

# CHEMISTRY

## Chapter - Water Chemistry

Total marks = 100

Internal = 40

External = 60

MST<sub>1</sub> + MST<sub>2</sub> (each 24), Ass (10)

6 Attendance

Absorption and Adsorption



In the  
Surface



on the  
Surface

Water



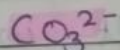
Soft water

which can produce  
lather with soap

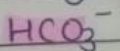


Hard water

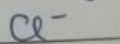
which cannot produce  
lather with soap.



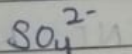
Carbonate



Bicarbonate



Chloride



Sulphate

Anion  $\rightarrow$  -ve

Cation  $\rightarrow$  +ve

# Hardness  $\rightarrow$  It is a property or characterisation of the sample water. It is due to presence of  $\text{CO}_3^{2-}$ ,  $\text{HCO}_3^-$ ,  $\text{SO}_4^{2-}$  and  $\text{Cl}^-$  of  $\text{Ca}^{2+}$ / $\text{Mg}^{2+}$ .  
Hardness unit - mg/l or ppm.

Soft water

has no impurities.

## Hard water

### Temporary Hardness

- It is due to presence of  $\text{CO}_3^{2-}$  and  $\text{HCO}_3^-$  of  $\text{Ca}^{2+}/\text{Mg}^{2+}$ .

- Temporary hardness is known as "Carbonate Hardness"

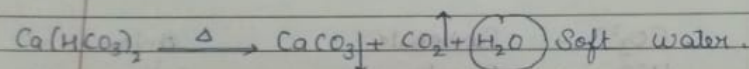
- Easily removed by boiling.

### Permanent Hardness

- It is due to presence of  $\text{Cl}^-$  and  $\text{SO}_4^{2-}$  of  $\text{Ca}^{2+}/\text{Mg}^{2+}$

- It has a particular method to remove Hardness.

### TEMPORARY



### METHODS TO REMOVE PERMANENT HARDNESS

- Lime-Soda Method
- Zeolite
- Ion exchange

unit of hardness =  $\text{mg/l}$

=  $\text{ppm}$

## Hardness

It is property or characterization of water.

### Numerical

Ques In a water sample having  $\text{MgCl}_2$  20mg/20mg/l Calculate the Hardness in terms of molecular mass (standard)

$$\text{Hardness (mg/l or ppm)} = \frac{\text{Given Impurity} \times \text{H.M of } \text{CaCO}_3}{\text{Mol. mass of Given Impurity}}$$

$$\Rightarrow \frac{20 \text{ mg/l} \times 100}{95}$$

$\Rightarrow$

No. of equivalents weight  $\Rightarrow \frac{\text{H.M}}{\text{n-factor}}$

Ques  $\text{Ca}(\text{HCO}_3)_2$  given = 100 mg/l Calculate its Hardness

$$40 + 2 \times (1 + 12 + 48)$$

$$\frac{61}{162}$$

$$\text{Hardness} = \frac{6 \times 100}{162} \times \frac{100}{50} \Rightarrow \frac{5000}{81}$$

$$\frac{5 \times 1000}{81} = \frac{10000}{162} \Rightarrow 61.7 \text{ ppm}$$



## Units of Hardness

1.  $\text{mg/L}$

2.  $\text{ppm} \rightarrow \frac{1 \text{ part of } \text{CaCO}_3 \text{ equivalent Hardness}}{10^6 \text{ parts of water}}$

3.  $^{\circ}\text{Cl} =$

$\frac{1 \text{ mg of } \text{CaCO}_3 \text{ eq. Hardness}}{1 \text{ L of water}}$

$1 \text{ L} = 1 \text{ kg} = 1000 \text{ g} = 1000 \times 1000 \text{ mg}$

1.  $\text{po}$

3.  $^{\circ}\text{Cl} = \frac{1 \text{ part of } \text{CaCO}_3 \text{ eq. Hardness}}{10,000 \text{ parts of } \text{H}_2\text{O}}$

4.  $^{\circ}\text{Fr} = \frac{1 \text{ part of } \text{CaCO}_3 \text{ eq. Hardness}}{10^5 \text{ part of } \text{H}_2\text{O}}$

A sample of  $\text{H}_2\text{O}$  has hardness 600 ppm  
Calculate Hardness in  $^{\circ}\text{Fr}$  and  $^{\circ}\text{Cl}$

