

830 - Material Release

VERSION: 1.2

Dura Automotive Systems, LLC March 24, 2011



830

Planning Schedule with Release Capability

Functional Group=PS

This standard contains the format and establishes the data contents of the Planning Schedule with Release Capability Transaction Set (830) for use within the context of an Electronic Data Interchange (EDI) environment. The transaction set can be used to provide for customary and established business practice relative to the transfer of forecasting/material release information between organizations. The planning schedule transaction may be used in various ways or in a combination of ways, such as: (1) a simple forecast; (2) a forecast with the buyer's authorization for the seller to commit to resources, such as labor or material; (3) a forecast that is also used as an order release mechanism, containing such elements as resource authorizations, period-to-date cumulative quantities, and specific ship/delivery patterns for requirements that have been represented in "buckets," such as weekly, monthly, or quarterly. The order release forecast may also contain all data related to purchase orders, as required, because the order release capability eliminates the need for discrete generation of purchase orders.

Heading:

Pos	<u>Id</u>	Segment Name	Req	Max Use	Repeat	Notes	<u>Usage</u>
010	ST	Transaction Set Header	M	1			Must use
020	BFR	Beginning Segment for Planning Schedule	M	1			Must use
LOOPI	D - N1				<u>4</u>		
230	N1	Name	O	1			Used

Detail:

Pos	<u>Id</u>	Segment Name	Req	Max	Repeat	Notes	<u>Usage</u>
				<u>Use</u>			
LOOP I	D - LIN				<u>>1</u>		
010	LIN	Item Identification	M	1	-		Must use
020	UIT	Unit Detail	0	1			Used
080	PID	Product/Item Description	O	1			Used
140	REF	Reference Identification	O	1			Used
230	ATH	Resource Authorization	O	2			Used
LOOPI	D - FST				<u>>1</u>		
410	FST	Forecast Schedule	О	1		N2/410	Used
LOOP I	D - SHP				<u>2</u>		
470	SHP	Shipped/Received Information	O	1	=		Used
480	REF	Reference Identification	o	1			Used

Summary:

<u>Pos</u>	<u>Id</u>	Segment Name	Req	Max Use	Repeat	<u>Notes</u>	<u>Usage</u>
010	CTT	Transaction Totals	O	1		N3/010	Used
020	SE	Transaction Set Trailer	M	1			Must use

Notes:

At least one occurrence of segment FST is required, either in the FST loop or within the SDP loop. These two loops are mutually exclusive.



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Number of line items (CTT01) is the accumulation of the number of LIN segments. If used, hash total (CTT02) is the sum of the values of the quantities (FST01) for each FST segment.

Dura Note 1:

The 830 always provides a forecast of part demand.

The 830 also provides authorization to ship for parts not on the Dura facility pull system. Parts under pull system control will receive ship authorization separate from the 830.

Dura Note 2:

Raw and Fab authorization quantity inclusion in the 830 is dependent upon the Dura facility issuing the transaction.

For those facilities which do not include the ATH segment, authorization quantities can be determined from the information available within the 830 and authorization horizons specified in the purchase order.





ST

Transaction Set Header

Pos: 010 Max: 1 Heading - Mandatory Loop: N/A Elements: 2

To indicate the start of a transaction set and to assign a control number

Element Summary:

Ref _	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage
ST01	143	Transaction Set Identifier Code	\mathbf{M}	ID	3/3	Must
		Description: Code uniquely identifying a Transaction Set				use
		Dura Note 1:: <i>Use "830"</i> .				
		All valid standard codes are used.				
ST02	329	Transaction Set Control Number	\mathbf{M}	$\mathbf{A}\mathbf{N}$	4/9	Must
		Description: Identifying control number that must be unique within the transaction set functional group assigned by the originator for a transaction set				use
		set				

Semantics:

1. The transaction set identifier (ST01) used by the translation routines of the interchange partners to select the appropriate transaction set definition (e.g., 830 selects the Material Release Transaction Set).



