



# **MANN+HUMMEL Automotive Supplier EDI Specification**

**Delivery Forecast  
EDIFACT DELFOR D97.A**



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## **Purpose**

This document is part of the Mann+Hummel Automotive Supplier EDI initiative. Mann+Hummel Automotive will be implementing various transaction sets in the future to facilitate the exchange of business documents electronically. This electronic exchange of documents will provide a more efficient process of data exchange than via a paper document.

Delivery Forecasts will be sent out once a week to Mann+Hummel Automotive suppliers. As a supplier, you should integrate this data into your business systems. This message will contain information regarding details for twelve (12) forecasted weekly shipping quantities. These quantities will be generated by the Mann+Hummel production scheduling and control system. Each new document transmitted will REPLACE the previous document.

The supplier system must be able to compare the quantities being sent on the new forecast with the quantities previously sent to determine the "net change". Include in this calculation current quantities in-transit, delivered shipments and possibly any current production orders within your system.

## Legend

The following chart describes the characteristics of the segment and element tables defined on the following pages.

REF	Reference tag to the data shown in the example following the segment description.
TAG	The EDIFACT identifier for the element being defined.
EDIFACT ST	EDIFACT standard (M)andatory or (C)onditional use of the field
EDIFACT FT	EDIFACT standard field attributes. Field type and length
EDIFACT SP	EDIFACT standard field separators
M+H ST	M+H standard (M)andatory or (C)onditional use of the field
M+H FT	M+H standard field attributes. Field type and length
Grey filled field	Visual indicator that the field is <b>not used</b> by MANN+HUMMEL.

**Note:** Please do not use the example as a basis for implementation. The example only illustrates the use of the segment and data, but may not represent actual data sent by Mann+Hummel.

# 0000 UNB - INTERCHANGE HEADER

Segment Group: None Level: 0  
 EDIFACT status: Mandatory M+H Status: Mandatory  
 Maximum use: 1 per interchange M+H occurrences: 1 per interchange  
 Purpose To provide a unique identification of an interchange.

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	<b>S001</b>	<b>SYNTAX IDENTIFIER</b>	M			M		
	0001	Syntax Identifier	M	AN4	:	M	AN4	<b>UNOA</b>
B	0002	Syntax Version Number	M	N1	+	M	N1	2 - Version of syntax used
C	<b>S002</b>	<b>INTERCHANGE SENDER</b>	M			M		
	0004	Sender ID	M	AN35	:	M	AN35	Mann+Hummel ID
	0007	ID Code Qualifier	C	AN4	:	C	AN4	<b>ZZ</b> – Mutually defined
	0008	Address for Reverse Routing	C	AN14	+			Not Used
D	<b>S003</b>	<b>INTERCHANGE RECIPIENT</b>	M			M		
	0010	Recipient ID	M	AN35	:	M	AN35	Supplier ID
	0007	ID Code Qualifier	C	AN4	:	C	AN4	<b>ZZ</b> – Mutually defined
	0014	Routing Address	C	AN14	+			Not Used
E	<b>S004</b>	<b>DATE &amp; TIME OF CREATION</b>	M			M		
	0017	Date of creation	M	N6	:	M	N6	YYMMDD
F	0019	Time of creation	M	N4	+	M	N4	HHMM
G	<b>0020</b>	<b>INTERCHANGE CONTROL #</b>	M	AN14	+	M	AN14	
H	<b>S005</b>	<b>RECIPIENTS REFERENCE PASSWORD</b>	C					Not Used
	0022	Recipient reference / password	M	AN14	:			Not Used
	0025	Qualifier	C	AN2	+			Not Used
	<b>0026</b>	<b>APPLICATION REFERENCE</b>	C	AN14	+	C	AN14	<b>DELFOR</b>
	<b>0029</b>	<b>PROCESSING PRIORITY CODE</b>	C	AN1	+			Not Used
	<b>0031</b>	<b>ACKNOWLEDGEMENT REQUEST</b>	C	N1	+			Not Used
	<b>0032</b>	<b>COMM. AGREEMENT ID</b>	C	AN35	+			Not Used
	<b>0035</b>	<b>TEST INDICATOR</b>	C	N1	'	C	N1	<b>T</b> - Sent only during testing

Example: **UNB+UNOA:2+MHID:ZZ+SUPPID:ZZ+020509:1200+1234+DELFOR'**  
**UNB+UNOA:2+MHID:ZZ+SUPPID:ZZ+020509:1200+1234+DELFOR+++T'**  
 A B C D E F G H