$^{\circ}\text{Cl} = ^{\circ}\text{Clark}$   
 $^{\circ}\text{Fr} = ^{\circ}\text{French}$

ppm

$\frac{1 \text{ part of } \text{CaCO}_3 \text{ eq. Ha}}{1 \text{ part}}$

$1 \text{ ppm} = 1 \text{ part of } 10^6 \text{ parts of water}$

$1^{\circ}\text{Fr} = 1 \text{ part of } 10^5 \text{ parts of water}$

$1^{\circ}\text{Cl} = 1 \text{ part of } 10,000 \text{ parts of water}$

$1 \text{ ppm} = 10^{-1} 10^{-1} ^{\circ}\text{Fr} = 7 \times 10^{-2} ^{\circ}\text{Cl}$

$600 \text{ ppm} = 60^{\circ}\text{Fr} = 600 \times 7 \times 10^{-2} ^{\circ}\text{Cl}$   
 $= 60^{\circ}\text{Fr} = 42^{\circ}\text{Cl}$

Ques Calculate the temporary & permanent Hardness having a following impurities

I  $\text{Mg}(\text{HCO}_3)_2 = 7.3 \text{ mg/L T.H}$

II  $\text{Ca}(\text{HCO}_3)_2 = 16.2 \text{ mg/L T.H}$

III  $\text{MgCl}_2 = 9.5 \text{ mg/L P.H}$

IV  $\text{CaSO}_4 = 13.6 \text{ mg/L P.H}$

$\text{T.H} = \text{I} + \text{II}$

$\text{P.H} = \text{III} + \text{IV}$

Calculate hardness  
Given =  $\text{CaSO}_4 = 10 \text{ ppm}$

Calculate each

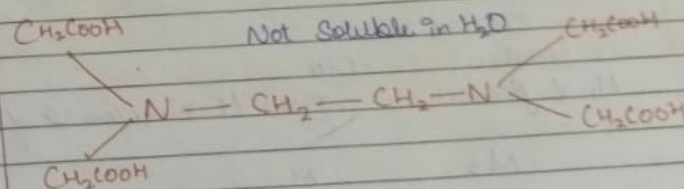
$$\frac{10 \text{ ppm} \times 100}{136}$$

$$\frac{1000}{136} = 7.35$$

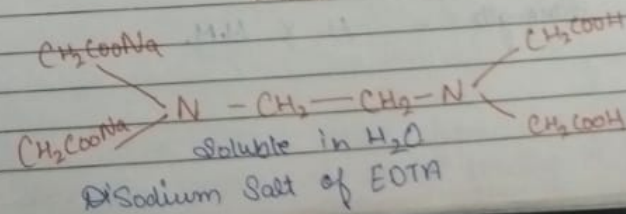
Determination of Hardness of water /  
EDTA Method /  
Complexometric Titration.

Most of the metal ions react with electron pair donor to form complex ions. Now the donor species is known as ligand.

EDTA  $\rightarrow$  Ethylenediamine tetraacetate.



EDTA





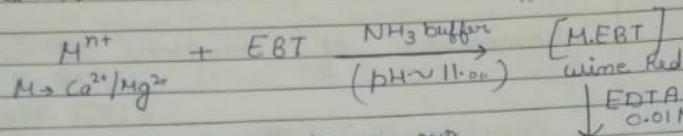
EDTA is a Hexadentate ligand.

Indicator: EBT (Eriochrome Black-T)  
(Sulochrome black)  
used indicator

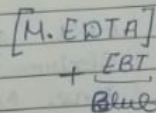
Endpoint  $\rightarrow$  Lime Red  $\rightarrow$  Blue

Rxn:

Ammonia buffer.



We add  $NH_3$  buffer because rxn became acidic & acidic rxn show nkt ktr is lye



Concordant Reading.

For Calculate Apply Molarity Eq<sup>n</sup>.

$$M_1 V_1 = M_2 V_2$$

Water EDTA

$$M_1 \times \text{given } V_1 = \text{given } M \times \text{Given } V_2 \text{ of EDTA}$$

$$M_2 = \frac{M_1 V_1}{V_2}$$

$$\text{Strength} = M \times M.M.$$

Disadvantages of Hard water in Domestic and industrial use

- Household
- washing
- cooking

For Industry

- Food industry
- Drug

## Boiler feed $H_2O$

Boiler is a device which is used in various industries to generate steam. Water used in boiler for the production of heat, steam is called the Boiler feed water.

