
Delivery Forecast

EDIFACT DELFOR

D97.A

*Plastic Omnium Auto Exterior
Scoop Project.*



MESSAGE DESCRIPTION

Following pages contain a full description of the EDIFACT DELFOR D97.A message as implemented by Plastic Omnium. All segments are included regardless whether used or not used in the interchange with Plastic Omnium. The official EDIFACT segment description is complemented with remarks pertaining to the specific requirements for an interchange with Plastic Omnium. Those remarks contain specific code values used, additional information on the values shown in a specific field, etc. The aim of those remarks is to simplify the implementation of the message.

INTRODUCTION

How to read the documentation

All segments in the subset used by Plastic Omnium are described in the following pages. The segment description is to be read as follows:

1 0020 BGM - BEGINNING OF MESSAGE

2	Segment group:	none.	Level:	1.
3	EDIFACT status:	mandatory.	PO status:	mandatory.
4	Maximum use:	1 per message.	PO occurrences:	1 per message.
5	Function:	segment for the unique identification of the delivery schedule document, by means of its name and its number.		
5	PO interchange:	see remarks.		
6	Example:	BGM+241+12+5' A B C		

7	EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
8	REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
9	A	C002	DOCUMENT/MESSAGE NAME	C			C		
		1001	Document/message name, coded	C	an..3	:	C	an..3	'34' = Forecast Delivery schedule. '241' = JIT Delivery Schedule .
		1131	Code list qualifier	C	an..3	:			
		3055	Code list responsible agency, coded	C	an..3	:			
9	B	1000	Document/message name	C	an..35	+			
		C106	DOCUMENT/MESSAGE IDENTIFICATION	C					
		1004	Document/message number	C	an..35	:	C	an..35	PO assigned release number
		1056	Version	C	an..9	:			
9	C	1060	Revision number	C	an..6	+			
		1225	MESSAGE FUNCTION, CODED	C	an..3	+	C	an..3	Function of the message. For code values see below.
		4343	RESPONSE TYPE, CODED	C	an..3	+			

10 COMMENTS

10 CODE VALUES

LEGEND

- 1 segment position in the message structure, segment tag and segment name.
- 2 identification (when applicable) of the segment group in which the segment is situated and indication at which level the segment is in the message.
- 3 status of the segment: as defined by EDIFACT and by PO.
- 4 number of occurrences of the segment: as defined by EDIFACT and as used by PO.

- 5 description of the function of the segment as defined by EDIFACT and as used by PO.

- ⑥ example of the segment as it may appear in an interchange. This example is only illustrative and does not necessarily represent an actual situation. It should **NOT** be used as a basis to implement this message.
- ⑦ definition of the segment content as defined by EDIFACT and as implemented by PO.
- ⑧ identification of the data elements in the segment
 - reference to the example.
 - data element tag - data elements with a 'C' denote a composite data element.
 - data element name - *italic CAPITALS* denote a composite data element.
 - **ST** - the status of the data element.
 - **FT** - the format of the data element, i.e. the indication of the number of characters (numerical or alphabetical) for this data element.
 - **SP** - the separator used between the data elements.
 - remarks on the specific use of the data element in the interchange with PO.
- ⑨ Shaded areas in the PO description mean that the data elements is not used by PO.
- ⑩ the segment description can be followed by:
 - comments providing more information regarding specific data elements and how they must be used and/or understood in messages from PO.
 - code values to be used for data elements contained in the message.

General remarks

Following remarks are applicable for the complete documentation:

- **Dates**
Unless otherwise specified in the field explanation in the documentation, dates are always expressed as **CCYYMMDD** (qualifier 2379 = 102).
- **Times**
Unless otherwise specified in the field explanation in the documentation, times are always expressed as **HHMM**.

SEGMENT TABLE

The following table shows the segments defined for the EDIFACT UNSM DELFOR D97.A Delivery Forecast message. Shaded areas identify the segments that are not used in the subset of DELFOR used by PO. This table, which should be read in conjunction with the branching diagram indicates the maximum number of occurrences for each segment.

POS.	TAG	NAME	ST	REPEATS	
0010	UNH	Message header	M	1	
0020	BGM	Beginning of message	M	1	
0030	DTM	Date/time/period	M	10	
0040	FTX	Free text	C	5	
0050		Segment group 1	C	10	
0060	RFF	Reference	M	1	
0070	DTM	Date/time/period	C	1	
0080		Segment group 2	C	99	
0090	NAD	Name and address	M	1	
0100		Segment group 3	C	10	
0110	RFF	Reference	M	1	
0120	DTM	Date/time/period	C	1	

POS.	TAG	NAME	ST	REPEATS	
0130		Segment group 4	C	5	
0140	CTA	Contact information	M	1	
0150	COM	Communication contact	C	5	
0160		Segment group 5	C	10	
0170	TDT	Details of transport	M	1	
0180	DTM	Date/time/period	C	5	
0190		Segment group 6	C	9999	
0200	GIS	General Indicator	M	1	
0210		Segment group 7	C	1	
0220	NAD	Name and Address	M	1	
0230	LOC	Place/location identification	C	10	
0240	FTX	Free text	C	5	
0250		Segment group 8	C	10	
0260	RFF	Reference	M	1	
0270	DTM	Date/time/period	C	1	
0280		Segment group 9	C	10	
0290	DOC	Document/message details	M	1	
0300	DTM	Date/time/period	C	10	
0310		Segment group 10	C	5	
0320	CTA	Contact information	M	1	
0330	COM	Communication contact	C	5	
0340		Segment group 11	C	10	
0350	TDT	Details of transport	M	1	
0360	DTM	Date/time/period	C	5	
0370		Segment group 12	C	9999	
0380	LIN	Line item	M	1	
0390	PIA	Additional product id	C	10	
0400	IMD	Item description	C	10	
0410	MEA	Measurements	C	5	
0420	ALI	Additional information	C	5	
0430	GIN	Goods identity number	C	999	
0440	GIR	Related identification numbers	C	999	
0450	LOC	Place/location identification	C	999	
0460	DTM	Date/time/period	C	5	
0470	FTX	Free text	C	5	
0480		Segment group 13	C	10	
0490	RFF	Reference	M	1	
0500	DTM	Date/time/period	C	1	
0510		Segment group 14	C	10	
0520	TDT	Details of transport	M	1	
0530	DTM	Date/time/period	C	2	
0540		Segment group 15	C	10	
0550	QTY	Quantity	M	1	
0560	DTM	Date/time/period	C	2	
0570		Segment group 16	C	10	
0580	RFF	Reference	M	1	
0590	DTM	Date/time/period	C	1	
0600		Segment group 17	C	999	
0610	SCC	Scheduling conditions	M	1	
0620		Segment group 18	C	999	
0630	QTY	Quantity	M	1	
0640	DTM	Date/time/period	C	2	
0650		Segment group 19	C	10	
0660	RFF	Reference	M	1	
0670	DTM	Date/time/period	C	1	

