

Implementation Guide for Supplier Advance Ship Notice DESADV



Change History

Version Number	Change Date	Change Description	Changed By
01		Created	Ron McClary
02	August 2005	Update information for BGM 1225; Indicated TDT 8101 is mandatory.	Ron McClary
03	1/26/2007	Changed RFF shipment level qualifier in element 1153 from 'CN' to 'MB'. Reference number in element 1154 did not change. Changed sample at end of document.	Dave Gustafson
04	5/2/2007	Added valid values for NAD C082-3039 when 3035 = "ST"	Dave Gustafson
05	1/10/2008	Changed the sample file at the end of the document to match the new sample in the DELFOR guideline. This provides corresponding documentation.	Dave Gustafson

NOTE: If this document is changed, send a copy to Covisint's Certification Team.



GENERAL INFORMATION

PURPOSE

This document presents the Implementation Guide for the Supplier Advance Ship Notice. Allison will bring the Supplier ASN into SAP to update the shipment information, allowing the purchasing group visibility of the in transit product.

In this document Allison provides:

- The EDIFACT transaction guideline
- An EDIFACT transaction showing only the segments and data elements used within the EDIFACT transaction and sample values.

STRUCTURE OF THE ALLISON TRANSMISSION IMPLEMENTATION GUIDELINE

The Allison Transmission Implementation Guideline appears on the following pages. Each segment is defined as "Must Use", "Not Used", or a blank denotes that the segment is optional.

Allison will use the following symbols in the left column:

>> Allison requires this information be provided

X Allison does not expect to receive this information

(blank) Optional information.

The Attributes column, located on the right side of the Segment information, provides the EDIFACT element size. Allison conforms to the EDIFACT field parameters.

VERSION

The DESADV message has been developed based on version 97A of the EDIFACT Standard.



PROCESS HIGHLIGHTS

A Shipment Identification (SID) number must be unique with each DESADV and **must not be repeated within a calendar year**.

The requirements on the Allison purchase orders will be updated at the time of the receipt of the physical goods; not at the time of receipt of the ASN. Allison will be sending a new data element in the DELFOR transactions in the 0870 QTY segment.

MESSAGE FUNCTION, CODED – The BGM segment in position 0020, Data Element 1225 contains the qualifier code you will use to designate the function for each DESADV. These qualifier codes determine the type of processing to be used. A qualifier code value of '1' indicates this is a Cancellation of a previous ASN/Shipment ID (SID). A qualifier code value of '2' indicates this is an Addition to a previous ASN/SID. A qualifier code value of '4' indicates this is a Quantity Change to a previous ASN/SID. A qualifier code value of '9' indicates this is the Original ASN/SID.

- Cancellation (Qualifier Code value of 1) This designates the DESADV transaction as a cancellation. The Allison system will verify there has been no receipt of goods against the SID (shipment identification) in the Original DESADV. If there have been receipts against any purchase order and line item numbers on the SID in the original DESADV, then processing of the Cancellation will stop and the Cancellation DESADV will be placed in an error status. An Allison Employee will communicate the error back to the supplier. The SID will still be available for receipts. If Allison has not received against the SID then the SID will be cancelled. NOTE: All data sent in the Original DESADV should be sent on the Cancellation DESADV. The only modification from the Original DESADV should be the Message Function Code of 1 for Cancellation instead of 9 for Original.
- Addition (Qualifier Code value of 2) This designates the DESADV transaction as an addition of purchase order and line item numbers to an Original DESADV with the same shipment identification (SID). Only purchase order and line item numbers that were not on the Original DESADV transaction can be added. If any purchase order and line item numbers are found on the original DESADV transaction Allison will not process the addition and the DESADV transaction will be placed in an error status. Also, if Allison has processed any goods receipt against any purchase order and line item number in the SID of the Original DESADV transaction the addition will be placed in an error status. An Allison Employee will communicate the error(s) back to the supplier.

(Note: A qualifier code value of '2' should only be used in the DESADV to add a purchase order and line item number that was missing from the Original DESADV.) **Do not repeat purchase order and line item numbers previously sent on the Original DESADV.**

• Change (Qualifier Code value of 4) – This designates the DESADV as a change transaction. When processing the Change DESADV, the Allison system will verify the purchase order and line item number were included in the SID of the Original DESADV transaction, there are no receipts against any purchase order and line item number on the



SID, and the original quantity plus the change quantity are not less than zero. If the quantity is less than zero, then Allison will not process the change. The DESADV transaction will be placed in an error status and an Allison Employee will communicate the error back to the supplier. If the quantity for the purchase order and line item number on the original SID plus the change quantity are greater than zero, then Allison will process the change.

Only include the purchase order and line item number whose quantity shipped is changing; do not send purchase order and line item numbers if the quantity is not changing. The change quantity should be the "net" change amount and **not** a new quantity shipped. This change quantity should have a leading minus (-) sign if the change is a reduction from the original quantity (i.e. '-50'). To increase a quantity of 100 on the original SID to 150, a correction must be sent for the additional 50 only. Conversely, to reduce a quantity, only the difference may be sent with a value sign in front of the quantity. For example, 200 were indicated as shipped in the original SID but only 150 were actually shipped then the change will indicate a '-50' on the purchase order line and item number in error. **Do not send information for purchase order and line item numbers that were correct on the Original SID.**

• Original (Qualifier Code value of 9) – If the supplier designates the DESADV transaction as an original, the Allison system will process each unique purchase order and line item number into the Allison system and the information will be used for receipt of the physical parts.

TRANSIT DIRECTION, CODED – This code is located in the TDT segment, in position 0240, Data Element 8101. The value of this code tells Allison how to process the ASN. If the material is picked up by, or shipped to, Allison's Lead Logistics Provider (LLP) for delivery to Allison then the SID information will follow one business process and the value of the code should be 'SF'. If any other carrier is delivering the goods to the Allison dock then the SID will be processed by a different business process and the value of this code should be 'SB'. **The value of this code is CRITICAL and must be accurate.**

NOTE ON DETAIL LOOPING: For each occurrence of CPS Segment Group 10, (CPS, PAC, LIN, QTY, RFF, LOC looping) the hierarchical ID number in the CPS segment in position 0380 should be incremented by 1 when the dock code changes in the LOC segment in position 0810. **This allows the grouping of all like dock codes.** (Example: if the ASN contains 3 entries for dock 33, 2 entries for dock 70 and five entries for dock 99. We want to make sure all the dock 33 CPS loops are together, all dock 70 CPS loops are together and all CPS loops for 99 are together. Not something like 33, 33, 70, 99, 33, 70, 99, 99, 99, 99.) See the sample ASN at the end of the guideline.



DESADV Despatch Advice Message

Introduction:

A message specifying details for goods despatched or ready for despatch under agreed conditions. The United Nations Despatch Advice Message serves both as a specification for Delivery Despatch Advice and also as a Returns Despatch Advice message. Throughout this document, the reference to 'Despatch Advice' may be interpreted as conveying the wider meaning of 'Delivery Despatch Advice' Returns Despatch Advice'.