Specification for the Boiler feed water

- It should be free from the Hardness as the hard

If Hard water in Boiler feed  $H_2O$  then Problems to be faced.

There are 4 types of Problems.

1. Sludge & Scale Problem.
2. Priming & Foaming
3. Caustic Embrittlement
4. Boiler Corrosion

\* Imp

- It should be free from organic matter eg  $\rightarrow$  oil, grease. to avoid foaming

(iii) Boiler feed  $H_2O$  should be free from alkaline impurities.

(iv) It should be free from dissolve gases  $CO_2$ ,  $O_2$ ,  $H_2$  etc. other we can face the problem of boiler corrosion.

### ① Problems

Sludge & Scale

Sludge is If the precipitates are soft, loose, slimy is called Sludge.

If the precipitates are hard and Adhering inner walls of Boiler. is called Scale.

### Disadvantages of Sludge -

- 1.) Low efficiency
- 2.) Wasting of Fuel.
- 3.) Explosive due to blockage of pipes by Sludge.
- 4.) Wasting of time.

### Prevention of Sludge formation.

- 1.) By using soft water.
- 2.) By using Blow Down operation. (Inlet & outlet of water simply washing).

### Disadvantages of Scale.

1. Low efficiency.
2. Wastage of fuel.
3. Explode chances increases

### Prevention of Scale formation.

- 1.) By using soft water.
2. By Scratching.

### ② Priming & Foaming.

When Boiler is producing the steam rapidly. Some droplets of liq. water are carried along with steam.

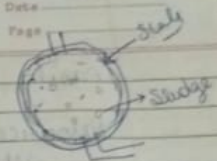
### Priming is Caused By:

- Hard water
- Improper Designing.
- No proper washing.

### Prevention of Priming.

- use soft water
- Design properly.
- By proper washing.

3. Foaming - The formation of foam or bubble at surface of water in boiler which don't break & dissolve.





easily is called foaming

Resource  $\rightarrow$  Soap, oil, grease and alkaline impurity

Prevention

1. By the addition of Coagulant.

Eg  $\rightarrow$  Sodium Aluminate, Ferrous Sulphate ( $\text{FeSO}_4$ )

2. Foaming can be prevented by antiffoaming agent.

1. Problem.

- Difficulty in level Judge.

Loss of electron

RIG

Reduction Oxidation

Page

Page

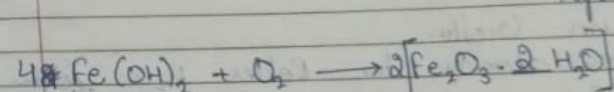
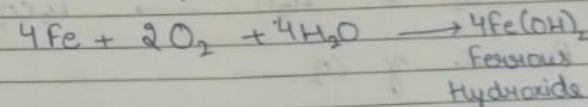
## Boiler Corrosion (Type)

It is decay of boiler material due to chemical or electrochemical reaction with its environment. Now Corrosion takes place due to the attack of ~~the~~ contain chemical on boiler surface. Thereby Rusting the boiler material.

- Boiler Corrosion is due to the following factors.

1. Dissolved  $\text{O}_2$

Water has dissolved  $\text{O}_2$  which attacks the boiler body as the boiler is made up of iron.



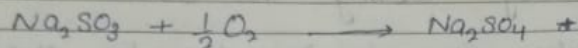
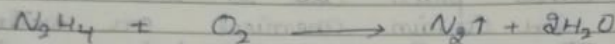
Rust.

Removal of dissolved oxygen.

- By Mechanical de-aeration (By creating vacuum)
- By adding Hydrazine ( $\text{N}_2\text{H}_4$ ), Sodium Sulphite ( $\text{Na}_2\text{SO}_3$ ), Sodium Sulphide ( $\text{Na}_2\text{S}$ ).

By adding Hydrazine

because all these consume oxygen by following reaction

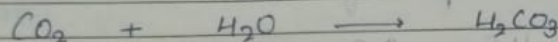


~~At SO~~



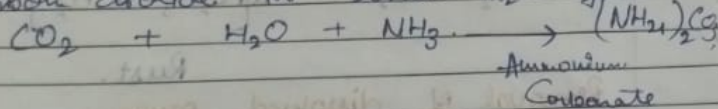
\* Dissolved Carbon Dioxide.

Carbon dioxide in water dissolves



Removal of  $CO_2$ .