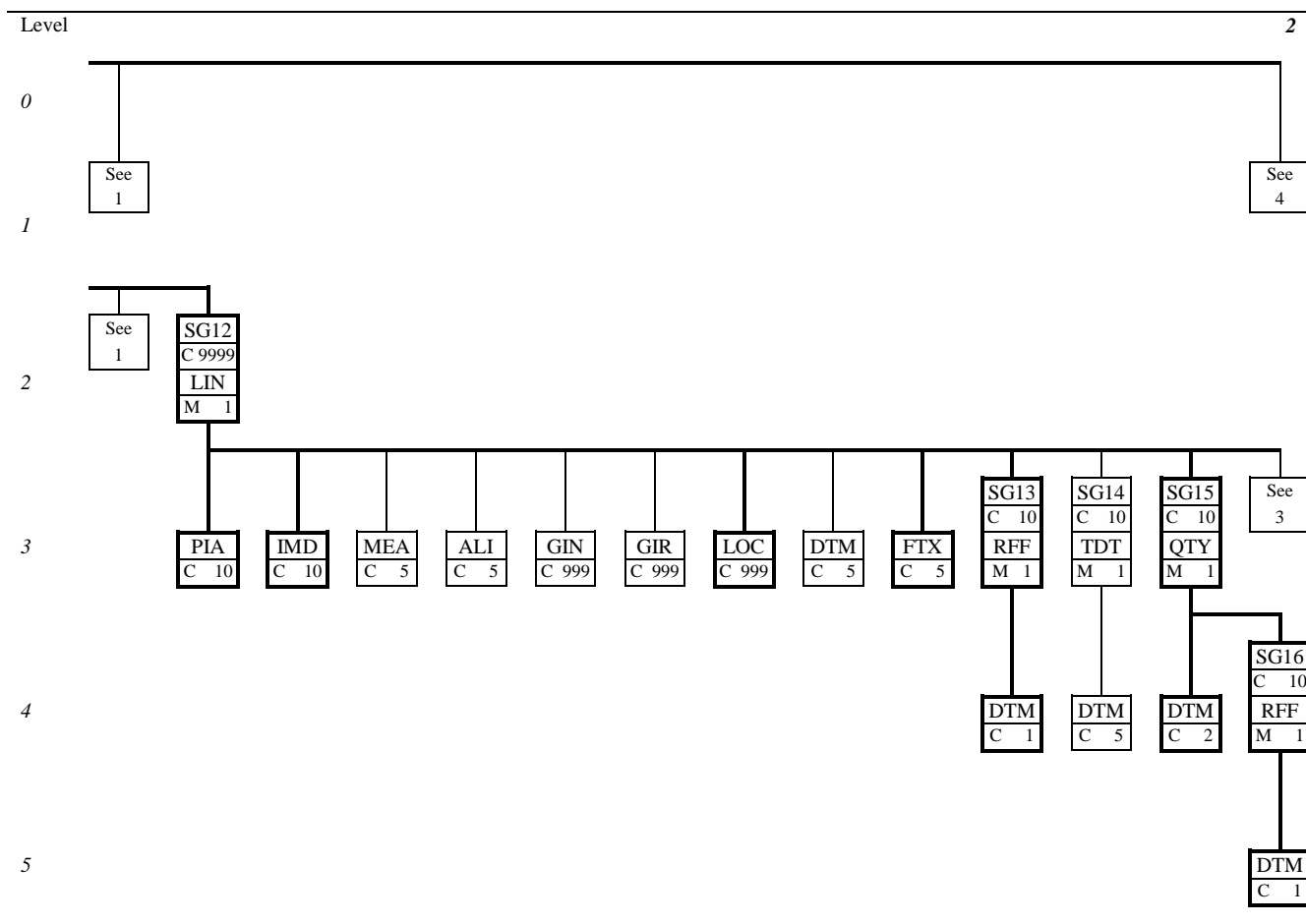
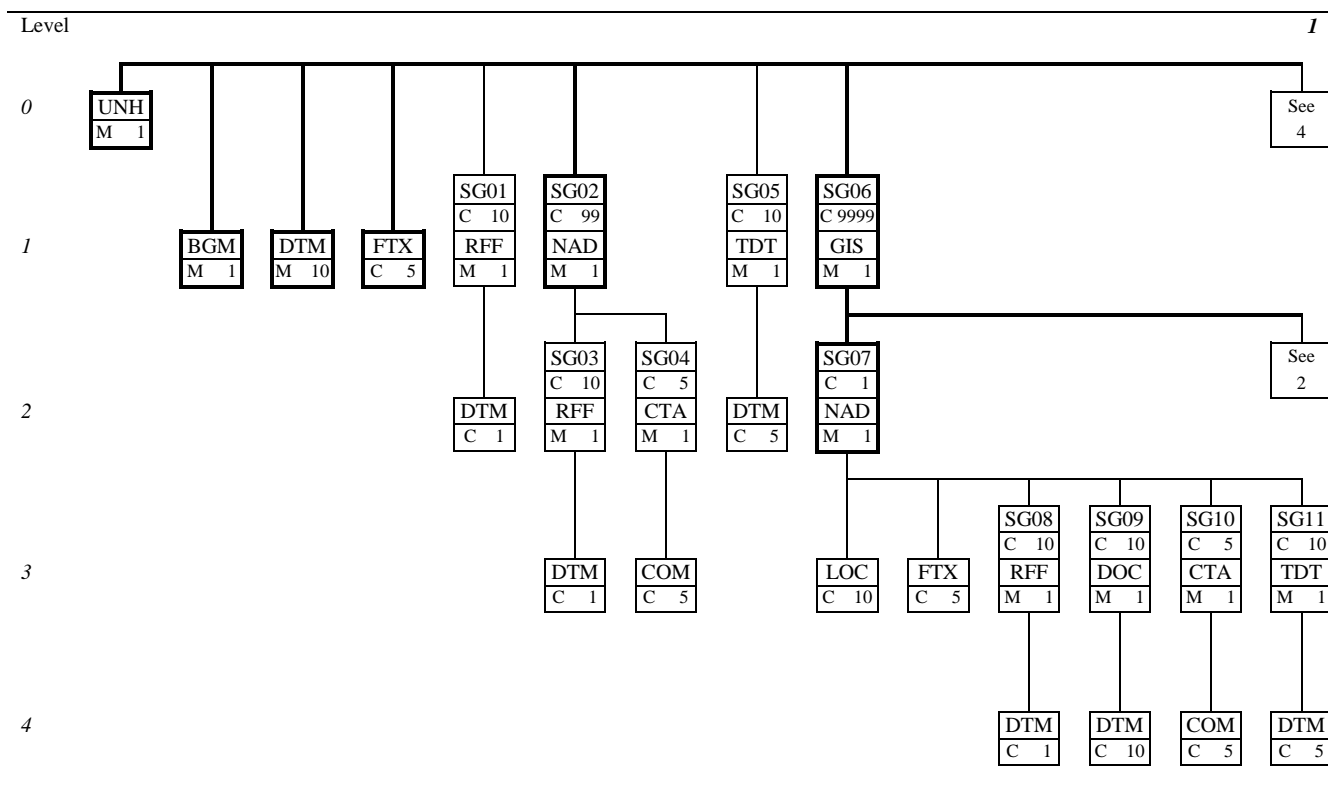
POS.	TAG	NAME	ST	REPEATS
0680		Segment group 20	C	99
0690	PAC	Package	M	1
0700	MEA	Measurements	C	10
0710	QTY	Quantity	C	5
0720	DTM	Date/time/period	C	5
0730		Segment group 21	C	10
0740	PCI	Package identification	M	1
0750	GIN	Goods identity number	C	10
0760		Segment group 22	C	999
0770	NAD	Name and address	M	1
0780	LOC	Place/location identification	C	10
0790	FTX	Free text	C	5
0800		Segment group 23	C	10
0810	DOC	Document/message details	M	1
0820	DTM	Date/time/period	C	1
0830		Segment group 24	C	5
0840	CTA	Contact information	M	1
0850	COM	Communication contact	C	5
0860		Segment group 25	C	10
0870	QTY	Quantity	M	1
0880	DTM	Date/time/period	C	2
0890		Segment group 26	C	10
0900	RFF	Reference	M	1
0910	DTM	Date/time/period	C	1
0920		Segment group 27	M	999
0930	SCC	Scheduling conditions	M	1
0940		Segment group 28	M	999
0950	QTY	Quantity	M	1
0960	DTM	Date/time/period	C	2
0670		Segment group 29	C	10
0980	RFF	Reference	M	1
0990	DTM	Date/time/period	C	1
1000		Segment group 30	C	10
1010	TDT	Details of transport	M	1
1020	DTM	Date/time/period	C	5
1030	UNT	Message trailer	M	1

BRANCHING DIAGRAM

The branching diagram shows the structure of the message. It is a combination of various segments that are organized in a certain hierarchical order.

A segment is a pre-defined set of functionally related values (e.g., segment NAD groups all values that relate to a Party: name - address - etc.)

Each segment within the branching diagram is broken down into one or multiple data elements. Within a segment, only those data elements that contain data must appear.



MESSAGE STANDARD DESCRIPTION

This section provides the description of the UN Standard Message DELFOR as defined in the 97.A Directory. Only the segments printed in bold are used in the subset defined by PO and will be further explained in section 3.6.

Header section

Information to be provided in the Header section:

0010 UNH, Message header

A service segment starting and uniquely identifying a message. The message type code for the Delivery schedule message is DELFOR.

0020 BGM, Beginning of message

A segment for unique identification of the Delivery schedule message by means of its name and its number and its function (original, replacement, change).

0030 DTM, Date/time/period

The DTM segment shall be specified at least once to identify the Delivery schedule message date. This segment can be included to indicate the beginning and the end date of the schedule.

0040 FTX, Free text

A segment with free text in coded or clear form to give further clarification when required. In computer to computer exchanges such text will normally require the receiver to process this segment manually.

0050 Segment group 1: RFF-DTM

A group of segments giving references relevant to the whole message, e.g. contract number.

0060 RFF, Reference

A segment for giving references to the whole Delivery schedule message, e.g. contract, original message number (AGO), previous message number (ACW), import or export license.

0070 DTM, Date/time/period

Date or time, or date and time of the reference.

0080 Segment group 2: NAD-SG3-SG4

A group of segments identifying parties by their names, addresses, locations, references and contacts relevant to the whole delivery schedule.

0090 NAD, Name and address

A segment for identifying names and addresses and their functions relevant for the whole Delivery schedule. The principal parties for the Delivery schedule message shall be identified. The identification of the recipient of the goods must be given in the NAD segment in the detail section.

0100 Segment group 3: RFF-DTM

A group of segments giving references relevant to the party.

0110 RFF, Reference

A segment giving references related to the party.

0120 DTM, Date/time/period

Date/time/period of the reference.

0130 Segment group 4: CTA-COM

A group of segments to identify person, function, or department and appropriate numbers to whom communication should be directed.

0140 CTA, Contact information

A segment to identify the person, function, or department to whom communication should be directed.

0150 COM, Communication contact

A segment identifying communication types and numbers for the person, function, or department identified in the CTA segment.

0160 Segment group 5: TDT-DTM

A group of segments specifying details of the mode and means of transport, and date/time/period relating to the whole message. This group of segments is used only when the requested mode and means of transport deviates from the norm.

- 0170 TDT, Details of transport
A segment specifying the carriage, and the mode and means of transport.
- 0180 DTM, Date/time/period
A segment indicating the date/time/period details relating to the TDT segment.

Detail section

Information to be provided in the Detail section:

- 0190 Segment group 6: GIS-SG7-SG12**
A group of segments providing details on delivery points and products and related information using one of both scheduling methods.
- 0200 GIS, General indicator**
A segment to indicate which method is used by the relevant processing indicator code.
- 0210 Segment group 7: NAD-LOC-FTX-SG8-SG9-SG10-SG11**
A group of segments needed to identify a delivery point and its attached information when the delivery point method is used.
- 0220 NAD, Name and address**
A segment for identifying the consignee.
- 0230 LOC, Place/location identification
A segment identifying a specific location at the consignee address (e.g. dock, gate,...) to which product, as specified in the LIN-Segment groups, should be delivered.
- 0240 FTX, Free text
A segment with free text in coded or clear form to give further clarification when required. In computer to computer exchanges such text will normally require the receiver to process this segment manually.
- 0250 Segment group 8: RFF-DTM
A group of segments giving references relevant to the consignee.
- 0260 RFF, Reference
A segment giving references related to the consignee.
- 0270 DTM, Date/time/period
Date/time/period of the reference.
- 0280 Segment group 9: DOC-DTM
A group of segments providing information relating to documents required for the consignee.
- 0290 DOC, Document/message details
A segment describing the documents required for the specified consignee.
- 0300 DTM, Date/time/period
Date/time/period of documents required.
- 0310 Segment group 10: CTA-COM
A group of segments to identify a person, function or department at the consignee and appropriate numbers to whom communication should be directed.
- 0320 CTA, Contact information
A segment to identify the person, function, or department to whom communication should be directed.
- 0330 COM, Communication contact
Communication types and numbers for the person, function, or department identified in CTA segment.
- 0340 Segment group 11: TDT-DTM
A group of segments specifying details of the mode and means of transport, and date and/or time of departure and destination relating to specified delivery point.
- 0350 TDT, Details of transport
A segment specifying the carriage, and the mode and means of transport.
- 0360 DTM, Date/time/period
A segment indicating the date/time/period details of departure or arrival relating to the TDT segment.

