		1			T	T	version 004010
					General Information		
					General information		
Francactic	n sot 8	256 A	dvancec	   Shin N	otica, in ANSLY12 version release 004010	) will be used b	Dy The Timken Company to receive advanced ship notices
							ation regarding this transaction set, its segments, and its
data eleme		II Our s	Supplier	S. Fleat	Se refer to the ANSI X 12 Standards for add		Huori regarding this transaction set, its segments, and its
iala eleme	enis.						
Cha Natas	//			40 460 46	nht of ooch data alamant provides anacific	information re	and the resent the second the second that The Timber Commons
ne ivotes	o alam	nents	COIUMN	to the n	gnt or each data element provides specific	information re	egarding the use of the element by The Timken Company.
nose data	a eiem	ents w	ith a co	mment	of "Not used" are disregarded by the time	ken Company,	but may be sent in the transaction set if desired. If no
omment i	is giver	n, the d	contents	of the o	data element are left to the discretion of th	e supplier but	must be populated by a valid ANSI X12 standard value.
	<u> </u>	L	L	<u>.                                    </u>		" BI	
		wledg	ments, t	transact	ion set 997, are sent if requested by the si	upplier. Pleas	e contact The Timken Company (see contact list below) to
coordinate	<del>)</del> .						
				<u> </u>		(2)	
		lumn c	ontains	3 piece	s of information - (1) usage of the element	t, (2) type of el	ement, and (3) minimum/maximum lengths of the element.
Usage							
			ory eler				
			l elemer				
	X = re	elationa	al eleme	ent			
Elemer							
				elemen			
				CCYYMI	MDD)		
			er/code				
	Nx = i	numer	ic eleme	ent with	x decimal places implied		
					e decimals are stated explicitly		
	TM =	time (1	format c	an be F	IHMM, HHMMSS, HHMMSSD, or HHMMS	SSDD)	
Contacts L	_ist:						
	Richa	rd A. F	etrovic	h	EDI - Corporate Info. Systems		(330) 471-4759
	Christ	tina Me	eyer		EDI - Corporate Info. Systems		(330) 471-5603
					. ,		
					Example		
					•		
	of roadi	ina thi	s exam	nle uses	s a "~" (tilde) as the element delimiter and	a "@" (at sign)	as the segment terminator.

	Version 004010
Example 1 - data from Permac:	
ST~856~000000001@	
BSN~00~SID1234567890~19990802~0812@	
DTM~050~19990801@	
DTM~011~19990802~0815@	
HL~1~~S@	
REF~PK~08324@	
REF~IV~INVNUM324@	
HL~2~1~I@	
SN1~~5~EA@	
SLN~TOTAL~~I~5~EA~185.03~~~~CH~US@	
SLN~L~~I~1~LO~45.75@	
SLN~E~~I~1~LO~50@	
SLN~V~~I~1~LO~35.99@	
SLN~M~~I~1~LO~25.25@	
PRF~DB123456~0005~~~0658@	
REF~WS~LINW@	
REF~RQ~MR024992001M@	
REF~LS~PALLET ID@	
HL~3~1~I@	
SN1~~1~BX@	
SLN~TOTAL~~I~3~EA~125.01~~~~CH~US@	
PRF~DB123456~0327~~~0018@	
REF~WS~LINW@	
REF~RQ~MR024992001M@	
REF~LS~PALLET ID@	
SE~24~00000001@	
Example 1 - data from SAP:	
ST~856~00000001@	
BSN~00~SID1234567890~19990802~0812@	
DTM~050~19990801@	
DTM~011~19990802~0815@	
HL~1~~S@	

							Version 004010
REF~PK~(							
REF~IV~IN	IUNV	M324@	0				
HL~2~1~I@							
SN1~~5~E							
SLN~TOT/	AL~~I	~5~EA	~185.03~	~~~~(	CH~US@		
SLN~L~~I	~1~LC	~45.7	5@				
SLN~E~~I	~1~LC	)~50@	!				
SLN~V~~I	~1~LC	0~35.9	9@				
SLN~M~~I	I~1~L0	D~25.2	25@				
PRF~0123	345678	39~001	~~~0005	50@			
REF~WS~	LINW	@					
REF~RQ~	01234	56789	@				
REF~LS~F	PALLE	T ID@	!				
HL~3~1~I@	@						
SN1~~1~B	3X@						
SLN~TOT/	AL~~I	~3~EA	~125.01~	~~~~(	CH~US@		
PRF~1234							
REF~WS~							
REF~RQ~	01234	56789	@				
REF~LS~F							
SE~24~00	00000	01@					
					Segments Used in Transaction Set 856		
					Segeme eeea Haneaeuen eet eee		
	SEG					SEGMENT	
LEVEL		SEG	LOOP		SEGMENT NAME	USAGE	NOTES / COMMENTS
· <b></b>	. 55						
Header	010	ST			Transaction Set Header	Mandatory	
	020	BSN			Beginning Segment for Ship Notice	Mandatory	
	040	DTM			Date/Time Reference	Mandatory	Can occur up to 10 times
							and the second s
Shipment	010	HL			Hierarchical Level	Mandatory	
19ulblueur	1010						