Heading Section:

Must Use	Pos. No. 0010	Seg. <u>ID</u> UNH	<u>Name</u> Message Header	Req. <u>Des.</u> M	Max.Use	Group <u>Repeat</u>	Notes and Comments
Must Use	0020	BGM	Beginning of Message	M	1		
Must Use	0030	DTM	Date/Time/Period	C	10		
Not Used	0040	ALI	Additional Information	C	5		
Must Use	0050	MEA	Measurements	C	5		
Not Used	0060	MOA	Monetary Amount	C	5		
	0070		Segment Group 1: RFF-DTM	С		10	
Must Use	0080	RFF	Reference	M	1		
Not Used	0090	DTM	Date/Time/Period	C	1		
	0100		Segment Group 2: NAD-LOC-SG3-SG4	С		10	
Must Use	0110	NAD	Name and Address	M	1		
Not Used	0120	LOC	Place/Location Identification	C	10		
Not Used	0130		Segment Group 3: RFF-DTM	С		10	
Not Used	0140	RFF	Reference	M	1		
Not Used	0150	DTM	Date/Time/Period	C	1		
Not Used	0160		Segment Group 4: CTA-COM	С		10	
Not Used	0170	CTA	Contact Information	M	1		
Not Used	0180	COM	Communication Contact	C	5		
Not Used	0190		Segment Group 5: TOD-LOC-FTX	С		10	
Not Used	0200	TOD	Terms of Delivery or Transport	M	1		
Not Used	0210	LOC	Place/Location Identification	C	5		
Not Used	0220	FTX	Free Text	C	5		
	0230		Segment Group 6: TDT-PCD-SG7	С		10	
Must Use	0240	TDT	Details of Transport	M	1		
Not Used	0250	PCD	Percentage Details	C	6		
Not Used	0260		Segment Group 7: LOC-DTM	С		10	
Not Used	0270	LOC	Place/Location Identification	M	1		
Not Used	0280	DTM	Date/Time/Period	C	10		
	0290		Segment Group 8: EQD-MEA-SEL-EQA-SG9	С		10	
Must Use	0300	EQD	Equipment Details	M	1		
Not Used	0310	MEA	Measurements	C	5		
Not Used	0320	SEL	Seal Number	C	25		
Not Used	0330	EQA	Attached Equipment	C	5		



Not Used	0340		Segment Group 9: HAN-FTX	С	10)
Not Used	0350	HAN	Handling Instructions	M	1	
Not Used	0360	FTX	Free Text	C	10	

Detail Section:

	Pos.	Seg. <u>ID</u>	Name	Req.	Max.Use	Group Repeat	Notes and Comments
3.6	0370	CDG	Segment Group 10: CPS-FTX-SG11-SG15	С	1	9999	
Must Use	0380	CPS	Consignment Packing Sequence	M	1		
Not Used	0390	FTX	Free Text	C	5		
	0400		Segment Group 11: PAC-MEA-QTY-SG12- SG13	С		9999	
Must Use	0410	PAC	Package	M	1		
Not Used	0420	MEA	Measurements	C	10		
Not Used	0430	QTY	Quantity	С	10		
Not Used	0440		Segment Group 12: HAN-FTX	С		10	
Not Used	0450	HAN	Handling Instructions	M	1		
Not Used	0460	FTX	Free Text	С	10		
Not Used	0470		Segment Group 13: PCI-RFF-DTM-GIR-SG14	С		1000	
Not Used	0480	PCI	Package Identification	M	1		
Not Used	0490	RFF	Reference	C	1		
Not Used	0500	DTM	Date/Time/Period	C	5		
Not Used	0510	GIR	Related Identification Numbers	C	99		
Not Used	0520		Segment Group 14: GIN-DLM	С		99	
Not Used	0530	GIN	Goods Identity Number	M	1		
Not Used	0540	DLM	Delivery Limitations	C	10		
	0550		Segment Group 15: LIN-PIA-IMD-MEA-QTY-ALI-GIN-GIR-DLM-DTM-NAD-TDT-HAN-FTX-MOA-SG16-SG17-SG18-SG19-SG20-SG23	С		9999	
Must Use	0560	LIN	Line Item	M	1		
Not Used	0570	PIA	Additional Product Id	C	10		
Not Used	0580	IMD	Item Description	C	25		
Not Used	0590	MEA	Measurements	C	10		
	0600	QTY	Quantity	C	10		
	0610	ALI	Additional Information	C	10		
Not Used	0620	GIN	Goods Identity Number	C	100		
Not Used	0630	GIR	Related Identification Numbers	C	100		
Not Used	0640	DLM	Delivery Limitations	C	100		
Not Used	0650	DTM	Date/Time/Period	C	5		
Not Used	0660	NAD	Name and Address	C	5		
Not Used	0670	TDT	Details of Transport	C	1		
Not Used	0680	HAN	Handling Instructions	C	20		
Not Used	0690	FTX	Free Text	C	99		
Not Used	0700	MOA	Monetary Amount	C	5		
Must Use	0710		Segment Group 16: RFF-NAD-CTA-DTM	С		99	
Must Use	0720	RFF	Reference	M	1		
Not Used	0730	NAD	Name and Address	C	1		
Not Used	0740	CTA	Contact Information	C	1		



Not Used 0750 DTM Date/Time/Period C 1	
Not Used 0760 Segment Group 17: DGS-QTY-FTX C	10
Not Used 0770 DGS Dangerous Goods M 1	
Not Used 0780 QTY Quantity C 1	
Not Used 0790 FTX Free Text C 5	
Must Use 0800 Segment Group 18: LOC-NAD-DTM-QTY C	100
Must Use 0810 LOC Place/Location Identification M 1	
Not Used 0820 NAD Name and Address C 1	
Not Used 0830 DTM Date/Time/Period C 1	
Not Used 0840 QTY Quantity C 10	
Not Used 0850 Segment Group 19: SGP-QTY C	1000
Not Used 0860 SGP Split Goods Placement M 1	
Not Used 0870 QTY Quantity C 10	
Not Used 0880 Segment Group 20: PCI-DTM-MEA-QTY- C SG21-SG22	9999
Not Used 0890 PCI Package Identification M 1	
Not Used 0900 DTM Date/Time/Period C 5	
Not Used 0910 MEA Measurements C 10	
Not Used 0920 QTY Quantity C 1	
Not Used 0930 Segment Group 21: GIN-DLM C	10
Not Used 0940 GIN Goods Identity Number M 1	
Not Used 0950 DLM Delivery Limitations C 100	
Not Used 0960 Segment Group 22: HAN-FTX-GIN C	10
Not Used 0970 HAN Handling Instructions M 1	
Not Used 0980 FTX Free Text C 5	
Not Used 0990 GIN Goods Identity Number C 1000	
Not Used 1000 Segment Group 23: QVR-DTM C	10
Not Used 1010 QVR Quantity Variances M 1	
Not Used 1020 DTM Date/Time/Period C 5	

Summary Section:

	Pos.	Seg.		Req.		Group	Notes and
	No.	<u>ID</u>	<u>Name</u>	Des.	Max.Use	Repeat	Comments
Not Used	1030	CNT	Control Total	C	5		
Must Use	1040	UNT	Message Trailer	M	1		



Segment: UNH Message Header

Position: 0010

Group: Level:

Usage: Mandatory

Max Use:

Purpose: A service segment starting and uniquely identifying a message. The message type code

for the Despatch advice message is DESADV.

