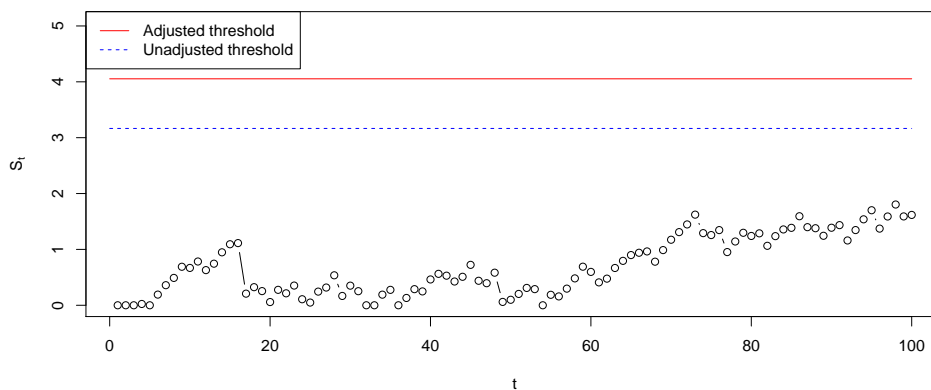
```

> X <- rexp(500)
> cal <- SPCproperty(data = X, nrep = 50, property = "calARL", chart = ExpCUSUMchart,
+   params = list(target = 1000), covprob = 0.9, quiet = TRUE)
> cal

```

90 % CI: A threshold of 4.054 gives an in-control ARL of at least 1000.  
 Unadjusted result: 3.165  
 Based on 50 bootstrap repetitions.

Finally, we generate some new data and make a CUSUM plot with thresholds which is displayed in Figure 5.



**Figure 5:** CUSUM chart for the rate of an exponential distribution with estimated parameters. The data are in control.

### Implementing a new type of chart

We now discuss the chart model and how to implement new charts. Every chart is an S4 class derived from the class "SPCchart". It has one slot, 'model', which contains the data model to be used with the chart. The main method that needs to be implemented is the method `getq`, which computes desired properties of a given control chart. It receives two arguments: which property to report (a string, e.g. ARL, hitprob, calARL, calhitprob) and additional parameters for this property, e.g. a threshold when computing the ARL (property ARL), a threshold and a number of steps when computing hitting probabilities (property hitprob), a desired ARL when calibrating the threshold (property calARL).

We now give one example of how to implement a new chart. Suppose the in-control distribution is assumed to have a distribution with continuous cdf  $F$ , which does not need to be symmetric. Then we can define a Shewhart type chart which signals if an observation  $X$  is in the upper  $\alpha/2$  or lower  $\alpha/2$  quantile for a given threshold  $\alpha > 0$ , i.e. if

$$X \leq F^{-1}(\alpha/2) = f_{\alpha/2} \text{ or } X \geq F^{-1}(1 - \alpha/2) = f_{1-\alpha/2}.$$

This can be termed a Shewhart chart with asymmetric control limits (Chen and Kuo, 2010).

The main work in implementing a chart is implementing functions that compute properties of the chart (e.g. ARL in control, threshold needed to give a certain ARL or hitting probabilities within

certain steps). These properties need to be computed given the parameter that is used for running the chart ( $\xi$ ) and given the distribution of the observations ( $P$ ).

In this example we implement two methods: one for computing the ARL (ARL) and one for computing the  $\alpha$  needed to give a certain ARL (calARL). The ARL for the Shewhart chart with asymmetric control limits run with estimated parameters will be

$$\frac{1}{P(X \leq \hat{f}_{\alpha/2}) + P(X \geq \hat{f}_{1-\alpha/2})} = \frac{1}{F(\hat{f}_{\alpha/2}) + 1 - F(\hat{f}_{1-\alpha/2})},$$