- 0370 Segment group 12: LIN-PIA-IMD-MEA-ALI-GIN-GIR-LOC-DTM-FTX-SG13-SG14-SG15-SG17-SG20-SG22**
A group of segments providing details of the individual line items for both methods.
- 0380 LIN, Line item**
A segment identifying the details of the product or service to be delivered, e.g. product identification. All other segments in the detail section following the LIN segment refer to the line item.
- 0390 PIA, Additional product id
A segment providing additional product identification.
- 0400 IMD, Item description**
A segment for describing the product or the service to be delivered.
- 0410 MEA, Measurements
A segment specifying physical measurements of the item to be delivered in original or unpacked form.
- 0420 ALI, Additional information
A segment indicating that the line item is subject to special conditions due to origin, customs preference, or commercial factors.
- 0430 GIN, Goods identity number
A segment providing identity numbers to be applied to the goods to be delivered, e.g. serial numbers.
- 0440 GIR, Related identification numbers
A segment providing sets of related identification numbers for a line item, e.g. engine number, chassis number and transmission number for a vehicle.
- 0450 LOC, Place/location identification**
A segment identifying a specific location to which products, as specified in the LIN-Segment group, should be placed after delivery. This function should only be used with the delivery point driven method.
- 0460 DTM, Date/time/period
Date/time/period associated with the line item, such as the date of the engineering change.
- 0470 FTX, Free text
A segment with free text in coded or clear form to give further clarification, when required, to the line item to be delivered.
- 0480 Segment group 13: RFF-DTM**
A group of segments giving references related to the line item and where necessary, their dates.
- 0490 RFF, Reference**
A segment for identifying references to the line item, e.g. a contract and its appropriate line item, original message number, previous message number if different per line item.
- 0500 DTM, Date/time/period**
Date/time/period of the reference.
- 0510 Segment group 14: TDT-DTM
A group of segments specifying details of the mode and means of transport, and date/time/period related to the specified transport details.
- 0520 TDT, Details of transport
A segment specifying the carriage, and the mode and means of transport of the goods for the specified location.
- 0530 DTM, Date/time/period
A segment indicating the date/time/period details relating to the TDT segment.
- 0540 Segment group 15: QTY-DTM-SG16**
A group of segments specifying product quantities and associated dates not related to schedules and where relevant, references.
- 0550 QTY, Quantity**
A segment to specify pertinent quantities not related to schedule(s) e.g. cumulative quantity, last quantity considered.
- 0560 DTM, Date/time/period**
A segment indicating the date/time/period details relating to the quantity.
- 0570 Segment group 16: RFF-DTM**
A group of segments giving references related to the quantity and where necessary, their date.

- 0580 RFF, Reference**
A segment for identifying reference to the quantity, e.g. despatch advice number.
- 0590 DTM, Date/time/period**
Date/time/period of the reference.
- 0600 Segment group 17: SCC-SG18**
A group of segments specifying the schedule information for the product identified in the LIN segment. With the delivery point driven method this segment group provides the schedule for the identified delivery point and product.
- 0610 SCC, Scheduling conditions**
A segment specifying the status of the schedule. Optionally a delivery pattern can be established, e.g. firm or proposed delivery pattern.
- 0620 Segment group 18: QTY-DTM-SG19**
A group of segments specifying product quantities and associated dates.
- 0630 QTY, Quantity**
A segment to specify scheduled quantities which may be related to schedule(s) and, or pattern established in the following DTM segment, e.g. delivery quantity for a specified date.
- 0640 DTM, Date/time/period**
A segment indicating date/time/period details relating to the given quantity.
- 0650 Segment group 19: RFF-DTM
A group of segments for specifying references associated with the given schedule's quantity and date and where necessary the reference dates.
- 0660 RFF, Reference
A segment to provide reference for the given schedule's quantity and date.
- 0670 DTM, Date/time/period
Date/time/period of the reference.
- 0680 Segment group 20: PAC-MEA-QTY-DTM-SG21**
A group of segments identifying the packaging, physical dimensions, and marks and numbers for goods referenced in the line item to be delivered.
- 0690 PAC, Package**
A segment specifying the number of package units and the type of packaging for the line item, e.g. pallet.
- 0700 MEA, Measurements
A segment specifying physical measurements of packages described in the PAC segment, e.g. pallet dimensions.
- 0710 QTY, Quantity**
A segment to specify pertinent quantities relating to the physical units (packages) described in the PAC segment.
- 0720 DTM, Date/time/period
A segment specifying date/time/period details relating to the physical units (packages) described in the PAC segment, e.g. packaging specification date.
- 0730 Segment group 21: PCI-GIN
A group of segments identifying markings and labels and if relevant package numbers.
- 0740 PCI, Package identification
A segment specifying markings and labels used on individual physical units (packages) described in the PAC segment.
- 0750 GIN, Goods identity number
A segment providing identity numbers to be applied to the packages to be delivered.
- 0760 Segment group 22: NAD-LOC-FTX-SG23-SG24-SG25-SG27-SG30
A group of segments providing details of the individual delivery points for the given product.
- 0770 NAD, Name and address
A segment for identifying names and addresses relevant to the delivery point.
- 0780 LOC, Place/location identification
A segment identifying a specific location at the address (e.g. dock, gate,...).
- 0790 FTX, Free text
A segment with free text in coded or clear form to give further clarification when required.

- 0800 Segment group 23: DOC-DTM
A group of segments providing information relating to documents required for the delivery point.
- 0810 DOC, Document/message details
A segment providing information relating to the documents required for specified delivery points.
- 0820 DTM, Date/time/period
Date/time/period of documents required.
- 0830 Segment group 24: CTA-COM
A group of segments to identify a person, function or department and appropriate numbers to whom communication should be directed. The information specified in this group is related to the delivery point.
- 0840 CTA, Contact information
A segment to identify the person, function, or department to whom communication should be directed.
- 0850 COM, Communication contact
A segment to identify communication types and numbers for the person, function, or department identified in CTA segment.
- 0860 Segment group 25: QTY-DTM-SG26
A group of segments specifying product quantities and associated dates and where relevant, references relating to the delivery point.
- 0870 QTY, Quantity
A segment to specify pertinent quantities not related to schedule(s) e.g. cumulative quantity, last quantity considered.
- 0880 DTM, Date/time/period
A segment indicating the date/time/period details relating to the given quantity.
- 0890 Segment group 26: RFF-DTM
A group of segments giving references related to the quantity and where necessary, their dates.
- 0900 RFF, Reference
A segment for identifying references to the quantity, e.g. despatch advice number.
- 0910 DTM, Date/time/period
Date/time/period of the reference.
- 0920 Segment group 27: SCC-SG28
A group of segments specifying scheduling information detailing quantities and date for the given delivery point. This segment group also specifies references and their associated dates related to the schedule as required for the delivery point.
- 0930 SCC, Scheduling conditions
A segment specifying the status of the schedule. Optionally a delivery pattern can be established, e.g. firm or proposed delivery schedule for a weekly pattern.
- 0940 Segment group 28: QTY-DTM-SG29
A group of segments specifying product quantities and associated dates.
- 0950 QTY, Quantity
A segment to specify pertinent quantities which may relate to schedule(s) and/or pattern established in the SCC segment, e.g. delivery quantity for a specified date.
- 0960 DTM, Date/time/period
A segment indicating the date/time/period details relating to the given quantity.
- 0970 Segment group 29: RFF-DTM
A group of segments for specifying references associated with the given schedule and delivery point and where necessary their dates.
- 0980 RFF, Reference
A segment to provide references for the given schedules and dates.
- 0990 DTM, Date/time/period
Date/time/period of the reference.
- 1000 Segment group 30: TDT-DTM
A group of segments specifying details of the mode and means of transport, and date/time/period relating to the delivery point.

- 1010 TDT, Details of transport
A segment specifying the carriage, and the mode and means of transport of the goods for the delivery point.
- 1020 DTM, Date/time/period
A segment indicating the date/time/period relating to the TDT segment.
- 1030 UNT, Message trailer**
A service segment ending a message, giving the total number of segments in the message and the control reference number of the message.

MESSAGE STRUCTURE

The message structure illustrates how the segments will be repeated in the Delivery Forecast message to accommodate the requirements identified by Plastic Omnium.