BFR

Beginning Segment for Planning Schedule

Pos: 020 Max: 1 Heading - Mandatory Loop: N/A Elements: 7

To indicate the beginning of a planning schedule transaction set; whether a ship or delivery based forecast; and related forecast envelope dates

Element Summary:

Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage
BFR01	353	Transaction Set Purpose Code	M	ID	2/2	Must
		Description: Code identifying purpose of transaction set				use
		Dura Note 1:: Normally, all parts will be released together. However,				
		on an exception basis, replacement schedules will be issued for a subset of				
		active parts using the "05" replacement code (rather than the more				
		appropriate "04" change code).				
		Code Name				
		05 Replace				
BFR02	127	Reference Identification	C	AN	1/30	Must
D1 1102		Description: Reference information as defined for a particular Transaction	Č	111	1/50	use
		Set or as specified by the Reference Identification Qualifier				
		Dura Note 1:: Release Number: Uniquely identifies releases.				
		Dura Note 2:: Format will vary by Dura Division. All release numbers				
		will be an increasing (but not necessarily sequential) number.				
BFR04	675	Schedule Type Qualifier	M	ID	2/2	Must
DIKOT	075	Description: Code identifying the type of dates used when defining a	111	ı	2/2	use
		shipping or delivery time in a schedule or forecast				
		Code Name				
		SH Shipment Based				
BFR05	676	Schedule Quantity Qualifier	M	ID	1/1	Must
		Description: Code identifying the type of quantities used when defining a				use
		schedule or forecast				
		Code Name				
		A Actual Discrete Quantities				
BFR06	373	Date	M	DT	8/8	Must
		Description: Date expressed as CCYYMMDD				use
		Dura Note 1:: Horizon Start Date				
BFR07	373	Date	0	DT	8/8	Ugod
DF KU/	313	Description: Date expressed as CCYYMMDD	0	DI	0/0	Used
		Dura Note 1:: Horizon End date				
		Dura Note 2:: This field should not be referred to. Horizon lengths may vary by part and are defined in each part's FST segments. In general,				
		Dura plants attempt to provide a minimum horizon of six months.				
		The first in the f				



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Ref_	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage_
BFR08	373	Date Description: Date expressed as CCYYMMDD	M	DT	8/8	Must use
		Dura Note 1:: Generation Date				

Syntax:

1. BFR02 R0203 -- At least one of BFR02 or BFR03 is required.

Semantics:

- 1. If BFR01 contains the value "04" (Net Change), BFR09 is required.
- 2. BFR02 is the identifying number for a forecast assigned by the orderer/purchaser.
- 3. BFR06 is the forecast horizon start date: The date when the forecast horizon (envelope) begins.
- 4. BFR07 is the forecast horizon end date: The date when the forecast horizon (envelope) ends.
- 5. BFR08 is the date forecast generated: The date the forecast data was generated.
- 6. BFR09 is the date forecast updated: The date the forecast was updated with "net change" data. (Used only when data element 353 in BFR01 contains the value "04", meaning net change.)

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N1 Name

Pos: 230 Max: 1 Heading - Optional Loop: N1 Elements: 3

To identify a party by type of organization, name, and code

Element Summary:

Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage
N101	98	Entity Identifier Code Description: Code identifying an organizational entity, a physical location, property or an individual	M	ID	2/3	Must use
		Code Name MI Planning Schedule/Material Release Issuer SF Ship From ST Ship To SU Supplier/Manufacturer				
N103	66	Identification Code Qualifier	C	ID	1/2	Used
		Description: Code designating the system/method of code structure used for Identification Code (67) Code Name D-U-N-S Number or Dura Supplier ID				
N104	67	Identification Code	C	AN	2/80	Used
		Description: Code identifying a party or other code				
		Dura Note 1: DUNS Number For MI & ST, Dura supplier ID for SF & SU				

Syntax:

- 1. N102 R0203 -- At least one of N102 or N103 is required.
- 2. N103 P0304 -- If either N103 or N104 are present, then the others are required.

