850 - KI Outbound Purchase Order for Raw Materials Vendors ANSI X12 Version 4010 850 Revision Date: 10/14/10

HEADER LEVEL INFORMATION

ST Segment: Transaction Set Header

	Element	ID	Element	Name	Value / Comments
	Position		Attributes		
Ī	ST01	143	M ID 3/3	Transaction Set Identifier	"850": Purchase Order
				Code	
	ST02	329	M AN 4/9	Transaction Set Control	Sequential control number
				Number	_

BEG Segment: Beginning Segment for Purchase Order

Element	ID	Element	Name	Value / Comments
Position		Attributes		
BEG01	353	M ID 2/2	Transaction Set Purpose Code	"00" : Original
BEG02	92	M ID 2/2	Purchase Order Type Code	"SA": Stand-Alone Order
BEG03	324	M AN 1/22	Purchase Order Number	PO number
BEG05	373	M DT 8/8	Date	Purchase Order Date

CUR Segment: Currency

Element Position	ID	Element Attributes	Name	Value / Comments
CUR01	98	M ID 2/3	Entity ID Code	"BY": Buying party
CUR02	100	M ID 3/3	Currency Code	Currency Code
				List of std values potentially transmitted:
				BLF Belgian Franc
				CDN Canadian Dollar
				CST US Dollar Cost (export)
				DEM Duetsche Marks
				EUR Euro
				FRF French Franc
				GBP British Pounds
				IEP Irish Punts
				LIR Lira
				NLG Nether Guilder
				SWF Swiss Franc
				USD U.S. Dollar

REF Segment: Reference Identification

Element	ID	Element	Name	Value / Comments
Position		Attributes		
REF01	128	X ID 2/3	Reference ID Qualifier	"IA": Vendor Number
REF02	127	X ANN 1/30	Reference ID	KI's Vendor Number

PER Segment: Administrative Communications

Element	ID	Element	Name	Value / Comments
Position		Attributes		
PER01	366	M ID 2/2	Contact Function Code	"BD": Buyer name or Department
PER02	93	O AN 1/60	Name	Buyer 's name

FOB Segment: F.O.B. Related Instructions

Element Position	ID	Element Attributes	Name	Value / Comments
FOB01	146	M ID 2/2	Shipment Method of Payment	List of std values potentially transmitted: CC – collect DF – Defined by buyer and seller (also the default if po doesn't specify) PC – prepaid, charged to the customer PP – prepaid by seller PU – pickup PS – paid by seller
FOB02	309	X ID 1/2	Location Qualifier	List of std values potentially transmitted: "DE": Destination "OR": Origin
FOB03	352	AN 1/80	Description	Location associated with Destination or Origin Will include City and State.

SAC Segment: Service, Promotion, Allowance or Charge Information (PO Level. Sales Tax, if applicable)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
SAC01	248	M ID 1/1	Allowance or Charge Indicator	"C": Charge
SAC02	1300	X ID 4/4	Service, Promotion,	"H750": Tax – Sales and Use
			Allowance, or Charge Code	
SAC05	610	O N2 1/15	Amount	Sales tax

ITD Segment: Terms of Sale

Element	ID	Element	Name	Value / Comments
Position		Attributes		
ITD12	352	O AN 1/80	Description	Terms description

TD5 Segment: Carrier Details (Routing Sequence/ Transit Time)

This segment is optional and will not always be sent. If we have the information, we will send it. Either the SCAC or the free-format carrier name, or both, may be sent.

Element	ID	Element	Name	Value / Comments
Position		Attributes		
TD502	66	X ID 1/2	Identification Code Qualifier	"2": Standard Carrier Alpha Code
TD503	67	X AN 2/80	Identification Code	SCAC
TD505	387	X AN 1/35	Routing	Ship Via

N9 Segment: Reference Identification (Start of Header level notes loop)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
N901	128	M ID 2/3	Reference ID Qualifier	"L1": Letters or Notes
N903	369	X AN 1/45	Free-form description	"Order Notes"

MSG Segment: Message Text (Header Level Notes. Repeating segment)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
MSG01	933	M AN 1/264	Free-Form Message Text	PO Notes or Vendor Notes
				The notes will not exceed 50 characters per line.