and in the implementation below we make a log transform of this to increase the accuracy of the bootstrap. To implement the property calARL, the  $\alpha$  needed to achieve a certain ARL is found by a numerical search using the above expression (we have implemented this with ad hoc choices for the boundaries of the numeric search). A logit transform is here used in the implementation to improve the bootstrap.

```
> setClass("SPCShewAsym", contains = c("SPCchart"))
> setMethod("getq", signature = "SPCShewAsym", function(chart, property, params){
+   if (property == "calARL"){
+     list(
+       q = function(P, xi){
+         pobs <- function(alpha){
+           getcdfupdates(chart, xi = xi, P = P)(xi$quant(alpha/2))
+           +(1-getcdfupdates(chart, xi = xi, P = P)(xi$quant(1-alpha/2)))
+         }
+         res <- uniroot(function(x) params$target-(1/pobs(x)),
+           lower = 1e-7, upper = 0.4)$root
+         as.double(log(res/(1-res)))
+       },
+       trafo = function(x) exp(x)/(1+exp(x)),
+       lowerconf = FALSE,
+       format = function(res)
+         paste("A threshold of alpha=", format(res, digits = 4),
+           " gives an in-control ARL of at least ",
+           params$target, ".", sep = "", collapse = "")
+     )
+   } else if (property == "ARL"){
+     list(
+       q = function(P, xi){
+         -log(getcdfupdates(chart, xi = xi, P = P)(xi$quant(params$alpha/2))
+           +(1-getcdfupdates(chart, xi = xi, P = P)(xi$quant(1-params$alpha/2)))
+       },
+       trafo = function(x) exp(x),
+       lowerconf = FALSE,
+       format = function(res)
+         paste("A threshold defined by alpha=", params$alpha,
+           " gives an in-control ARL of at least ",
+           format(res, digits = 4), ".", sep = "", collapse = "")
+     )
+   } else stop("property ", property, " not implemented.")
+ })

[1] "getq"
```

Now we want to use this chart for the example of a Gamma distribution. For this we need to implement a basic data model, which uses the observations directly as updates. We estimate the parameter of the Gamma distribution via the method of moments (Pofdata). To run the chart we need the quantile function to calculate the estimates of the quantiles  $f_{\alpha/2}$  and  $f_{1-\alpha/2}$  (this appears in  $\xi$  of  $P$ ). Resampling is again parametric resampling under the assumed Gamma distribution ('resample').

```
> X <- rgamma(100, scale = 3, shape = 2)
> modGammaBasic = structure(
+   list(
+     Pofdata = function(data){
+       list(scale = var(data)/mean(data),
+         shape = mean(data)^2/var(data),
+         n = length(data))
+     )
+   )
+ )
```

```

+      },
+      xiofP = function(P){
+        res <- P;
+        res$quant <- function(alpha)
+          qgamma(alpha, shape = P$shape, scale = P$scale);
+        res
+      },
+      resample = function(P) {
+        rgamma(P$n, shape = P$shape, scale = P$scale)
+      },
+      getcdfupdates = function(P, xi) {
+        function(x) pgamma(x, shape = P$shape, scale = P$scale)
+      },
+      updates = function(xi, data) data
+    ),
+    class = "SPCDataModel")
> chartAsym <- new("SPCSheWAsym", model = modGammaBasic)
> SPCproperty(data = X, nrep = 50, chart = chartAsym,
+   property = "ARL", params = list(alpha = 0.01), quiet = TRUE)

90 % CI: A threshold defined by alpha=0.01 gives an in-control ARL of at
least 34.54.
Unadjusted result: 100
Based on 50 bootstrap repetitions.

> SPCproperty(data = X, nrep = 50,
+   property = "calARL", chart = chartAsym,
+   params = list(target = 100), quiet = TRUE)

90 % CI: A threshold of alpha=0.002869 gives an in-control ARL of at least
100.
Unadjusted result: 0.009998
Based on 50 bootstrap repetitions.

```

To show the advantage of the modular setup we now modify the data model to assume that the data is coming from an Exponential distribution, in other words that the shape parameter of the Gamma distribution is 1. We just need to redefine the function PofData to accomplish this.

```

> modExp = modGammaBasic
> modExp$Pofdata <- function(data){
+   list(scale = mean(data),
+        shape = 1,
+        n = length(data))
+ }
> chartAsymExp <- new("SPCSheWAsym", model = modExp)
> X <- rexp(100)
> SPCproperty(data = X, nrep = 50, chart = chartAsymExp,
+   property = "ARL", params = list(alpha = 0.01), quiet = TRUE)

90 % CI: A threshold defined by alpha=0.01 gives an in-control ARL of at
least 84.08.
Unadjusted result: 100
Based on 50 bootstrap repetitions.

> SPCproperty(data = X, nrep = 50,
+   property = "calARL", chart = chartAsymExp,
+   params = list(target = 100), quiet = TRUE)

90 % CI: A threshold of alpha=0.007553 gives an in-control ARL of at least
100.
Unadjusted result: 0.009998
Based on 50 bootstrap repetitions.

