830 Planning Schedule with Release Capability

Functional Group ID= ${\bf PS}$

Introduction:

This Draft Standard for Trial Use contains the format and establishes the data contents of the Planning Schedule with Release Capability Transaction Set (830) for use within the context of an Electronic Data Interchange (EDI) environment. The transaction set can be used to provide for customary and established business practice relative to the transfer of forecasting/material release information between organizations. The planning schedule transaction may be used in various ways or in a combination of ways, such as: (1) a simple forecast; (2) a forecast with the buyer's authorization for the seller to commit to resources, such as labor or material; (3) a forecast that is also used as an order release mechanism, containing such elements as resource authorizations, period-to-date cumulative quantities, and specific ship/delivery patterns for requirements that have been represented in "buckets," such as weekly, monthly, or quarterly. The order release forecast may also contain all data related to purchase orders, as required, because the order release capability eliminates the need for discrete generation of purchase orders.

Heading:

	Pos.	Seg.	Name	Req.	Man II.	Loop	Notes and
Must Use	<u>No.</u> 010	<u>ID</u> ST	Name Transaction Set Header	<u>Des.</u> M	Max.Use 1	Repeat	<u>Comments</u>
Must Use	020	BFR	Beginning Segment for Planning Schedule	M	1		
			LOOP ID - N1	_		200	
	230	N1	Name	О	1		

Detail:

	Pos. <u>No.</u>	Seg. <u>ID</u>	<u>Name</u>	Req. <u>Des.</u>	Max.Use	Loop <u>Repeat</u>	Notes and Comments
			LOOP ID - LIN			>1	
Must Use	010	LIN	Item Identification	M	1		
	020	UIT	Unit Detail	O	1		
	130	PRS	Part Release Status	O	1		
	140	REF	Reference Identification	O	12		
	150	PER	Administrative Communications Contact	O	3		
	230	ATH	Resource Authorization	O	20		
			LOOP ID - N1			200	
	320	N1	Name	О	1		
	340	N3	Address Information	O	2		
	350	N4	Geographic Location	О	1		
			LOOP ID - SDP			260	
	450	SDP	Ship/Delivery Pattern	О	1		
Must Use	460	FST	Forecast Schedule	О	260		
			LOOP ID - SHP			25	
	470	SHP	Shipped/Received Information	О	1		
	480	REF	Reference Identification	O	5		

Summary:

	Pos.	Seg.		Req.			Notes and	
	No.	<u>ID</u>	<u>Name</u>	Des.	Max.Use	Repeat	Comments	
	010	CTT	Transaction Totals	0	1		n1	
Must Use	020	SE	Transaction Set Trailer	M	1			

Transaction Set Notes

1. Number of line items (CTT01) is the accumulation of the number of LIN segments. If used, hash total (CTT02) is the sum of the values of the quantities (FST01) for each FST segment.

Document Change Log

Page Number	Date	Description
6	Sept 15, 2003	Corrected N1 segment; added 'ZZ' as valid qualifier for N103, element # 66
7	Sept 15, 2003	Corrected LIN segment; added qualifiers to LIN06 and LIN08 for element #235

Segment: ST Transaction Set Header

Position: 010

Loop:

Level: Heading Usage: Mandatory

Max Use:

Purpose:

To indicate the start of a transaction set and to assign a control number

Syntax Notes: Semantic Notes:

1 The transaction set identifier (ST01) is used by the translation routines of the interchange partners to select the appropriate transaction set definition (e.g., 810

selects the Invoice Transaction Set).

Comments:

	Ref.	Data			
	Des.	Element	<u>Name</u>	Attı	<u>ributes</u>
>>	ST01	143	Transaction Set Identifier Code	M	ID 3/3
			Code uniquely identifying a Transaction Set		
			Planning Schedule with Release Capabil	ity	
>>	ST02	329	Transaction Set Control Number	M	AN 4/9
			Identifying control number that must be unique within the transfunctional group assigned by the originator for a transaction set		tion set

Segment: \mathbf{BFR} Beginning Segment for Planning Schedule

Position: 020

Loop:

Level: Heading Usage: Mandatory

Max Use:

Purpose: To indicate the beginning of a planning schedule transaction set; whether a ship or

delivery based forecast; and related forecast envelope dates

Syntax Notes: Semantic Notes: 1 At least one of BFR02 or BFR03 is required.