Note: Despatch advice messages conforming to this document must contain the following

data in segment UNH, composite S009:

Data element 0065 DESADV 0052 D 0054 97A 0051 UN

Syntax Notes: Semantic Notes: Comments:

	Data	Componen		ciit Summar y			
	Element	Element	Name		Attributes		
>>	0062		MESSAGE REFE	RENCE NUMBER	M an14		
			Unique message ref	Unique message reference assigned by the sender.			
			Random unique nun	nber			
>>	S009		MESSAGE IDENT	TIFIER	M		
			Identification of the	type, version etc. of the message being i	nterchanged.		
>>		0065	Message type ident	tifier	M an6		
			Code identifying a t	ype of message and assigned by its contr	olling agency.		
			DESADV	Despatch advice message			
				A code to identify the dispatch advice n	nessage.		
>>		0052	Message type versi	on number	M an3		
			Version number of a	a message type.			
			D	Draft version/UN/EDIFACT Directory			
				Message approved and issued as a draft for directories published after March 19 March 1997). Message approved as a st (Valid for directories published after M	93 and prior to andard message		
>>		0054	Message type relea	se number	M an3		
			Release number wit	hin the current message type version nun	nber (0052).		
			97A	Release 1997 - A			
				Message approved and issued in the first the UNTDID (United Nations Trade Da Directory).			
>>		0051	Controlling agency		M an2		
				e agency controlling the specification, ma	aintenance and		
				United Nations Economic UN Economic for Europe (UN/ECE), Committee on the of trade (TRADE), Working Party on fainternational trade procedures (WP.4).	ne development		
X		0057	Association assigne		C an6		
				he association responsible for the design			
T 7	00.66			concerned, which further identifies the n	•		
X	0068		COMMON ACCE	SS REFERENCE	C an35		



V	C010		Reference serving as a key to relate all subsequent transfers o business case or file.	f data	a to the same
Λ	S010		STATUS OF THE TRANSFER	C	
			Statement that the message is one in a sequence of transfers resame topic.	elatir	ng to the
X		0070	Sequence message transfer number	\mathbf{M}	n2
			Number assigned by the sender indicating that the message is change of a previously sent message relating to the same topic		ddition or
X		0073	First/last sequence message transfer indication	\mathbf{C}	a1
			Indication used for the first and last message in a sequence of message relating to the same topic.	the s	same type of



Segment: BGM Beginning of Message

Position: 0020

Group:

Level:

Usage: Mandatory

Max Use:

Purpose: A segment for unique identification of the Despatch Advice document, by means of its

name and its number.

Syntax Notes: Semantic Notes: Comments:

				ment Summary		
	Data	Componen	t			
	Element	Element	Name			<u>ributes</u>
	C002		DOCUMENT/M	DOCUMENT/MESSAGE NAME		
			Identification of a	type of document/message by code or nan	ne. Co	de preferred.
		1001	Document/messa	ge name, coded	\mathbf{C}	an3
			Document/messag	ge identifier expressed in code.		
			351	Despatch advice		
				Document/message by means of which consignor informs the consignee about goods.		
X		1131	Code list qualifie	er	\mathbf{C}	an3
			Identification of a	code list.		
X		3055	Code list respons	sible agency, coded	\mathbf{C}	an3
			Code identifying	the agency responsible for a code list.		
X		1000	Document/messa	ge name	\mathbf{C}	an35
			Plain language ide	entifier specifying the function of a docume	ent/me	essage.
>>	C106		DOCUMENT/M	ESSAGE IDENTIFICATION	\mathbf{C}	
			Identification of a or revision.	document/message by its number and even	ntuall	y its version
>>		1004	Document/messa	ge number	\mathbf{C}	an35
			Reference number	r assigned to the document/message by the	issue	r.
			(SID), assigned by unique control nu number must be re	number, commonly called a Shipment Iden y the original shipper to identify a specific mber cannot be repeated within a one ye eferenced on both the packing list and the b cation Number (SID).	shipm a r pe i	ent. This riod. This
\mathbf{X}		1056	Version		C	an9
			To specify the ver	rsion number or name of an object.		
\mathbf{X}		1060	Revision number	•	\mathbf{C}	an6
			To specify a revis	ion number.		
>>	1225		MESSAGE FUN	CTION, CODED	\mathbf{C}	an3
			Code indicating th	ne function of the message.		
			1	Cancellation Message canceling a previous EDI tran given transaction. The issuer's subsequ transmission of an SID, canceling all da transmitted under that SID (1004). May delete an entire EDI transmission as the correction process.	ient E ata pro y be u	DI eviously sed to



Suppliers should send a code '1' to delete the previous EDI transmission with the SID and, subsequently, send another original with correct information. Any change, other than quantity (e.g. part number, PO, dock) should follow this process.

2 Addition

Message containing items to be added to a previously sent message. The issuer's subsequent transmission of an SID, adding part specific data not previously transmitted under that SID (1004).

A code of '2' should only be used to add a purchase order and line item that was missing from a previous EDI transmission. Do not repeat purchase order and line item information for part numbers previously sent on the original EDI transmission.

4

Change

Message containing items to be changed in a previously sent message. The issuer's subsequent EDI transmission of an SID, changing data previously transmitted under that SID (1004).

A code of '4' should only be used to change quantities on a previously transmitted purchase order and line item. For example, to increase a quantity which should have been originally sent as 150 in a previous EDI transmission, but only indicated 100, a correction must be sent indicating the additional 50 only. Conversely, to reduce a quantity, only the difference may be sent with a signed (-) value (sign must be in front of the number, e.g. -10). For example, 200 were indicated in the original EDI transmission but only 150 were shipped. Indicate a -50 on only the purchase order and line item in error. Do not send purchase order and line item information for parts that were originally transmitted correctly.

9 Original

Initial transmission related to a given transaction.

X 4343 RESPONSE TYPE, CODED

C an..3

Code specifying the type of acknowledgment required or transmitted.



Segment: DTM Date/Time/Period

Position: 0030

Group:

Level:

Usage: Conditional (Optional)

Max Use: 10

Purpose: Date/time/period related to the whole message. The DTM segment must be specified at

least once to identify the Despatch Advice date.

Syntax Notes: Semantic Notes: Comments:

	Data	Componen	t		
	Element	Element	<u>Name</u>		<u>Attributes</u>
>>	C507		DATE/TIME/PER	IOD	M
			Date and/or time, or	period relevant to the specified date/time	e/period type.
>>		2005	Date/time/period q	ualifier	M an3
			Code giving specific	c meaning to a date, time or period.	
			11	Despatch date and or time	
				(2170) Date/time when the goods are or	are shipped.
			137	Document/message date/time	
				(2006) Date/time when a document/mes	sage is issued.
				This may include authentication.	
>>		2380	Date/time/period		C an35
			The value of a date, representation.	a date and time, a time or of a period in a	specified
>>		2379	Date/time/period fe	ormat qualifier	C an3
			Specification of the	representation of a date, a date and time of	or of a period.
			203	CCYYMMDDHHMM	
				Calendar date including time with minu Y=Year; M=Month; D=Day; H=Hour; I	•
				1 – 1 car, 141–1410mm, D–Day, 11–110m, 1	vi—ivilliates.



Segment: MEA Measurements

Position: 0050

Group:

Level:

Usage: Conditional (Optional)

Max Use: 5

Purpose: A segment specifying the weight and volume of the consignment.

