

KAMAX HOLDING GMBH & CO. KG

## X12 850

Orders - Guideline

## fastener solutions worldwide



#### **History:**

Date	Author	Change
10/17/2018	Valerius Fitz	Creation of document

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## fastener solutions worldwide



## Functional Group=PO

This Draft Standard for Trial Use contains the format and establishes the data contents of the Purchase Order Transaction Set (850) for use within the context of an Electronic Data Interchange (EDI) environment. The transaction set can be used to provide for customary and established business and industry practice relative to the placement of purchase orders for goods and services.

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### Heading:

Pos	Id	Segment Name	Req	Max Use	Repeat	Notes
001	ISA	Interchange Control Header	M	1		
002	GS	Functional Group Header	M	1		
010	ST	Transaction Set Header	M	1		
020	BEG	Beginning Segment for Purchase Order	M	1		
040	CUR	Currency	O	1		
050	REF	Reference Identification	О	>1		
LOOP	P ID - N1			200		
310	N1	Name	M	1		
360	PER	Administrative Communications Contact	O	>1		
031	GE	Functional Group Trailer	M	1		
032	IEA	Interchange Control Trailer	M	1		

#### Detail:

Pos	<u>Id</u>	Segment Name	Req	Max Use	Repeat	<u>Notes</u>
LOOP	ID - PO	<u>1</u>		<u>100000</u>		
010	PO1	Baseline Item Data	M	1		
100	REF	Reference Identification	O	>1		
LOOP	ID - SCI	<u>H</u>		200		
295	SCH	Line Item Schedule	О	1		

#### **Summary:**

Pos	<u>Id</u>	Segment Name	Req	Max Use	<u>Repeat</u>	<u>Notes</u>
LOOP	ID - CT	<u>r</u>		1		
010	CTT	Transaction Totals	0	1		
030	SE	Transaction Set Trailer	M	1		

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## **ISA**

## **Interchange Control Header**

Pos: 001 Max: 1 Heading - Mandatory Loop: N/A Elements: 16

To start and identify an interchange of zero or more functional groups and interchange-related control segments

#### **Element Summary:**

Ref	Id	Element Name	Reg	Type	Min/Max
ISA01	I01	Authorization Information Qualifier	M	ID	2/2
15/101	101	Authorization information Quantity	1,11	10	2,2
		Code NAME			
		No Authorization Information Present (No Meaningful Information in			
		I02)			
		01 UCS Communications ID			
ISA02	I02	Authorization Information	M	AN	10/10
ISA03	I03	Security Information Qualifier	M	ID	2/2
		Code NAME 00 No Security Information Present (No Meaningful Information in I04)			
		00 No Security Information Present (No Meaningful Information in I04) 01 Password			
ISA04	I04	Security Information	M	AN	10/10
ISA04	104 105	Interchange ID Qualifier	M	ID	2/2
15/105	105	interchange in Quantier	141	ш	2/2
		Code NAME			
		01 Duns (Dun & Bradstreet)			
ISA06	I06	Interchange Sender ID	M	AN	15/15
ISA07	I05	Interchange ID Qualifier	M	ID	2/2
		Code NAME			
		01 Duns (Dun & Bradstreet)	1		
ISA08	107	Interchange Receiver	M	AN	15/15
ISA09	I08	Interchange Date	M	DT	6/6
ISA10 ISA11	I09 I10	Interchange Time	M	TM ID	1/1
15A11	110	Interchange Control Standards Identifier	IVI	ID	1/1
		Code NAME			
		U U.S. EDI Community of ASC X12, and UCS			
ISA12	I11	Interchange Control Version Number	M	ID	5/5
ISA13	I12	Interchange Control Number	M	N0	9/9
ISA14	I13	Acknowledgment Requested	M	ID	1/1
		Code NAME			
		No Acknowledgment Requested			
TC A 1 F	T1 4	1 Interchange Acknowledgment Requested	3.4	ID	1/1
ISA15	I14	Usage Indicator	M	ID	1/1
		Code NAME			
		P Production Data			
		T Test Data			
ISA16	I15	Component Element Separator	M		1/1
		*		<u> </u>	

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GS

### **Functional Group Header**

Pos: 002 Max: 1 Heading - Mandatory Loop: N/A Elements: 8

To indicate the beginning of a functional group and to provide control information

#### **Element Summary:**

Ref	Id	Element Name	Req	Type	Min/Max
GS01	479	Functional Identifier Code	M	ID	2/2
		Code NAME			
		PO Purchase Order (850)			
GS02	142	Application Sender's Code	M	AN	2/15
GS03	124	Application Receiver's Code	M	AN	2/15
GS04	373	Date	M	DT	8/8
		User:			
		Format: CCYYMMDD.			
		*Previous standards are length 6 with format YYMMDD.			
GS05	337	Time	M	TM	4/8
		User:			
		Time expressed in 24-hour clock time as follows: HHMMSS, where H =			
		hours (00-23), $M = minutes$ (00-59), $S = integer seconds$ (00-59).			
		*Previous standards are length 4.			
GS06	28	Group Control Number	M	N0	1/9
<b>GS07</b>	455	Responsible Agency Code	M	ID	1/2
		Code NAME			
		X Accredited Standards Committee X12			
GS08	480	Version / Release / Industry Identifier Code	M	AN	1/12
		Code NAME			
		004010 Draft Standards Approved for Publication by ASC X12			
		Procedures Review Board through October 1997			

#### **Semantics:**

- 1. GS04 is the group date.
- 2. GS05 is the group time.
- 3. The data interchange control number GS06 in this header must be identical to the same data element in the associated functional group trailer, GE02.