- 1 If BFR01 contains the value "04" (Net Change), BFR09 is required.
- **2** BFR02 is the identifying number for a forecast assigned by the orderer/purchaser.
- **3** BFR06 is the forecast horizon start date: The date when the forecast horizon (envelope) begins.
- **4** BFR07 is the forecast horizon end date: The date when the forecast horizon (envelope) ends.
- 5 BFR08 is the date forecast generated: The date the forecast data was generated.
- **6** BFR09 is the date forecast updated: The date the forecast was updated with "net change" data. (Used only when data element 353 in BFR01 contains the value "04", meaning net change.)

Comments:

		_	Dat	a Element Summary		
	Ref.	Data				
	Des.	Element	<u>Name</u>			<u>ributes</u>
>>	BFR01	353		n Set Purpose Code	M	ID 2/2
			Code identif	fying purpose of transaction set		
			00	Original		
			04	Change		
			05	Replace		
	BFR02	127	Reference I	dentification	X	AN 1/30
				nformation as defined for a particular Transaction the Reference Identification Qualifier	Set	or as
	BFR03	328	Release Nu	mber	X	AN 1/30
				ntifying a release against a Purchase Order previous nvolved in the transaction	ously	placed by
>>	BFR04	675		ype Qualifier		ID 2/2
				fying the type of dates used when defining a shipp nedule or forecast Delivery Based	ping (or delivery
			SH	Shipment Based		
>>	BFR05	676	Schedule O	uantity Qualifier	M	ID 1/1
				fying the type of quantities used when defining a	sched	dule or
			A	Actual Discrete Quantities		
>>	BFR06	373		orizon Start Date sed as CCYYMMDD	M	DT 8/8
>>	BFR07	373		orizon End Date sed as CCYYMMDD	O	DT 8/8
>>	BFR08	373	Generation Date express	Date sed as CCYYMMDD	M	DT 8/8
	BFR11	324	•	order Number	O	AN 1/22
			Identifying 1	number for Purchase Order assigned by the order	er/pu	rchaser

Segment: N1 Name

Position: 230

Loop: N1 Optional

Level: Heading Usage: Optional

Max Use: 1

Purpose: To identify a party by type of organization, name, and code

Syntax Notes: 1 At least one of N102 or N103 is required.

2 If either N103 or N104 is present, then the other is required.

Semantic Notes: Comments:

1 This segment, used alone, provides the most efficient method of providing organizational identification. To obtain this efficiency the "ID Code" (N104) must provide a key to the table maintained by the transaction processing party.

2 N105 and N106 further define the type of entity in N101.

Data Element Summary

	Ref.	Data		•		
	Des.	Element	<u>Name</u>		Att	<u>ributes</u>
>>	N101	98	Entity Identifier C	ode	M	ID 2/3
			Code identifying an individual	organizational entity, a physical location	, pro	perty or an
			ST	Ship To		
			SU	Supplier/Manufacturer		
	N102	93	Name		X	AN 1/60
			Free-form name			
R	N103	66	Identification Code Code designating th	e Qualifier e system/method of code structure used f	X or Ide	ID 1/2 entification
			Code (67)	is system memou of code sudctare used f	or ru	
			1	D-U-N-S Number, Dun & Bradstreet		
>>	N104	67	Identification Code Code identifying a p		X	AN 2/80
			Suppress internal da	ashes and spaces.		

6

Segment: LIN Item Identification
Position: 010
Loop: LIN Mandatory

Level: Detail Usage: Mandatory

Max Use:

Purpose: To specify basic item identification data

Syntax Notes: 1 If either LIN04 or LIN05 is present, then the other is required.