Syntax Notes: Semantic Notes: Comments:

			Data Element Summary		
	Data	Componen			
	Element	Element	Name		<u>ributes</u>
>>	6311		MEASUREMENT PURPOSE QUALIFIER	M	an3
			Specification of the purpose of the measurement.		
			AAX Consignment measurement		
			Measurement related to a consignment;		specified
	C502		by the measurement code dimension va MEASUREMENT DETAILS	iue.	
	C302		Identification of measurement type.	C	
		6313	Property measured, coded	C	an3
		0313	Specification of the property measured.	C	allS
			G Gross weight		
			e		alsin a bust
			[6292] Weight (mass) of goods includir excluding the carrier's equipment.	ig pac	King but
X		6321	Measurement significance, coded	C	an3
			Code specifying the significance of a measurement value.		
X		6155	Measurement attribute identification	C	an17
			Code used to specify non-discrete measurement values.		
X		6154	Measurement attribute	\mathbf{C}	an70
			To specify non-discrete measurement values.		
	C174		VALUE/RANGE	\mathbf{C}	
			Measurement value and relevant minimum and maximum toll order.	eranc	ces in that
>>		6411	Measure unit qualifier	\mathbf{M}	an3
			Indication of the unit of measurement in which weight (mass), cap	acity, length,
			area, volume or other quantity is expressed.		
		(21.4	LBR Pounds	~	10
>>		6314	Measurement value	C	an18
T 7		(1.60	Value of the measured unit.	~	10
X		6162	Range minimum	C	n18
		<4.5A	Minimum of a range.	~	40
X		6152	Range maximum	C	n18
•		(122	Maximum of a range.	~	2
X		6432	Significant digits	C	n2
•	5 202		To specify the number of significant digits.	~	2
X	7383		SURFACE/LAYER INDICATOR, CODED	C	an3
			Code indicating the surface or layer of a product that is being	; desc	ribed.



Group: RFF Segment Group 1: Reference

Position: 0070

Group: Level:

Usage: Conditional (Optional)

Max Use: 10

Purpose: A group of segments giving references where necessary, their dates relating to the whole

message, e.g. contract number.

Segment Summary



Segment: RFF Reference
Position: 0080 (Trigger Segment)

Group: Segment Group 1 (Reference) Conditional (Optional)

Level: 1

Usage: Mandatory

Max Use:

Purpose: A segment for referencing documents relating to the whole despatch advice message, e.g.

purchase orders, delivery instructions, import/export license.

Syntax Notes: Semantic Notes: Comments:

	Data	Componen	t	
	Element	Element	<u>Name</u>	<u>Attributes</u>
>>	C506		REFERENCE	\mathbf{M}
			Identification of a reference.	
>>		1153	Reference qualifier	M an3
			Code giving specific meaning to a reference segment	or a reference number.
			MB Master bill of lading number	
			Reference number assigned to a	master bill of lading.
		1154	Reference number	C an35
			Identification number the nature and function of whic entry in data element 1153 Reference qualifier.	h can be qualified by an
			This should be the same as Shipment Identification N segment, Data Element C106, Component Element 10	
X		1156	Line number	C an6
			Number of the line in the document/message reference number.	ed in 1154 Reference
X		4000	Reference version number	C an35
			To uniquely identify a reference by its revision number	er.



Group: NAD Segment Group 2: Name and Address

Position: 0100

Group:

Level:

Usage: Conditional (Optional)

Max Use: 10

Purpose: A group of segments identifying names, addresses, locations, and required supporting

documents relevant to the whole Despatch Advice.

	Pos.	Seg.		Req.		
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
Must Use	0110	NAD	Name and Address	M	1	



 ${f NAD}$ Name and Address **Segment:**

0110 (Trigger Segment) **Position:**

Group: Segment Group 2 (Name and Address) Conditional (Optional)

Level:

Usage: Mandatory

Max Use:

Purpose: A segment for identifying names, addresses, and their functions relevant to the whole

Despatch Advice. Identification of the parties involved is recommended for the Despatch

Advice message, and is to be given in the NAD segment.

It is recommended that where possible, only the coded form of the party ID should be specified, e.g. the buyer and seller are known to each other, thus only the coded ID is required. The consignee or delivery address may vary and would have to be clearly

specified, preferably in structured format.

Syntax Notes: Semantic Notes: Comments:

	D 4	•		Element Summary		
	Data	Componen				
	Element 2025	Element		LIEUED		<u>ributes</u>
>>	3035		PARTY QUA		IVI	an3
			Code giving sp	pecific meaning to a party.		
			MI	Planning schedule/material release issu	uer	
			ST	Ship to		
				Identification of the party to where go	ods wil	ll be or
				have been shipped.		
			SU	Supplier		
				(3280) Party which manufactures or of	therwis	se has
				possession of goods, and consigns or r	nakes t	them
				available in trade.		
>>	C082		PARTY IDEN	NTIFICATION DETAILS	C	
			Identification of	of a transaction party by code.		
>>		3039	Party id. iden	tification	M	an35
			Code identifyi	ng a party involved in a transaction.		
			When $3035 = 3$	MI this field will contain Allison's DUNS nur	mber (132572843)
			When $3035 = 3$	ST this field will contain the location name.	Allisor	n valid values
				LTIMORE, INDIANAPOLIS, OPEL HUNG	ARY,	or
			SERVIC			
		4404		SU this field will contain the Allison assigned		
X		1131	Code list qual		C	an3
			Identification of			
>>		3055	Code list resp	onsible agency, coded	C	an3
			Code identifyi	ng the agency responsible for a code list.		
			16	DUNS (Dun & Bradstreet)		
			92	Assigned by buyer or buyer's agent		
X	C058		NAME AND	ADDRESS	C	
			Unstructured r	name and address: one to five lines.		
X		3124	Name and add	dress line	M	an35
			Free form nam	ne and address description.		
X		3124	Name and add	dress line	\mathbf{C}	an35
			Free form nam	ne and address description.		



X		3124	Name and address line	C	an35
			Free form name and address description.		
X		3124	Name and address line	C	an35
			Free form name and address description.		
X		3124	Name and address line	C	an35
			Free form name and address description.		
X	C080		PARTY NAME	C	
			Identification of a transaction party by name, one to five lines be formatted.	. Par	ty name may
X		3036	Party name	M	an35
			Name of a party involved in a transaction.		
X		3036	Party name	\mathbf{C}	an35
			Name of a party involved in a transaction.		
X		3036	Party name	C	an35
			Name of a party involved in a transaction.		
X		3036	Party name	C	an35
			Name of a party involved in a transaction.		
X		3036	Party name	C	an35
			Name of a party involved in a transaction.		
X		3045	Party name format, coded	\mathbf{C}	an3
			Specification of the representation of a party name.		
X	C059		STREET	C	
			Street address and/or PO Box number in a structured address: lines.	one	to three
X		3042	Street and number/p.o. box	M	an35
			Street and number in plain language, or Post Office Box No.		
X		3042	Street and number/p.o. box	\mathbf{C}	an35
			Street and number in plain language, or Post Office Box No.		
X		3042	Street and number/p.o. box	C	an35
			Street and number in plain language, or Post Office Box No.		
X		3042	Street and number/p.o. box	\mathbf{C}	an35
			Street and number in plain language, or Post Office Box No.		
X	3164		CITY NAME	\mathbf{C}	an35
			Name of a city (a town, a village) for addressing purposes.		
X	3229		COUNTRY SUB-ENTITY IDENTIFICATION	\mathbf{C}	an9
			Identification of the name of sub-entities (state, province) def appropriate governmental agencies.	ined	by
X	3251		POSTCODE IDENTIFICATION	C	an9
			Code defining postal zones or addresses.		
X	3207		COUNTRY, CODED	\mathbf{C}	an3
			Identification of the name of a country or other geographical in ISO 3166.	entity	y as specified



Group: TDT Segment Group 6: Details of Transport

Position: 0230

Group:

Level:

Usage: Conditional (Optional)

Max Use: 10

Purpose: A group of segments specifying details of the mode and means of transport and date/time

of departure and destination relevant to the whole despatch advice.