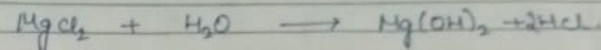
- Vacuum Create.
- Carbon dioxide in boiler  $H_2O$  form



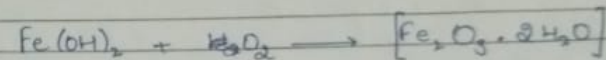
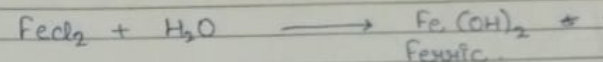
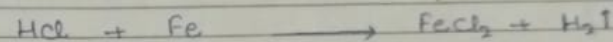
\* Mineral acids

water has dissolved salt like  $MgCl_2$  which on hydrolysis which release

→ Mineral acid



The liberated HCl reacts with iron mass of boiler to form rust



• Removal of Acid.

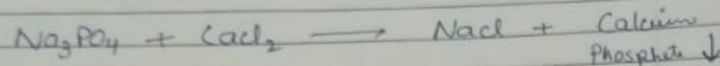
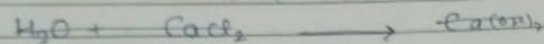
Mine Mineral acid.

Caustic Embrittlement.



### 3. Phosphate Conditioning

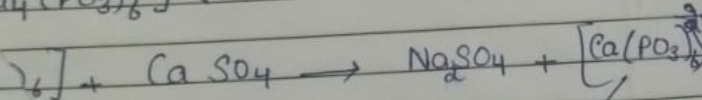
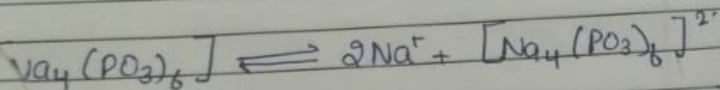
In high pressure boiler Sodium Phosphate ( $\text{Na}_3\text{PO}_4$ ) is added to hard water which forms



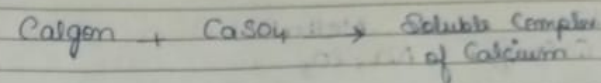
The soft sludge can be removed by slow down operation.

### 4. Calgon Conditioning

In this method Calgon (Sodium Hexametaphosphate)  $\text{Na}_2[\text{Na}_4(\text{PO}_3)_6]$  is added to the boiler water. Calgon converts scale forming salt into Soluble Complex.



Soluble Complex of Calcium

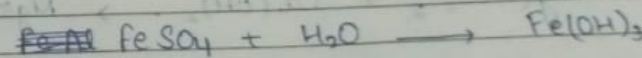
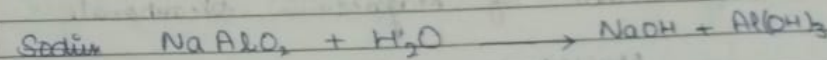


Soluble complex remains in the dissolved form in water without causing any harmful to the boiler.

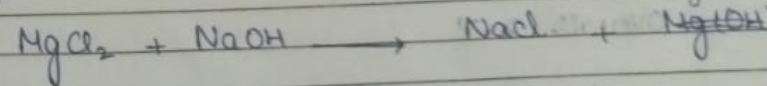
### \* Treatment with Sodium Aluminate

Silica can be removed by coagulant. for eg. Sodium Aluminate, Ferric Sulphate ( $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$ ). These release Aluminium Hydroxide  $\text{Al}(\text{OH})_3$  and  $\text{Fe}(\text{OH})_3$ .

which can trap the silica particle.



Sodium Hydroxide forms the precipitate of Magnesium Salt.



### 5. Electrical Conditioning

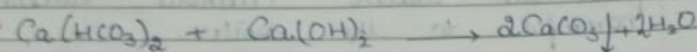
### 6. Radioactive Conditioning

email to start

## External Treatment

1\* Lime-Soda Method  
 $(\text{Ca(OH)}_2) + \text{Na}_2\text{CO}_3$

(i) Removal of Calcium bicarbonate  $\text{Ca(HCO}_3)_2$

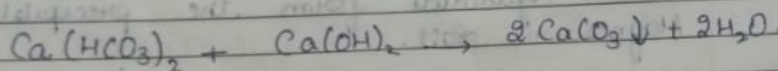
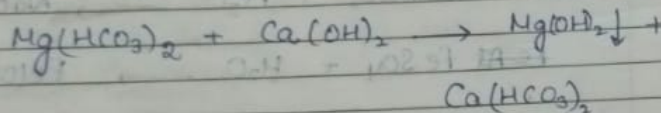


For the removal of 1 mole of Calcium bicarbonate.

