

FEDERAL-MOGUL PLANNING SCHEDULE  
EDI 830 TRANSACTION

The specifications for Federal-Mogul's EDI 830 transaction follow the AIAG column in the 3020 AIAG Implementation Guideline with the exceptions noted below. Usage of other elements will only be shown to clarify Federal-Mogul's use when more than one choice is given in the AIAG column.  
An example of an actual Federal-Mogul 830 will follow.

Data Element Summary

<u>ELEM ID.</u>	<u>ELEMENT NUMBER</u>	<u>FEDERAL-MOGUL USE</u>	<u>COMMENTS</u>
BFR01	353	"O5"	O5=Replace
BFR04	675	"SH"	SH=Shipment Based
N101	98	"SU" or "ST"	SU=Supplier ST=Ship To
* Note: Federal-Mogul sends two N1 segments. The first will contain supplier information. The second will contain the ship to information.			
N103	66	"92" when N101="SU" "01" when N101="ST"	92=Assigned by Buyer 01=Duns and Bradstreet (DUNS)
LIN	235	"BP" or "VP" or "MT"	BP=Buyer's Part VP=Vendor's Part MT=Product Flag

\* Note: The vendor's part number will be sent when available.  
The product flag will be sent only if requested by the vendor.

Federal-Mogul will use the PKG segment in the detail area to send the brand/state code (packaging information). This segment will be used as follows:

<u>ELEM ID.</u>	<u>ELEMENT NUMBER</u>	<u>NAME</u>	<u>ATTRIBUTES</u>	<u>COMMENTS</u>
PKG01	349	Item Description Type	M ID 01/01	S
PKG02	753	Packaging Characteristic Code	O ID 01/05 35	
PKG03	348	Item Description Qualifier	O ID 02/02 ZZ	
PKG04	754	Package Description Code	C ID 01/07 BRST	
PKG05	352	Brand and State Code	C AN 01/80 0101 or 0211	

Note: Other brand/state codes may be used if your company does special packaging.

2. Federal-Mogul will use the first REF segment in the detail area to send the lead-time for each part. This segment will be used as follows:

Data Element Summary					
ELEM ID.	ELEMENT NUMBER	NAME	ATTRIBUTES		COMMENTS
REF01	128	Reference number qlf.	M	ID 02/02	ZZ
REF02	127	Lead-Time		M AN 01/30	
REF03	352	Description		M AN 01/80	"LEAD-TIME"

3. Federal-Mogul will use the "PQ" qualifier in the ATH01 element which is defined as "Cumulative Quantity Required Prior to First Schedule Period". ATH03 will contain the past-due quantity. ATH05 will contain current-date instead of a contract period start-date.

The attached example shows a Federal-Mogul EDI 830 transaction. If you need the complete AIAG specs for this transaction you can call AIAG at (810)358-3570. The cost to AIAG members is approximately \$15 for the 830 transaction.

#### EDI 830 EXAMPLE:

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ISA]00]                ]00]                ]01]006557045          ]01]000004321
      ]980126]2132]U]00200]000000417]0]P]~...
GS]PS]606185403]000004321]980126]2132]22]X]003020...
ST]830]000000022...
BFR]05]98012604321]]SH]A]980119]990802]980126...
N1]SU]SUPPLIER COMPANY NAMEHERE]92]000004321...
N1]ST]FEDERAL-MOGUL]1]006557045...
LIN]]BP]ES3174]VP]25SC2R11...
UIT]EA...
PKG]S]35]ZZ]BRST]0101...
REF]ZZ]040]LEAD-TIME...
SDP]Y]Y...
FST]125]D]M]980504...
FST]125]D]M]980601...
FST]125]D]M]980803...
FST]125]D]M]980907...
FST]125]D]M]981005...
FST]125]D]M]981102...
FST]125]D]M]981207...
FST]125]D]M]990201...
FST]125]D]M]990301...
FST]125]D]M]990503...
FST]125]D]M]990607...
FST]125]D]M]990705...
ATH]PQ]]4]]980119...
SHP]01]125]050]980202...
LIN]]BP]ES3199W]VP]25SC2L11...

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UIT]EA...  
PKG]S]35]ZZ]BRST]0101...  
REF]ZZ]040]LEAD-TIME...  
SDP]Y]Y...  
FST]70]D]M]980406...  
FST]140]D]M]980504...  
FST]140]D]M]980601...  
FST]70]D]M]980706...  
FST]140]D]M]980803...  
FST]70]D]M]980907...  
FST]140]D]M]981005...  
FST]70]D]M]981102...  
FST]70]D]M]981207...  
FST]70]D]M]990104...  
FST]70]D]M]990201...  
FST]70]D]M]990301...  
FST]70]D]M]990405...  
FST]70]D]M]990503...  
FST]70]D]M]990607...  
FST]70]D]M]990705...  
ATH]PQ]]140]]980119...  
SHP]01]70]050]980202...  
SHP]01]70]050]980302...  
LIN]]BP]ES2051HDW]VP]26SC19F11...  
UIT]EA...  
PKG]S]35]ZZ]BRST]0101...  
REF]ZZ]040]LEAD-TIME...  
SDP]Y]Y...  
FST]540]D]M]980406...  
FST]540]D]M]980706...  
FST]540]D]M]981005...  
FST]540]D]M]990104...  
FST]540]D]M]990405...  
FST]540]D]M]990705...  
ATH]PQ]]540]]980119...  
CTT]3 ...  
SE]62]000000022...  
GE]1]22...  
IEA]1]000000417...