0010.UNH	Start of Delivery Schedule Message
0020.BGM	Message identification
0030-1.DTM	Message generation date
0030-2.DTM	Horizon start date
0030-3.DTM	Horizon end date
0040.FTX	Free Text for complete message
0090-1.NAD	Material release issuer (Buyer)
0090-2.NAD	Supplier identification
0090-3.NAD	Ship from identification (Delivery Party)
0090-4.NAD	Ordered by
0200.GIS	Start of detail section
0220.[GIS].NAD.(1)	Ship to destination #1 identification
0380.[GIS.NAD].LIN	Article-/part number #1 identification
0390.[GIS.NAD.LIN].PIA	Customer part nr / record keeping year / Kanban nr
0400.[GIS.NAD.LIN].IMD	Part release status code / description
0450-1.[GIS.NAD.LIN].LOC	Receiving dock identification
0450-2.[GIS.NAD.LIN].LOC	Line feed location id. / Material handling code
0490.[GIS.NAD.LIN].RFF	Purchase order number
0500.[GIS.NAD.LIN.RFF].DTM	Ref. date to the information given in preceding RFF
0550-1.[GIS.NAD.LIN].QTY	Cum. quantity scheduled since start inventory year
0560-1.[GIS.NAD.LIN.QTY].DTM	Start date
0560-2.[GIS.NAD.LIN.QTY].DTM	End date
0550-2.[GIS.NAD.LIN].QTY	Cum. quantity shipped since start inventory year
0560-1.[GIS.NAD.LIN.QTY].DTM	Start date
0560-2.[GIS.NAD.LIN.QTY].DTM	End date
0550-3.[GIS.NAD.LIN].QTY	Quantity of referenced document
0580.[GIS.NAD.LIN.QTY].RFF	Reference number of document
0590.[GIS.NAD.LIN.QTY.RFF].DTM	Date of referenced document
0610-1.[GIS.NAD.LIN].SCC	Schedule status
0630.[GIS.NAD.LIN.SCC].QTY	Quantity to be delivered week 1
0640.[GIS.NAD.LIN.SCC.QTY].DTM	Date of planned delivery week 1
0630.[GIS.NAD.LIN.SCC].QTY	Quantity to be delivered week 2
0640.[GIS.NAD.LIN.SCC.QTY].DTM	Date of planned delivery week 2
0630.[GIS.NAD.LIN.SCC].QTY	Quantity to be delivered week n
0640.[GIS.NAD.LIN.SCC.QTY].DTM	Date of planned delivery week n
0610-2.[GIS.NAD.LIN].SCC	Authorization code
0630.[GIS.NAD.LIN.SCC].QTY	Cumulative fabrication authorization
0640-1.[NAD.LIN.SCC.QTY].DTM	Start date
0640-2.[NAD.LIN.SCC.QTY].DTM	End date
0610-3.[GIS.NAD.LIN].SCC	Authorization code
0630.[GIS.NAD.LIN.SCC].QTY	Cumulative material authorizations
0640-1.[NAD.LIN.SCC.QTY].DTM	Start date
0640-2.[NAD.LIN.SCC.QTY].DTM	End date
0690.[GIS.NAD.LIN].PAC	Packaging information
0710.[GIS.NAD.LIN.PAC].QTY	Quantity per pack
0380-2.[GIS.NAD].LIN	Article-/part number #2 identification
...	
0380-n.[GIS.NAD].LIN	Article-/part number #n identification
...	
0220-2.[GIS].NAD.(2)	Ship to destination #2 identification
0380-1.[GIS.NAD].LIN	Article-/part number #1 identification
...	
0220-n.[GIS].NAD	Ship to destination #n identification
0380-1.[GIS.NAD].LIN	Article-/part number #1 identification
...	
1030.UNT	End of message

SERVICE SEGMENTS DESCRIPTION

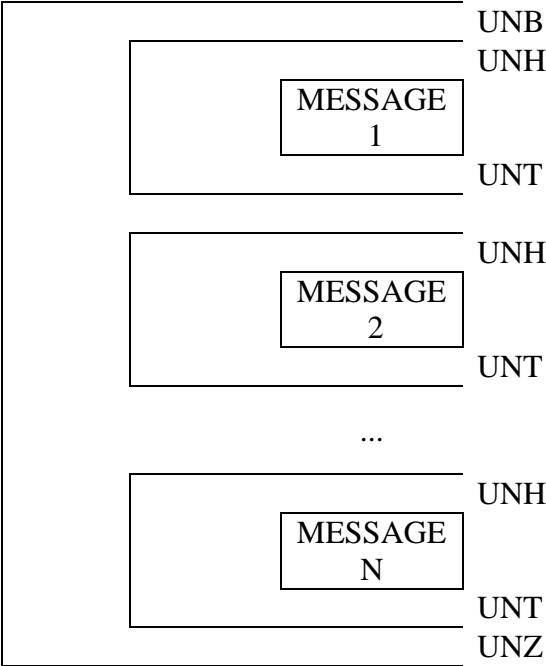
Following service segments are as defined by UN/EDIFACT and presented under ISO 9735.

The UNB, UNH, UNT and UNZ segments are the envelope of any message, enclosing all the data that is being transmitted.

The UNB (Interchange header) and UNZ (Interchange trailer) segments mark respectively the beginning and the end of an interchange thereby providing a unique interchange control reference.

Within the interchange the UNH (message header) and UNT (Message trailer) segments uniquely begin and end the various messages contained in an interchange.

**EXAMPLE OF AN
INTERCHANGE STRUCTU**



UNB - INTERCHANGE HEADER

Segment Group:	none	Level:	0
EDIFACT status:	mandatory	PO status:	mandatory
Maximum use:	1 per interchange	PO occurrences:	1 per interchange
Function	service segment providing the unique identification of an interchange. It allows the identification of the sender and the receiver of the interchange, gives date and time of preparation as well as the interchange control reference and the application reference.		
PO interchange:	see remarks.		

Example: **UNB+UNOA:2+MBXNOPO:ZZ+MBXNOSUPPLIER:ZZ+030324:0735+6++DELFOR**,
A B C D E F G H

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A B	S001	<i>SYNTAX IDENTIFIER</i>	M			M		
	0001	Syntax identifier	M	a4	:	M	a4	“UNOA”
	0002	Syntax version number	M	n1	+	M	n1	Indication of the syntax version used for this message.
C	S002	<i>INTERCHANGE SENDER</i>	M			M		
	0004	Sender identification	M	an..35	:	M	an..35	Communication code/mailbox number of the party originating the message.
	0007	Identification code qualifier	C	an..4	:			
D	0008	Address for Reverse Routing	C	an..14	+			
	S003	<i>INTERCHANGE RECIPIENT</i>	M			M		
	0010	Recipient identification	M	an..35	:	M	an..35	Communication code/mailbox number of the party receiving the message.
	0007	Identification code qualifier	C	an..4	:			
	0014	Routing address	C	an..14	+			
	S004	<i>DATE / TIME OF PREPARATION</i>	M			M		
E	0017	Date of preparation	M	n6	:	M	n6	YYMMDD format
F	0019	Time of preparation	M	n4	+	M	n4	HHMM format
G	0020	INTERCHANGE CONTROL REFERENCE	M	an..14	+	M	an..14	
	S005	<i>RECIPIENTS REFERENCE PASSWORD</i>	C					
	0022	Recipient's reference / password	M	an..14	:			
H	0025	Recipient's reference / password qualifier	C	an2	+			
	0026	APPLICATION REFERENCE	C	an..14	+	C	an..14	“ DEL FORS” instead of “ PODEL FOR”
	0029	PROCESSING PRIORITY CODE	C	a1	+			
	0031	ACKNOWLEDGEMENT REQUEST	C	n1	+			
	0032	COMMUNICATIONS AGREEMENT ID	C	an..35	+			
	0035	TEST INDICATOR	C	n1	'			

DELFOR : That represents the PO Flow type : the name stands for DELIVERY INSTRUCTIONS FOR SUPPLIERS
: PO prefix is unnecessary because the receiver of the message knows that it comes from PO thru mailbox...

0010

UNH - MESSAGE HEADER

Segment group: none
EDIFACT status: mandatory.
Maximum use: 1 per message.
Function: service segment starting and uniquely identifying a message. The message type code for the Delivery schedule message is DELFOR.
PO interchange: see remarks.

Level: 0
PO status: mandatory.
PO occurrences: 1 per message.

Example: **UNH++DELFOR:D:97A:UN'**
 A B C D E

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	0062	MESSAGE REFERENCE NUMBER	M	an..14	+	M	an..14	Message Control number assigned by the sender to the message. NOT USED.
	S009	MESSAGE IDENTIFIER	M			M		
B	0065	Message type	M	an..6	:	M	an..6	"DELFOR".
C	0052	Message version number	M	an..3	:	M	an..3	"D".
D	0054	Message release number	M	an..3	:	M	an..3	"97A".
E	0051	Controlling agency	M	an..2	:	M	an..2	"UN".
	0057	Association assigned code	C	an..6	+			
	0068	COMMON ACCESS REFERENCE	C	an..35	+			
	S010	STATUS OF TRANSFER	C					
	0070	Sequence of transfer	M	n..2	:			
	0073	First and last transfer	C	a1	:			

COMMENTS

0062 - Message Reference Number

The Message Reference number used by Plastic Omnium is structured as follows:

First message: 1
Second message: 2
Up to: 9999

1030

UNT - MESSAGE TRAILER

Segment group: none
EDIFACT status: mandatory
Maximum use: 1 per message
Function: service segment ending a message, giving the total number of segments in the message and the control reference number of the message.
PO interchange: see remarks.

Level: 0
PO status: mandatory
PO occurrences: 1 per message

Example: **UNT+99+12'**
 A B

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	0074	NUMBER OF SEPOENTS IN THE MESSAGE	M	n..6		M	n..6	Control count of the number of segments in the message, including UNH and UNT.
B	0062	MESSAGE REFERENCE NUMBER	M	an..14		M	an..14	Number must be identical to UNH - tag 0062

1040

UNZ - INTERCHANGE TRAILER

Segment Group: none Level: 0
EDIFACT status: mandatory PO status: mandatory
Maximum use: 1 PO occurrences: 1 per interchange
Function: service segment ending an interchange and giving the number of messages contained in the interchange as well as the Interchange Control Reference number.
PO interchange: see remarks.
Example: **UNZ+1+2'**
A B

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	0036	INTERCHANGE CONTROL COUNT	M	n..6	+	M	n..6	Number of messages in an interchange.
B	0020	INTERCHANGE CONTROL REFERENCE	M	an..14	^	M	an..14	Value must be the same as 0020 - Interchange Control Reference in UNB.

DATA SEGMENTS DESCRIPTION

This part includes only the segments defined in the standard and used in the subset exchanged between PO and its Trading Partners. The segments are described in the same sequence as they appear in the message.

The EDIFACT DELFOR segments that are not used in the subset used by PO are included in alphabetical sequence under item 3.9.

0020

BGM - BEGINNING OF MESSAGE

Segment group: none
EDIFACT status: mandatory
Maximum use: 1 per message
Function: segment for the unique identification of the delivery schedule document, by means of its name and its number.
PO interchange: see remarks.