N1 Segment: Name (Bill To)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
N101	98	M ID 2/3	Entity Identifier Code	"BT": Bill To
N102	93	M AN 1/60	Name	Bill to Name
N103	66	X ID 1/2	ID Code Qualifier	"92": Assigned by Buyer
N104	67	X AN 2/80	ID Code	KI Warehouse Code

N2 Segment: Additional Name Information (Bill To)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
N201	93	M ID 2/2	Name	Bill To Company Name

N3 Segment: Address Information (Bill To)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
N301	166	M AN 1/55	Address Information	Bill To Address line 1
N302	166	M AN 1/55	Address Information	Bill To Address line 2

N4 Segment: Geographic Location (Bill To)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
N401	19	O AN 2/30	City Name	Bill to City
N402	156	O ID 2/2	State or Province Code	Bill to State
N403	116	O ID 3/15	Postal Code	Bill to zip
N404	26	O ID 2/3	Country Code	Bill to country

N1 Segment: Name (Ship To)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
N101	98	M ID 2/3	Entity Identifier Code	"ST": Ship To
N102	93	X AN 1/60	Name	Ship to name

N2 Segment: Additional Name Information (Ship To)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
N201	93	M ID 2/2	Name	Ship to Attention

N3 Segment: Address Information (Ship To)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
N301	166	M AN 1/55	Address Information	Ship to Address line 1
N302	166	M AN 1/55	Address Information	Ship to Address line 2

N4 Segment: Geographic Location (Ship To)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
N401	19	O AN 2/30	City Name	Ship to City
N402	156	O ID 2/2	State or Province Code	Ship to State
N403	116	O ID 3/15	Postal Code	Ship to zip
N404	26	O ID 2/3	Country Code	Ship to country

N1 Segment: Name (Vendor)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
N101	98	M ID 2/3	Entity Identifier Code	"VN": Vendor
N102	93	X AN 1/60	Name	Vendor Name
N103	66	X ID 1/2	ID Code Qualifier	"92": Assigned by Buyer
N104	67	X AN 2/80	ID Code	KI Vendor Number

N3 Segment: Address Information (Vendor)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
N301	166	M AN 1/55	Address Information	Vendor Address line 1
N302	166	M AN 1/55	Address Information	Vendor Address line 2

N4 Segment: Geographic Location (Vendor)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
N401	19	O AN 2/30	City Name	Vendor City
N402	156	O ID 2/2	State or Province Code	Vendor State
N403	116	O ID 3/15	Postal Code	Vendor zip
N404	26	O ID 2/3	Country Code	Vendor country

START OF PO1 LOOP

Note: the following segments, from PO1 to MSG, are within the PO1 (detail loop).

PO1 Segment: Baseline Item Data

Element Position	ID	Element Attributes	Name	Value / Comments
PO101	350	O AN 1/20	Assigned ID	PO line number
PO102	330	X R 1/15	Quantity Ordered	Quantity Ordered
PO103	355	O ID 2/2	Unit of Measurement	Unit of Measurement
10105		0 12 2/2	Cint of Measurement	List of std values potentially transmitted:
				BF –board feet
				BG – gab
				BX – box
				CF – cubic feet
				DZ – dozen
				EA – each
				FT – foot
				GA – gallon
				IN – inch
				KG – kilogram
				LB – pound
				LF – linear foot
				LT – liter
				OZ – ounce
				PR – pair
				PT – pint
				QT – quart
				RL – roll
				SF – square foot
				SH – sheet
				YD – yard
				ZZ – mutually defined (also the default if buyers po
				doesn't fit stds)
PO104	212	X R 1/17	Unit Price	Unit Price
PO106	235	X ID 2/2	Product / Service ID Qualifier	"BP": Buyer's Part Number
PO107	234	X AN 1/48	Product / Service ID	KI part number
PO108	235	X ID 2/2	Product / Service ID Qualifier	"VN": Vendor's Item number
PO109	234	X AN 1/48	Product / Service ID	Vendor's part number
PO110	235	X ID 2/2	Product / Service ID Qualifier	"MN": Model number
PO111	234	X AN 1/48	Product / Service ID	BPCS Family (part of KI's product info)
PO112	235	X ID 2/2	Product / Service ID Qualifier	"PW": Part Drawing number
PO113	234	X AN 1/48	Product / Service ID	Drawing number
PO114	235	X ID 2/2	Product / Service ID Qualifier	"DR": Drawing revision number
PO115	234	X AN 1/48	Product / Service ID	Drawing revision number