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ST Transaction Set Header

Pos: 010 Max: 1
Heading - Mandatory
Loop: N/A Elements: 2

To indicate the start of a transaction set and to assign a control number

#### **Element Summary:**

Ref	Id	Element Name	Req	Type	Min/Max
ST01	143	Transaction Set Identifier Code		ID	3/3
		Code NAME 850 Purchase Order			
ST02	329	Transaction Set Control Number	M	AN	4/9

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# BEG Beginning Segment for Purchase Order Order Pos: 020 Max: 1 Heading - Mandatory Loop: N/A Elements: 5

To indicate the beginning of the Purchase Order Transaction Set and transmit identifying numbers and dates

#### **Element Summary:**

Ref	Id		Element Name	Req	Type	Min/Max
BEG01	353	Transaction Set	Purpose Code	M	ID	2/2
		Code NAME				
		00 Original				
		•				
		06 Confirm				
BEG02	92	Purchase Order	Type Code	M	ID	2/2
		Code NAME				
		SA Stand-al	one Order			
BEG03	324	<b>Purchase Order</b>	Number	M	AN	1/22
BEG04	328	Release Number		0	AN	1/30
BEG05	373	Date				
		User:				
		Date expressed as	CCYYMMDD			
			as are length 6 in format YYMMDD			

#### **Semantics:**

1. BEG05 is the date assigned by the purchaser to purchase order.

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CUR C	urrency	Pos: 040 Max: 1 Heading - Optional
		Loop: N/A Elements: 2

To specify the currency (dollars, pounds, francs, etc.) used in a transaction

#### **Element Summary:**

Ref	Id	Element Name	Req	Type	Min/Max
CUR01	98	Entity Identifier Code		ID	2/3
		Code NAME BY Buying Party (Purchaser)			
CUR02	100	Currency Code	M	ID	3/3

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To specify identifying information

#### **Element Summary:**

Ref	Id	Element Name	Req	Type	Min/Max
REF01	128	Reference Identification Qualifier		ID	2/3
		Code NAME GC Government Contract Number			
		PR Price Quote Number			
REF02	127	Reference Identification		AN	1/30

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N1	Name	Pos: 310 Max: 1 Heading - Mandatory Loop: N1 Elements: 4
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To identify a party by type of organization, name, and code

#### **Element Summary:**

Ref	Id		Element Name	Req	Type	Min/Max
N101	98	Entity I	dentifier Code	M	ID	2/3
		Code	NAME			
		BY	Buying Party (Purchaser)			
		ST	Ship To			
N102	93	Name		C	AN	1/60
N103	66	Identifi	cation Code Qualifier	С	ID	1/2
		User:				
		91 - TI's	Customer ID Number.			
		92 - Sen	der's Internal Customer ID Number.			
		Interna	l:			
		Code	NAME			
		1	D-U-N-S Number, Dun & Bradstreet			
		9	D-U-N-S+4,D-U-N-S Number with Four Character Suffix			
		91	Assigned by Seller or Seller's Agent			
		92	Assigned by Buyer or Buyer's Agent			
N104	67	Identifi	cation Code	C	AN	2/80

#### Syntax:

R0203 -- At least one of N102 or N103 is required.P0304 -- If either N103 or N104 are present, then the others are required.

#### **Comments:**

N1 segment is required by TI and the  $N104\ must$  be included.

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# PER Administrative Communications Contact

Pos: 360 Max: >1 Heading - Optional Loop: N1 Elements: 4

To identify a person or office to whom administrative communications should be directed

#### **Element Summary:**

Ref	Id	Element Name	Req	Type	Min/Max
PER01	366	Contact Function Code	M	ID	2/2
		Code NAME			
		BD Buyer Name or Department			
PER02	93	Name	0	AN	1/60
PER03	365	Communication Number Qualifier	C	ID	2/2
		Code NAME			
		TE Telephone			
PER04	364	Communication Number	C	AN	1/80

#### Syntax:

P0304 -- If either PER03 or PER04 are present, then the others are required.