```

## Application to cardiac surgery data

In this section we illustrate use of the package with an application to a data set on the outcome of cardiac surgery from a UK centre for cardiac surgery over the period 1992-1998. These data were first



analysed by [Steiner et al. \(2000\)](#) and have later been used for illustration by several authors (e.g. [Sego et al., 2009](#); [Jones and Steiner, 2012](#); [Zhang et al., 2016](#)). A random subset of these data with some random noise added is available in the data frame `cardiacsurgery` in `spcadjust`. In this data frame the date of surgery, a surgeon number, the time until death if the patient died during the follow up time and the Parsonnet score of the patient is given. The Parsonnet score is a well established scoring system in cardiac surgery which combines a number of risk factors into a risk score for the patient. The data frame contains 5595 cases.

```
> data(cardiacsurgery)
```

Like [Steiner et al. \(2000\)](#) we will focus on the 30-day post-operative mortality rate and use a logistic regression model with Parsonnet score as covariate for taking into account the differences in risk between patients, and use a CUSUM for monitoring.

### CUSUM for logistic regression models

We first describe the general set up for CUSUM monitoring with logistic regression models and then return to the cardiac surgery example. Assume we have  $n$  past in-control data  $(Y_{-n}, X_{-n}), \dots, (Y_{-1}, X_{-1})$ , where  $Y_i$  is a binary response variable and  $X_i$  is a corresponding vector of covariates. Suppose that in control  $\text{logit}(P(Y_i = 1|X_i)) = X_i\beta$ . A maximum likelihood estimate  $\hat{\beta}$  is obtained based on the past data.

For detecting a change to  $\text{logit}(P(Y_i = 1|X_i)) = \Delta + X_i\beta$ , a CUSUM chart based on the cumulative sum of log likelihood ratios of the out-of-control versus in-control model can be defined by ([Steiner et al., 2000](#))

$$S_t = \max(0, S_{t-1} + R_t), \quad S_0 = 0,$$

where

$$\exp(R_t) = \frac{\exp(\Delta + X_t\beta)^{Y_t} / (1 + \exp(\Delta + X_t\beta))}{\exp(X_t\beta)^{Y_t} / (1 + \exp(X_t\beta))} = \exp(Y_t\Delta) \frac{1 + \exp(X_t\beta)}{1 + \exp(\Delta + X_t\beta)}.$$

Like in the linear regression case we apply non-parametric bootstrap as described in Section [Risk-adjusted charts](#).

### Cardiac surgery data

The two first years of data, containing 1769 cases, are used for estimating the parameters of the logistic regression model. The effect of the Parsonnet score turns out to be non-linear on the logit scale, applying a square root transform of the score sorts out this. We thus set up data for estimating the chart parameters (phase I sample) and for running the chart (phase II sample) as follows:

```
> #Use dead within 30 days as response
> dead30 <- as.numeric(cardiacsurgery$time <= 30)
> #Use the two first years of data as phase I sample
> phaseone <- cardiacsurgery$date <= 730
> estdata <- data.frame(y = dead30[phaseone],
+                       x = sqrt(cardiacsurgery$Parsonnet[phaseone]))
> #Use the five last years of data as phase II sample
> phasetwo <- !phaseone
> rundata <- data.frame(y = dead30[phasetwo],
+                       x = sqrt(cardiacsurgery$Parsonnet[phasetwo]),
+                       z = cardiacsurgery$surgeon[phasetwo],
+                       year = (cardiacsurgery$date[phasetwo]-730)/365)
```

Next we set up charts for monitoring against roughly a doubling and a halving of the mortality rate, respectively. With a baseline rate of 6.1% this corresponds to  $\Delta = 0.75$  and  $\Delta = -0.75$ .

```
> chartlogregd <-
+   new("SPCCUSUM", model = SPCModellogregLikRatio(Delta = 0.75, formula = "y~x"))
> chartlogregh <-
+   new("SPCCUSUM", model = SPCModellogregLikRatio(Delta = -0.75, formula = "y~x"))
```

For calculating the thresholds we specify an in control ARL of 10 000, i.e. a false alarm should on average only occur once per 10 000 procedures.

```
> cald <- SPCproperty(data = estdata, chart = chartlogregd, property = "calARL",
+                     nrep = 50, params = list(target = 10000, gridpoints = 250),
```