- 2 If either LIN06 or LIN07 is present, then the other is required.
- 3 If either LIN08 or LIN09 is present, then the other is required.
- 4 If either LIN10 or LIN11 is present, then the other is required.
- 5 If either LIN12 or LIN13 is present, then the other is required.
- 6 If either LIN14 or LIN15 is present, then the other is required.
- 7 If either LIN16 or LIN17 is present, then the other is required.
- **8** If either LIN18 or LIN19 is present, then the other is required.
- 9 If either LIN20 or LIN21 is present, then the other is required.
- 10 If either LIN22 or LIN23 is present, then the other is required.
- 11 If either LIN24 or LIN25 is present, then the other is required.
- 12 If either LIN26 or LIN27 is present, then the other is required.
- 13 If either LIN28 or LIN29 is present, then the other is required.
- 14 If either LIN30 or LIN31 is present, then the other is required.

Semantic Notes: Comments:

LIN01 is the line item identification

- 1 See the Data Dictionary for a complete list of IDs.
- 2 LIN02 through LIN31 provide for fifteen different product/service IDs for each item. For example: Case, Color, Drawing No., U.P.C. No., ISBN No., Model No., or SKU.

			Data Exement Summary		
>>	Ref. <u>Des.</u> LIN02	Data <u>Element</u> 235	Name Product/Service ID Qualifier		ributes ID 2/2
			Code identifying the type/source of the descriptive number of the Product/Service ID (234) BP Buyer's Part Number		
>>	LIN03	234	Product/Service ID Identifying number for a product or service	M	AN 1/48
	LIN04	235	Product/Service ID Qualifier	\mathbf{X}	ID 2/2
			Code identifying the type/source of the descriptive number of Product/Service ID (234) PO Purchase Order Number	ısed iı	1
	LIN05	234	Product/Service ID	\mathbf{X}	AN 1/48
			Identifying number for a product or service		
	LIN06	235	Product/Service ID Qualifier	X	ID 2/2
			Code identifying the type/source of the descriptive number of Product/Service ID (234) VP Vendor's (Seller's) Part Number	ised ii	1
	LIN07	234	Product/Service ID	\mathbf{X}	AN 1/48
			Identifying number for a product or service		
	LIN08	235	Product/Service ID Qualifier	X	ID 2/2
			Code identifying the type/source of the descriptive number of Product/Service ID (234) EC Engineering Change Level	ised ii	1
	LIN09	234	Product/Service ID	\mathbf{X}	AN 1/48
			Identifying number for a product or service		
			LIN06 through LIN31 provide for 13 additional pairs of data 234.	a elem	ents 235 and

UIT Unit Detail **Segment:**

Position:

LIN Mandatory

Loop: Level: Detail Usage: Optional Max Use:

Purpose: To specify item unit data

Syntax Notes: 1 If UIT03 is present, then UIT02 is required.

Semantic Notes: Comments:

>>	Ref. <u>Des.</u> UIT01	Data Element C001	Name Composite Unit of Measure	Attributes M
			To identify a composite unit of measure (See Figures App of use)	endix for examples
>>	C00101	355	Unit or Basis for Measurement Code Code specifying the units in which a value is being express which a measurement has been taken Any valid X12 code value except mutually defined: 'ZZ'	M ID 2/2 sed, or manner in

Segment: PRS Part Release Status

Position: 130

Loop: LIN Mandatory

Level: Detail
Usage: Optional
Max Use: 1

Purpose: To indicate the status of the part being ordered or forecast with respect to this material

release or planning document

Syntax Notes: Semantic Notes: Comments:

Data Element Summary

Ref. Data

Des. Element
PRS01 682 Part Release Status Code
Code identifying the status of the specific part number being released or forecast or being used in an engineering change
Any valid X12 code value.

REF Reference Identification **Segment:**

Position:

Loop: LIN Mandatory

Level: Detail Usage: Optional Max Use: 12

1

To specify identifying information **Purpose:**

At least one of REF02 or REF03 is required. **Syntax Notes:**

If either C04003 or C04004 is present, then the other is required.

If either C04005 or C04006 is present, then the other is required. REF04 contains data relating to the value cited in REF02.

