ISA Field	ISA Field	Description	X12 -	X12 -	X12 -	Koher -	Kohler Description
ISA Inte	Number	Control Header	Requirement M = Mandatory O = Optional C = Conditional MANDATORY	Туре	Size	Requirement M = Mandatory O = Optional C = Conditional MANDATORY	•
ISA01	101	Authorization Info. Qualifier		ID	2/2	M	"00"
ISA01 ISA02	101		M M			M	
	-	Authorization Information		AN	10/10		SPACES
ISA03	103	Security Information Qualifier	M	ID	2/2	M	"00" OPA 050
ISA04	104	Security Information	M	AN	10/10	M	SPACES
ISA05	105	Interchange ID Qualifier	M	ID	2/2	M	Your Interchange ID qualfier
ISA06	106	Interchange Sender ID	M	AN	15/15	M	Your Interchange ID
ISA07	105	Interchange ID Qualifier	M	ID	2/2	M	"ZZ"
ISA08	107	Interchange Receiver ID	М	AN	15/15	M	"KOHLERVNDRP" for Kohler Plumbing Division "SPGVNDRP" for Sterling Division "ENGVNDRP" for Engine Division "GENVNDRP" for Generator Division "CORVNDRP" for Corporate Division
ISA09	108	Interchange Date	M	DT	6/6	M	Date of X12 Document Creation
ISA10	109	Interchange Time	M	TM	4/4	M	Time of X12 Document Creation
ISA11	110	Interchange Control Standards ID	М	ID	1/1	M	"U"
ISA12	111	Interchange Control Version Number	M	ID	5/5	M	"00401"
ISA13	112	Interchange Control Number	M	NO	9/9	М	Sequential ISA control number - must be a unique number that does not repeat
ISA14	113	Acknowledgment Requested	М	ID	1/1	M	"0"
ISA15	114	Test Indicator	М	ID	1/1	M	"P" - for Production EDI Documents "T" - for Test EDI Documents
ISA16	115	Sub-element Separator	М	AN	1/1	М	Hex 3A or ":"
GS - Fur	nctional G	Group Header	MANDATORY			MANDATORY	
GS01	479	Functional Identifier Code	М	ID	2/2	М	"IN"
GS02	142	Application Sender's Code	M	AN	2/15	M	Your GS Sender Code
GS03	124	Application Receiver Code	М	AN	2/15	M	"KOHLERVNDRP" for Kohler Plumbing Division "SPGVNDRP" for Sterling Division "ENGVNDRP" for Engine Division "GENVNDRP" for Generator Division "CORVNDRP" for Corporate Division
GS04	29	Data Interchange Date	М	DT	8/8	M	Date of X12 Document Creation
GS05	30	Data Interchange Time	M	TM	4/8	M	Time of X12 Document Creation
GS06	28	Data Interchange Control Number	М	NO	1/9	M	Sequential GS control number - must be a unique number that does not repeat
GS07	455	Responsible Agency Code	M	ID	1/2	M	"X"
GS08	480	Version/Release/Industry ID Code	М	AN	1/12	М	"004010"
ST - Trai	nsaction	Set Header	MANDATORY			MANDATORY	
ST01	143	Transaction Set ID	M	ID	3/3	M	"810"
ST02	329	Transaction Set Control Number	M	AN	4/9	M	Sequential number starting from "1" and incrementing by "1". Resets for each new GS envelope

ISA Field	d ISA Field Number	Description	X12 - Requirement		X12 - Size	Requirement	Kohler Description
BIG Be	ginning S	egment for Invoice	MANDATORY			MANDATORY	
BIG01	245	Date (Invoice)	M	DT	8/8	M	Invoice Date
BIG02	76	Invoice Number	M	AN	1/22	M	Invoice Number
BIG03	373	Date (PO)	0	DT	8/8	M	PO Date (from the 850 BEG05 field)
BIG04	324	P.O. Number	0	AN	1/22	M	Kohler's P.O. number (from the 850 BEG03 field)
BIG06	327	Chg. Order Seq. Number	0	AN	1/8	M	Kohler's P.O. seq. Num (from the 850 BEG04 field)
BIG07	640	Transaction Type Code	0	ID	2/2	М	"CN" - Credit Invoice "DI" - Debit Invoice

CUR - Currency			MANDATORY			MANDATORY		
CUR01	98	Entity ID	M	ID	2/3	M	"ZZ"	
CUR02	100	Currency Code	M	ID	3/3	М	"USD" - U.S. Dollars "CAD" - Canadian Dollars	
							CAD - Gariadian Dollars	

Note: Currency Code must be sent back on the invoice, if it is not processing of the Invoice may be delayed.

Kohler Co. Will assume that the Currency Code is USD unless it is sent.