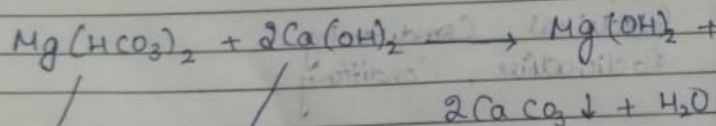
1 mole of lime required.

Molecular mass  $\text{Ca(OH)}_2$   $40 + 32 + 1$   
 $\text{Ca(HCO}_3)_2 = 162$

(ii) Removal of Magnesium bicarbonate



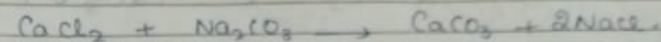
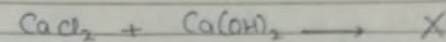
Overall rxn



1 mole

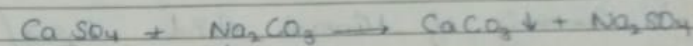
2 mole of lime

(iii) Removal of Calcium chloride ( $\text{CaCl}_2$ )



we use one mole of Soda.

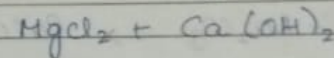
(iv) Removal of Calcium Sulphate.



we use one mole of Soda.

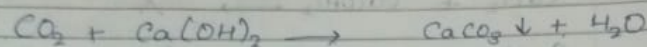
20 + 32 +

(v) Removal  $\text{MgCl}_2$

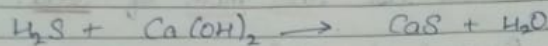




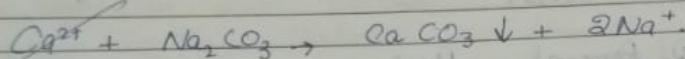
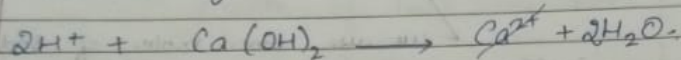
⑦ Removal of Dissolved gases ( $\text{CO}_2$  &  $\text{H}_2\text{S}$ ) <sup>Hydrogen Sulphide</sup>



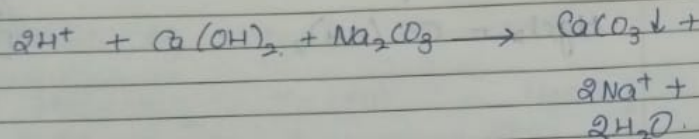
1 mole of lime is required



⑧ Removal of Mineral Acid,  $\text{H}_2\text{SO}_4/\text{HCl}$ .

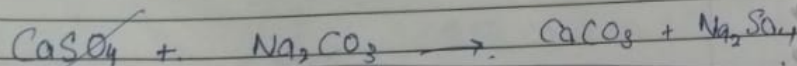
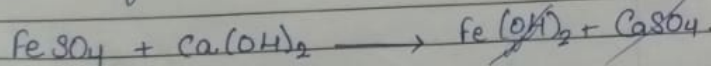


Overall  
rxn.

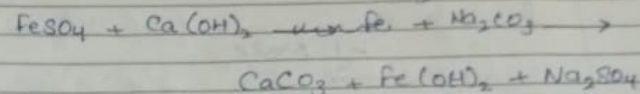


1/2 mole of lime + 1/2 mole of Soda is used.

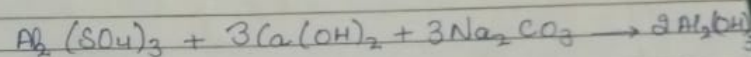
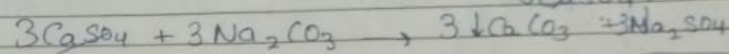
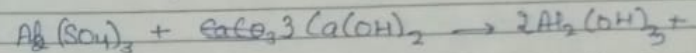
⑨ Removal of Ferrous Sulphate  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$



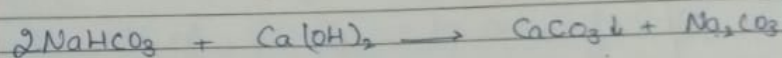
overall Rxn



⑩ Removal of  $\text{Al}_2(\text{SO}_4)_3$



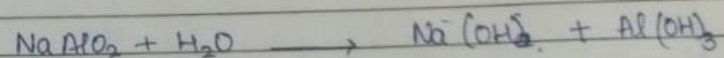
imp  
\* Lime  $\text{Ca(OH)}_2$  & Soda ( $\text{Na}_2\text{CO}_3$ ).