	Pos.	Seg.		Keq.	wax.	Group:
	<u>No.</u>	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
Must Use	0240	TDT	Details of Transport	M	1	



Segment: TDT Details of Transport

Position: 0240 (Trigger Segment)

Group: Segment Group 6 (Details of Transport) Conditional (Optional)

Level: 1

Usage: Mandatory

Max Use:

Purpose: A segment specifying the carriage, and the mode and means of transport of the goods

being despatched.

Syntax Notes: Semantic Notes: Comments:

	Doto	Commonon		ent Summary		
	Data Element	Componen Element	Name		Aff	ributes
>>	8051	<u> </u>	TRANSPORT STA	AGE QUALIFIER	M	an3
				pecific meaning to the transport details.		
			12	At departure		
				Transport by which goods are moved from	om th	ne place of
				departure.		
X	8028			EFERENCE NUMBER	C	an17
				ven by the carrier to a certain journey or o	depar	ture of a
>>	C220		means of transport (MODE OF TRANS	_	C	
//	C220			code or name. Code preferred.	C	
		8067	Mode of transport,		C	an3
			- '	ansport used for the carriage of the goods.		
			A	Air		
			AC	Air Charter		
			AE	Air Express		
			C	Consolidation		
			D	Parcel Post		
			E	Expedited Truck		
			G	Piggyback		
			GS	Progressive pick-up (milk run)		
			Н	Customer Pick-up		
			LT	Less than trailer load		
			M	Motor (full truck)		
			R	Rail		
			SE	Sea/Air		
			SR	Supplier Truck		
			SS	Steamship		
			T	Best way		
			TC	(Taxi) Cab		
			U	Private Parcel Service		
			VE	Vessel, Ocean		
		00.55	W	Inland Waterway	~	<i></i>
X		8066	Mode of transport		C	an17
	COOC			used for the carriage of the goods.	~	
X	C228		TRANSPORT ME	ANS	C	



			Code and/or name identifyin	a the type of means of transport		
X		8179	Type of means of transport	g the type of means of transport.	C	an8
Λ		01/9	-	e means of transport being utilized	-	a110
X		8178	Type of means of transport		C	an17
21		0170		e means of transport being utilized	_	an 1
>>	C040		CARRIER		C	
	C040			code and/or by name. Code prefer		
>>		3127	Carrier identification		C	an17
				taking or arranging transport of go	ods	
			named points.			
				oha Code (SCAC) or the Allison/G	ene	ral Motors
X		1131	assigned code. Code list qualifier		C	an3
21		1131	Identification of a code list.		C	uii5
>>		3055	Code list responsible agence	v. coded	C	an3
			Code identifying the agency			
				undard Carrier Alpha Code (Motor))	
				sation maintaining the SCAC lists		
				rtation operating in North America		
X		3128	Carrier name		C	an35
			- ·	or arranging transport of goods between	wee:	n named
>>	8101		points. TRANSIT DIRECTION, O	CODED	C	an3
	0101			origin and point of direction.	Ū	
			USE:			
				rect" from supplier to Allison		
				picked up by or shipped to Allison	's L	ead
			Logistics Provider (LLP) SB Seller to			
				o freight forwarder		
X	C401		EXCECC ED ANGRODEAG			
			EXCESS TRANSPORTAT	TION INFORMATION	C	
			To provide details of reason	FION INFORMATION for, and responsibility for, use of t	_	sportation
T 7		0.455	To provide details of reason other than normally utilized.	for, and responsibility for, use of t	rans	
X		8457	To provide details of reason other than normally utilized. Excess transportation reason	for, and responsibility for, use of to, coded	rans	sportation an3
			To provide details of reason other than normally utilized. Excess transportation reason Indication of reason for exce	for, and responsibility for, use of to, coded ess transportation.	rans M	an3
X X		8457 8459	To provide details of reason other than normally utilized. Excess transportation reason Indication of reason for exce Excess transportation resp	for, and responsibility for, use of to, coded ass transportation. onsibility, coded	rans M	
X		8459	To provide details of reason other than normally utilized. Excess transportation reason Indication of reason for exce Excess transportation resp. Indication of responsibility for the second s	for, and responsibility for, use of ton, coded ess transportation. onsibility, coded for excess transportation.	rans M M	an3
			To provide details of reason other than normally utilized. Excess transportation reason Indication of reason for exce Excess transportation resp Indication of responsibility for Customer authorization normalized.	for, and responsibility for, use of ton, coded ass transportation. onsibility, coded for excess transportation. umber	rans M M C	an3 an17
X		8459	To provide details of reason other than normally utilized. Excess transportation reason Indication of reason for exce Excess transportation resp. Indication of responsibility for Customer authorization nuticustomer provided authorization.	for, and responsibility for, use of ton, coded ess transportation. onsibility, coded for excess transportation.	rans M M C hip	an3 an17 goods under
X X		8459	To provide details of reason other than normally utilized. Excess transportation reason Indication of reason for exce Excess transportation resp. Indication of responsibility f Customer authorization nut Customer provided authorization specific freight conditions. The dispatch advice message.	for, and responsibility for, use of ton, coded ess transportation. onsibility, coded for excess transportation. umber ation number to allow supplier to so this number will be transmitted back.	rans M M C hip	an3 an17 goods under
X	C222	8459	To provide details of reason other than normally utilized. Excess transportation reason Indication of reason for exce Excess transportation resp Indication of responsibility for Customer authorization nuticustomer provided authorization specific freight conditions. To the dispatch advice message. TRANSPORT IDENTIFIC	for, and responsibility for, use of ton, coded ess transportation. onsibility, coded for excess transportation. amber fation number to allow supplier to so this number will be transmitted back. CATION	rans M M C hip	an3 an17 goods under
x x x	C222	8459 7130	To provide details of reason other than normally utilized. Excess transportation reason Indication of reason for exce Excess transportation resp. Indication of responsibility for Customer authorization nor Customer provided authorization specific freight conditions. To the dispatch advice message. TRANSPORT IDENTIFIC Code and/or name identifying	for, and responsibility for, use of toon, coded ess transportation. onsibility, coded for excess transportation. Imber ation number to allow supplier to so this number will be transmitted back. CATION g the means of transport.	rans M C ck to	an3 an17 goods under o customer in
X X	C222	8459	To provide details of reason other than normally utilized. Excess transportation reason Indication of reason for exce Excess transportation resp Indication of responsibility f Customer authorization nut Customer provided authorization specific freight conditions. The dispatch advice message. TRANSPORT IDENTIFIC Code and/or name identifyin Id. of means of transport in	for, and responsibility for, use of ton, coded ess transportation. consibility, coded for excess transportation. comber ation number to allow supplier to so this number will be transmitted back. CATION g the means of transport. clentification	rans M M C hip	an3 an17 goods under
x x x	C222	8459 7130 8213	To provide details of reason other than normally utilized. Excess transportation reason Indication of reason for exce Excess transportation resp Indication of responsibility of Customer authorization nuticustomer provided authorization specific freight conditions. The dispatch advice message. TRANSPORT IDENTIFIC Code and/or name identifyin Id. of means of transport in Identification of the means of	for, and responsibility for, use of ton, coded ess transportation. onsibility, coded for excess transportation. Imber ation number to allow supplier to so this number will be transmitted back. CATION g the means of transport. Identification of transport by name or number.	rans M C hip ck to C	an3 an17 goods under o customer in an9
x x x	C222	8459 7130	To provide details of reason other than normally utilized. Excess transportation reason Indication of reason for exce Excess transportation resp. Indication of responsibility of Customer authorization nor Customer provided authorization specific freight conditions. To the dispatch advice message. TRANSPORT IDENTIFIC Code and/or name identifying Id. of means of transport in Identification of the means of Code list qualifier	for, and responsibility for, use of ton, coded ess transportation. onsibility, coded for excess transportation. Imber ation number to allow supplier to so this number will be transmitted back. CATION g the means of transport. Identification of transport by name or number.	rans M C ck to	an3 an17 goods under o customer in
x x x x	C222	8459 7130 8213 1131	To provide details of reason other than normally utilized. Excess transportation reason Indication of reason for exce Excess transportation resp Indication of responsibility for Customer authorization nuticustomer provided authorization specific freight conditions. The dispatch advice message TRANSPORT IDENTIFIC Code and/or name identifyin Id. of means of transport in Identification of the means of Code list qualifier Identification of a code list.	for, and responsibility for, use of ton, coded ess transportation. consibility, coded for excess transportation. comber ation number to allow supplier to so this number will be transmitted back. CATION g the means of transport. dentification of transport by name or number.	m M C hip ck to C C C	an3 an17 goods under o customer in an9 an3
x x x	C222	8459 7130 8213	To provide details of reason other than normally utilized. Excess transportation reason Indication of reason for exce Excess transportation resp Indication of responsibility of Customer authorization nor Customer provided authorization specific freight conditions. To the dispatch advice message. TRANSPORT IDENTIFIC Code and/or name identifying Id. of means of transport in Identification of the means of Code list qualifier. Identification of a code list. Code list responsible agence.	for, and responsibility for, use of ton, coded ess transportation. onsibility, coded for excess transportation. amber for allow supplier to so this number will be transmitted back. CATION g the means of transport. dentification of transport by name or number.	rans M C hip ck to C	an3 an17 goods under o customer in an9
x x x x	C222	8459 7130 8213 1131	To provide details of reason other than normally utilized. Excess transportation reason Indication of reason for exce Excess transportation resp Indication of responsibility for Customer authorization nuticustomer provided authorization specific freight conditions. The dispatch advice message TRANSPORT IDENTIFIC Code and/or name identifyin Id. of means of transport in Identification of the means of Code list qualifier Identification of a code list.	for, and responsibility for, use of ton, coded ess transportation. onsibility, coded for excess transportation. umber ation number to allow supplier to so this number will be transmitted back. CATION g the means of transport. dentification of transport by name or number. ey, coded responsible for a code list.	m M C hip ck to C C C	an3 an17 goods under o customer in an9 an3