## 0010 UNH - MESSAGE HEADER

Segment Group: None Level: 0  
 EDIFACT status: Mandatory M+H Status: Mandatory  
 Maximum use: 1 per interchange M+H occurrences: 1 per interchange  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	0062	MESSAGE REFERENCE NUMBER	M	AN14	+	M	AN14	Message control number assigned by M+H.
	<b>S009</b>	<b>MESSAGE IDENTIFIER</b>	M			M		
B	0065	Message Type	M	AN6	:	M	AN6	<b>DELFOR</b>
C	0052	Message Version Number	M	AN3	:	M	AN3	<b>D</b>
D	0054	Message Release Number	M	AN3	:	M	AN3	<b>97A</b>
E	0051	Controlling Agency	M	AN2	:	M	AN2	<b>UN</b>
	0057	Assoc. assigned code	C	AN6	+			Not Used
	<b>0068</b>	<b>COMMON ACCESS REFERENCE</b>	C	AN35	+			Not Used
	<b>S010</b>	<b>STATUS OF TRANSFER</b>	C					Not Used
	0070	Sequence of transfer	M	N2	:			Not Used
	0073	First and last transfer	C	AN1	+			Not Used

Example: **UNH+1+DELFOR:D:97A:UN'**  
 A B C D E



## 0020 BGM - BEGINNING OF MESSAGE

Segment Group: None Level: 1  
 EDIFACT status: Mandatory M+H Status: Mandatory  
 Maximum use: 1 per message M+H occurrences: 1 per message  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	<b>C002</b>	<b>DOCUMENT / MESSAGE NAME</b>	C		+	C		
	1001	Document / message name, coded	C	AN3	:	M	AN3	<b>241</b> - Delivery Schedule
	1131	Code list qualifier	C	AN3	:			Not Used
	3055	Code list responsible agency, coded	C	AN3	:			Not Used
	1000	Document / message name, coded	M	AN3	+			Not Used
B	<b>C106</b>	<b>DOCUMENT / MESSAGE IDENTIFICATION</b>	C					
	1004	Document / message number	C	AN35	:	M	AN35	SAP Contract Number
	1056	Version	C	AN9	:			Not Used
	1060	Revision Number	C	AN6	:			Not Used
C	1225	MESSAGE FUNCTION, CODED	C	AN3	+	M	AN3	<b>4</b> - Change <b>5</b> - Replace
	4343	RESPONSE TYPE, CODED	C	AN3	'			Not Used

Example: **BGM+241+5500000099+5'**  
 A B C

# 0030 DTM - DATE / TIME / PERIOD

Segment Group: None Level: 1  
 EDIFACT status: Mandatory M+H Status: Mandatory  
 Maximum use: 10 per message at level 1 M+H occurrences: 3 per message  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	<b>C507</b>	<b>DATE / TIME / PERIOD</b>	M		+	M		
A	2005	Date / time / period qualifier	M	AN3	+	M	AN3	<b>158</b> - Horizon Start Date
B	2380	Date / time / period	C	AN35	:	M	AN35	Planning Horizon Start Date
C	2379	Date / time / period format qualifier	C	AN3	'	M	AN3	<b>102</b> - CCYYMMDD

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	<b>C507</b>	<b>DATE / TIME / PERIOD</b>	M		+	M		
A	2005	Date / time/ period qualifier	M	AN3	+	M	AN3	<b>159</b> - Horizon End Date
B	2380	Date / time / period	C	AN35	:	M	AN35	Planning Horizon End Date
C	2379	Date / time / period format qualifier	C	AN3	'	M	AN3	<b>102</b> - CCYYMMDD

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	<b>C507</b>	<b>DATE / TIME / PERIOD</b>	M		+	M		
A	2005	Date / time/ period qualifier	M	AN3	+	M	AN3	<b>137</b> - Message Date / Time
B	2380	Date / time / period	C	AN35	:	M	AN35	Date and Time the message is issued
C	2379	Date / time / period format qualifier	C	AN3	'	M	AN3	<b>203</b> - CCYYMMDDHHMM

Example: **DTM+137+200205191234:203'**  
**DTM+158+20020509:102'**  
**DTM+159+20020519:102'**  
           A      B      C