1/2 mole of  $\text{Ca(OH)}_2$  is used. - 1/2 mole of Soda.

⑪ Removal of Sodium Aluminate ( $\text{NaAlO}_2$ ).

not react with Lime & Soda.



one molecule of lime = can release 2 moles of hydroxide ion  $\text{OH}^-$

1 molecule of NaOH. Can release 1 mole of OH<sup>-</sup> ion.

$\frac{-1}{2}$  Mole.

Calcium hydroxide.

Ca(HCO<sub>3</sub>)<sub>2</sub> 1 mole of lime

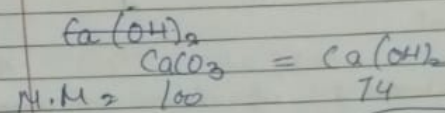
Mg(HCO<sub>3</sub>)<sub>2</sub> 2 mole of lime

CaCl<sub>2</sub> 1 mole of Soda

CaSO<sub>4</sub> 1 mole of Soda

MgCl<sub>2</sub> 1 mole of lime & Soda.

MgSO<sub>4</sub> 1 mole of lime & Soda.



74 ml of Ca(OH)<sub>2</sub> = 100 ml of CaCO<sub>3</sub>.

$$\text{lime req.} = \frac{74}{100} = 0.74.$$



## Lime and Soda

$$\star \text{ Lime Requirement} = \frac{74}{100} \left[ \text{Ca}(\text{HCO}_3)_2 + 2\text{Mg}(\text{HCO}_3)_2 + \text{Mg}^{2+} + \text{CO}_2/\text{H}_2\text{S} + \frac{1}{2}\text{H}^+ + \text{FeSO}_4 \cdot 7\text{H}_2\text{O} + \right.$$

$$\left. 3\text{Al}^{3+} + \frac{1}{2}\text{HCO}_3^- \right] \times \frac{1}{2}$$

$$\star \text{ Soda Requirement} = \frac{106}{100} \left[ \text{CaCl}_2/\text{CaSO}_4 + \text{Mg}^{2+} + \frac{1}{2}\text{H}^+ + \text{FeSO}_4 \cdot 7\text{H}_2\text{O} + \right.$$

$$\left. 3\text{Al}^{3+} - \frac{1}{2}\text{HCO}_3^- \right]$$

## Numerical

- ① Calculate the amount of lime required for the softening of 5000 L of Hard water containing 72 ppm of  $\text{MgSO}_4$  3 mg/L

Hardness →

$$\frac{36}{100} \times \frac{12}{5} = 60 \text{ mg/L}$$

Lime requirement for the softening the 5000 Lt of water.

14-lime HA  
100 - Calc HA

$$\text{Lime required} = \frac{74}{100} \times 60 \text{ mg/L} \times 5000 \text{ Lt}$$

1000 L Hardness × given volume

$$= \frac{222000}{10^6}$$

Calculate for Soda

$$\frac{106}{100} \times 60 \times 5000$$

$$\frac{106 \times 30 \times 100}{31.8 \times 10^3 \text{ mg}}$$

$$= \frac{318 \times 10^3}{10^6} \text{ Kg}$$

$$0.318 \text{ Kg}$$

$$\star \text{ Ca}^{2+} = 60 \text{ ppm}$$

$$\text{2nd Impurity } \text{Mg}^{2+} = 84$$

$$\text{3rd Impurity } \text{HCO}_3^- = 140$$

$$\text{FeSO}_4 \cdot 7\text{H}_2\text{O} = 80$$

Calculate amount of lime required for softening 12,000 of water.