			Identification of the means of transport by name or number.		
X		8453	Nationality of means of transport, coded	\mathbf{C}	an3
			Coded name of the country in which a means of transport is re	egiste	ered.
X	8281		TRANSPORT OWNERSHIP, CODED	\mathbf{C}	an3
			Code indicating the ownership of the means of transport.		



Group: \mathbf{EQD} Segment Group 8: Equipment Details

Position: 0290

Group: Level:

Usage: Conditional (Optional)

Max Use: 10

Purpose: A group of segments providing information relative to the equipment used for the

transportation of goods relevant to the whole despatch advice.

	Pos.	Seg.		Req.	Max.	Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
Must Use	0300	EQD	Equipment Details	M	1	



Segment: **EQD** Equipment Details

Position: 0300 (Trigger Segment)

Group: Segment Group 8 (Equipment Details) Conditional (Optional)

Level:

Usage: Mandatory

Max Use:

Purpose: A segment to define fixed information regarding equipment used in conjunction with the

whole despatch advice, and if required, to indicate responsibility for supply of the

equipment.

Syntax Notes: Semantic Notes: Comments:

	Data	Componen	t		
	Element	Element	Name	Att	<u>ributes</u>
>>	8053		EQUIPMENT QUALIFIER	M	an3
			Code identifying type of equipment.		
			TE Trailer		
			A vehicle without motive power, design		
	C00=		carriage of cargo and to be towed by a		vehicle.
>>	C237		EQUIPMENT IDENTIFICATION	C	
			Marks (letters and/or numbers) identifying equipment used f as a container.	or tra	nsport such
>>		8260	Equipment identification number	\mathbf{C}	an17
			Marks (letters and/or numbers) which identify equipment e.g	g. unit	load device.
X		1131	Code list qualifier	C	an3
			Identification of a code list.		
X		3055	Code list responsible agency, coded	\mathbf{C}	an3
			Code identifying the agency responsible for a code list.		
X		3207	Country, coded	\mathbf{C}	an3
			Identification of the name of a country or other geographical	entit	y as specified
v	C224		in ISO 3166.	•	
X	C224		EQUIPMENT SIZE AND TYPE	C	
			Code and/or name identifying size and type of equipment us Code preferred.	ed in	transport.
X		8155	Equipment size and type identification	\mathbf{C}	an10
			Coded description of the size and type of equipment e.g. uni	t load	device.
X		1131	Code list qualifier	\mathbf{C}	an3
			Identification of a code list.		
X		3055	Code list responsible agency, coded	\mathbf{C}	an3
			Code identifying the agency responsible for a code list.		
X		8154	Equipment size and type	\mathbf{C}	an35
			Plain language description of the size and type of equipment device.	e.g. ı	ınit load
X	8077		EQUIPMENT SUPPLIER, CODED	C	an3
21	0077		To indicate the party that is the supplier of the equipment.	C	
X	8249		EQUIPMENT STATUS, CODED	C	an3
	0217		Indication of the action related to the equipment.	-	
X	8169		FULL/EMPTY INDICATOR, CODED	C	an3
	0107		To indicate the extent to which the equipment is full or empt	_	
			and the children is a man and equipment is run of empty	<i>J</i> •	



Group: CPS Segment Group 10: Consignment Packing Sequence

Position: 0370

Group:

Level:

Usage: Conditional (Optional)

Max Use: 9999

Purpose: A group of segments providing details of all package levels and of the individual

despatched items contained in the consignment. This segment group provides the capability to give the hierarchical packing relationships. The group defines a logical top-down order structure. The lowest level package information of the hierarchy is followed

by the detail product information.

Must Use	Pos. <u>No.</u> 0380	Seg. <u>ID</u> CPS	Name Consignment Packing Sequence	Req. Des. M	Max. <u>Use</u> 1	Group: <u>Repeat</u>
	0400 0550		Segment Group 11: Package Segment Group 15: Line Item	C C		9999 9999



Segment: CPS Consignment Packing Sequence

Position: 0380 (Trigger Segment)

Group: Segment Group 10 (Consignment Packing Sequence) Conditional (Optional)

Level: 1

Usage: Mandatory

Max Use: 1

Purpose: A segment identifying the sequence in which packing of the consignment occurs, e.g.

boxes loaded onto a pallet.