PID Segment: Product / Item Description (free format item description; one occurrence)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
PID01	349	M ID 1/1	Item Description Type	"F": Free-form
PID02	750	Product/	O ID 2/3	"08" – Product Description
		Process		
		Characteristic		
		Code		
PID05	352	X AN 1/80	Description	Item description

PID Segment: Product / Item Description (configuration option; multiple occurrences. Configurable product only.)

Element Position	ID	Element Attributes	Name	Value / Comments
PID01	349	M ID 1/1	Item Description Type	"F": Free-form
PID02	750	Product/ Process Characteristic Code	O ID 2/3	"09" – Product Description
PID05	352	X AN 1/80	Description	Description of configurable options. Will contain a 15 character parent option, a 15 character child attribute abbreviation, and a 30 character child attribute description.

PID Segment: Product / Item Description (Pattern description; one occurrence. Fabric vendors only.)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
PID01	349	M ID 1/1	Item Description Type	"F": free form
PID02	750	O ID 2/3	Product / Process	"78": Pattern Description
			Characteristic Code	-
PID05	352	X AN 1/80	Description	Pattern description

PID Segment: Product / Item Description (Color; one occurrence. Fabric vendors only.)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
PID01	349	M ID 1/1	Item Description Type	"F" – free form
PID02	750	O ID 2/3	Product / Process	"35": Color
			Characteristic Code	
PID05	352	X AN 1/80	Description	Color

REF Segment: Reference Identification (Item Level. Customer Order Number.)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
REF01	128	M ID 2/3	Reference ID Qualifier	"CO": Customer Order #
REF02	127	X AN 1/30	Reference ID	Customer Order number (KI's Sales Order
				Number). Needs to be on labels.

REF Segment: Reference Identification (Item Level. Drawing File Name.)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
REF01	128	M ID 2/3	Reference ID Qualifier	"DW": Drawing Number
REF02	127	X AN 1/30	Reference ID	Drawing file name

SAC Segment: Service, Promotion, Allowance or Charge Information (Item Level)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
SAC01	248	M ID 1/1	Allowance or Charge Indicator	"C": Charge
SAC02	1300	X ID 4/4	Service, Promotion,	Charge code
			Allowance, or Charge Code	List of std values potentially transmitted:
				A880 – cancellation charge
				C660 – engineering charge
				C870 – expediting fee
				D240 – freight related
				D540 – haz mat handling fee
				F050 – other
				F155 – packaging
				F550 – premium charge
				G760 – set-up
				I090 – tool charge
				I420 – up charge (default if buyers po doesn't
				match stds)
SAC05	610	O N2 1/15	Amount	Amount of charge
SAC15	352	X AN 1/80	Description	Charge description

DTM Segment: Date/Time Reference (Item level)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
DTM01	374	M ID 3/3	Date/Time Qualifier	"002": Delivery Requested
DTM02	373	X DT 8/8	Date	Vendor delivery date

MSG Segment: Message Text (Item Level)

Element	ID	Element	Name	Value / Comments
Position		Attributes		
MSG01	933	M AN 1/264	Free-Form Message Text	PO line level notes. Will not exceed 50 characters
				per segment.

SUMMARY INFORMATION

CTT Segment: Transaction Totals

	Element	ID	Element	Name	Value / Comments
	Position		Attributes		
ĺ	CTT01	354	M N0 1/6	Number of line items	Number of PO1 segments.