S.No.	Given Impurity ppm/mg/L	Hardness (ppm)	Lime requirement	Soda
1	$\text{Ca}^{2+} = 60$	$60 \times 100 = 150$	X	3
2	$\text{Mg}^{2+} = 84$	$84 \times 100 = 350$	350.5	1.5
3	$\text{HCO}_3^- = 140$	$140 \times 100 = 229.5$	229.5	1.5
4	$\text{FeSO}_4 \cdot 7\text{H}_2\text{O} = 80$	$80 \times 100 = 28.77$	28.77	1.8

Lime required for Softening of 12000 lt of water

$$\frac{74}{100} [493.5 \text{ ml/lit}] \times \frac{12000 \text{ lt}}{10^6} \text{ Kg}$$

$$= 4.381 \text{ Kg}$$

Soda Required for Softening of 12000 lt of H<sub>2</sub>O

$$\frac{106}{100} \times \frac{414.1}{10^6} \times 12000 \Rightarrow 5.267 \text{ Kg Ans}$$

Lime

Ans Calculate the lime and soda for 25000 lt of H<sub>2</sub>O. Purity (90%) Soda (90%)

S.No.	Impurity	Hardness	Lime req. mg/lit	Soda req.
1	Ca(HCO <sub>3</sub> ) <sub>2</sub>	4.8 X 100 = 3	12	X
2	= 4.86	162	143 = 3	
2	Mg(HCO <sub>3</sub> ) <sub>2</sub>	7.30 X 100 = 493	21	X
	= 7.30	148	= 9.86	
3	CaSO <sub>4</sub> = 6.80	6.80 X 100 = 5	X	18 X 5 = 5
		136		
4	MgCl <sub>2</sub>	5.70 X 100 = 6	12 X 6 = 6	18 X 6 = 6
	= 5.70	95		
5	MgSO <sub>4</sub> = 9	9 X 100 = 9.44	12 = 9.44	18 X 9.44 = 171.12
		180	7.5	7.5
		Total		18.5
				26.36

$$\frac{2(14+12+46)}{100} \times \frac{40+32+64}{100} = 136$$

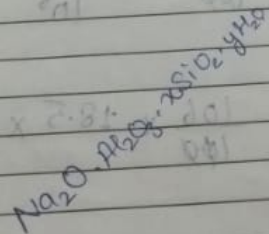
$$\text{Lime} = \frac{74}{100} \times \frac{26.36}{10^6} \times 25000 = 49.2100$$

$$\text{Soda} = \frac{106}{100} \times \frac{18.5}{10^6} \times 25000$$



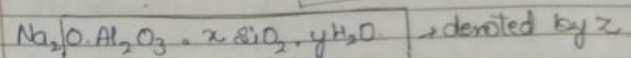
Calculate the amount of lime.  
95% purity for the softening 1 M lt water  
and Soda. 85%

S.No.	Impurity	Ppm	Hardness	L	R
1	$\text{Ca}(\text{HCO}_3)_2$	35	$35 \times 100$ 162		
2	$\text{MgSO}_4$	20	$20 \times 100$ 120		
3	$\text{CaSO}_4$	25	$25 \times 100$ 136		
4	$\text{Mg}(\text{HCO}_3)_2$	30	$30 \times 100$ 146		
5	$\text{CaCl}_2$	27	$27 \times 100$ 111		
6	Xcl	10	0		
7	$\text{SiO}_2$	20			
8	Nacl	10			



Zeolite method.

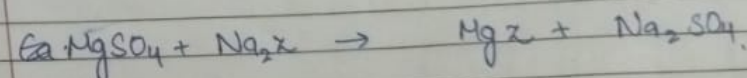
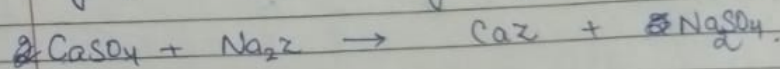
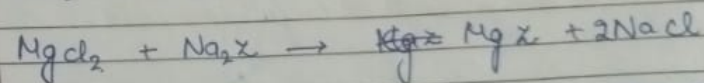
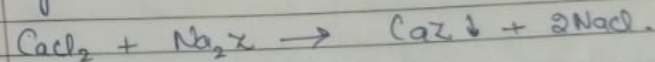
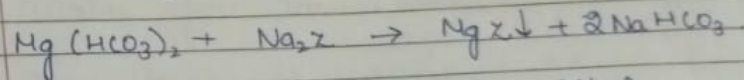
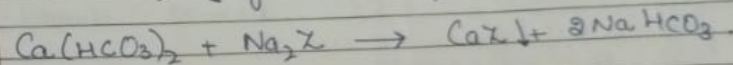
Chemical



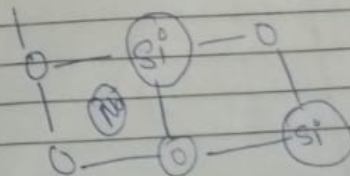
Sodium oxide Aluminium

Zeolite are the natural occurring hydrated Sodium Aluminium silicate  
where x lie b/w 2 to 10 and  
y lie b/w 2 to 6.