Level: 1
PO status: mandatory
PO occurrences: 1 per message

Example: **BGM+241+455+5'**
A B C

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	C002	<i>DOCUMENT/MESSAGE NAME</i>	C			C		
	1001	Document/message name, coded	C	an..3	:	M	an..3	"34 or 241" : 34 = Forecast, 241 = JIT Delivery Schedule.
	1131	Code list qualifier	C	an..3	:			
	3055	Code list responsible agency, coded	C	an..3	:			
	1000	Document/message name	C	an..35	+			
B	C106	<i>DOCUMENT/MESSAGE IDENTIFICATION</i>	C					
	1004	Document/message number	C	an..35	:	M	an..35	PO assigned release number.
	1056	Version	C	an..9	:			
	1060	Revision number	C	an..6	+			
C	1225	MESSAGE FUNCTION, CODED	C	an..3	+	M	an..3	Function of the message. Not Used in PO.
	4343	RESPONSE TYPE, CODED	C	an..3	'			

CODE VALUES

1001 - Message Function, coded

1225 Codelist doesn't have to be mentioned because that code is unused here

0030 DTM - DATE/TIME/PERIOD

Segment group: none Level: 1
EDIFACT status: mandatory PO status: mandatory
Maximum use: 10 per message at level 1 PO occurrences: max. 1 per message

Function: segment specifying the date, and when relevant, the time/period of the beginning and ending of the validity period of the document. The DTM must be specified at least once to identify the Delivery Schedule document date.

PO interchange: there will only be 1 occurrences of DTM in position 0030: one to specify the message issue date.

Example: **DTM+137:19970611:102'** [document generation]
DTM+158:19970616:102' NOT USED [horizon start]
DTM+159:19971103:102' USED when BGM+241. [horizon end]
A B C

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS

Document generation date.

A	C507	DATE/TIME/PERIOD	M			M		
	2005	Date/time/period qualifier	M	an..3	:	M	an..3	"137" = Document message date/time.
	2380	Date/time/period	C	an..35	:	M	an..35	Actual issue date of the document.
	2379	Date/time/period format qualifier	C	an..3	'	M	an..3	"102" = CCYYMMDD.

Horizon start date. NOT USED

A	C507	DATE/TIME/PERIOD	M			M		NOT USED
	2005	Date/time/period qualifier	M	an..3	:	M	an..3	"158" = Horizon start date.
	2380	Date/time/period	C	an..35	:	M	an..35	Start date of planning horizon.
	2379	Date/time/period format qualifier	C	an..3	'	M	an..3	"102" = CCYYMMDD.

Horizon end date. USED when BGM+ 241 (JIT delivery schedule)

A	C507	DATE/TIME/PERIOD	M			M		NOT USED
	2005	Date/time/period qualifier	M	an..3	:	M	an..3	"159" = Horizon end date.
	2380	Date/time/period	C	an..35	:	M	an..35	End date of planning horizon.
	2379	Date/time/period format qualifier	C	an..3	'	M	an..3	"102" = CCYYMMDD.

0040 FTX - FREE TEXT

Segment group: none Level: 1
EDIFACT status: conditional PO status: conditional
Maximum use: 5 per message PO occurrences: max. 5 per message

Function: segment with free text in coded or clear form to give further clarification when required.

PO interchange: see remarks.

Example: **FTX+AAI+++TEXT'**
A B

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	4451	TEXT SUBJECT QUALIFIER	M	an..3	+	M	an..3	"AAI" = General information.
	4453	TEXT FUNCTION, CODED	C	an..3	+			
	C107	TEXT REFERENCE	C					
	4441	Free text identification	M	an..17	:			
	1131	Code list qualifier	C	an..3	:			
	3055	Code list responsible agency, coded	C	an..3	+			
	C108	TEXT LITERAL	C			C		
	4440	Free text	M	an..70	:	M	an..70	Textual information.
B	4440	Free text	C	an..70	:			
	4440	Free text	C	an..70	:			
	4440	Free text	C	an..70	:			
	4440	Free text	C	an..70	:			
	4440	Free text	C	an..70	+			
	3453	LANGUAGE, CODED	C	an..3	'			

Segment group 2: NAD-SG3-SG4

Segment group: 2 [SG2]
EDIFACT status: conditional
Maximum use: 99 per message at level 1 message
Level: 1
PO status: conditional
PO occurrences: max. 4 per
Function: group of segments identifying names, addresses, locations, and contacts relevant to the whole Delivery Schedule.
PO interchange: see segment description.

0090 NAD - NAME AND ADDRESS

Segment group: 2 [NAD]
EDIFACT status: mandatory if segment group 2 is used
Maximum use: 1 per segment group 2 (max. 99) group 2
Level: 1
PO status: mandatory
PO occurrences: 1 per segment
Function: segment for identifying names and addresses and their functions relevant for the whole Delivery Schedule. Identification of the seller and buyer parties is recommended for the Delivery Schedule message. Exception: the identification of the recipient of the goods must be given in the detail section.
PO interchange: the message may contain maximum 4 NAD's in position 0060 as detailed below. PO will always transmit the 2nd occurrences and may, in some cases, also send the 1st, 3rd and/or 4th occurrence.

Example: **NAD+MI+MATISSUERCODE::92++NAMEOFPARTY'** [Supplier]
A B C D

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS

Planning schedule/material release issuer (buyer).

A	3035	PARTY QUALIFIER	M	an..3	+	M	an..3	"MI" = Material issuer.
	C082	PARTY IDENTIFICATION DETAILS	C			M		
B	3039	Party id. Identification	M	an..35	:	M	an..35	Code identifying the issuer of the planning schedule. For code values see below.
	1131	Code list qualifier	C	an..3	:			
C	3055	Code list responsible agency, coded	C	an..3	+	M	an..3	For code value see below.
	C058	NAME AND ADDRESS	C					
	3124	Name and address line	M	an..35	:			
	3124	Name and address line	C	an..35	:			
	3124	Name and address line	C	an..35	:			
	3124	Name and address line	C	an..35	:			
	3124	Name and address line	C	an..35	:			
	3124	Name and address line	C	an..35	+			
D	C080	PARTY NAME	C			C		
	3036	Party name	M	an..35	:	M	an..35	Name of the party. Not always transmitted.
	3036	Party name	C	an..35	:			
	3036	Party name	C	an..35	:			
	3036	Party name	C	an..35	:			
	3036	Party name	C	an..35	:			
	3036	Party name	C	an..35	:			
	3045	Party name format, coded	C	an..3	+			
	C059	STREET	C					
	3042	Street and number/p.o. box	M	an..35	:			
	3042	Street and number/p.o. box	C	an..35	:			
	3042	Street and number/p.o. box	C	an..35	:			
	3042	Street and number/p.o. box	C	an..35	+			
	3164	CITY NAME	C	an..35	+			
	3229	COUNTRY SUB-ENTITY IDENTIFICATION	C	an..9	+			
	3251	POSTCODE IDENTIFICATION	C	an..9	+			
	3207	COUNTRY, CODED	C	an..3	“			

0090

NAD - CONTINUED

Supplier

A	3035	PARTY QUALIFIER	M	an..3	+	M	an..3	“SU” = Supplier.
	C082	PARTY IDENTIFICATION DETAILS	C			M		
B	3039	Party id. Identification	M	an..35	:	M	an..35	Code identifying the supplier.
	1131	Code list qualifier	C	an..3	:			
C	3055	Code list responsible agency, coded	C	an..3	+	M	an..3	For code value see below.
	C058	NAME AND ADDRESS	C					
	C080	PARTY NAME	C			C		
D	3036	Party name	M	an..35	:	M	an..35	Name of the party. Not always transmitted.
REST OF SEGMENT NOT USED.								

Ship From location (only used when this is different from SU).

A	3035	PARTY QUALIFIER	M	an..3	+	M	an..3	“SF” = Ship From.
	C082	PARTY IDENTIFICATION DETAILS	C			M		
B	3039	Party id. Identification	M	an..35	:	M	an..35	Code identifying the ship from location.
	1131	Code list qualifier	C	an..3	:			
C	3055	Code list responsible agency, coded	C	an..3	+	M	an..3	For code value see below.
	C058	NAME AND ADDRESS	C					
	C080	PARTY NAME	C			C		
D	3036	Party name	M	an..35	:	M	an..35	Name of the party. Not always transmitted.
REST OF SEGMENT NOT USED.								

Ordered by (only used for Ship Direct).

A	3035	PARTY QUALIFIER	M	an..3	+	M	an..3	“OB” = Ordered by.
	C082	PARTY IDENTIFICATION DETAILS	C			M		
B	3039	Party id. Identification	M	an..35	:	M	an..35	Code identifying the ordering party.
	1131	Code list qualifier	C	an..3	:			
C	3055	Code list responsible agency, coded	C	an..3	+	M	an..3	For code value see below.
	C058	NAME AND ADDRESS	C					
	C080	PARTY NAME	C			C		
D	3036	Party name	M	an..35	:	M	an..35	Name of the party. Not always transmitted.
REST OF SEGMENT NOT USED.								

CODE VALUES**3039 - Party Id. Identification**

Individual notification by the implementation plant.

3055 - Code List Responsible Agency, coded

16 DUN & Bradstreet (DUNS)
 92 Assigned by buyer

Segment group 6: GIS-SG7-SG12

Segment group: 6 [SG6]
EDIFACT status: conditional
Maximum use: 9999 per message
Function: group of segments providing details on delivery points and products and related information using one of both scheduling methods.
PO interchange: see segment description.

Level: 1
PO status: conditional
PO occurrences: max. 9999 per message

0200 GIS - GENERAL INDICATOR

Segment group: 6 [GIS]
EDIFACT status: mandatory if segment group 6 is used
Maximum use: 1 per segment group 6
Function: segment to indicate which method is used by the relevant processing indicator code.
PO interchange: see remarks.
Example: **GIS+7'**
A

Level: 1
PO status: mandatory
PO occurrences: 1 per segment

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	C529	PROCESSING INDICATOR	M			M		
	7365	Processing indicator, coded	M	an..3	:	M	an..3	Constant value of 7.
	1131	Code list qualifier	C	an..3	:			
	3055	Code list responsible agency, coded	C	an..3				
	7187	Process type identification	C	an..17	'			

Segment group 7: NAD-LOC-FTX-SG8-SG9-SG10-SG11

Segment group: 7 [GIS.SG7]
EDIFACT status: conditional
Maximum use: 1 per segment group 6
Function: group of segments needed to identify a delivery point and its attached information when the delivery point method is used
PO interchange: see segment description.