							Version 004010
							invoice or packing slip number is mandatory.
14	040	1.11			I liananahirat I awal	Manalatan	
Item	010	HL			Hierarchical Level	Mandatory	
	030	SN1			Item Detail	Mandatory	0 4000 (
	040	SLN			Subline Item Detail	Mandatory	Can occur up to 1000 times.
	060	PRF			Purchase Order Reference	Mandatory	
	150	REF			Reference Identification	Mandatory	Can occur more than 1 time. One occurrence to indicate the
							material requisition number is mandatory.
Summary	020	SE			Transaction Set Trailer	Mandatory	
	SEG		ELEM	ELEM			
LEVEL	POS	SEG	ID	NUM	NAME / DESCRIPTION	FEATURES	NOTES / COMMENTS
Header	010	ST	01		Transaction Set Identifier Code		Use "856" (ship notice)
		ST	02	329	Transaction Set Control Number	M AN 04/09	Unique number given to each ship notice transaction set
Header	020	BSN	01	353	Transaction Set Purpose Code	M ID 02/02	Use "00" (original)
1100001	020	BSN			Shipment Identification		Shipment identification code specified by the supplier
		BSN			Date		Date the ship notice was originally created
		BSN			Time		Time the ship notice was originally created
		BSN	1		Hierarchical Structure Code		Not used
		BSN			Transaction Type Code		Not used
		BSN			Status Reason Code	O ID 03/03	
Header	040	DTM	01	374	Date/Time Qualifier	M ID 03/03	Use "011" (shipped date)
							Use "050" (received date)
		DTM	02	373	Date	M DT 08/08	If DTM01 = "011", use the shipped date
							If DTM01 = "050", use the received date
		DTM	03	337	Time	X TM 04/08	If DTM01 = "011", use the shipped time
							If DTM01 = "050", use the received time
		DTM	04	623	Time Code	O ID 02/02	
		DTM		1250	Date Time Period Format Qualifier	X ID 02/03	Not used

	T					T	Version 004010
	SEG		ELEM				
LEVEL	POS	SEG	ID	NUM	NAME / DESCRIPTION		NOTES / COMMENTS
		DTM	06	1251	Date Time Period	X AN 01/35	Not used
Ob :	040		04	000	I liananahirat ID Niveshan	NA ANI 04/40	Has MAN (in diseases level in week an A)
Shipment	010	HL	01		Hierarchical ID Number		Use "1" (indicates level number 1)
		HL	02		Hierarchical Parent ID Number	O AN 01/12	
		HL	03		Hierarchical Level Code		Use "S" (shipment level)
		HL	04	736	Hierarchical Child Code	O ID 01/01	Not used
Shipment	150	REF	01	128	Reference Identification Qualifier	M ID 02/03	Use "PK" (packing list) or "IV" (invoice)
- 1		REF			Reference Identification		This will appear on Timken check paying for this PO-line-release.
							If REF01 = "PK", use the packing list number
							If REF01 = "IV", use the invoice number
		REF	03	352	Description	X An 01/80	Not used
		REF	04	C040	Reference Identifier	0	Not used
14	040		04	600	Literanski ad ID Nivosk as	NA ANI 04/40	Otente with NOV (in director level O) and in account by 4 for each
Item	010	HL	01	628	Hierarchical ID Number	M AN 01/12	Starts with "2" (indicates level 2) and increments by 1 for each
			00	70.4	III II IB (IBN I	0 111 04/40	PO-line-release being shipped on this shipment.
		HL	02		Hierarchical Parent ID Number		Use "1" (indicates that this level is a "child" of level number 1)
		HL	03		Hierarchical Level Code		Use "I" (item level)
		HL	04	736	Hierarchical Child Code	O ID 01/01	Not used
Item	030	SN1	01	350	Assigned Identification	O AN 01/20	Not used
			02		Number of Units Shipped		Quantity being shipped/supplied for this shipment
		SN1	03		Unit or Basis for Measurement Code		Unit of measure found on the original PO-line-release
		SN1	04	646	Quantity Shipped to Date	O R 01/15	
			05		Quantity Ordered		Not used
		SN1	06		Unit or Basis for Measurement Code	X ID 02/02	
		SN1	07	728	Returnable Container Load Make-up	O ID 01/02	Not used
					Code		
		SN1	08	668	Line Item Status Code	O ID 02/02	Not used
Item	040	SLN	01	350	Assigned Identification	M AN 01/20	Use "TOTAL" to report item quantity and unit price
1.0111	13-10	OL. 1		550	, congress recruitionalion	141 7114 01/20	Use "E" if reporting equipment expenses
							or UPS Tracking Number
		1					Use "L" if reporting labor expenses
							or Freight Charges
	1						or reight onarges