$\text{Na}_2\text{Z}$  formula of zeolite.



(Long <sup>Quat.</sup>  $\rightarrow$  Regeneration).



boiler Caustic  
Caustic embrittlement } 4 Marks.

## # Desalination of

It is process of removal of salt from water.

Techniques →

- ① Boiling
- ② Reverse osmosis
- ③ Freezing
- ④ Electrodialysis

under  
LOAN on  
OTL RIG  
Loss of e<sup>-</sup> (an of  
oxidation C<sup>-</sup> Reductive

- ⑤ Reverse osmosis.

## # Water for the Domestic use.



Impurity	Process
• Floating matter (leaves, ---)	Screening or filtration
• Suspended impurity (sand, clay).	Sand Sedimentation
• fine suspended (micro-organism & pathogen &)	By using coagulation sedimentation with coagulation

Imp  
Ques  
2 Marks

Disinfection of water.  
Disinfectant

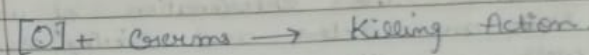
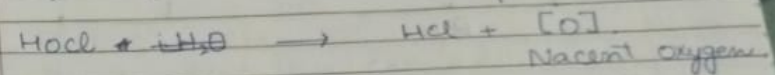
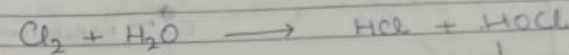
The substance or chem. used for destroying or killing the pathogen bacteria, micro-organism, etc. from water to make it safe for the use is called the disinfectant and the process is called Disinfection.

Methods for the disinfection of water,

- Boiling
- Chlorination
- By using the bleaching powder.
- Alum.

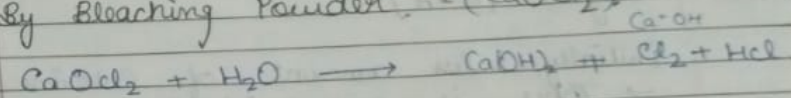
- Ozonation
- By using UV rays.
- By using  $\text{KMnO}_4$ .

→ Chlorination



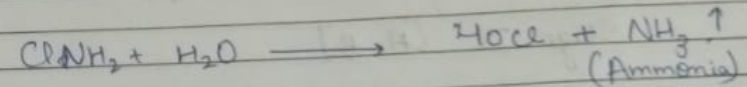
Nascent  
Oxygen

By Bleaching Powder -  $(\text{CaOCl}_2)$



the same ↑

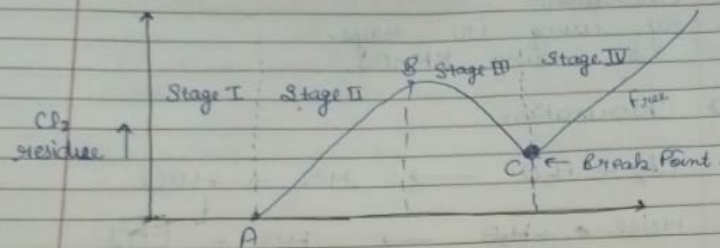
By chloramine tablets:  $(\text{ClNH}_2)$



→ Break point] \*

M.A.  $\frac{1}{2} \times 1 \frac{1}{2}$

AP 31, 35.  $\text{H}_2\text{O}_2 \rightarrow \frac{1}{2} \times 1 \frac{1}{2}$



It means the chlorination of water to such an extent and living organisms as well as other organisms impurities in water.

### Stage I [O-A]

Initially less amount of chlorine  
→ There is no residual. All the added chlorine gets consumed for doing the complete oxidation or reducing substances (Fe, Nitrate, etc.)

### Stage II [A-B]

As amount of chlorine addition increase amount of residual is also increase. At this stage the formation of chloroorganic compound without oxidising

Soft, Temp, 1  
Caustic, Boiler Corrosion, Internal Corrosion, External Corrosion, Ion exchange, Disinfection, etc.

### Stage - III B-C

→ Electrolysis  
→ Disinfectant

At Point B bad smell of chlorine is started. Higher dose of chlorine is applied. Oxidation of organic compound and microorganism. Amount of residual chlorine

Point C. Stage IV. after the point

If we added to chlorine is free residual. (Break Point)