# 0090 NAD - NAME AND ADDRESS

Segment Group: 2 Level: 1  
EDIFACT status: Mandatory M+H Status: Mandatory  
Maximum use: 99 per message at Level 1 M+H occurrences: Max. 4 per message  
Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	3035	PARTY QUALIFIER	M	AN3	+	M	AN3	MI - Planning Schedule Issuer
	C082	PARTY ID DETAILS	C		+	M		
B	3039	Party ID. Identification	M	AN35	:	M	AN35	M+H DUNS Number
	1131	Code list qualifier	C	AN3	:			Not Used
C	3055	Code list responsible agency, coded	C	AN3	'	M	AN3	16 - DUNS number

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	3035	PARTY QUALIFIER	M	AN3	+	M	AN3	SU - Supplier
	C082	PARTY ID DETAILS	C		+	M		
B	3039	Party ID. Identification	M	AN35	:	M	AN35	M+H Supplier DUNS Number
	1131	Code list qualifier	C	AN3	:			Not Used
C	3055	Code list responsible agency, coded	C	AN3	'	M	AN3	16 - DUNS number

Example: NAD+MI+Mann & Hummel DUNS::16'  
NAD+SU+M&H Supplier DUNS::16'  
A B C

Portage, MI DUNS Number	112827332
South Bend, IN DUNS Number	098649536

## 0140 CTA – CONTACT INFORMATION

Segment Group: 4 Level: 2  
 EDIFACT status: Conditional M+H Status: Mandatory  
 Maximum use: 1 M+H occurrences: 1  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	3139	Contact Function, Coded	C	AN3	+	M	AN3	IC – Information Contact
	C056	Department or Employee Details	C		:	C		
	3413	Department or Employee ID	C	AN17	+			Not Used
B	3412	Department or Employee	C	AN35	'	M	AN35	Contact Name at M+H

Example: CTA+IC+:WINSTON MAXWELL  
 A B

# **0150 COM – COMMUNICATION CONTACT**

Segment Group: 4 Level: 3  
 EDIFACT status: Conditional M+H Status: Mandatory  
 Maximum use: 5 M+H occurrences: 1  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	<b>C529</b>	<b>Communication Contact</b>	M		+	M		
A	3148	Communication Number	M	AN512	:	M	AN60	Contact Telephone Number
B	3155	Communication Channel Qualifier	M	AN3	'	M	AN3	<b>TE</b> - Telephone

Example: **COM+2693293900:TE'**  
                     A      B

## 0200 GIS - GENERAL INDICATOR

Segment Group: 6 Level: 1  
 EDIFACT status: Mandatory M+H Status: Mandatory  
 Maximum use: 1 per segment group 6 M+H occurrences: 1 per segment group 6  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	<b>C529</b>	<b>PROCESSING INDICATOR</b>	M		+	M		
A	7365	Processing Indicator, coded	M	AN3	'	M	AN3	<b>37</b> - Complete information

Example: **GIS+37'**  
 A

## 0220 NAD - NAME AND ADDRESS

Segment Group: 7 Level: 2  
 EDIFACT status: Mandatory M+H Status: Mandatory  
 Maximum use: 1 M+H occurrences: 1  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	3035	PARTY QUALIFIER	M	AN3	+	M	AN3	ST - Ship to
	C082	PARTY ID DETAILS	C		+	M		
B	3039	Party ID. Identification	M	AN35	:	M	AN35	M+H Ship to DUNS Number
	1131	Code list qualifier	C	AN3	:			Not Used
C	3055	Code list responsible agency, coded	C	AN3	'	M	AN3	16 - DUNS number

Example: **NAD+ST+123456789::16'**

A B C

Portage, MI DUNS Number	<b>112827332</b>
South Bend, IN DUNS Number	<b>098649536</b>

# **0380 LIN - LINE ITEM**

Segment Group: 12 Level: 2  
 EDIFACT status: Mandatory M+H Status: Mandatory  
 Maximum use: 1 M+H occurrences: 1  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A B	1082	LINE ITEM NUMBER	C	N6	+			Not Used
	1229	ACTION REQUEST / NOTIFICATION, CODED	C	AN3	+			Not Used
	C212	ITEM NUMBER IDENTIFICATION	C		+	M		
	7140	Item Number	C	AN35	:	M	AN35	
	7143	Item number type, coded	C	AN3	:	M	AN3	IN - Buyer's Item Number
	1131	Code list qualifier	C	AN3	:			Not Used
	3055	Code list responsible agency, coded	C	AN3	'			Not Used

Example: **LIN+++ABC123DEF456:IN'**  
                     A          B



# **0390                    PIA – ADDITIONAL PRODUCT ID**

Segment Group:	12	Level:	3
EDIFACT status:	Conditional	M+H Status:	Mandatory
Maximum use:	10	M+H occurrences:	1
Purpose			