If the currency code on the invoice does not match that of the PO, the Invoice could be held up during processing

REF - F	Referenc	OPTIONAL	OPTIONAL				
REF01	128	Reference Number Qualifier	М	ID	2/3	M	"S5" - Routing Instruction #
REF02	127	Reference Number	С	AN	1/30	С	Routing Description
REF - F	Referenc	e Number	OPTIONAL			MANDATORY*	
REF01	128	Reference Number Qualifier	М	ID	2/3	M	"BM" - Bill of Lading
REF02	127	Reference Number	С	AN	1/30	С	Bill of Lading Number
REF - F	Referenc	e Number	OPTIONAL			MANDATORY*	
REF01	128	Reference Number Qualifier	М	ID	2/3	M	"08" - Shipment Tracking Number
REF02	127	Reference Number	С	AN	1/30	С	Shipment Tracking Number
Note: One	e of the abov	e mandatory REF Segements are require	d. Both can be sent bu	ut only one	e is requir	red (either the REF	with a 'BM' qualifier or the REF with a '08' qualifier)

	ISA Field Number	Description	X12 - Requirement		X12 - Size	Requirement	Kohler Description
Supplier	Address	Structure	MANDATORY			MANDATORY	
N1 - Nam	ne		MANDATORY			MANDATORY	
N101	98	Entity Identifier	M	ID	2/3	M	"SU" - Supplier
N102	93	Name	С	AN	1/60	0	Supplier Name
N103	66	Identification Code Qualifier	С	ID	1/2	M	"92" - Assigned by Buyer
N104	67	Identification Code	С	AN	2/80	М	Kohler's Assigned Supplier Number (from the 850 N1(SU) segment - N104)
Ship To	Address	Structure	OPTIONAL			OPTIONAL	
N1 - Nam			MANDATORY			OPTIONAL	
N101	98	Entity Identifier	M	ID	2/3	М	"ST" - SHIP TO
N102	93	Name	С	AN	1/60	M	Ship to location
N103	66	Identification Code Qualifier	С	ID	1/2	M	"92" - Assigned by Buyer
N104	67	Identification Code	С	AN	2/80	М	Kohler's Assigned Plant Code (from the 850 N1(ST) segment - N104)
Bill To A	ddress S	tructure	MANDATORY			MANDATORY	
N1 – Nan	ne		MANDATORY			MANDATORY	
N101	98	Entity Identifier	М	ID	2/3	М	"BT" - Bill to
N102	93	Name	С	AN	1/60	М	Bill to name (from the 850 N1(BT) segment - N102)
Ship Fro	m Addres	ss Structure	OPTIONAL			OPTIONAL	
N1 – Nan	ne		OPTIONAL			OPTIONAL	
N101	98	Entity Identifier	M	ID	2/3	М	"SF" - Ship From
N102	93	Name	С	AN	1/60	M	Ship From Name
N103	66	Identification Code Qualifier	C	ID	1/2	M	"92" - Assigned by Buyer
N104	67 hin Franc Add	Identification Code	C at the entire in all DO	AN	2/80	М	Kohler's Assigned Supplier Number (from the 850 N1(SF) segment - N104)
Note: The S	nip From Ado	lress Structure is only required if sent o	n the original PO				
Issuer of	Invoice	Address Structure	MANDATORY			MANDATORY	
N1 – Nar	ne		MANDATORY			MANDATORY	
N101	98	Entity Identifier	M	ID	2/3	М	"II" - Invoice Issuer
N102	93	Name	С	AN	1/60	С	Invoice Issue name
N103	66	Identification Code Qualifier	C	ID	1/2	M	"92" - Assigned by Buyer
N104	67	Identification Code	С	AN	2/80	М	Kohler's Assigned Invoice Presented By Number (from the 850 N1(II) segment - N104)

ISA Field ISA Field Description Number ITD - Terms of Sale/Deferred Terms			X12 - Requirement OPTIONAL		X12 - Size		Kohler Description
ITD12	352	Description	0	AN	1/80	M	Free form description of the payment terms
DTM D	ate segme	ent	OPTIONAL			OPTIONAL	
DTM01	374	Date/Time Qualifier	М	ID	3/3	М	"011"
DTM02	373	Date	M	DT	8/8	М	Shipped Date
Group IT1 – Loop Structure – 1:200000			MANDATORY			MANDATORY	
(IT1-CT	P-N1)	•					
ÌT1 Inv	oice Item	Data	MANDATORY			MANDATORY	
IT101	350	Assigned Identity	0	AN	1/20	М	Original PO Line Number (from the 850 PO101 field)
IT102	358	Quantity Invoiced	С	R	1/10	M	Quantity Invoiced
IT103	355	Unit of Measure Code	С	ID	2/2	M	Unit Of Measure (from the 850 PO103 field)
IT104	212	Unit Price	С	R	1/17	M	Unit Price - Up to 5 decimals (from the 850 PO104 field)
IT106	235	Prod/Service ID Qualifier	С	ID	2/2	0	"VP"
IT107	234	Prod/Service ID	С	AN	1/48	С	Vendor's Part #
IT108	235	Prod/Service ID Qualifier	С	ID	2/2	M	"BP"
IT109	234	Prod/Service ID	С	AN	1/48	M	Buyer's Part #
IT110	235	Prod/Service ID Qualifier	С	ID	2/2	0	"UD" - 13 Digit UPC
							"UP" - 12 Digit UPC
							"UI" - 11 Digit UPC
IT111	234	Prod/Service ID	С	AN	1/48	С	UPC Code

Note: The IT104 Field is only used if the CTP10 field is not equal to "1".