Level: 2
PO status: conditional
PO occurrences: 1 per segment

0220 NAD - NAME AND ADDRESS

Segment group: 7 [GIS.NAD]
EDIFACT status: mandatory if segment group 7 is used
Maximum use: 1 per segment group 7
Function: segment for identifying names and addresses and their functions relevant to the delivery point. All other segments in this segment group 7 following the NAD segment refer to that delivery point.
PO interchange: see remarks.

Level: 2
PO status: mandatory
PO occurrences: 1 per segment

Example: **NAD+ST+DELIVEREDPLANT::92++POAE LLC'**
A B C D

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	3035	PARTY QUALIFIER	M	an..3	+	M	an..3	"ST" = Ship To.
	C082	PARTY IDENTIFICATION DETAILS	C			M		
B	3039	Party id. Identification	M	an..35	:	M	an..35	Code identifying the plant where the material must be delivered. For code value see below.
	1131	Code list qualifier	C	an..3	:			
C	3055	Code list responsible agency, coded	C	an..3	+	M	an..3	For code value see below.
	C058	NAME AND ADDRESS	C					
D	3124	Name and address line	M	an..35	:			
	3124	Name and address line	C	an..35	:			
	3124	Name and address line	C	an..35	:			
	3124	Name and address line	C	an..35	:			
	3124	Name and address line	C	an..35	:			
	3124	Name and address line	C	an..35	+			
	C080	PARTY NAME	C			C		
	3036	Party name	M	an..35	:	M	an..35	Name of the party. Not always transmitted.
	3036	Party name	C	an..35	:			
	3036	Party name	C	an..35	:			
	3036	Party name	C	an..35	:			
	3036	Party name	C	an..35	:			
	3045	Party name format, coded	C	an..3	+			
	C059	STREET	C					
	3042	Street and number/p.o. box	M	an..35	:			
	3042	Street and number/p.o. box	C	an..35	:			
	3042	Street and number/p.o. box	C	an..35	:			
	3042	Street and number/p.o. box	C	an..35	+			
	3164	CITY NAME	C	an..35	+			
	3229	COUNTRY SUB-ENTITY IDENTIFICATION	C	an..9	+			
	3251	POSTCODE IDENTIFICATION	C	an..9	+			
	3207	COUNTRY, CODED	C	an..3	“			

CODE VALUES

3055 - Code List Responsible Agency, coded

16 DUN & Bradstreet (DUNS)
92 Assigned by buyer

Segment group 12: LIN-PIA-IMD-MEA-ALI-GIN-GIR-LOC-DTM-FTX-SG13-SG14-SG15-SG17-SG20-SG22

Segment group:	12 [GIS.SG12]	Level:	2
EDIFACT status:	conditional	PO status:	conditional
Maximum use:	9999 per GIS in segment group 06 SG6	PO occurrences:	max. 9999 per
Function:	group of segments providing details of the individual line items for the specified delivery point.		
PO interchange:	see segment description.		

0380 LIN - LINE ITEM

Segment group:	12 [GIS.LIN]	Level:	2
EDIFACT status:	mandatory if segment group 12 is used	PO status:	mandatory
Maximum use:	1 per segment group 12 (max. 9999 per GIS) group 12	PO occurrences:	1 per segment
Function:	segment identifying the details of the product or service to be delivered, e.g. product identification. All other segments in the detail section following the LIN segment refer to the line item.		
PO interchange:	see remarks.		
Example:	LIN+3++1234567:IN' A B		

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A B	1082	LINE ITEM NUMBER	C	n..6	+			
	1229	ACTION REQUEST/ NOTIFICATION, CODED	C	an..3	+			Fix, 3 , <i>Cancel & Replace</i>
	C212	ITEM NUMBER IDENTIFICATION	C			M		
	7140	Item number	C	an..35	:	M	an..35	PO assigned 8 digit part number.
	7143	Item number type, coded	C	an..3	:	M	an..3	"IN" = Buyer's item number.
	1131	Code list qualifier	C	an..3	:			
	3055	Code list responsible agency, coded	C	an..3	+			
	C829	SUB-LINE INFORMATION	C					
	5495	Sub-line indicator, coded	C	an..3	:			
	1082	Line item number	C	an..6	+			
	1222	CONFIGURATION LEVEL	C	n..2	+			
	7083	CONFIGURATION, CODED	C	an..3	+			

0390

PIA - ADDITIONAL PRODUCT ID

Segment group: 12 [GIS.LIN.PIA]
 EDIFACT status: conditional
 Maximum use: 10 per LIN in segment group 12

Level: 3
 PO status: conditional
 PO occurrences: 1 per segment

Function: segment providing additional product identification.
 PO interchange: Not Currently Used.

Example: **PIA+1+7:RY+12345678:UA+1234:MP'**
 A B C D E F G

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION			
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS	
A	4347	PRODUCT ID. FUNCTION QUALIFIER	M	an..3	+	M	an..3	"1" = Additional identification	
	C212	ITEM NUMBER IDENTIFICATION	M			M			
B	7140	Item number	C	an..35	:	C	an..35	Identification of the model year: e.g. 7 = 97; 8 = 98, etc.	
C	7143	Item number type, coded	C	an..3	:	C	an..3	"RY" = Record keeping of model year.	
	1131	Code list qualifier	C	an..3	:				
	3055	Code list responsible agency, coded	C	an..3	+				
	C212	ITEM NUMBER IDENTIFICATION	C			C			
D	7140	Item number	C	an..35	:	C	an..35	If used entry is customer part number.	
E	7143	Item number type, coded	C	an..3	:	C	an..3	"UA" = Ultimate customer's part number. (Only used for Ship Direct)	
	1131	Code list qualifier	C	an..3	:				
	3055	Code list responsible agency, coded	C	an..3	+				
	C212	ITEM NUMBER IDENTIFICATION	C						
F	7140	Item number	C	an..35	:	C	an..35	If used entry is Kanban number.	
G	7143	Item number type, coded	C	an..3	:	C	an..3	"MP" = Product/Service identification number.	
	1131	Code list qualifier	C	an..3	:				
	3055	Code list responsible agency, coded	C	an..3	+				
	C212	ITEM NUMBER IDENTIFICATION	C						
	7140	Item number	C	an..35	:				
	7143	Item number type, coded	C	an..3	:				
	1131	Code list qualifier	C	an..3	:				
	3055	Code list responsible agency, coded	C	an..3	+				
	C212	ITEM NUMBER IDENTIFICATION	C						
	7140	Item number	C	an..35	:				
	7143	Item number type, coded	C	an..3	:				
	1131	Code list qualifier	C	an..3	:				
	3055	Code list responsible agency, coded	C	an..3	+				

0400

IMD - ITEM DESCRIPTION

Segment group: 12 [GIS.LIN.IMD] Level: 3
 EDIFACT status: conditional PO status: conditional
 Maximum use: 10 per LIN in segment group 12 PO occurrences: 1 per segment

Function: segment for describing the product or the service to be delivered.
 PO interchange: Not Currently Used.

Example: **IMD+++P:::DESCRIPTION'**
 A B

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	7077	ITEM DESCRIPTION TYPE, CODED	C	an..3	+			
	7081	ITEM CHARACTERISTIC, CODED	C	an..3	+			
	C273	ITEM DESCRIPTION	C			C		
	7009	Item description identification	C	an..17	:	C	an..17	Part release status code. "P" = Pilot
B	1131	Code list qualifier	C	an..3	:			
	3055	Code list responsible agency, coded	C	an..3	:			
	7008	Item description	C	an..35	:	C	an..35	Clear text description of the part defined in the preceding LIN.
	7008	Item description	C	an..35	:			
	3453	Language, coded	C	an..3	+			
	7383	SURFACE/LAYER INDICATOR, CODED	C	an..3	'			

0450

LOC - PLACE/LOCATION IDENTIFICATION

Segment group: 12 [GIS.LIN.LOC] Level: 3
 EDIFACT status: conditional PO status: conditional
 Maximum use: 999 per LIN in segment group 12 PO occurrences: max. 2 per
 segment group 12
 Function: segment identifying a specific location to which products, as specified in the LIN-Segment
 group, should be delivered.
 PO interchange: see remarks. (where ???)
 Example: **LOC+11+1200'** [Receiving dock]
 A B

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS

Receiving dock identification.

A	3227	PLACE/LOCATION QUALIFIER	M	an..3	+	M	an..3	"11" = Place/port of discharge.
	C517	LOCATION IDENTIFICATION	C			C		
B	3225	Place/location identification	C	an..25	:	C	an..25	Receiving dock at PO plant or dock number at final destination for the parts
	1131	Code list qualifier	C	an..3	:			
	3055	Code list responsible agency, coded	C	an..3	:			
	3224	Place/location	C	an..70	+			
	C519	RELATED LOCATION ONE ID.	C					
	3223	Related place/location one Id.	C	an..25	:			
	1131	Code list qualifier	C	an..3	:			
	3055	Code list responsible agency, coded	C	an..3	:			
	3222	Related place/location one	C	an..70	+			
	C553	RELATED LOCATION TWO ID.	C					
	3233	Related place/location two Id.	C	an..25	:			
	1131	Code list qualifier	C	an..3	:			
	3055	Code list responsible agency, coded	C	an..3	:			
	3232	Related place/location two	C	an..70	+			
	5479	RELATION, CODED	C	an..3	‘			

0470

FTX - FREE TEXT

Segment group: 12 (GIS.LIN.LOC)
 EDIFACT status: conditional
 Maximum use: 5 per LIN in segment group 12
 segment group 12

Level: 3
 PO status: conditional
 PO occurrences: max. 1 per

Function: segment with free text in coded or clear form to give further clarification when required.
 PO interchange: Not used

Example: **FTX+AAI+++TEXT'**
 A B

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	4451	TEXT SUBJECT QUALIFIER	M	an..3	+	M	an..3	"AAI" = General information.
	4453	TEXT FUNCTION, CODED	C	an..3	+			
	C107	TEXT REFERENCE	C					
	4441	Free text identification	M	an..17	:			
	1131	Code list qualifier	C	an..3	:			
	3055	Code list responsible agency, coded	C	an..3	+			
B	C108	TEXT LITERAL	C			C		
	4440	Free text	M	an..70	:	M	an..70	Textual information.
	4440	Free text	C	an..70	:			
	4440	Free text	C	an..70	:			
	4440	Free text	C	an..70	:			
	4440	Free text	C	an..70	+			
	3453	LANGUAGE, CODED	C	an..3	'			

Segment group 13: RFF-DTM

Segment group:	13 [GIS.LIN.SG13]	Level:	3
EDIFACT status:	conditional	PO status:	conditional
Maximum use:	10 per LIN in segment group 12	PO occurrences:	1 per segment
Function:	group of segments giving references related to the line item and where necessary, their dates.		
PO interchange:	see segment description.		