Comments:

- 1. This segment, used alone, provides the most efficient method of providing organizational identification. To obtain this efficiency the "ID Code" (N104) must provide a key to the table maintained by the transaction processing party.
- 2. N105 and N106 further define the type of entity in N101.

Dura Note 1::

Loop Repeat: 4



LIN

Item Identification

Pos: 010 Max: 1
Detail - Mandatory
Loop: LIN Elements: 6

To specify basic item identification data

Element Summary:

Ref _	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage
LIN02	235	Product/Service ID Qualifier Description: Code identifying the type/source of the descriptive number used in Product/Service ID (234)	M	ID	2/2	Must use
		Code Name BP Buyer's Part Number				
LIN03	234	Product/Service ID Description: Identifying number for a product or service	M	AN	1/48	Must use
LIN04	235	Product/Service ID Qualifier Description: Code identifying the type/source of the descriptive number used in Product/Service ID (234)	С	ID	2/2	Must use
		CodeNamePOPurchase Order Number				
LIN05	234	Product/Service ID Description: Identifying number for a product or service	С	AN	1/48	Used
LIN06	235	Product/Service ID Qualifier Description: Code identifying the type/source of the descriptive number used in Product/Service ID (234)	C	ID	2/2	Used
		Code Name EC Engineering Change Level				
LIN07	234	Product/Service ID Description: Identifying number for a product or service	C	AN	1/48	Used

Syntax:

- 1. LIN04 P0405 -- If either LIN04 or LIN05 are present, then the others are required.
- 2. LIN06 P0607 -- If either LIN06 or LIN07 are present, then the others are required.
- 3. LIN08 P0809 -- If either LIN08 or LIN09 are present, then the others are required.
- 4. LIN10 P1011 -- If either LIN10 or LIN11 are present, then the others are required.
- 5. LIN12 P1213 -- If either LIN12 or LIN13 are present, then the others are required.
- 6. LIN14 P1415 -- If either LIN14 or LIN15 are present, then the others are required.
- 7. LIN16 P1617 -- If either LIN16 or LIN17 are present, then the others are required.
- LIN18 P1819 -- If either LIN18 or LIN19 are present, then the others are required.
 LIN20 P2021 -- If either LIN20 or LIN21 are present, then the others are required.
- 10. LIN22 P2223 -- If either LIN22 or LIN23 are present, then the others are required.
- 11. LIN24 P2425 -- If either LIN24 or LIN25 are present, then the others are required.
- 12. LIN26 P2627 -- If either LIN26 or LIN27 are present, then the others are required.

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- 13. LIN28 P2829 -- If either LIN28 or LIN29 are present, then the others are required.
- 14. LIN30 P3031 -- If either LIN30 or LIN31 are present, then the others are required.

Semantics:

1. LIN01 is the line item identification

Comments:

- 1. See the Data Dictionary for a complete list of IDs.
- 2. LIN02 through LIN31 provide for fifteen different product/service IDs for each item. For example: Case, Color, Drawing No., U.P.C. No., ISBN No., Model No., or SKU.

Dura Note 1::

Loop Repeat: >1

There will be one LIN loop for each Item/PO combination. If there is more than one active PO for an item, LIN loops for each will be sequential within the transaction.





UIT

Unit Detail

Pos: 020 Max: 1 Detail - Optional Loop: LIN Elements: 1

To specify item unit data

Element Summary:

Ref _	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage
UIT01	C001	Composite Unit of Measure Description: To identify a composite unit of measure(See Figures Appendix for examples of use)	M	Comp		Must use
	355	Unit or Basis for Measurement Code Description: Code specifying the units in which a value is being expressed, or manner in which a measurement has been taken	M	ID	2/2	Must use
		Dura Note 1:: If using pieces as the unit of measure, use "PC" rather than "EA".				

All valid standard codes are used.