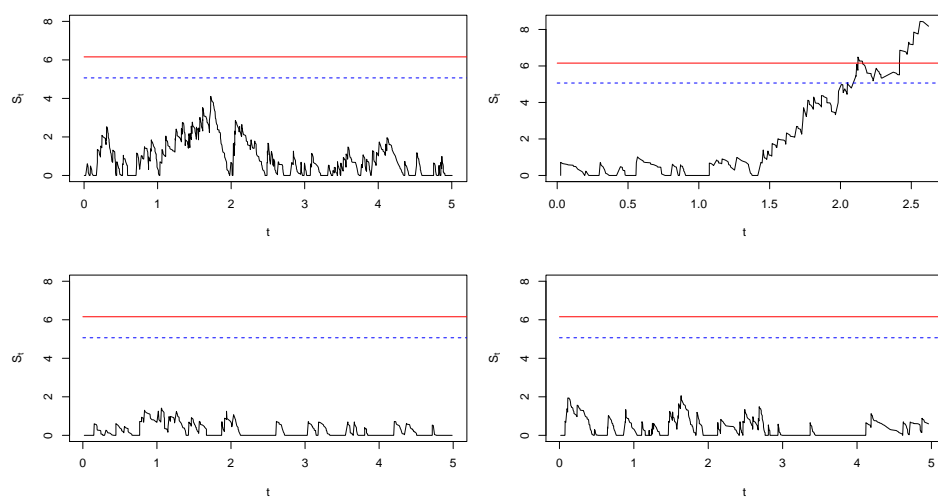
```
+           parallel = Inf)
> cald
```

90 % CI: A threshold of 6.157 gives an in-control ARL of at least 10000.  
 Unadjusted result: 5.065  
 Based on 50 bootstrap repetitions.

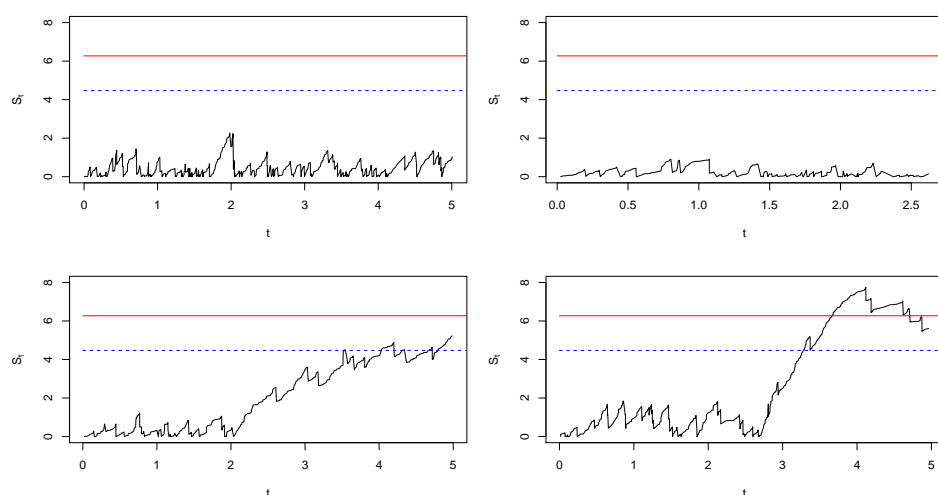
```
> calh <- SPCproperty(data = estdata, chart = chartlogregh, property = "calARL",
+                     nrep = 50, params = list(target = 10000, gridpoints = 250),
+                     parallel = Inf)
> calh
```

90 % CI: A threshold of 6.271 gives an in-control ARL of at least 10000.  
 Unadjusted result: 4.469  
 Based on 50 bootstrap repetitions.

The option `parallel = Inf` speeds up the bootstrap, but this option must be skipped if the code is run in an environment which does not support parallel processing.



**Figure 6:** CUSUM charts based on logistic regression model with estimated parameters monitoring against increased mortality. Individual charts for four surgeons.



**Figure 7:** CUSUM charts based on logistic regression model with estimated parameters monitoring against decreased mortality. Individual charts for four surgeons.

Assuming that the distribution of Parsonnet scores is roughly the same for the patients each surgeon receives, and that the distribution remains approximately the same in the remainder of the

period as in the first two years, the thresholds calculated above can be used for running individual charts for each of the surgeons. Notice that in such a setting where several charts are run with the same estimated parameters a threshold adjustment which achieves a guaranteed conditional performance is particularly relevant (Gandy and Kvaløy, 2013).

The resulting CUSUM plots for four of the surgeons are shown in Figures 6 and 7. In Figures 6 the CUSUM for the second surgeon starts to increase after a while and passes both the unadjusted and the adjusted threshold. This could e.g. be due to this surgeon starting to receive more difficult cases, not sufficiently accounted for by the adjustment for Parsonnet score.

For the monitoring against decreased mortality in Figures 7 there is a signal for one of the surgeons, indicating better survival than explained by the adjustment for Parsonnet score. The CUSUM for the third surgeon crosses the unadjusted threshold, but not the adjusted and is thus not regarded as a true signal.

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