0490 RFF - REFERENCE

Segment group:	13 [GIS.LIN.RFF]	Level:	3
EDIFACT status:	mandatory if segment group 13 is used	PO status:	mandatory
Maximum use:	1 per segment group 13 (max. 10) group 13	PO occurrences:	1 per segment
Function:	segment for identifying documents relating to the line item, e.g. a contract and its appropriate line item.		
PO interchange:	see remarks.		
Example:	RFF+ON: 5105000660'		
	A	B	

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	C506	<i>REFERENCE</i>	M			M		
	1153	Reference qualifier	M	an..3	:	M	an..3	"ON" = Order number.
B	1154	Reference number	C	an..35	:	C	an..35	Number of the Purchase Order relevant for the article defined in the preceding LIN.
C	1156	Line number	C	an..6	:	C	an..6	Not Used.
	4000	Reference version number	C	an..35	:			

0500 DTM - DATE/TIME/PERIOD

Segment group:	13 [GIS.LIN.RFF.DTM]	Level:	4
EDIFACT status:	conditional	PO status:	conditional
Maximum use:	1 per RFF	PO occurrences:	not used
Function:	segment providing the date/time/period of the reference.		
PO interchange:	Not currently used.		

Example:

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	C507	<i>DATE/TIME/PERIOD</i>	M					
	2005	Date/time/period qualifier	M	an..3	:			
	2380	Date/time/period	C	an..35	:			
	2379	Date/time/period format qualifier	C	an..3	:			

Use of segment groups 15 and 17 in message from PO

CALCULATION INFORMATION

Segment group 15: QTY-DTM-SG16

Segment group: 15 [GIS.LIN.SG15] Level: 3
 EDIFACT status: conditional PO status: conditional
 Maximum use: 10 per LIN in segment group 12 PO occurrences: max.10 per
 segment group 12
 Function: group of segments specifying product quantities and associated dates not related to schedules and where relevant references.
 PO interchange: see description of different occurrences of segment group 15.

SEGMENT GROUP 15

CUMULATIVE QUANTITY REQUIRED (*scheduled since accumulation start date*)

0550.[GIS.LIN].QTY

0560.[GIS.LIN.QTY].DTM

0560.[GIS.LIN.QTY].DTM

Cumulative quantity scheduled since start of inventory year

Cumulative calculation period start date

Cumulative calculation period end date

0550 QTY - QUANTITY

Segment group: 15 [GIS.LIN.QTY] Level: 3
 EDIFACT status: mandatory when segment group 15 is used PO status: mandatory
 Maximum use: 1 per segment group 15 (max. 10) PO occurrences: 1 per segment
 group 15
 Function: segment to specify pertinent quantities not related to schedule(s), e.g. cumulative quantity, last quantity considered.
 PO interchange: see description of different occurrences of segment group 15.
 Example: **QTY+70:456:EA'**
 A B C

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	C186	QUANTITY DETAILS	M			M		
	6063	Quantity qualifier	M	an..3	:	M	an..3	"70" = Cumulative quantity received in PO Plant.
B	6060	Quantity	M	n..15	:	M	n..15	Cumulative quantity Received.
C	6411	Measure unit qualifier	C	an..3	'			Measure unit qualifier

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	C186	QUANTITY DETAILS	M			M		
	6063	Quantity qualifier	M	an..3	:	M	an..3	"12" = Despatch quantity..
B	6060	Quantity	M	n..15	:	M	n..15	Last ASN Qty
C	6411	Measure unit qualifier	C	an..3	'			Measure unit qualifier

0560

DTM - DATE/TIME/PERIOD

Segment group: 15 [GIS.LIN.QTY.DTM]

EDIFACT status: conditional

Maximum use: 2 per QTY

segment group 15

Function: segment providing the date/time/period of the reference.

PO interchange: see remarks.

Level: 4

PO status: conditional

PO occurrences: max. 2 per

Example:

DTM+51:19970101:102'

[Start date]

DTM+52:19970701:102'

[End date]

A B C

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS

Start date

	C507	DATE/TIME/PERIOD	M			M		
A	2005	Date/time/period qualifier	M	an..3	:	M	an..3	Not Used.
B	2380	Date/time/period	C	an..35	:	C	an..35	
C	2379	Date/time/period format qualifier	C	an..3	'	C	an..3	

End date

	C507	DATE/TIME/PERIOD	M			M		
A	2005	Date/time/period qualifier	M	an..3	:	M	an..3	Not Used.
B	2380	Date/time/period	C	an..35	:	C	an..35	
C	2379	Date/time/period format qualifier	C	an..3	'	C	an..3	

SEGMENT GROUP 15 **CUMULATIVE QUANTITY SHIPPED YEAR TO DATE**

0550.[GIS.LIN].**QTY**

0560.[GIS.LIN.QTY].**DTM**

0560.[GIS.LIN.QTY].**DTM**

Cumulative quantity shipped since start of inventory year

Cumulative calculation period start date

Date of last ASN

0550 QTY - QUANTITY

Description: see quantity information 1.

Example: **QTY+3:99999:C62**
A B C

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	C186	<i>QUANTITY DETAILS</i>	M			M		
A	6063	Quantity qualifier	M	an..3	:	M	an..3	Not Used.
B	6060	Quantity	M	n..15	:	M	n..15	
C	6411	Measure unit qualifier	C	an..3	^	C	an..3	

0560 DTM - DATE/TIME/PERIOD

Description: see quantity information 1.

Example: **DTM+51:19970101:102'** [Start date]
DTM+11:19970910:102' [Last recorded shipment
date]
A B C

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	C507	<i>DATE/TIME/PERIOD</i>	M			M		
A	2005	Date/time/period qualifier	M	an..3	:	M	an..3	Not Used.
B	2380	Date/time/period	C	an..35	:	C	an..35	
C	2379	Date/time/period format qualifier	C	an..3	^	C	an..3	

Start date

	C507	<i>DATE/TIME/PERIOD</i>	M			M		
A	2005	Date/time/period qualifier	M	an..3	:	M	an..3	Not Used.
B	2380	Date/time/period	C	an..35	:	C	an..35	
C	2379	Date/time/period format qualifier	C	an..3	^	C	an..3	

Last recorded shipment date

	C507	<i>DATE/TIME/PERIOD</i>	M			M		
A	2005	Date/time/period qualifier	M	an..3	:	M	an..3	Not Used.
B	2380	Date/time/period	C	an..35	:	C	an..35	
C	2379	Date/time/period format qualifier	C	an..3	^	C	an..3	

SEGMENT GROUP 15**REFERENCE INFORMATION****0550.[GIS.LIN].QTY****0570.[GIS.LIN.QTY.SG16].RFF****0580.[GIS.LIN.QTY.SG16].DTM**

Quantity of the referenced message

Identifying number of referenced message

Date of last referenced message

PO interchange: this information will only be used in AMK message.

0550**QTY - QUANTITY**

Description: see quantity information 1.

Example:

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	C186	QUANTITY DETAILS	M					
	6063	Quantity qualifier	M	an..3	:			
	6060	Quantity	M	n..15	:			
	6411	Measure unit qualifier	C	an..3	*			

Segment group 16: RFF-DTM

Segment group: 16 [GIS.LIN.QTY.SG16]

EDIFACT status: conditional

Maximum use: 10 per QTY in segment group 15

Function: group of segments giving references related to the quantity and where necessary, their dates.

PO interchange: see segment description.

Level: 4

PO status: conditional

PO occurrences: not used

0580**RFF - REFERENCE**

Segment group: 16 [GIS.LIN.QTY.RFF]

EDIFACT status: mandatory if segment group 16 is used

Maximum use: 1 per segment group 16 (max. 10)

Function: segment for identifying reference to the quantity, e.g. despatch advice number.

PO interchange: see segment group description.

Level: 4

PO status: conditional

PO occurrences: not used

Example: **RFF+SI:34465'**

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	C506	REFERENCE	M					
	1153	Reference qualifier	M	an..3	:			“SI” = Shipper’s Id no. for shipment Last delivery note N°.
	1154	Reference number	C	an..35	:			
	1156	Line number	C	an..6	:			Not Used.
	4000	Reference version number	C	an..35	*			

DTM - DATE/TIME/PERIOD

[Last recorded shipment

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
	C507	DATE/TIME/PERIOD	M					
A	2005	Date/time/period qualifier	M	an..3	:			<i>"11" = Received Date/Time.</i> YYYYMMDD "102"
B	2380	Date/time/period	C	an..35	:			
C	2379	Date/time/period format qualifier	C	an..3	:			

REQUIREMENT INFORMATION

Segment group 17: SCC-SG18

Segment group: 17 [GIS.LIN.SG17] Level: 3
EDIFACT status: conditional PO status: conditional
Maximum use: 999 per LIN in segment group 12 PO occurrences: max. 999 per
SG12
Function: group of segments specifying the schedule information for the product identified in the LIN segment. This segment group provides the schedule for the identified delivery point and product.
PO interchange: see description of different occurrences of segment group 17.