AMT Segment: Monetary Amount

Element	ID	Element	Name	Value / Comments
Position		Attributes		
AMT01	522	M ID 1/3	Amount Qualifier Code	"TT": Total transaction amount
AMT02	782	M R 1/18	Monetary Amount	Total amount due

SE Segment: Transaction Set Trailer

Element	ID	Element	Name	Value / Comments
Position		Attributes		
SE01	96	M N0 1/10	Number of Included Segments	Number of segments in the transaction.
SE02	329	M AN 4/9	Transaction Set Control	Sequential control number
			Number	

Sample EDI 850 Data

PO #s are bolded so you can follow each PO through the lifecycle.

```
The following PO has hard parts:
          ST|850|0002~
          BEG|00|SA|<mark>929512</mark>||20100903~
          CUR|BY|USD~
          REF|IA|029999~
          PER|BD|Johanna-Garrigan~
          FOB|DF~
          SAC|C|H750|||275~
          ITD|||||||Upon·Receipt~
          TD5||||RDWY~
          N9|L1|Order·Notes~
          MSG \mid This \cdot PO \cdot is \cdot for \cdot Hard \cdot Parts \cdot - \cdot EDI \cdot Example \cdot \cdot PO \cdot Header^{\sim}
          MSG|note.~
          MSG|10/5/06~
          MSG | KI's-standard-terms-&-conditions-apply-to-the~
          MSG|purchase·order,·review·at·www.ki.com/supplierguide~
          N1|BT|KI-Green·Bay|92|GB~
          N3 | P.O.·Box·8200~
          N4|Green-Bay|WI|543088200|USA~
          N1|ST|KI--Green-Bay~
          N2 | Receiving · Dock~
          N3 | 1330 · Bellevue · Street~
          N4|Green·Bay|WI|54302|USA~
          N1|VN|KI·EDI·TEST|92|029999~
          N4|TIMBUCKTWO|NJ|54302|USA~
          PO1|1|5000|EA|.005||BP|31.12.0949||||PW|31-12-0949|DR|03
          PID|F|08|||SCREW:.138:X:2"PFH:BLK~
          REF|DW|31-12-0949~
          REF|DW|31120949~
           DTM|002|20100930~
          MSG|This\cdot is\cdot a\cdot line\cdot note\cdot for\cdot line\cdot 1...\cdot example^{\sim}
          MSG|Parts·must·be·manufactured·with·the·given·Drawing~
          MSG | and · Revision · number ~
          PO1|2|5400|EA|.004||BP|12.0055|||||PW|12-0055|DR|00~
          PID|F|08|||SCREW--·10·x·1/2·PTH·BLK~
          REF|DW|120055~
          DTM|002|20100930~
          MSG|Parts·must·be·manufactured·with·the·given·Drawing~
          MSG | and · Revision · number ~
          PO1|3|1|EA|50||BP|GBSETUP~
          PID|F|08|||SETUP·CHARGE·FROM·INVOICES~
          REF|DW|120055~
          DTM|002|20100930~
          MSG | Parts·must·be·manufactured·with·the·given·Drawing~
          MSG | and · Revision · number ~
          CTT|3~
          AMT|TT|99.35~
          SE | 47 | 0002~
```