Syntax Notes: Semantic Notes: Comments:

	Data	Componen	t		
	Element	Element	<u>Name</u>	Attr	<u>ributes</u>
>>	7164		HIERARCHICAL ID. NUMBER	M	an12
			A unique number assigned by the sender to identify a level w hierarchical structure.	ithin	a
			This will be a sequential number beginning with 1 and increment the Dock Code changes for each group of PAC, LIN, QTY, For segment groups. All purchase order and line items for a grouped together.	RFF, I	LOC
X	7166		HIERARCHICAL PARENT ID.	C	an12
X	7075		Identification number of the next higher hierarchical data seg hierarchical structure. PACKAGING LEVEL, CODED	ment C	in a an3
			Indication of level of packaging specified.		



Group: PAC Segment Group 11: Package

Position: 0400

Group: Segment Group 10 (Consignment Packing Sequence) Conditional (Optional)

Level: 2

Usage: Conditional (Optional)

Max Use: 9999

Purpose: A group of segments identifying packaging, physical dimensions, marks and numbers,

quantities, date and time information, handling information and information about

packing at this level.

	Pos.	Seg.		Req.	Max.	Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
Must Use	$04\overline{10}$	PAC	Package	$\overline{\mathrm{M}}$	1	



Segment: PAC Package

Position: 0410 (Trigger Segment)

Group: Segment Group 11 (Package) Conditional (Optional)

Level: 2

Usage: Mandatory

Max Use:

Purpose: A segment specifying the number and type of the packages/physical units and the

physical type of packaging for the despatched goods.

Syntax Notes: Semantic Notes: Comments:

	Data	Componen	t		
	Element	Element			<u>ributes</u>
	7224		NUMBER OF PACKAGES	C	n8
			Number of individual parts of a shipment either unpacked, or		
			way that they cannot be divided without first undoing the pac	kıng.	
3 7	CE21		This will be skids versus individual packages.	•	
X	C531		PACKAGING DETAILS	C	
			Packaging level and details, terms and conditions.		
X		7075	Packaging level, coded	C	an3
			Indication of level of packaging specified.		
X		7233	Packaging related information, coded	C	an3
			Code giving packaging, handling and marking related inform	ation	•
X		7073	Packaging terms and conditions, coded	C	an3
			Code identifying packaging terms and conditions.		
X	C202		PACKAGE TYPE	C	
			Type of package by name or by code from a specified source		
X		7065	Type of packages identification	\mathbf{C}	an17
			Coded description of the form in which goods are presented.		
X		1131	Code list qualifier	\mathbf{C}	an3
			Identification of a code list.		
X		3055	Code list responsible agency, coded	\mathbf{C}	an3
			Code identifying the agency responsible for a code list.		
X		7064	Type of packages	\mathbf{C}	an35
			Description of the form in which goods are presented.		
X	C402		PACKAGE TYPE IDENTIFICATION	\mathbf{C}	
			Identification of the form in which goods are described.		
X		7077	Item description type, coded	M	an3
			Code indicating the format of a description.		
X		7064	Type of packages	M	an35
			Description of the form in which goods are presented.		
X		7143	Item number type, coded	\mathbf{C}	an3
			Identification of the type of item number.		
X		7064	Type of packages	C	an35
			Description of the form in which goods are presented.		
X		7143	Item number type, coded	C	an3
			Identification of the type of item number.		



X	C532		RETURNABLE PACKAGE DETAILS	\mathbf{C}	
			Indication of responsibility for payment and load contents of	retur	nable
			packages.		
X		8395	Returnable package freight payment responsibility,	\mathbf{C}	an3
			coded		
			To indicate responsibility for payment of return freight charg	ges for	r packaging
			that is returnable.		
X		8393	Returnable package load contents, coded	\mathbf{C}	an3
			To indicate the composition of goods loaded into a returnabl	e pacl	kage.



Group: LIN Segment Group 15: Line Item

Position: 0550

Group: Segment Group 10 (Consignment Packing Sequence) Conditional (Optional)

Level: 2

Usage: Conditional (Optional)

Max Use: 9999

Purpose: A group of segments providing details of the individual despatched items.

	Pos.	Seg.		Req.	Max.	Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
Must Use	0560	LIN	Line Item	M	1	
	0600	QTY	Quantity	C	10	
	0610	ALI	Additional Information	C	10	
	0710		Segment Group 16: Reference	C		99
	0800		Segment Group 18: Place/Location Identification	C		100



Segment: LIN Line Item
Position: 0560 (Trigger Segment)

Group: Segment Group 15 (Line Item) Conditional (Optional)

Level: 2

Usage: Mandatory

Max Use:

Purpose: A segment identifying the product being despatched.

All other segments in the detail section following the LIN segment refer to that line item.

Syntax Notes: Semantic Notes: Comments:

	Data	Componen	t		
	Element	Element	<u>Name</u>		ributes
X	1082		LINE ITEM NUMBER	C	an6
			Serial number designating each separate item within a series of	of art	icles.
X	1229		ACTION REQUEST/NOTIFICATION, CODED	C	an3
			Code specifying the action to be taken or already taken.		
>>	C212		ITEM NUMBER IDENTIFICATION	C	
			Goods identification for a specified source.		
>>		7140	Item number	\mathbf{C}	an35
			A number allocated to a group or item.		
			This is the Allison part number sent to the supplier in the Alli transaction.	son]	DELFOR
>>		7143	Item number type, coded	C	an3
			Identification of the type of item number.		
			IN Buyer's item number		
X		1131	Code list qualifier	\mathbf{C}	an3
			Identification of a code list.		
X		3055	Code list responsible agency, coded	C	an3
			Code identifying the agency responsible for a code list.		
X	C829		SUB-LINE INFORMATION	\mathbf{C}	
			To provide an indication that a segment or segment group is u	ised	to contain
			sub-line or sub-line item information and to optionally enable identified.	the	sub-line to be
X		5495	Sub-line indicator, coded	\mathbf{C}	an3
			Indication that the segment and/or segment group is used for s	sub-l	ine item
			information.		
X		1082	Line item number	C	an6
			Serial number designating each separate item within a series of		
X	1222		CONFIGURATION LEVEL	_	n2
			Number indicating the level of an object which is in a hierarch	hy.	
X	7083		CONFIGURATION, CODED	C	an3
			Code indicating the status of the sub-line item in the configura-	ation	



Segment: QTY Quantity

Position: 0600

Group: Segment Group 15 (Line Item) Conditional (Optional)

Level: 3

Usage: Conditional (Optional)

Max Use: 10

Purpose: A segment to give quantity information concerning the product.

Syntax Notes: Semantic Notes: Comments:

	Data	Component			
	<u>Element</u>	Element	Name	<u>Attr</u>	<u>ributes</u>
>>	C186		QUANTITY DETAILS	M	
			Quantity information in a transaction, qualified when relevant.		
>>		6063	Quantity qualifier	M	an3
			Code giving specific meaning to a quantity.		
			Despatch quantity		
			Quantity despatched by the seller.		
>>		6060	Quantity	M	n15
			Numeric value of a quantity.		
		6411	Measure unit qualifier	\mathbf{C}	an3
			Indication of the unit of measurement in which weight (mass), area, volume or other quantity is expressed.	cap	acity, length,



Segment: **ALI** Additional Information

Position: 0610

Group: Segment Group 15 (Line Item) Conditional (Optional)

Level: 3

Usage: Conditional (Optional)

Max Use: 10

Purpose: A segment indicating that the line item is subject to special conditions due to origin,

customs preference, or commercial factors.