SEGMENT GROUP 17

QUANTITY TO BE DELIVERED.

0610.[GIS.LIN].SCC

0630.[GIS.LIN.SCC].QTY

0640.[GIS.LIN.SCC.QTY].DTM

Schedule status & delivery frequency

Quantity to be delivered

Delivery date/time

0610

SCC - SCHEDULING CONDITIONS

Segment group: 17 [GIS.LIN.SCC] Level: 3
EDIFACT status: mandatory if segment group 17 is used PO status: mandatory
Maximum use: 1 per segment group 17 PO occurrences: 1 per segment
group 17
Function: segment specifying the status of the schedule. Optionally a delivery pattern can be established, e.g. firm or proposed delivery pattern.
PO interchange: PO will transmit up to 20 weekly quantities and up to 5 four-weekly quantities.
Example: **SCC+1++W'** [weekly quantities]
A B

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	4017	DELIVERY PLAN STATUS INDICATOR, CODED	M	an..3	+	M	an..3	Code value qualifying the quantity defined in the following QTY. For code value see below.
	4493	DELIVERY REQUIREMENTS, CODED	C	an..3	+			
B	C329	<i>PATTERN DESCRIPTION</i>	C			C		
	2013	Frequency, coded	C	an..3	:	C	an..3	Definition of the time unit for the quantity defined in the preceding QTY. For code value see below.
	2015	Despatch pattern, coded	C	an..3	:	C	an..3	
	2017	Despatch pattern timing, coded	C	an..3	+			

CODE VALUES

4017 - Delivery Plan Status Indicator, coded

1 Firm quantity
4 Planning quantity

2013 - Frequency, coded

Y = daily
W = weekly
M = monthly

Segment group 18: QTY-DTM-SG19

Segment group: 18 [GIS.LIN.SCC.SG17] Level: 4
 EDIFACT status: conditional PO status: conditional
 Maximum use: 999 per SCC in segment group 17 PO occurrences: max. 999 per SG17
 Function: group of segments specifying product quantities and associated dates.
 PO interchange: see description of different occurrences of segment group 17.

0630 QTY - QUANTITY

Segment group: 18 [GIS.LIN.SCC.QTY] Level: 4
 EDIFACT status: mandatory if segment group 18 is used PO status: mandatory
 Maximum use: 1 per segment group 18 (max. 999 per SCC) PO occurrences: 1 per segment group 18
 Function: segment to specify scheduled quantities which may be related to schedule(s) and, or pattern established in the following DTM segment, e.g. delivery quantity for a specified date.
 PO interchange: see remarks.
 Example: **QTY+1:9999:EA'**
 A B

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	C186	QUANTITY DETAILS	M			M		
	6063	Quantity qualifier	M	an..3	:	M	an..3	"1" = Discrete Quantity.
B	6060	Quantity	M	n..15	:	M	n..15	Delivery Quantity for the time period defined by the preceding SCC.
C	6411	Measure unit qualifier	C	an..3	'	M	An..3	Measure unit qualifier

6411 – Measure unit qualifier

EA Piece
 TN Ton
 KG Kilo

0640 DTM - DATE/TIME/PERIOD

Segment group: 18 [GIS.LIN.SCC.QTY.DTM] Level: 5
 EDIFACT status: conditional PO status: conditional
 Maximum use: 2 per QTY in segment group 18 PO occurrences: max. 2 per segment group 18
 Function: segment indicating date/time/period details relating to the given quantity.
 PO interchange: see remarks.
 Example: **DTM+2:19970616:102'** [always]
 A B C

EDIFACT STANDARD DEFINITION						PO IMPLEMENTATION		
REF	TAG	NAME	ST	FT	SP	ST	FT	REMARKS
A	C507	DATE/TIME/PERIOD	M			M		
	2005	Date/time/period qualifier	M	an..3	:	M	an..3	"2" = Delivery date/time, requested.
	2380	Date/time/period	C	an..35	:	M	an..35	Schedule line date until.
C	2379	Date/time/period format qualifier	C	an..3	'	M	an..3	"102" = CCYYMMDD.

1st occurrence: always (SCC 2013 = W or F).

FONCTIONNAL DETAILS

- PO can send both FRC schedule (forecast / mixt) and JIT schedule (firm). These two messages have a separate codes in the segment BGM :

→ **FRC :**

BGM-1001 = '34'

and the two first digits of the release number (BGM_1004) = '03'

→ **JIT :**

BGM-1001 = '241'

and the two first digits of the release number (BGM_1004) = '02'

- PO does not send the cumulative quantity ordered but only the cumulative quantity received.

Message management rules :

→ **FRC Release / BGM-1001 = '34' :**

Long term schedule and quantities to be delivered by the supplier for a part number.

The date format used is week or month.

FRC schedule update : **cancel and replace** (all schedule lines are deleted and replaced by the new schedule) with cumulative quantity management (sent by PO).

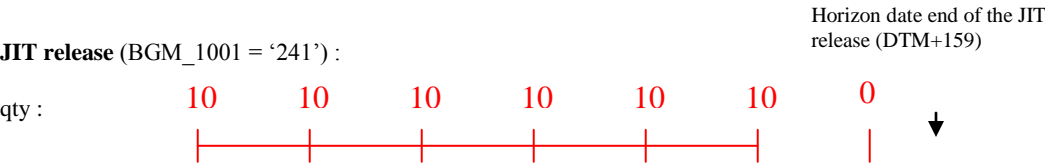
→ **JIT Release / BGM-1001 = '241' :**

Short term schedule and quantities to be delivered by the supplier for a part number.

The date format used is day, even hour.

JIT schedule update : **cancel and replace until the horizon date end** with cumulative quantity (sent by PO) management.

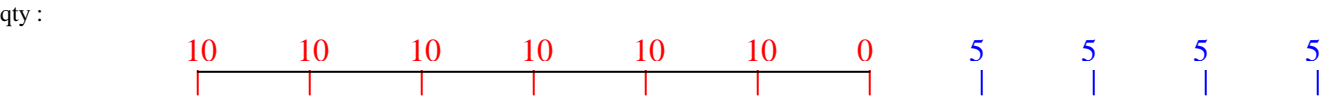
The JIT release must cancel and replace the old schedule until the horizon date end (segment DTM+159), as described below :



FRC release (BGM-1001 = '34') :



PO requested schedule :



Note : the requested schedule will be created with the PO cumulative quantity data of the release (cumulative quantity received by PO + last ASN number), and the horizon date end of the JIT release.

EXAMPLE OF MESSAGE

Following example is only illustrative and does not necessarily reflect an existing situation. It **MAY NEVER** be used as a basis for programming or implementing this message.

FRC RELEASE

UNB+UNOA:2+MBXNOPO:ZZ+MBXNOSUPPLIER:ZZ+051018:0735+6++DELFORS'	
UNH++DELFOR:D:97A:UN'	
BGM+34+0200000002'	
DTM+137:20051013:102'	<i>Document issue date</i>
NAD+MI+PO1US85SC::92++ POAE ANDERSON'	<i>Material issuer</i>
NAD+SU+2001212::92++BOSCH'	<i>Supplier</i>
GIS+7'	
NAD+ST+ PO1US851200SC::92++ POAE ANDERSON'	<i>Ship To</i>
LIN+3++1234567:IN'	<i>Material code</i>
IMD+FOG LAMP'	<i>Material description</i>
LOC+11+1200'	<i>Unloading Point</i>
RFF+ON:A1A2A3A4A'	<i>Purchase Order</i>
QTY+70:478:EA'	<i>Cum. quantity received at PO.</i>
QTY+12:78:EA'	<i>Last delivered Qty.</i>
RFF+SI:45647'	<i>Last delivry note N°</i>
DTM+11:20051010:102'	
SCC+1++D'	
QTY+1:7:EA'	<i>Quantity for day 1</i>
DTM+2:20051015:102'	<i>Week 1 identification</i>
SCC+4++W'	
QTY+1:7:EA'	<i>Quantity for week 1</i>
DTM+2:2005:1017:102'	<i>Week 1 identification</i>
QTY+1:7:EA'	<i>Quantity for week 2</i>
DTM+2:20051024:102'	<i>Week 2 identification</i>
QTY ...	
UNT+51+1'	
UNZ+1+12'	

JIT RELEASE

UNB+UNOA:2+MBXNOPO:ZZ+MBXNOSUPPLIER:ZZ+051018:0735+6++DELFORS'	
UNH++DELFOR:D:97A:UN'	
BGM+241+0200000002'	
DTM+137:20051014:102'	<i>Document issue date</i>
DTM+159:20051019:102'	<i>JIT Horizon end date</i>
NAD+MI+PO1US85SC::92++ POAE ANDERSON'	<i>Material issuer</i>
NAD+SU+2001212::92++BOSCH'	<i>Supplier</i>
GIS+7'	
NAD+ST+ PO1US851200SC::92++ POAE ANDERSON'	<i>Ship To</i>
LIN+3++1234567:IN'	<i>Material code</i>
IMD+FOG LAMP'	<i>Material description</i>
LOC+11+1200'	<i>Unloading Point</i>
RFF+ON:A1A2A3A4A'	<i>Purchase Order</i>
QTY+70:478:EA'	<i>Cum. quantity received at PO.</i>
QTY+12:78:EA'	<i>Last delivered Qty.</i>
RFF+SI:45647'	<i>Last delivry note N°</i>
DTM+11:20051010:102'	
SCC+1++D'	
QTY+1:7:EA'	<i>Quantity for day 1</i>
DTM+2:20051017:102'	<i>Week 1 identification</i>
QTY+1:7:EA'	<i>Quantity for day 2</i>
DTM+2:20051018:102'	<i>Week 2 identification</i>
QTY ...	
UNT+51+1'	
UNZ+1+12'	

For ease of reading the message has been shown with each segment type on a separate line, which will not be the case when the message is normally transmitted. The next section is an example of how the same message will look like when transmitted.