Semantic Notes:

Comments:

Data Element Summary

	Ref.	Data				
	Des.	Element	<u>Name</u>		Attı	<u>ibutes</u>
>>	REF01	128	Reference Identifi	cation Qualifier	M	ID 2/3
			Code qualifying the	e Reference Identification		
			DK	Dock Number		
			LF	Assembly Line Feed Location		
			RL	Reserve Assembly Line Feed Location		
	REF02	127	Reference Identifi	cation	X	AN 1/30
			Reference informat	ion as defined for a particular Transaction	Set o	or as

specified by the Reference Identification Qualifier

Segment: PER Administrative Communications Contact

Position: 150

Loop: LIN Mandatory

Level: Detail
Usage: Optional
Max Use: 3

Purpose: To identify a person or office to whom administrative communications should be directed

Syntax Notes: 1 If either PER03 or PER04 is present, then the other is required.

2 If either PER05 or PER06 is present, then the other is required.

3 If either PER07 or PER08 is present, then the other is required.

Semantic Notes:

Comments:

Data Element Summary

	Ref.	Data				
	Des.	Element	<u>Name</u>		Att	<u>ributes</u>
>>	PER01	366	Contact Function	Code	M	ID 2/2
			Code identifying th	ne major duty or responsibility of the pers	on or	group named
			EX	Expeditor		
	PER02	93	Name		O	AN 1/60
			Free-form name			

ANSI X12 version 4010

Segment: ATH Resource Authorization

Position: 230

Loop: LIN Mandatory

Level: Detail
Usage: Optional
Max Use: 20

Purpose: To specify resource authorizations (i.e., finished labor, material, etc.) in the planning

schedule

Syntax Notes: 1 At least one of ATH02 or ATH03 is required.

- 2 If ATH03 is present, then ATH05 is required.
- 3 If ATH04 is present, then ATH05 is required.

Semantic Notes:

- 1 ATH02 is the resource authorization through date: The date through which the buyer authorizes the seller to commit the resource defined in element ATH01.
- ATH03 is the current cumulative requirements quantity: The cumulative quantity that has been authorized to date from the cumulative start date (ATH05) through the resource authorization through date (ATH02).
- 3 ATH05 is the cumulative start date: The date where the cumulative quantity count starts. This date might be the start date of a contract period, a calendar or fiscal year, or other.

Comments:

- It is imperative that negotiations defining financial commitment have previously occurred and are agreed to by both buyer and seller.
- 2 ATH04 is the maximum cumulative requirements quantity: The maximum cumulative quantity that has been authorized to date from the cumulative start date (ATH05) through the resource authorization through date (ATH02). This is a high water mark. If the forecast decreases, the current cumulative requirements quantity also decreases, but the maximum cumulative requirements quantity does not decrease.

	Ref.	Data				
	Des.	Element	<u>Name</u>		<u>Attı</u>	<u>ibutes</u>
>>	ATH01	672	Resource Authori	zation Code	\mathbf{M}	ID 2/2
			Code identifying the commit to	ne resource which the buyer is authorizing	the s	eller to
			FI	Finished (Labor, Material, and Overhea	d/Bu	rden)
			MT	Material		
			PQ	Cumulative Quantity Required Prior to	First	Schedule
				Period		
	ATH02	373	Date		X	DT 8/8
			Date expressed as 0	CCYYMMDD		
	ATH03	380	Authorization Cu	m Required Quantity	X	R 1/15
			Numeric value of q	uantity		
	ATH05	373	Required Ship Da	te	X	DT 8/8
			Date expressed as 0	CCYYMMDD		

Segment: N1 Name

Position: 320

Loop: N1 Optional

Level: Detail
Usage: Optional
Max Use: 1

Purpose: To identify a party by type of organization, name, and code

Syntax Notes: 1 At least one of N102 or N103 is required.

2 If either N103 or N104 is present, then the other is required.

Semantic Notes: Comments:

1 This segment, used alone, provides the most efficient method of providing organizational identification. To obtain this efficiency the "ID Code" (N104) must provide a key to the table maintained by the transaction processing party.