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	<b>4347</b>	<b>Product ID Function Qualifier</b>	M	AN3	+	M	AN3	<b>1</b> – Additional Information
	<b>C212</b>	<b>ITEM NUMBER IDENTIFICATION</b>	C		+	M		
B	7140	Item Number	C	AN35	:	M	AN35	Engineering Change Level
C	7143	Item number type, coded	C	AN3	'	M	AN3	<b>EC</b> – Engineering Change Level

Example:                    **PIA+1+12345:EC'**  
                                   A    B    C

## 0550 QTY - QUANTITY

Segment Group: 15 Level: 3  
 EDIFACT status: Mandatory M+H Status: Mandatory  
 Maximum use: 1 M+H occurrences: 1  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	<b>C186</b>	<b>Quantity Details</b>	M		+	M		
	6063	Quantity Qualifier	M	AN3	+	M	AN3	<b>70</b> – Cumulative Qty. Received
	6060	Quantity	M	N15	'	M	N15	Cumulative Qty

Example: **QTY+70+10000'**  
           A    B

# 0560 DTM - DATE / TIME / PERIOD

Segment Group: 15 Level: 4  
 EDIFACT status: Conditional M+H Status: Mandatory  
 Maximum use: 2 M+H occurrences: 2 per message  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	<b>C507</b>	<b>DATE / TIME / PERIOD</b>	M		+	M		
A	2005	Date / time / period qualifier	M	AN3	+	M	AN3	<b>51</b> – CUM Qty. Start Date
B	2380	Date / time / period	C	AN35	:	M	AN35	Cumulative Quantity Start Date
C	2379	Date / time / period format qualifier	C	AN3	'	M	AN3	<b>102</b> - CCYYMMDD

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	<b>C507</b>	<b>DATE / TIME / PERIOD</b>	M		+	M		
A	2005	Date / time/ period qualifier	M	AN3	+	M	AN3	<b>52</b> – CUM Qty. End Date
B	2380	Date / time / period	C	AN35	:	M	AN35	Cumulative Quantity End Date
C	2379	Date / time / period format qualifier	C	AN3	'	M	AN3	<b>102</b> - CCYYMMDD

Example: **DTM+51+20020509:102'**  
**DTM+52+20020519:102'**  
 A B C

**0610 SCC – SCHEDULING CONDITIONS**

Segment Group: 17 Level: 3  
 EDIFACT status: Mandatory M+H Status: Mandatory  
 Maximum use: 1 M+H occurrences: 1  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	4017	Delivery Plan Status Indicator	M	AN3	+	M	AN3	4 – Planning / Forecast
	4493	Delivery Requirements	C	AN3	+			Not Used
	C329	Pattern Description	C		+	M		
B	2013	Frequency	C	AN3	'	M	AN3	W – Weekly (Monday thru Sunday)

Example: **SCC+4++W'**  
 A B

## 0630 QTY - QUANTITY

Segment Group: 18 Level: 4  
 EDIFACT status: Mandatory M+H Status: Mandatory  
 Maximum use: 1 M+H occurrences: 1  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	<b>C186</b>	<b>Quantity Details</b>	M		+	M		
	6063	Quantity Qualifier	M	AN3	+	M	AN3	1 – Discrete Qty.
	6060	Quantity	M	N15	+	M	N15	Discrete Qty
	6411	Unit of Measure Qualifier	C	AN3	'	C	AN3	See note below

Example: **QTY+1+500'**  
 A B

Note: For Tag 6411 – no unit of measure will be sent if the item is normally ordered in eaches, pieces or units.  
 Units of measure of pounds (LBR) or kilograms (KGM) may be possible, and will be sent if required.

# 0640 DTM - DATE / TIME / PERIOD

Segment Group: 18 Level: 5  
 EDIFACT status: Conditional M+H Status: Mandatory  
 Maximum use: 2 M+H occurrences: 1  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	<b>C507</b>	<b>DATE / TIME / PERIOD</b>	M		+	M		
A	2005	Date / time / period qualifier	M	AN3	+	M	AN3	2 – Delivery Date
B	2380	Date / time / period	C	AN35	:	M	AN35	Delivery Date
C	2379	Date / time / period format qualifier	C	AN3	'	M	AN3	102 - CCYYMMDD