Syntax Notes: Semantic Notes: Comments:

	Data	Componen	t		
	Element	Element	<u>Name</u>	Attı	<u>ributes</u>
	3239		COUNTRY OF ORIGIN, CODED	\mathbf{C}	an3
X	9213		Country in which the goods have been produced or manufacture criteria laid down for the purposes of application of the Custo quantitative restrictions, or of any other measure related to trace type OF DUTY REGIME, CODED	ms ta	_
11	7215		Identification of the statement of the full/preferential regime a	_	
			which duty is assessed. Refer to D.97A Data Element Dictionary for acceptable code		
X	4183		SPECIAL CONDITIONS, CODED	C	an3
			Indication of a specific condition.		
			Refer to D.97A Data Element Dictionary for acceptable code	valu	es.
X	4183		SPECIAL CONDITIONS, CODED	C	an3
			Indication of a specific condition.		
X	4183		SPECIAL CONDITIONS, CODED	C	an3
			Indication of a specific condition.		
X	4183		SPECIAL CONDITIONS, CODED	\mathbf{C}	an3
			Indication of a specific condition.		
X	4183		SPECIAL CONDITIONS, CODED	C	an3
			Indication of a specific condition.		



Group: RFF Segment Group 16: Reference

Position: 0710

Group: Segment Group 15 (Line Item) Conditional (Required)

Level: 3

Usage: Conditional (Optional)

Max Use: 99

Purpose: A group of segments to give reference numbers and dates.

Segment Summary



Segment: RFF Reference
Position: 0720 (Trigger Segment)

Group: Segment Group 16 (Reference) Conditional (Optional)

Level: 3

Usage: Mandatory

Max Use:

Purpose: A segment identifying documents related to the line item.

Syntax Notes: Semantic Notes: Comments:

	D-4-	C		ant Summar y		
	Data	Componen			A 44914	
	<u>Element</u>	Element			<u>Attributes</u>	
>>	C506		REFERENCE		M	
			Identification of a re	ference.		
>>		1153	Reference qualifier		M an3	
			Code giving specific	e meaning to a reference segment or a refe	rence number.	
			LI	Line item reference number		
				(1156) Reference number identifying a p a document.	articular line in	
				Line Item number sent in the DELFOR is segment in position 0490, Component El with an 'LI' qualifier.		
			ON	Order number (purchase)		
				[1022] Reference number assigned by the order.	e buyer to an	
				Allison Scheduling Agreement Number, sent on the DELFOR in the RFF segment in position 0490, Component Element #1154, with an 'ON' qualifier		
			PK	Packing list number	•	
				(1014) Reference number assigned to a p 1001 = 271.	acking list, see:	
		1154	Reference number		C an35	
				er the nature and function of which can be t 1153 Reference qualifier.	qualified by an	
X		1156	Line number		C an6	
			Number of the line i number.	n the document/message referenced in 11.	54 Reference	
X		4000	Reference version i	number	C an35	
			To uniquely identify	a reference by its revision number.		



Group: LOC Segment Group 18: Place/Location Identification

Position: 0800

Group: Segment Group 15 (Line Item) Conditional (Optional)

Level: 3

Usage: Conditional (Optional)

Max Use: 100

Purpose: A group of segments giving location information and where relevant, additional

addresses, date and time, and quantities.

	Pos.	Seg.		Req.	Max.	Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
Must Use	0810	LOC	Place/Location Identification	M	1	



Segment: LOC Place/Location Identification

Position: 0810 (Trigger Segment)

Group: Segment Group 18 (Place/Location Identification) Conditional (Optional)

Level: 3

Usage: Mandatory

Max Use:

Purpose: A segment identifying a specific location to which products will be delivered.

Syntax Notes: Semantic Notes: Comments:

	Data	Componen	Data Element Summary		
	Element	Element	Name	Att	ributes
>>	3227		PLACE/LOCATION QUALIFIER	M	an3
			Code identifying the function of a location.		
			Place/port of discharge		
			(3392 + 3414) Seaport, airport, freight to station or other place at which the good unloaded from the means of transport h for their carriage.	s (car	go) are
>>	C517		LOCATION IDENTIFICATION	\mathbf{C}	
			Identification of a location by code or name.		
>>		3225	Place/location identification	\mathbf{C}	an25
			Identification of the name of place/location, other than 3164	City	name.
			The Allison Dock Code is entered here.		
X		1131	Code list qualifier	C	an3
			Identification of a code list.		
X		3055	Code list responsible agency, coded	C	an3
			Code identifying the agency responsible for a code list.		
X		3224	Place/location	C	an70
			Name of place/location, other than 3164 City name.		
X	C519		RELATED LOCATION ONE IDENTIFICATION	C	
			Identification the first related location by code or name.		
X		3223	Related place/location one identification	C	an25
W 7		4424	Specification of the first related place/location by code.	~	2
X		1131	Code list qualifier	C	an3
v		2055	Identification of a code list.		2
X		3055	Code list responsible agency, coded	C	an3
v		2222	Code identifying the agency responsible for a code list.		am 70
X		3222	Related place/location one	C	an70
v	CEE2		Specification of the first related place/location by name.	C	
X	C553		RELATED LOCATION TWO IDENTIFICATION Identification of second related location by code or name.	C	
X		3233	•	C	an25
Λ		3433	Related place/location two identification Specification of a second related place/location by code	C	all25
X		1131	Specification of a second related place/location by code. Code list qualifier	C	an3
Λ		1131	Identification of a code list.	C	all3
X		3055		C	an3
Λ		3033	Code list responsible agency, coded	C	all3



			Code identifying the agency responsible for a code list.		
X		3232	Related place/location two	C	an70
			Specification of a second related place/location by name.		
X	5479		RELATION, CODED	\mathbf{C}	an3
			To specify the relationship between two or more items.		



Segment: UNT Message Trailer

Position: 1040

Group:

Level: (

Usage: Mandatory

Max Use:

Purpose: A service segment ending a message, giving the total number of segments in the message

and the control reference number of the message.

Syntax Notes: Semantic Notes: Comments:

	Data	Componen	ţ		
	Element	Element	<u>Name</u>	<u>Attı</u>	ributes
>>	0074		NUMBER OF SEGMENTS IN A MESSAGE	M	n6
			Control count of number of segments in a message.		
>>	0062		MESSAGE REFERENCE NUMBER	M	an14
			Unique message reference assigned by the sender.		



Sample DESADV:

```
UNB+UNOA: 2+999999999: 01+132572843: 01+080106: 0647+1120++SUPLDESADV'
UNH+0001+DESADV:D:97A:UN'
BGM+351+123456+9'
DTM+137:200801061120:203'
DTM+11: 200801061120:203'
MEA+AAX+G+LBR:198'
RFF+MB:123456'
NAD+MI+132572843::16'
NAD+SU+A9999::92'
NAD+ST+INDIANAPOLIS::92'
TDT+12++GS++RYDR::182+SF'
EOD+TE+590020'
CPS+1'
PAC+4'
LIN+++12345678:IN'
QTY+12:656:EA'
ALI+USA'
RFF+ON:0000500008'
RFF+PK:123456'
RFF+LI:00010'
LOC+11+12'
CPS+2'
PAC+8'
LIN+++23456789:IN'
OTY+12:1104:EA'
ALI+USA'
RFF+ON:0000500008'
RFF+PK:123456'
RFF+LI:00020'
LOC+11+50'
CPS+2'
PAC+10'
LIN+++67648:IN'
QTY+12:1000:EA'
ALI+USA'
RFF+ON:0000500008'
RFF+PK:123456'
RFF+LI:01550'
LOC+11+50'
UNT+39+0001'
UNZ+1+1120'
```