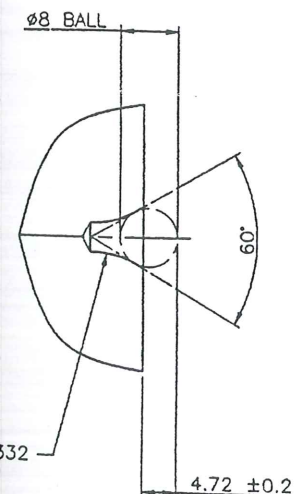


FOR ALL OTHER DIMENSIONS SEE FINISHED PART DRAWING
TO MAKE FINISHED PART 1X4W-4610-AB

UNLESS OTHERWISE SPECIFIED
CORNER RADII R3 MAX
ANGLES $\pm 1^\circ$
DRAFT ANGLE 1° MAX
MISMATCH 0.5 MAX

LOCATE FIRST OPERATION
 CLAMP FIRST OPERATION

MATERIAL
SAE J1268 8620H
JOMINY J4 HARDNESS
RESTRICTED TO 32-39 Rc
NORMALISE AND AIR COOL



NOTICE
THIS DRAWING OR PRINT (I) CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION. (II) IS MADE AVAILABLE TO THE RECIPIENT ON THE EXPRESS AND SPECIFIC CONDITION THAT NEITHER IT NOR THE INFORMATION CONTAINED THEREIN OR DISCLOSED THEREIN SHALL BE DISCLOSED OR MADE AVAILABLE TO OTHERS WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF VISTEON AUTOMOTIVE SYSTEMS AND THAT SUCH INFORMATION SHALL BE USED ONLY AS EXPRESSLY AND SPECIFICALLY APPROVED IN WRITING BY VISTEON AUTOMOTIVE SYSTEMS (III) SHALL NOT BE COPIED NOR DUPLICATED IN ANY MANNER OR TO ANY EXTENT WITHOUT VISTEON'S PRIOR EXPRESS AND SPECIFIC WRITTEN CONSENT, AND (IV) SHALL BE RETURNED BY THE RECIPIENT THEREOF TO THE VISTEON AUTOMOTIVE SYSTEMS WHEN IT IS NO LONGER REQUIRED FOR THE PURPOSE FOR WHICH IT WAS SUPPLIED

REVISIONS			
ORIGINATOR	CHECKER	ENGR APP	MATL APP
(A1) WAS 203.3 ± 0.4			
(A2) WAS 31.5 ± 0.5			
000118			
P.BARKER			

Hirschvogel Umformtechnik	
Mat.-Nr.: 102 602	Rev.-St.: 00
Art.-Nr.: 2 0019 2 006	
Wz.-Nr.:	
	Verteiler 12
	WBH
08. Nov. 2000	

= Correction for HIVO-Production



THIS DRAWING AND ANY INTELLECTUAL PROPERTY RIGHTS THEREIN ARE PROPERTY OF VISTEON AUTOMOTIVE SYSTEMS AND NO LICENSES ARE GRANTED UNDER THOSE RIGHTS

REFERENCE X400-PTO

PART MUST COMPLY WITH MATERIAL SPECIFICATION WSS-M99P9999-A1 TO HELP SAFEGUARD HEALTH, SAFETY AND THE ENVIRONMENT.

DRAFTED IN ACCORDANCE WITH FORD ENGINEERING CAD AND DRAFTING STANDARDS CURRENT AT INITIAL RELEASE

3RD ANGLE PROJ DIMENSIONS IN MILLIMETERS

CAD TYPE AUTOCAD	CAD LOC -	CAD FILE -	DATA IS MASTER
OPER. NO. -	UNIT -	DRAWING RF-1X4W-4610-AB	
DESIGN P.B.	DETAIL -	TITLE - GEAR - REAR AXLE PINION	SHT 1 OF 1
CHECKED P.B.	SAFETY -		
SCALE 1:1	DATE 991022	DIVISION CHASIS PLANT SWANSEA	Visteon

DRW SIZE A1/D