Syntax:

1. UIT03 C0302 -- If UIT03 is present, then UIT02 is required





PID

Product/Item Description

Pos: 080 Max: 1
Detail - Optional
Loop: LIN Elements: 2

To describe a product or process in coded or free-form format

Element Summary:

Ref_	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage
PID01	349	Item Description Type Description: Code indicating the format of a description	M	ID	1/1	Must use
		Code FNameFree-form				
PID05	352	Description Description: A free-form description to clarify the related data elements and their content	C	AN	1/80	Used

Syntax:

- 1. PID04 C0403 -- If PID04 is present, then PID03 is required
- 2. PID04 R0405 -- At least one of PID04 or PID05 is required.
- 3. PID07 C0703 -- If PID07 is present, then PID03 is required
- 4. PID08 C0804 -- If PID08 is present, then PID04 is required
- 5. PID09 C0905 -- If PID09 is present, then PID05 is required

Semantics:

- 1. Use PID03 to indicate the organization that publishes the code list being referred to.
- 2. PID04 should be used for industry-specific product description codes.
- 3. PID08 describes the physical characteristics of the product identified in PID04. A "Y" indicates that the specified attribute applies to this item; an "N" indicates it does not apply. Any other value is indeterminate.
- 4. PID09 is used to identify the language being used in PID05.

Comments:

- 1. If PID01 equals "F", then PID05 is used. If PID01 equals "S", then PID04 is used. If PID01 equals "X", then both PID04 and PID05 are used.
- 2. Use PID06 when necessary to refer to the product surface or layer being described in the segment.
- 3. PID07 specifies the individual code list of the agency specified in PID03.





REF Reference Identification

Pos: 140 Max: 1 Detail - Optional Loop: LIN Elements: 2

To specify identifying information

Element Summary:

Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage_
REF01	128	Reference Identification Qualifier	\mathbf{M}	ID	2/3	Must
		Description: Code qualifying the Reference Identification				use
		Code Name DK Dock Number				
REF02	127	Reference Identification	\mathbf{C}	AN	1/30	Used
		Description: Reference information as defined for a particular Transaction				
		Set or as specified by the Reference Identification Qualifier				

Syntax:

1. REF02 R0203 -- At least one of REF02 or REF03 is required.

Semantics:

1. REF04 contains data relating to the value cited in REF02.



ATH

Resource Authorization

Pos: 230 Max: 2 Detail - Optional Loop: LIN Elements: 4

To specify resource authorizations (i.e., finished labor, material, etc.) in the planning schedule

Element Summary:

Ref _	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage
ATH01	672	Resource Authorization Code Description: Code identifying the resource which the buyer is authorizing the seller to commit to Code FI Finished (Labor, Material, and Overhead/Burden)	M	ID	2/2	Must use
ATH02	373	MT Material Date Description: Date expressed as CCYYMMDD	C	DT	8/8	Used
		Dura Note 1:: Resource Through Date				
ATH03	•	Quantity Description: Numeric value of quantity	C	R	1/15	Used
		Dura Note 1:: If ATH01 = "MT" then this data element is the material cumulative quantity.				
		If ATH01 is "FI" then this is the finished cumulative quantity, also known as the fabricated cumulative quantity.				
ATH05	373	Date Description: Date expressed as CCYYMMDD	C	DT	8/8	Used
		Dura Note 1:: Cummulative Start Date.				

Syntax:

- 1. ATH02 R0203 -- At least one of ATH02 or ATH03 is required.
- 2. ATH03 C0305 -- If ATH03 is present, then ATH05 is required
- 3. ATH04 C0405 -- If ATH04 is present, then ATH05 is required

Semantics:

- 1. ATH02 is the resource authorization through date: The date through which the buyer authorizes the seller to commit the resource defined in element ATH01.
- 2. ATH03 is the current cumulative requirements quantity: The cumulative quantity that has been authorized to date from the cumulative start date (ATH05) through the resource authorization through date (ATH02).
- 3. ATH05 is the cumulative start date: The date where the cumulative quantity count starts. This date might be the start date of a contract period, a calendar or fiscal year, or other.

Comments:

1. It is imperative that negotiations defining financial commitment have previously occurred and are agreed to by both buyer and seller.