2 N105 and N106 further define the type of entity in N101.

	Ref.	Data	v		
	Des.	<u>Element</u>	<u>Name</u>		<u>ributes</u>
>>	N101	98	Entity Identifier Code	\mathbf{M}	ID 2/3
			Code identifying an organizational entity, a physical locatio individual	n, proj	perty or an
			ST Ship To		
	N102	93	Name	X	AN 1/60
			Free-form name		
	N103	66	Identification Code Qualifier	X	ID 1/2
			Code designating the system/method of code structure used	for Ide	entification
			Code (67)		
			Refer to 004010 Data Element Dictionary for acceptable coo	le valı	ues.
	N104	67	Identification Code	\mathbf{X}	AN 2/80
			Code identifying a party or other code		

N3 Address Information **Segment:**

Position:

N1 Optional

Loop: Level: Detail Usage: Optional Max Use:

To specify the location of the named party **Purpose:**

Syntax Notes: Semantic Notes: **Comments:**

	Ref.	Data	Nama	Attributes
	Des.	<u>Element</u>	Name	Attributes
>>	N301	166	Address Information Address information	M AN 1/55
			Address information	
	N302	166	Address Information	O AN 1/55
			Address information	

Segment: N4 Geographic Location

Position: 350

Loop: N1 Optional

Level: Detail
Usage: Optional
Max Use: 1

Purpose: To specify the geographic place of the named party
Syntax Notes: 1 If N406 is present, then N405 is required.

Semantic Notes: Comments:

1 A combination of either N401 through N404, or N405 and N406 may be adequate to specify a location.

2 N402 is required only if city name (N401) is in the U.S. or Canada.

Ref.	Data			
Des.	Element	<u>Name</u>	Attı	<u>ibutes</u>
N401	19	City Name	O	AN 2/30
		Free-form text for city name		
N402	156	State or Province Code	O	ID 2/2
		Code (Standard State/Province) as defined by appropriate go	vernn	nent agency
N403	116	Postal Code	O	ID 3/15
		Code defining international postal zone code excluding punct (zip code for United States)	uatio	n and blanks

Segment: FST Forecast Schedule

Position: 460

Loop: SDP Optional

Level: Detail

Usage: Optional (Must Use)

Max Use: 260

Purpose: To specify the forecasted dates and quantities

Syntax Notes: 1 If either FST06 or FST07 is present, then the other is required.

2 If either FST08 or FST09 is present, then the other is required.

Semantic Notes: 1 If FST03 equals "F" (indicating flexible interval), then FST04 and FST05 are

required. FST04 would be used for the start date of the flexible interval and FST05 $\,$

would be used for the end date of the flexible interval.

Comments: 1 As qualified by FST02 and FST03, FST04 represents either a discrete forecast date, the first date of a forecasted bucket (weekly, monthly, quarterly, etc.) or the start date

of a flexible interval.

2 FST06 qualifies the time in FST07. The purpose of the FST07 element is to express the specific time of day in a 24-hour clock to satisfy "just-in-time" requirements. As an alternative, the ship/delivery pattern segment (SDP) may be used to define an approximate time, such as a.m. or p.m.

>>	Ref. <u>Des.</u> FST01	Data Element 380	Name Quantity Numeric value	e of quantity		ributes R 1/15
>>	FST02	680	Forecast Qua		M	ID 1/1
			associated wit		cast data	or an action
			С	Firm		
			D	Planning		
>>	FST03	681	Forecast Tim Code specifying	ing Qualifier ng interval grouping of the forecast	M	ID 1/1
			C	Daily		
			D	Discrete		
			F	Flexible Interval (from Date X throu	igh Date	Y)
			M	Monthly Bucket (Calendar Months)		
>>	FST04	373	Forecast Begin	in Date d as CCYYMMDD	M	DT 8/8
	FST05	373	Forecast End	Date	O	DT 8/8
			Date expresse	d as CCYYMMDD		

Segment: SHP Shipped/Received Information

Position: 470

Comments:

Loop: SHP Optional

Level: Detail
Usage: Optional
Max Use: 1

Purpose: To specify shipment and/or receipt informationSyntax Notes: 1 If SHP01 is present, then SHP02 is required.