	11					Version 004010
	SEG	ELEM				
LEVEL	POS SEG	ID	NUM	NAME / DESCRIPTION	FEATURES	NOTES / COMMENTS
						Use "M" if reporting material expenses
						or Weight
						Use "V" if reporting expenses sub-contracted to a third party
						or Country of Origin
	SLN			Assigned Identification	O AN 01/20	
	SLN			Relationship Code		Use "I" (included)
	SLN	04	380	Quantity	X R 01/15	If SLN01 = "TOTAL", use the item's acknowledged quantity
						If SLN01 not = "TOTAL", use "1"
	SLN	05	C001	Composite Unit of Measure	X	Composite field. Subelements used: D.E. 355
				355 - Unit or Basis for Measurement	M ID 02/02	If SLN01 = "TOTAL", use the item's acknowledged unit of measure
				Code		If SLN01 not = "TOTAL", use "LO" (lot)
	SLN	06	212	Unit Price	X R 01/17	If SLN01 = "TOTAL", use the item's acknowledged unit price
						If SLN01 = "E", use the total equipment cost
						If SLN01 = "L", use the total labor cost
						If SLN01 = "M", use the total material cost
						If SLN01 = "V", use the total sub-contracted cost
	SLN	07	639	Basis of Unit Price Code	O ID 02/02	If SLN01 = "TOTAL", use the item's acknowledged unit price
						basis code
	SLN			Relationship Code	O ID 01/01	Not used
	SLN	09	235	Product/Service ID Qualifier	X ID 02/02	Use 'CH' for Country of Origin
	SLN	10	234	Product/Service ID	X AN 01/48	Use Country of Origin
	SLN	11	235	Product/Service ID Qualifier	X ID 02/02	Not used
	SLN	12	234	Product/Service ID	X AN 01/48	Not used
	SLN	13	235	Product/Service ID Qualifier	X ID 02/02	Not used
	SLN	14	234	Product/Service ID	X AN 01/48	Not used
	SLN	15	235	Product/Service ID Qualifier	X ID 02/02	Not used
	SLN	16	234	Product/Service ID	X AN 01/48	Not used
	SLN	17	235	Product/Service ID Qualifier	X ID 02/02	Not used
	SLN	18	234	Product/Service ID	X AN 01/48	Not used
	SLN	19	235	Product/Service ID Qualifier	X ID 02/02	Not used
	SLN	1	234	Product/Service ID	X AN 01/48	Not used
	SLN	21	235	Product/Service ID Qualifier	X ID 02/02	Not used
	SLN	22	234	Product/Service ID	X AN 01/48	Not used
	SLN	23	235	Product/Service ID Qualifier	X ID 02/02	Not used

							VC131011 00-40 10
	SEG		ELEM	ELEM			
LEVEL	POS	SEG	ID	NUM	NAME / DESCRIPTION	FEATURES	NOTES / COMMENTS
		SLN	24	234	Product/Service ID	X AN 01/48	Not used
		SLN	25	235	Product/Service ID Qualifier	X ID 02/02	Not used
		SLN	26	234	Product/Service ID	X AN 01/48	Not used
		SLN	27	235	Product/Service ID Qualifier	X ID 02/02	Not used
		SLN	28	234	Product/Service ID	X AN 01/48	Not used
tem	060		01	_	Purchase Order Number		Use the Timken-assigned purchase order number
		PRF	02		Release Number		Use the Timken-assigned line release number
		PRF	03		Change Order Sequence Number	O AN 01/08	Not used
		PRF	04	373	Date	O DT 08/08	Not used
		PRF	05	350	Assigned Identification	M AN 01/20	Use the Timken-assigned line item number
		PRF	06	367	Contract Number	O AN 01/30	Not used
		PRF	07	92	Purchase Order Type Code	O ID 02/02	Not used
.,	450	DEE	0.4	400	D ( )	NA 1D 00/00	
Item	150	REF	01	128	Reference Identification Qualifier		Use "RQ" (requisition number)
							Use "WS" (warehouse)
							Use "LS" (pallet id)
		REF	02	127	Reference Identification	X AN 01/30	If REF01 = "RQ", use the Timken-assigned material requisition
							number found on the original PO-line-release.
							If REF01 = "WS", use the Timken-assigned warehouse code
							found on the original PO-line-release.
							If REF01 = "LS", use pallet id.
		REF			Description	X AN 01/80	Not used
		REF	04	C040	Reference Identifier	0	Not used
Summary	020	SE	01	96	Number of Included Segments	M NO 01/10	Total number of segments used in the transaction set
y	1	SE	02		Transaction Set Control Number		Unique number given to each ship notice transaction. Use the
		<u> </u>		020	Transaction Cot Control Hambon	/ 11 4 5 1/05	same number as found in ST02.