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2.	ATH04 is the maximum cumulative requirements quantity: The maximum cumulative quantity that has been authorized to date from the cumulative state (ATH05) through the resource authorization through date (ATH02). This is a high water mark. If the forecast decreases, the current cumulative requirements quantity also decreases, but the maximum cumulative requirements quantity does not decrease.						

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FST Forecast Schedule

Pos: 410 Max: 1 Detail - Optional Loop: FST Elements: 4

To specify the forecasted dates and quantities

Element Summary:

Ref _	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage_
FST01	380	Quantity Description: Numeric value of quantity	M	R	1/15	Must use
		Dura Note 1:: Request ship quantity for the defined period. If a part is under pull system control, shipment authorization is via pull signals.				
FST02	680	Forecast Qualifier Description: Code specifying the sender's confidence level of the forecast data or an action associated with a forecast	M	ID	1/1	Must use
		Dura Note 1:: If Material Releases are utilitze to authorize shipment, a "Firm" designation will be used in near term FST segments.				
		If Pull Signals are utilized to authorize shipment, all FST segments will be designated as "Planning".				
		Dura Note 2:: A "Firm" classification is not intended to imply that quantities or ship dates will not be changed in subsequently issued Material Releases.				
		Code CNameDPlanning				
FST03	681	Forecast Timing Qualifier Description: Code specifying interval grouping of the forecast	M	ID	1/1	Must use
		CodeNameDDiscreteWWeekly Bucket (Monday through Sunday)				
FST04	373	Date Description: Date expressed as CCYYMMDD	M	DT	8/8	Must use
		Dura Note 1:: Designates the discrete date or first day of a weekly period. Weekly periods will start on a Monday.				

Syntax:

- 1. FST06 P0607 -- If either FST06 or FST07 are present, then the others are required.
- 2. FST08 P0809 -- If either FST08 or FST09 are present, then the others are required.

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Semantics:

1. If FST03 equals "F" (indicating flexible interval), then FST04 and FST05 are required. FST04 would be used for the start date of the flexible interval and FST05 would be used for the end date of the flexible interval.

Comments:

- 1. As qualified by FST02 and FST03, FST04 represents either a discrete forecast date, the first date of a forecasted bucket (weekly, monthly, quarterly, etc.) or the start date of a flexible interval.
- 2. FST06 qualifies the time in FST07. The purpose of the FST07 element is to express the specific time of day in a 24-hour clock to satisfy "just-in-time" requirements. As an alternative, the ship/delivery pattern segment (SDP) may be used to define an approximate time, such as a.m. or p.m.

Dura Note 1::

Loop Repeat: >1



SHP

Shipped/Received Information

Pos: 470 Max: 1 Detail - Optional Loop: SHP Elements: 6

To specify shipment and/or receipt information

Element Summary:

Ref_	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage
SHP01	673	Quantity Qualifier	O	ID	2/2	Used
		Description: Code specifying the type of quantity				
		Code Name				
		01 Discrete Quantity				
		02 Cumulative Quantity				
SHP02	380	Quantity	C	R	1/15	Used
		Description: Numeric value of quantity				
		Dura Note 1:: 'Last Quantity Received' - when SHP01=01.				
		'Period to Date Received' - when SHP01=02.				
SHP03	374	Date/Time Qualifier	C	ID	3/3	Used
		Description: Code specifying type of date or time, or both date and time				
		Dura Note 1:: If SHP01 is "01" then the data element in SHP03 will				
		contain "050" to indicate date received.				
		regunal treatment of the state				
		If SHP01 is "02" then the data element in SHP03 will be "051" to indicate				
		the cumulative quantity start date.				
		Code Name				
		050 Received 051 Cumulative Quantity Start				
		031 Cumulative Qualitity Staft				
SHP04	373	Date	C	DT	8/8	Used
		Description: Date expressed as CCYYMMDD				
		Dura Note 1:: If SHP01 is "01" then the field is the date of last receipt.				
		If SHP01 is "02" then the field is the date from which cumulative received				
		quantity is calculated.				
SHP05	337	Time	C	TM	4/8	Used
		Description: Time expressed in 24-hour clock time as follows: HHMM,				
		or HHMMSS, or HHMMSSD, or HHMMSSDD, where H = hours (00-				
		23), $M = minutes (00-59)$, $S = integer seconds (00-59)$ and $DD = decimal seconds; decimal seconds are expressed as follows: D = tenths (0-9) and$				
		DD = hundredths (00-99)				
SHP06	373	Date	o	DT	8/8	Used
		Description: Date expressed as CCYYMMDD				
		Dura Note 1:: If SHP01 is "02" then the data element in SHP06 will				
		indicate last receipt date.				