The following PO has configured items.

```
ST|850|0001~

BEG|00|SA|929513||20100903~

CUR|BY|USD~

REF|IA|029999~

PER|BD|Johanna-Garrigan~

FOB|DF~

ITD|||||||||Upon-Receipt~

TD5||||KRGR~
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N9|L1|Order·Notes~
MSG | PO·notes·can·tell·you·information·about·all·lines~
MSG \mid of \cdot the \cdot PO \cdot or \cdot will \cdot be \cdot updated \cdot when \cdot PO \cdot changes \cdot are^{\sim}
MSG|made/show-approvals.~
MSG|10/5/06~
MSG \mid KI's \cdot standard \cdot terms \cdot \& \cdot conditions \cdot apply \cdot to \cdot the ^{\sim}
MSG \mid purchase \cdot order, \cdot review \cdot at \cdot www.ki.com/supplierguide^{\sim}
N1|BT|KI-Green·Bay|92|GB~
N3 | P.O.·Box·8200~
N4|Green·Bay|WI|543088200|USA~
N1|ST|KI--Green-Bay~
N2 | Receiving · Dock~
N3 | 1330 · Bellevue · Street~
N4|Green-Bay|WI|54302|USA~
N1|VN|KI·EDI·TEST|92|029999~
N4|TIMBUCKTWO|NJ|54302|USA~
PO1|3|1|EA|45||BP|GBSETUP~
PID|F|08|||SETUP·CHARGE·FROM·INVOICES~
DTM|002|20100930~
PO1|4|68|EA|48.52||BP|UFTH/4644700003|||MN|UFTHR5PR|PW|RF-5|DR|01~
PID|F|08|||UF-TOP/UFRD5/8/PR/EBL/LBB~
PID|F|09|||UFRDPMODEL·····UFRD5/8·······UNIFRAME·ROUND·60"W
/8-STOOLS~ PID|F|09|||UNFRMEDGE·····PR·····(PR)·PERFECT·EDGE~
PID|F|09|||UNFRMFINISH····CH······(CH)·CHROME·FINISH~
PID|F|09|||UNFRMSTOOLTYPE-PY-----(PY)POLYPROPYLENE-STOOLS~
PID|F|09|||UNFRMHEIGHT---29-----(29)-29"TABLE-HEIGHT~
PID|F|09|||LAMCOLOR······LBB······BARCOO·BRUSH·4821-60~
PID|F|09|||UFPOLYCOLOR····PMR········(PMR)·MARINE·TEAL·POLY·COLOR~
REF|DW|RF-5~
DTM|002|20100916~
MSG|UFRD5/8······::·UNIFRAME·ROUND·60"W/8·STOOLS~
MSG | PR······:·(PR)·PERFECT·EDGE~
MSG | CH ········:·(CH)·CHROME·FINISH~
MSG | PY······:·(PY)POLYPROPYLENE·STOOLS~
                                                    MSG | 29 .....: (29) 29 "TABLE · HEIGHT~
MSG|LBB······:BARCOO·BRUSH·4821-60~
MSG | PMR······:·(PMR)·MARINE·TEAL·POLY·COLOR~
MSG|PMR······::SEAT·POLYSTOOL·MARINE·TEAL~
MSG|EBL·····:(EBL)·BLACK·EDGE~
MSG|Family-----:-UFTHR5PR~
MSG|Parts·must·be·manufactured·with·the·given·Drawing~
MSG | and · Revision · number ~
PO1|5|2|EA|48.52||BP|UFTH/4644700004|||MN|UFTHR5PR|PW|RF-5|D
RI01~
PID|F|08|||UF-TOP/WAUFRD5/PR/EBL/LBB~
PID|F|09|||UWRDNMODEL·····WAUFRD5·······UNIFRAME·WA·RND·60"
W/O·SEATING~
PID|F|09|||UNFRMEDGE·····PR·····(PR)·PERFECT·EDGE~
PID|F|09|||UNFRMFINISH····CH·······(CH)·CHROME·FINISH~
PID|F|09|||UNFRMWAHEIGHT-31----(31)-31"TABLE-HEIGHT~
PID|F|09|||LAMCOLOR······LBB·······BARCOO·BRUSH·4821-0~
REF|DW|RF-5~
DTM|002|20100916~
MSG|WAUFRD5.....::UNIFRAME.WA.RND.60"W/O.SEATING~
MSG | PR·····::(PR)·PERFECT·EDGE~
MSG | CH .....(CH)-CHROME-FINISH~
MSG | 31 .....: (31) - 31 "TABLE - HEIGHT"
MSG | LBB······::BARCOO·BRUSH·4821-60~
MSG | EBL······:·(EBL)·BLACK·EDGE~
MSG|Family-----:-UFTHR5PR~
MSG|Parts \cdot must \cdot be \cdot manufactured \cdot with \cdot the \cdot given \cdot Drawing^{\sim}
MSG | and · Revision · number ~
CTT|3~
AMT|TT|3441.4~
SE|71|0001~
```