Example: **DTM+2+20020829:102'**  
                   A    B    C

## 0690 PAC - PACKAGE

Segment Group: 20 Level: 3  
 EDIFACT status: Mandatory M+H Status: Mandatory  
 Maximum use: 1 M+H occurrences: 1  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	7224	Number of Packages	C	N8	+			Not Used
	C531	Packaging Details	C		+			Not Used
	C202	Package Type	C		+	M		
	7065	Type of Package ID	C	AN17	'	M	AN17	Packaging Type

Example: **PAC+++CTN90'**  
 A

## 0710 QTY - QUANTITY

Segment Group: 20 Level: 4  
 EDIFACT status: Conditional M+H Status: Mandatory  
 Maximum use: 5 M+H occurrences: 1  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	<b>C186</b>	<b>Quantity Details</b>	M		+	M		
A	6063	Quantity Qualifier	M	AN3	+	M	AN3	<b>52</b> – Qty. per Pack
B	6060	Quantity	M	N15	'	M	N15	Qty. per Pack

Example: **QTY+52+100'**  
           A    B



**1030                    UNT - MESSAGE TRAILER**

Segment Group:	None	Level:	0
EDIFACT status:	Mandatory	M+H Status:	Mandatory
Maximum use:	1 per interchange	M+H occurrences:	1 per interchange
Purpose			

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	0074	NUMBER OF SEGMENTS IN THE MESSAGE	M	N6	+	M	N6	Total count of segments in the message including the UNH and UNT
B	0062	MESSAGE REFERENCE NUMBER	M	AN14	'	M	AN14	Must be identical to UNH - Tag #0062

Example:            **UNT+99+1'**  
                              A    B

## 1040 UNZ - INTERCHANGE TRAILER

Segment Group: None Level: 0  
 EDIFACT status: Mandatory M+H Status: Mandatory  
 Maximum use: 1 per interchange M+H occurrences: 1 per interchange  
 Purpose

EDIFACT Standard						M+H Standard		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	0036	INTERCHANGE CONTROL COUNT	M	N6	+	M	N6	Total number of messages in the interchange
B	0020	INTERCHANGE CONTROL REFERENCE	M	AN14	'	M	AN14	Must be identical to UNB - Tag #0020

Example: **UNZ+1+12'**  
 A B

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### Example Transmission

Interchange Header **UNB+UNOA:2+MHID+SUPPID+020509:1200+1234+DELFOR'**  
 Message Header **UNH+1+DELFOR:D:97A:UN'**  
 Document Number **BGM+241+5500000099+5'**  
 Document Date & Time **DTM+137+200205191234:203'**  
 Horizon Start Date **DTM+158+20020509:102'**  
 Horizon End Date **DTM+159+20020519:102'**  
 Planning Issuer (M+H) **NAD+MI+123456789::16'**  
 Supplier **NAD+SU+987654321::16'**  
 M+H Contact **CTA+IC+:WINSTON MAXWELL**  
 M+H Contact Phone **COM+2693293900:TE'**  
 General Indicator **GIS+37'**  
 M+H Ship To **NAD+ST+123456789::16'**  
 Line Item **LIN+++ABC123DEF456:IN'**  
 Engineering Change Level **PIA+1+12345:EC'**

<b>Cum. Info Area</b>	Cum. Qty. Received	<b>QTY+70+10000'</b>
	Cum. Qty. Start Date	<b>DTM+51+20020509:102'</b>
	Cum. Qty. End Date	<b>DTM+52+20020519:102'</b>

<b>Weekly Bucket 1</b>	Weekly Forecast	<b>SCC+4++W'</b>
	Weekly Qty.	<b>QTY+1+500'</b>
	Delivery Date	<b>DTM+2+20020829:102'</b>

<b>Weekly Bucket 2</b>	Weekly Forecast	<b>SCC+4++W'</b>
	Weekly Qty.	<b>QTY+1+500'</b>
	Delivery Date	<b>DTM+2+20020908:102'</b>

<b>Weekly Bucket 3</b>	Weekly Forecast	<b>SCC+4++W'</b>
	Weekly Qty.	<b>QTY+1+500'</b>
	Delivery Date	<b>DTM+2+20020918:102'</b>

Packaging Type **PAC+++CTN90'**  
 Qty. Per Pack **QTY+52+100'**  
 Total Number of Segments **UNT+28+1'**  
 Total Number of Interchanges **UNZ+1+12'**

**Note:** Please do not use the example as a basis for implementation. The example only illustrates the use of the segment and data, but may not represent actual data sent by Mann+Hummel.