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## PO1 Baseline Item Data

Pos: 010 Max: 1 Detail - Mandatory Loop: PO1 Elements: 11

To specify basic and most frequently used line item data

#### **Element Summary:**

Ref	Id	Element Name	Req	Туре	Min/Max
PO101	350	Assigned Identification	0	AN	1/20
PO102	330	Quantity Ordered	С	R	1/15
PO103	355	Unit or Basis for Measurement Code	О	ID	2/2
		Code NAME			
		EA Each			
DO104	212	PC Piece	C	D	1/17
PO104 PO105	639	Unit Price Basis of Unit Price Code	<u>C</u>	R ID	1/17 2/2
PO105	039	Basis of Unit Price Code	0	ID	2/2
		Code NAME			
		CT Contract			
PO106	235	Product/Service ID Qualifier	С	ID	2/2
		Code NAME			
		BP Buyer's Part Number			
		PN Company Part Number			
PO107	234	Product/Service ID	C	AN	1/48
		User:			
20100		Customer Part Number	~		
PO108	235	Product/Service ID Qualifier	C	ID	2/2
		Code NAME			
		EC Engineering Change Level			
PO109	234	Product/Service ID	С	AN	1/48
10107		A A O WAR ON A 1200 A 22		1.1.1	2, 10
		User:			
		Customer Part Number Revision			
PO110	235	Product/Service ID Qualifier	C	ID	2/2
		Code NAME			
		VP Vendor's (Seller's) Part Number			
PO111	234	Product/Service ID	C	AN	1/48
		TT			
		User:			
		TI Part Number			

#### Syntax:

C0302 -- If PO103 is present, then PO102 is requiredC0504 -- If PO105 is present, then PO104 is requiredP0607 -- If either PO106 or

PO107 are present, then the others are required.P0809 -- If either PO108 or PO109 are present, then the others are required.P1011 -- If either PO110 or PO111 are present, then the others are required.

#### **Comments:**

The PO102 and PO103 are required by TI.

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## REF Reference Identification Pos: 100 Max: >1 Detail - Optional Loop: PO1 Elements: 2

To specify identifying information

#### **Element Summary:**

Ref	Id		Element Name	Req	Type	Min/Max
REF01	128	Referer	nce Identification Qualifier	M	ID	2/3
		Code	NAME			
		DQ	Delivery Quote Number			
		GC	Government Contract Number			
		GP	Government Priority Number			
		IT	Internal Customer Number			
		PH	Priority Rating			
		PR	Price Quote Number			
		VN	Vendor Order Number			
REF02	127	Referer	nce Identification	С	AN	1/30

#### Syntax:

R0203 -- At least one of REF02 or REF03 is required.

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## SCH Line Item Schedule

Pos: 295 Max: 1 Detail - Optional Loop: SCH Elements: 5

To specify the data for scheduling a specific line-item

#### **Element Summary:**

Ref	Id	Element Name	Req	Type	Min/Max
SCH01	380	Quantity	M	R	1/15
SCH02	355	Unit or Basis for Measurement Code	M	ID	2/2
		Code NAME			
		EA Each			
SCH05	374	Date/Time Qualifier	M	ID	3/3
		Code NAME			
		002 Delivery Requested			
		010 Requested Ship			
		017 Estimated Delivery			
SCH06	373	Date	M	DT	8/8
		User:			
		Date expressed as CCYYMMDD.			
		* previous versions are length 6 in format YYMMDD			
SCH07	337	Time	0	TM	4/8
		User:			
		Time expressed in 24-hour clock time as follows: HHMMSS, where H =			
		hours (00-23), M = minutes (00-59), S = integer seconds (00-59)			
		*Previous standards are length 4			

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## **CTT** Transaction Totals

Pos: 010 Max: 1 Summary - Optional Loop: CTT Elements: 1

To transmit a hash total for a specific element in the transaction set

#### **Element Summary:**

Ref	Id	Element Name	Req	Type	Min/Max
CTT01	354	Number of Line Items	M	N0	1/6

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SE Transaction Set Trailer

Pos: 030 Max: 1
Summary - Mandatory
Loop: N/A Elements: 2

To indicate the end of the transaction set and provide the count of the transmitted segments (including the beginning (ST) and ending (SE) segments)

#### **Element Summary:**

Ref	Id	Element Name	Req	Type	Min/Max
SE01	96	Number of Included Segments	M	N0	1/10
SE02	329	Transaction Set Control Number	M	AN	4/9

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**GE** 

## **Functional Group Trailer**

Pos: 031 Max: 1 Heading - Mandatory Loop: N/A Elements: 2

To indicate the end of a functional group and to provide control information

#### **Element Summary:**

Ref	Id	Element Name	Req	Type	Min/Max
GE01	97	Number of Transaction Sets Included	M	N0	1/6
GE02	28	Group Control Number	M	N0	1/9

#### **Semantics:**

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<sup>1.</sup> The data interchange control number GE02 in this trailer must be identical to the same data element in the associated functional group header, GS06.



## **IEA**

## **Interchange Control Trailer**

Pos: 032 Max: 1 Heading - Mandatory Loop: N/A Elements: 2

To define the end of an interchange of zero or more functional groups and interchange-related control segments

#### **Element Summary:**

Ref	Id	Element Name	Req	Type	Min/Max
IEA01	I16	Number of Included Functional Groups	M	N0	1/5
IEA02	I12	Interchange Control Number	M	N0	9/9

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