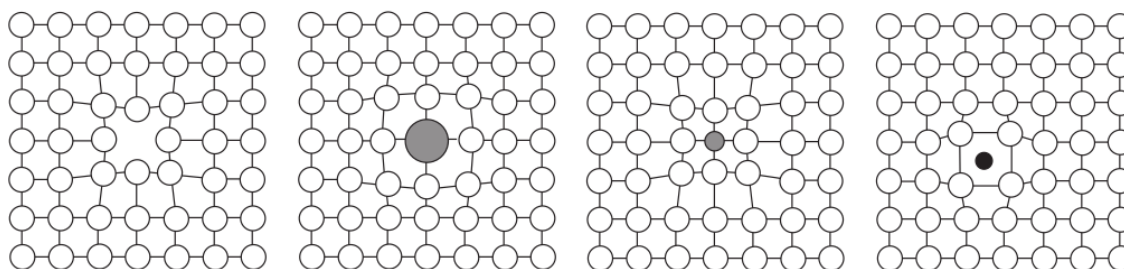


1. Briefly answer the following questions:
  - a. Describe the substitutional and interstitial diffusion mechanisms in solid metals
  - b. Provide two reasons why interstitial diffusion is normally more rapid than vacancy diffusion
  
2. What is the composition, in atom percent, of an alloy that consists of 4.5 wt% Pb and 95.5 wt% Sn? The atomic weights for Pb and Sn are 207.19 g/mol and 118.71 g/mol, respectively.
  
3. What kind of defects are shown in the four figures below? Comment on the specific defect type for each picture.



4. A sheet of steel 1.5 mm thick has nitrogen atmospheres on both sides at 1200°C and is permitted to achieve a steady-state diffusion condition. The diffusion coefficient for nitrogen in steel at this temperature is  $6 \times 10^{-11} \text{ m}^2/\text{s}$ , and the diffusion flux is found to be  $1.2 \times 10^{-7} \text{ kg/m}^2\cdot\text{s}$ . Also, it is known that the concentration of nitrogen in the steel at the high-pressure surface is  $4 \text{ kg/m}^3$ . How far into the sheet from this high-pressure side will the concentration be  $2.0 \text{ kg/m}^3$ ? Assume a linear concentration profile.
5. Nitrogen from a gaseous phase is to be diffused into pure iron at 700°C. If the surface concentration is maintained at 0.2 wt% N, what will be the concentration 1 mm from the surface after 10 h? The diffusion coefficient for nitrogen in iron at 700°C is  $2.5 \times 10^{-11} \text{ m}^2/\text{s}$ . Use the following erf (z) information below.

z	erf (z)
0.5	0.5205
0.527	y
0.55	0.5633

Additional Problems (Solutions posted next week)

1. The energy of vacancy formation in the Ge crystal is about 2.2 eV. Calculate the fractional concentration ( $n_v/N$ ) of vacancies in Ge at 938 °C, just below its melting temperature. What is the vacancy concentration ( $n_v$ ) given that the atomic mass and density  $\rho$  of Ge are 72.64 g mol<sup>-1</sup> and 5.32 g cm<sup>-3</sup>, respectively.
  
2.
  - a. What is the composition, in atom percent, of an alloy that consists of 92.5 wt% Ag and 7.5 wt% Cu?
  
  - b. What is the composition, in weight percent, of an alloy that consists of 5 at% Cu and 95 at% Pt?
  
3. The diffusion coefficients for iron in nickel are given at two temperatures
  - a. Determine the values of  $D_0$  and the activation energy  $Q_d$ .
  - b. What is the magnitude of  $D$  at 1100°C (1373 K)?

T (K)	D (m <sup>2</sup> /s)
1273	$9.4 \times 10^{-16}$
1473	$2.4 \times 10^{-14}$

4. An FCC iron–carbon alloy initially containing 0.35 wt% C is exposed to an oxygen-rich and virtually carbon-free atmosphere at 1400 K (1127°C). Under these circumstances the carbon diffuses from the alloy and reacts at the surface with the oxygen in the atmosphere; that is, the carbon concentration at the surface position is maintained essentially at 0 wt% C. (This process of carbon depletion is termed decarburization.) At what position will the carbon concentration be 0.15 wt% after a 10-h treatment? The value of  $D$  at 1400 K is  $6.9 \times 10^{-11} \text{ m}^2/\text{s}$ .

$z$	$\text{erf}(z)$
0.40	0.4284
$z$	0.4286
0.45	0.4755