2 If SHP03 is present, then at least one of SHP04 or SHP05 is required.

3 If SHP04 is present, then SHP03 is required.4 If SHP05 is present, then SHP03 is required.

Semantic Notes: 1 SHP04 is the date shipped, delivered, received, or the cumulative quantity start date

(as qualified by SHP03).

2 SHP06 is the cumulative quantity end date.

1 The SHP segment is used to communicate shipment, delivery, or receipt information and may include discrete or cumulative quantities, dates, and times.

2 If SHP01 equals "02", "07", "08", "09", or "10" (indicating cumulative quantities), then SHP04 and SHP06 are required to identify the start and end dates of the quantity count.

Ref.	Data				
Des.	Element	<u>Name</u>		Att	<u>ributes</u>
SHP01	673	Quantity Qua	lifier	O	ID 2/2
		Code specifyin	g the type of quantity		
		01	Discrete Quantity		
		02	Cumulative Quantity		
SHP02	380	Quantity		X	R 1/15
		Numeric value	of quantity		
SHP03	374	Date/Time Qu	alifier	X	ID 3/3
		Code specifyin	Code specifying type of date or time, or both date and time		
		011	Shipped		
		050	Received		
		051	Cumulative Quantity Start		
SHP04	373	Date		X	DT 8/8
		Date expressed	as CCYYMMDD		
SHP05	337	Time		X	ID 4/8
		Time expressed	d in HHMMSS		
SHP06	373	Date		X	DT 8/8
		Date expressed	as CCYYMMDD		

Segment: REF Reference Identification

Position: 480

Loop: SHP Optional

Level: Detail
Usage: Optional
Max Use: 5

Purpose: To specify identifying information

Syntax Notes: 1 At least one of REF02 or REF03 is required.

If either C04003 or C04004 is present, then the other is required.
 If either C04005 or C04006 is present, then the other is required.

Semantic Notes: 1 REF04 contains data relating to the value cited in REF02.

Comments:

>>	Ref. <u>Des.</u> REF01	Data Element 128	Name Reference Identific Code qualifying the	cation Qualifier Reference Identification	Attı M	ributes ID 2/3
			SI	Shipper's Identifying Number for Shipn	nent (SID)
				A unique number (to the shipper) assign shipper to identify the shipment	ned by	y the
	REF02	127	Reference Identifie	cation	X	AN 1/30
	Reference information as defined for a particular Transaction specified by the Reference Identification Qualifier				Set o	or as

Segment: CTT Transaction Totals

Position: 010

Loop:

Level: Summary Usage: Optional

Max Use:

Purpose: To transmit a hash total for a specific element in the transaction set
 Syntax Notes: 1 If either CTT03 or CTT04 is present, then the other is required.
 2 If either CTT05 or CTT06 is present, then the other is required.

Semantic Notes:

Comments:

1 This segment is intended to provide hash totals to validate transaction completeness and correctness.

>>	Ref. <u>Des.</u> CTT01	Data Element 354	Name Number of Line Items Total number of line items in the transaction set		ributes N0 1/6
			Total number of LIN segments		
	CTT02	347	Hash Total	O	R 1/10
			Sum of values of the specified data element. All values in the be summed without regard to decimal points (explicit or impl Truncation will occur on the left most digits if the sum is greamaximum size of the hash total of the data element. Example occurrence of value being hashed. 18 Second occurrence of value being hashed. 18.01 Foof value being hashed	licit) ater tl :00 value ourth	or signs. han the 018 First being occurrence

SE Transaction Set Trailer **Segment:**

Position:

Loop: Level: Summary Usage: Mandatory

Max Use:

Purpose: To indicate the end of the transaction set and provide the count of the transmitted

segments (including the beginning (ST) and ending (SE) segments)

Syntax Notes: Semantic Notes:

Comments: SE is the last segment of each transaction set.

	Ref.	Data			
	Des.	Element	<u>Name</u>	<u>Attı</u>	<u>ributes</u>
>>	SE01	96	Number of Included Segments	M	N0 1/10
			Total number of segments included in a transaction set inclusegments	iding S	ST and SE
>>	SE02	329	Transaction Set Control Number Identifying control number that must be unique within the tr functional group assigned by the originator for a transaction	ansact	AN 4/9 tion set