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Ref	Id_	Element Name	Req	Type	Min/Max	Usage

Syntax:

- 1. SHP01 C0102 -- If SHP01 is present, then SHP02 is required
- 2. SHP03 L030405 -- If SHP03 is present, then at least one of SHP04 or SHP05 is required.
- 3. SHP04 C0403 -- If SHP04 is present, then SHP03 is required
- 4. SHP05 C0503 -- If SHP05 is present, then SHP03 is required

Semantics:

- 1. SHP04 is the date shipped, delivered, received, or the cumulative quantity start date (as qualified by SHP03).
- 2. SHP06 is the cumulative quantity end date.

Comments:

- 1. The SHP segment is used to communicate shipment, delivery, or receipt information and may include discrete or cumulative quantities, dates, and times.
- 2. If SHP01 equals "02", "07", "08", "09", or "10" (indicating cumulative quantities), then SHP04 and SHP06 are required to identify the start and end dates of the quantity count.

Dura Note 1::

Loop Repeat: 2



REF

Reference Identification

Pos: 480 Max: 1 Detail - Optional Loop: SHP Elements: 2

To specify identifying information

Element Summary:

Ref _	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage_
REF01	128	Reference Identification Qualifier	M	ID	2/3	Must
		Description: Code qualifying the Reference Identification				use
		Code SI Name Shipper's Identifying Number for Shipment (SID) Description: A unique number (to the shipper) assigned by the shipper to identify the shipment				
REF02	127	Reference Identification Description: Reference information as defined for a particular Transaction Set or as specified by the Reference Identification Qualifier	C	AN	1/30	Used
		Dura Note 1:: This data element indicates the identifying number for the shipment (SID alias ASN number).				

Syntax:

1. REF02 R0203 -- At least one of REF02 or REF03 is required.

Semantics:

1. REF04 contains data relating to the value cited in REF02.

Dura Note 1::

This REF segment with SID number of last receipt may appear under both SHP loops or only under the SHP loop referring to the last receipt (SHP01 is "01").





CTT

Transaction Totals

Pos: 010 Max: 1 Summary - Optional Loop: N/A Elements: 1

To transmit a hash total for a specific element in the transaction set

Element Summary:

Ref	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage
CTT01	354	Number of Line Items	M	N0	1/6	Must
		Description: Total number of line items (LIN segments) in the				use
		transaction set				

Syntax:

- 1. CTT03 P0304 -- If either CTT03 or CTT04 are present, then the others are required.
- 2. CTT05 P0506 -- If either CTT05 or CTT06 are present, then the others are required.

Comments:

1. This segment is intended to provide hash totals to validate transaction completeness and correctness.



SE

Transaction Set Trailer

Pos: 020 Max: 1 Summary - Mandatory Loop: N/A Elements: 2

To indicate the end of the transaction set and provide the count of the transmitted segments (including the beginning (ST) and ending (SE) segments)

Element Summary:

Ref _	<u>Id</u>	Element Name	Req	Type	Min/Max	Usage
SE01	96	Number of Included Segments	M	N0	1/10	Must
		Description: Total number of segments included in a transaction set including ST and SE segments				use
SE02	329	Transaction Set Control Number Description: Identifying control number that must be unique within the transaction set functional group assigned by the originator for a transaction set	M	AN	4/9	Must use
		Dura Note 1:: Same value as ST02.				

Comments:

1. SE is the last segment of each transaction set.