Kohler Requires a minimum of the BP qualified - Buyers Part Number to be sent back on the Invoice.

The extended value of the line item will be calculated by multiplying the quantity invoiced (IT102) by the price (CTP03) and dividing by the Pricing Quantity (CTP10).

CTP – Pricing Information			MANDATORY	MANDATORY				
CTP02	236	Price ID Code	С	ID	3/3	M	"ICL" - Unit Price Through Quantity	
CTP03	212	Price	С	R	1/17	M	Item Price (invoice price)	
CTP10	499	Condition Value	Ο	AN	1/10	M	Pricing Quantity (from the 850 CTP10 field)	

Kohler requires a CTP segment to be returned for each line item (IT1) on the 810 invoice. The CTP segment will be used to transmit the invoice price and pricing quantity for the item in the IT1 segment. The value in the CTP10 field is the pricing quantity - this value must match the value sent in the CTP10 segment for the line item on the original 850 purchase order. The value in the CTP03 field is the price for the item based on the pricing quantity (this can be the price sent by Kohler or an updated price if it has changed since the PO was originally submitted). For example, if an item is priced at \$50.00 per 1000 units, CTP03 will = 50.00 and CTP10 will = 1000.

Line Item Ship To Address Structure			OPTIONAL			OPTIONAL OPTIONAL		
N1 - N	ame .		MANDATORY					
N101	98	Entity Identifier	M	ID	2/3	M	"ST" - SHIP TO	
N102	93	Name	С	AN	1/60	M	Ship to location	
N103	66	Identification Code Qualifier	С	ID	1/2	M	"92" - Assigned by Buyer	
N104	67	Identification Code	С	AN	2/80	M	Kohler's Assigned Plant Code	

Note: The Ship To Address Structure at the line item level is only required if sent on the original PO at the line item level

		ISA Field Number tal Mone	Description tary Value Summary	X12 - Requirement MANDATORY	X12 - Type	X12 - Size	Koher - Requirement MANDATORY	Kohler Description
	DS01	610	Amount	M	N2	1/15	М	Total Net Invoice Value including Tax if applicable
7	XI - Tax	Informa	tion	OPTIONAL			OPTIONAL	
	XI01	963	Tax Type Code	М	ID	2/2	M	"SL" - State and Local Tax
	XI02	782	Monetary Amount	C	R	1/18	C	Tax Amount
Т	XI03	954	Percent	C	R	1/10	C	Tax Rate (Optional data)
C	CTT - Tra	ansaction	n Totals	MANDATORY			MANDATORY	
	TT01	354	Number of Line Items	М	NO	1/6	M	Count of the number Of Line Items on Purchase Order
_	TT02	347	Hash Totals	Ö	R	1/10	M	Total number of parts ordered – total of all PO102's
_	SE - Trar	nsaction 96	Set Trailer Number of Included Segments	MANDATORY M	NO	1/10	MANDATORY M	Total Number of segments between and including the ST / SE segments
S	E02	329	Transaction Set Control Number	M	AN	4/9	M	Same as ST Control number
C	ãE - Fun	ctional G	roup Trailer	MANDATORY			MANDATORY	
G	E01	97	Number of Transaction Sets Included	M	NO	1/6	М	Total Number of GS / GE Loops withinn the ISA / IEA Loop
G	E02	28	Data Interchange Control Number	М	NO	1/9	М	Same as GS Control Number
	EA - Inte EA01	erchange	Control Trailer Number of Included Functional Groups	MANDATORY M	NO	1/5	MANDATORY M	Total Number of GS / GE Loops withinn the ISA / IEA Loop
IE	EA02	l12	Interchange Control Number	М	NO	9/9	М	Same as ISA Control Number

ISA Field ISA Field Description X12 - X12 - X12 - Koher - Kohler Description Number Requirement Type Size Requirement

SAMPLE X12 DATA:

ISA*00* *00* *ZZ*YOUR ID *ZZ*KOHLERVNDRP *050503*1452*U*00401*000000091*0*P*:

GS*IN*YOUR ID*KOHLERVNDRP*20050503*1452*91*X*004010

ST*810*0091

BIG*20050503*3104825*20050429*1001506599KS**28591992*DI

CUR*ZZ*USD

REF*BM*5859729

REF*S5*FCA - SHIPPING POINT

N1*SU*SUPPLIER INC*92*4161

N1*ST*KOHLER COMPANY*92*KS

N1*BT*ACCOUNTS PAYABLE DEPT. - PNA1

N1*II*SUPPLIER INC*92*4161

ITD*********NET 60 DAYS

DTM*011*20050503

IT1*00010*24*EA*5.84****BP*ES30191

CTP**ICL*5.84******1

TDS*14016

CTT*1*24

SE*16*0091

GE*1*91

IEA*1*000000091